



For those who are
PASSIONATE
about their workshop

FILES

RN[®]

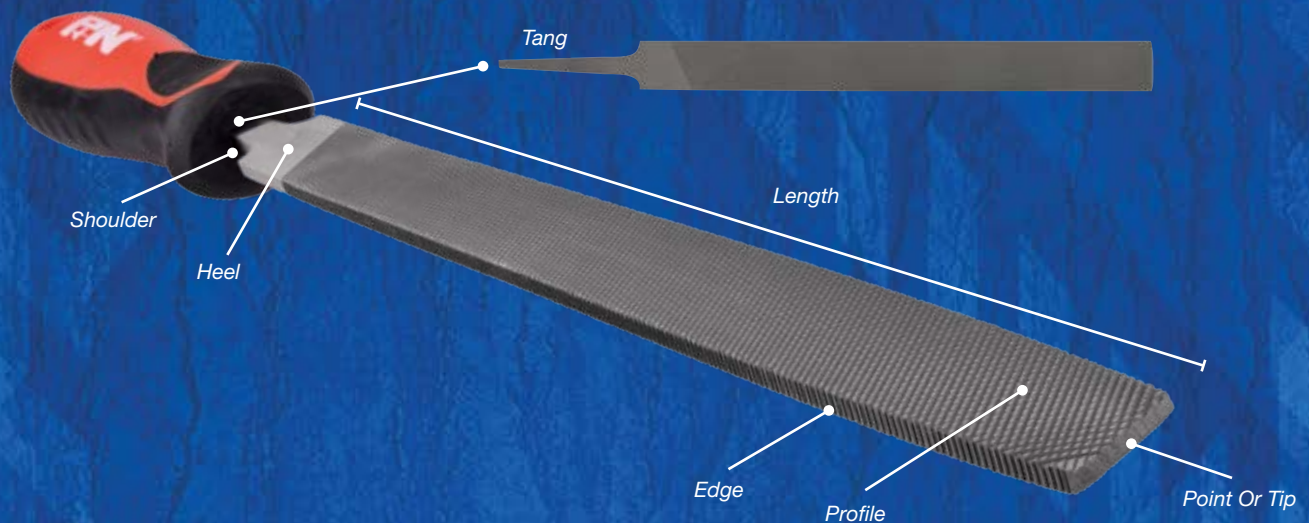


For those who are
PASSIONATE
about their workshop

Your home workshop or shed setup is not complete without the P&N Workshop Range. Whether you are an engineer, tradesman or a serious DIY'er, the Workshop Range is your perfect choice. The Workshop Range of tools will cater for any job you need to get done.



CHOOSING THE RIGHT FILE



1 Profile

The profile of your file should be the first consideration in tool selection. Choose a profile that best matches your application.



- Flat:** Multi-purpose use on flat and curved external surfaces. Designed for smoothing, removing burrs & sharp edges.
- Square:** For filing slots, keyways, splines and the inside corners of rectangular or square holes.
- Round:** For filing & enlarging holes, circular or rounded grooves.
- Half-round:** For multi-purpose use on concave surfaces, crevices & the rounding out of holes. Can also be used on the flat face.
- Triangular:** Used for sharpening saw teeth & internal corners.

2 Length

Desired stroke length will determine the length of the file. This is measured exclusive of the tang, from point to heel.

3 Cut

These cuts are selected according to the material of the workpiece, the desired removal of material and the surface finish.

Single Cut: Single cut files (mostly all saw files are single cut) are used for sharpening and edging applications.

Double Cut: Need less effort for filing & also gives a good surface finish.

Rasp Cut: Special cut formation for rapid stock removal from surface of softer materials like wood or leather.

4 Coarseness



Smooth Cut:
Fine finish.
For smooth surface finish.



Second Cut:
Medium to coarse finish.
For moderate stock removal.



Bastard Cut:
Coarse finish.
For stock removal.

How to use a file correctly

There are three methods to use a file:

Straight filing: Pushing the file lengthwise (straight ahead or slightly diagonally) across the workpiece.

Draw filing: Holding the file at each end, pushing and drawing it across the workpiece.

Lathe filing: Holding the file against the workpiece in a lathe.

Holding the file

Single Handed Operation:

Hold with the handle resting in your palm with your forefinger at the top of the handle pointing to the tip.

Two Handed Operation:

Hold with the handle resting in your palm with your thumb at the top of the handle pointing to the tip. Grip the point of the file in the other hand between the thumb and the first two fingers with the thumb being on the top of the file.

Helpful Hints

- Hold the workpiece in a vice at a suitable height to apply adequate pressure.
- To prevent damage to workpiece, use protectors between the workpiece and vice jaws.
- When heavy pressure is required, hold file at tip with thumb pointing forward in line with the file. For lighter pressure, place thumb at right angles to file.
- File on forward stroke only, lifting on back stroke to prevent damaging the file.

Care of the file

- A new file should be used with light pressure in the beginning, preferably on a surface which has been filed earlier.
- Keep file stored away from any water or grease.
- Retain the file packaging, or wrap the file in a cloth for protection.
- Use a wire brush to clean the file teeth.
- Do not use oil on the file.

FILE SELECTOR



Flat File

For general work on iron, steel, etc.



Half Round File

For flat, concave and convex surfaces.



Square File

For filing slots, key seats and general surface filing.



Round File

For circular openings and concave surfaces.



One Round Edge Mill File

For sharpening saws and other tools that require a fine finish. The round edge also allows the filing of saw gullets.



Two Square Edge Mill File

For sharpening saws and other tools that require a fine finish.



Three Square Edge Mill File

For sharpening saws and other tools that require a fine finish.



Slim Taper

For sharpening hand saws.



Hand Files

General purpose parallel edge file for flat surfaces, sharp corners and deburring.



Chainsaw File

For sharpening round, hooded chainsaw teeth.



Warding File

Locksmiths file for ward notches in keys and narrow places. For narrow slots, toolmaking and hobby applications.



Long Angle Lathe File

Rapid, free cutting files designed for lathe filing.



Contact Point

For cleaning electrical contacts such as engine distributor points, spark plugs and switches



Wood Rasp

For use on wood and soft metals. Multi-purpose rasp for use on concave surfaces and crevices, and the rounding out of holes.



Cabinet Rasp

Punched teeth for rapid removal of soft materials - wood, soft plastics, fibreglass, soft metals. Gives a finer finish than wood rasp.



Horse Rasp

Double ended, rasp teeth on one side, file teeth on other. Ideal for shoeing racetrack and riding horses.

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P&N Workshop Files

Professional precision made for lasting performance

The P&N Workshop File range has been developed with the professional tradesmen and home handy man in mind.

Professionally packaged, this comprehensive range will allow you to find the correct file for your hard removal, coarse or polishing finish needs.

You are sure to find the file you're looking for in the P&N Workshop File range.

PRODUCT

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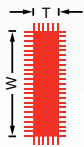
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ENGINEERS FILES



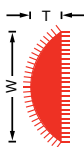
Engineers Flat

For flat and curved external surfaces. Designed for smoothing, removing burrs and sharp edges.



Discount Group: Z0402

Length	W	T	Bulk Qty	Item #	List Price	Bulk / Unhandled		Item #	List Price	Single Pack / Handled					
				Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price		
Engineers Flat			Bastard			2nd Cut		Smooth		Bastard		2nd Cut		Smooth	
100	12	3	12	-	-	300AC0042	\$20.29	-	-	-	-	-	-	-	-
150	16	4	12	300AC0061	\$16.98	300AC0062	\$16.42	300AC0063	\$22.65	300AC1061	\$21.98	300AC1062	\$22.24	-	-
200	20.5	4.45	12	300AC0081	\$19.25	300AC0082	\$21.03	300AC0083	\$24.06	300AC1081	\$22.24	300AC1082	\$34.90	300AC1083	\$28.56
250	25	5.80	12	300AC0101	\$25.45	300AC0102	\$26.40	300AC0103	\$32.05	300AC1101	\$28.56	300AC1102	\$29.48	300AC1103	\$35.14
300	29.8	6.1	6	300AC0121	\$33.12	300AC0122	\$36.21	300AC0123	\$45.27	300AC1121	\$34.20	300AC1122	\$49.60	300AC1123	\$50.92
350	35.5	7.1	6	300AC0141	\$53.86	300AC0142	\$59.79	300AC0143	\$63.68	-	-	-	-	-	-
			Aluminium			Magic Cut				-	-	-	-	-	-
250	25	5.8	6	-	-	300AM0104	\$57.53	-	-	-	-	-	-	-	-
300	29.8	6.1	6	300AN0120	\$55.94	300AM0124	\$71.08	-	-	-	-	-	-	-	-



Engineers Half Round

Multi-purpose file for use on concave surfaces and crevices and the rounding out of holes.



Discount Group: Z0402

Length	W	T	Bulk Qty	Bulk / Unhandled		Single Pack / Handled									
				Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price		
Engineers Half Round			Bastard		2nd Cut		Smooth		Bastard		2nd Cut		Smooth		
100	12	4	12	300AE0041	\$27.47	300AE0042	\$28.14	300AE0043	\$30.75	-	-	-	-	-	
150	16.1	4.7	12	300AE0061	\$22.83	300AE0062	\$24.06	300AE0063	\$24.88	-	-	-	-	-	
200	19.8	5.9	12	300AE0081	\$27.36	300AE0082	\$28.94	300AE0083	\$30.56	300AE1081	\$30.37	300AE1082	\$31.96	300AE1083	\$33.57
250	24.6	7.3	12	300AE0101	\$37.73	300AE0102	\$39.61	300AE0103	\$40.57	300AE1101	\$40.82	300AE1102	\$34.16	-	-
300	29.55	8.6	6	300AE0121	\$49.06	300AE0122	\$50.92	300AE0123	\$56.28	300AE1121	\$44.24	300AE1122	\$72.19	-	-
350	34.5	10	6	300AE0141	\$69.81	300AE0142	\$72.07	-	-	-	-	-	-	-	-



Engineers Square

For filing slots, keyways, splines and the inside corners of rectangular or square holes.



Discount Group: Z0402

Length	W	T	Bulk			Bulk / Unhandled			Single Pack / Handled							
			Qty	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	
Engineers Square			Bastard			2nd Cut		Smooth		Bastard			2nd Cut		Smooth	
150	6	6	12	300AJ0061	\$19.25	300AJ0062	\$21.11	300AJ0063	\$23.05	300AJ1061	\$21.87	-	-	-	-	-
200	7.7	7.7	12	300AJ0081	\$22.07	300AJ0082	\$23.02	300AJ0083	\$26.89	300AJ1081	\$25.09	-	-	-	-	-
250	9.6	9.6	12	300AJ0101	\$27.36	300AJ0102	\$29.25	300AJ0103	\$37.18	300AJ1101	\$30.45	-	-	-	-	-
300	12.2	12.2	6	300AJ0121	\$42.60	300AJ0122	\$47.34	-	-	-	-	-	-	-	-	-



Engineers Round

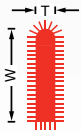
For filing and enlarging holes, circular or rounded grooves.



Discount Group: Z0402

Length	W	T	Bulk			Bulk / Unhandled				Single Pack / Handled					
			Qty	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price
Engineers Round			Bastard			2nd Cut		Smooth		Bastard		2nd Cut		Smooth	
100	3.8	3.8	12	300AG0041	\$16.50	300AG0042	\$17.34	300AG0043	\$18.50	-	-	-	-	-	-
125	5	5	12	300AG0051	\$23.05	-	-	-	-	-	-	-	-	-	-
150	6.3	6.3	12	300AG0061	\$16.05	300AG0062	\$16.98	300AG0063	\$19.81	300AG1061	\$18.68	-	-	-	-
200	7.15	7.15	12	300AG0081	\$19.25	300AG0082	\$20.43	300AG0083	\$22.24	300AG1081	\$22.24	-	-	-	-
250	9.25	9.25	12	300AG0101	\$23.23	300AG0102	\$24.52	300AG0103	\$27.44	300AG1101	\$26.32	300AG1102	\$29.26	300AG1103	\$29.48
300	12	12	6	300AG0121	\$29.61	300AG0122	\$34.90	300AG0123	\$38.69	300AG1121	\$32.84	-	-	300AG1123	\$34.20

SAW FILES



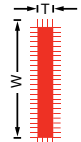
1 Edge Round Mill

For sharpening saws and other tools that require a fine finish. The round edge also allows the filing of saw gullets.



Discount Group: Z0402

Length	W	T	Bulk Qty	Item #	List Price	Bulk / Unhandled Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price
1 Edge Round Mill				Bastard				2nd Cut		Smooth		Bastard	
200	20.4	3.5	12	300CC0081	\$24.06	-	-	-	-	300CC1081	\$27.07	-	-
250	25.1	4.8	12	300CC0101	\$34.31	-	-	-	-	300CC1101	\$37.41	-	-
300	30.3	5.3	6	300CC0121	\$46.20	-	-	-	-	300CC1121	\$49.44	-	-



2 Edge Square Mill

For sharpening saws and other tools that require a fine finish.



Discount Group: Z0402

Length	W	T	Bulk Qty	Item #	List Price	Bulk / Unhandled Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price
2 Edge Square Mill				Bastard				2nd Cut		Smooth		Bastard	
150	16	3	12	300CA0061	\$16.98	-	-	-	-	300CA1061	\$19.62	-	-
200	20.4	3.5	12	300CA0081	\$24.81	-	-	-	-	300CA1081	\$27.82	-	-
250	25.1	4.8	12	300CA0101	\$32.05	300CA0102	\$31.98	-	-	300CA1101	\$35.14	-	-
300	30.3	5.3	6	300CA0121	\$37.73	300CA0122	\$39.52	300CA0123	\$42.83	300CA1121	\$40.95	-	-
350	36	6.5	6	300CA0141	\$66.57	-	-	-	-				



3 Edge Square Mill

For sharpening saws and other tools that require a fine finish.



Discount Group: Z0402

Length	W	T	Bulk Qty	Item #	List Price	Bulk / Unhandled Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price
3 Edge Square Mill				Bastard				2nd Cut		Smooth		Bastard	
150	12		12	300BA0061	\$20.74	300BA0062	\$24.71	300BA0063	\$27.16	-	-	-	-
200	15		12	300BA0081	\$26.78	300BA0082	\$31.42	300BA0083	\$32.05	-	-	-	-
250	19		12	300BA0101	\$43.85	300BA0102	\$40.87	300BA0103	\$48.53	-	-	-	-



Slim Taper

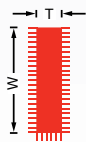
For sharpening saws with a 60° tooth angle.



Discount Group: Z0402

Length	W	T	Bulk Qty	Item #	List Price	Bulk / Unhandled Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price
Slim Taper				Bastard				2nd Cut		Smooth		Bastard	
100	6.1		12	300BE0040	\$17.15	-	-	-	-	300BE1040	\$19.81	-	-
110	7.2		12	300BE0045	\$18.87	-	-	-	-	-	-	-	-
125	7.2		12	300BE0050	\$17.18	-	-	-	-	-	-	-	-
150	8.8		12	300BE0060	\$17.15	-	-	-	-	300BE1060	\$19.81	-	-
175	10.5		12	300BE0070	\$21.36	-	-	-	-	-	-	-	-
200	12		12	300BE0080	\$25.45	-	-	-	-	300BE1080	\$28.47	-	-
Extra Slim Taper													
100	5.0		12	300BG0040	\$15.70	-	-	-	-	-	-	-	-
150	7.2		12	300BG0060	\$18.31	-	-	-	-	-	-	-	-

SPECIAL FILES



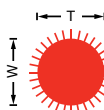
Hand Files

General purpose parallel edge file for flat surfaces, sharp corners and deburring. Features one safe edge to prevent damage when filing into corners.



Discount Group: Z0402

Length	W	T	Bulk			Bulk / Unhandled				Single Pack / Handled								
			Qty	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price			
Hand Files			Bastard			2nd Cut		Smooth			Bastard			2nd Cut		Smooth		
150	16	4	12	300AB0061	\$19.10	300AB0062	\$17.97	300AB0063	\$23.97	-	-	-	-	-	-	-	-	
200	20.5	4.45	12	300AB0081	\$21.24	300AB0082	\$24.75	300AB0083	\$25.20	-	-	-	-	-	-	-	-	
250	25.0	5.80	12	300AB0101	\$28.14	300AB0102	\$29.16	300AB0103	\$34.47	-	-	-	-	-	-	-	-	
300	29.8	6.1	6	300AB0121	\$34.36	300AB0122	\$48.26	300AB0123	\$49.06	-	-	-	-	-	-	-	-	



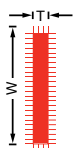
Chainsaw Files

For sharpening chainsaws. Matched to specific chain sizes, the round edge allows the filing of saw gullets.



Discount Group: Z0402

Diameter	Length	Bulk Qty	Item #	List Price	Bulk / Unhandled Item #	List Price	Item #	List Price
Chainsaw Files								
1/8	200	12	300DA0460	\$5.55	-	-	-	-
5/32	200	12	300DA0580	\$6.68	300DA1580	\$9.69	-	-
3/16	200	12	300DA0680	\$6.68	300DA1680	\$9.69	-	-
7/32	200	12	300DA0780	\$6.68	300DA1780	\$9.69	-	-
1/4	200	12	300DA0880	\$6.68	300DA1880	\$9.69	-	-



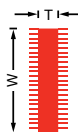
Warding Files

For narrow slots, toolmaking and hobby applications.



Discount Group: Z0402

Length	W	T	Bulk Qty	Bulk / Unhandled			Single Pack / Handled								
				Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price		
Warding Files			Bastard			2nd Cut		Smooth		Bastard		2nd Cut		Smooth	
100	12.1	1.4	12	300AH0041	\$23.62	300AH0042	\$24.75	300AH0043	\$30.85	-	-	-	-	-	-
150	16.4	2.3	12	300AH0061	\$26.01	300AH0062	\$26.40	300AH0063	\$33.93	300AH1061	\$28.65	-	-	-	-
200	20.5	2.9	12	300AH0081	\$34.16	300AH0082	\$34.16	300AH0083	\$44.24	-	-	-	-	-	-



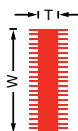
Long Angle Lathe Files

Rapid, free cutting files designed for lathe filing.



Discount Group: Z0402

Length	W	T	Bulk Qty	Bulk / Unhandled		Bulk / Unhandled		Bulk / Unhandled		Single Pack / Handled					
				Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price
Long Angle Lathe Files			Bastard		2nd Cut		Smooth		Bastard		2nd Cut		Smooth		
300	29.8	6.1	6	300AL0121	\$44.60	-	-	-	-	-	-	-	-	-	



Contact Point

For cleaning electrical contacts such as engine distributor points, spark plugs and switches



Discount Group: Z0402

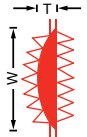
Length	W	T	Bulk Qty	Bulk / Unhandled		Bulk / Unhandled		Single Pack / Handled						
				Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #
Contact Point			Bastard		2nd Cut		Smooth		Bastard		2nd Cut		Smooth	
133	11	1	12	300AP0050	\$12.32	-	-	-	-	-	-	-	-	-

A schematic diagram of a semi-elliptical crack in a plate. The crack is represented by a red semi-elliptical shape. The plate has a thickness T and a width W . A horizontal line with arrows at both ends represents the applied tension T .

Multi-purpose rasp for use on concave surfaces and crevices, and the rounding out of holes.



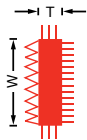
Length	W	T	Bulk Qty			Bulk / Unhandled			Single Pack / Handled											
			Item #	List Price		Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price							
Wood Rasp Half Round			Bastard			2nd Cut			Smooth			Bastard			2nd Cut			Smooth		
200	19.8	5.9	12	300EA0081	\$44.33	-	-	-	-	300EA1081	\$47.33	-	-	-	-					
250	24.6	7.3	12	300EA0101	\$48.11	-	-	-	-	300EA1101	\$51.19	-	-	-	-					
300	29.55	8.6	6	300EA0121	\$67.90	-	-	-	-	300EA1121	\$71.12	-	-	-	-					
350	34.5	10	6	300EA0141	\$78.99	-	-	-	-											



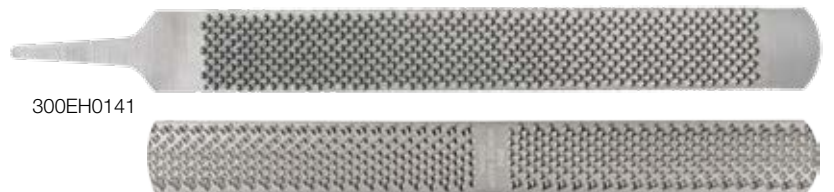
Punched teeth for rapid removal of soft materials – wood, soft plastics, fibreglass, soft metals. Gives finer finish than wood rasp.



Length	W	T	Bulk Qty	Item #	List Price	Bulk / Unhandled Item #	List Price	Item #	List Price	Single Pack / Handled					
Cabinet Rasp			Bastard			2nd Cut		Smooth		Item #	List Price	Item #	List Price	Item #	List Price
200	23.5	4.5	12	300EC0081	\$46.20	300EC0082	\$49.61	-	-	300EC1081	\$49.20	-	-	-	-
250	29	6	12	300EC0101	\$49.98	300EC0102	\$56.38	-	-	300EC1101	\$53.07	-	-	-	-
300	34.5	6.5	6	-	-	300EC0122	\$76.73	-	-	-	-	-	-	-	-



Double ended, rasp teeth on one side, file teeth on other. Ideal for shoeing racetrack and riding horses.



Length	W	T	Bulk			Bulk / Unhandled				Single Pack / Handled					
			Qty	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price	Item #	List Price
Horse Rasp			Tanged			No Tang									
350	42	5.5	6	300EH0141	\$62.25	300EH0142	\$62.25	-	-	-	-	-	-	-	-

A green plastic handle with a loop at one end and a CO logo on the other. The handle has several vertical ridges in the middle section.

File Length	Qty	Item #	Barcode	List Price
Bulk				
100	12	300H00004	9311744156610	\$2.66
150	12	300H00006	9311744156627	\$2.66
200	12	300H00008	9311744156634	\$3.02
250	12	300H00010	9311744156641	\$3.08
300	12	300H00012	9311744156658	\$3.24



File Length	Qty	Item #	Barcode	List Price
Hang Pack				
100	1	300SGK003	9311744436859	\$2.45
150	1	300SGK004	9311744436866	\$3.71
200-250	1	300SGK005	9311744436873	\$4.96
300	1	300SGK006	9311744436880	\$6.22

SETS & ACCESSORIES



300SE0065

300SE0083

300SET004

300SE0085

300SE0105

Discount Group: Z0402

Length (mm)	Contents	Pieces	Item #	Barcode	List Price
File Sets					
150	Bastard: Flat, Round, Millsaw 2nd Cut: Half Round, Square	5	300SE0065	9311744445554	\$113.71
200	Bastard: Flat, Round 2nd Cut: Half Round	3	300SE0083	9311744445141	\$103.09
200	Bastard: Flat, Half Round, Round, Square	4	300SET004	9311744438129	\$118.17
200	Bastard: Flat, Round, Millsaw 2nd Cut: Half Round, Square	5	300SE0085	9311744445158	\$140.09
250	Bastard: Flat, Round, Millsaw 2nd Cut: Half Round, Square	5	300SE0105	9311744445165	\$174.40
Needle File Set					
160	File Handle, Warding-flat, Three Square, Flat, Square, Round, Half Round	7	386911607	93117444438136	\$57.75

Discount Group: Z0102

Length (mm)	Contents	Pieces	Item #	Barcode	List Price
Accessories					
190	Metal File Brush	1	300FB1955	9311744445653	\$16.61



300SE0085



386911607



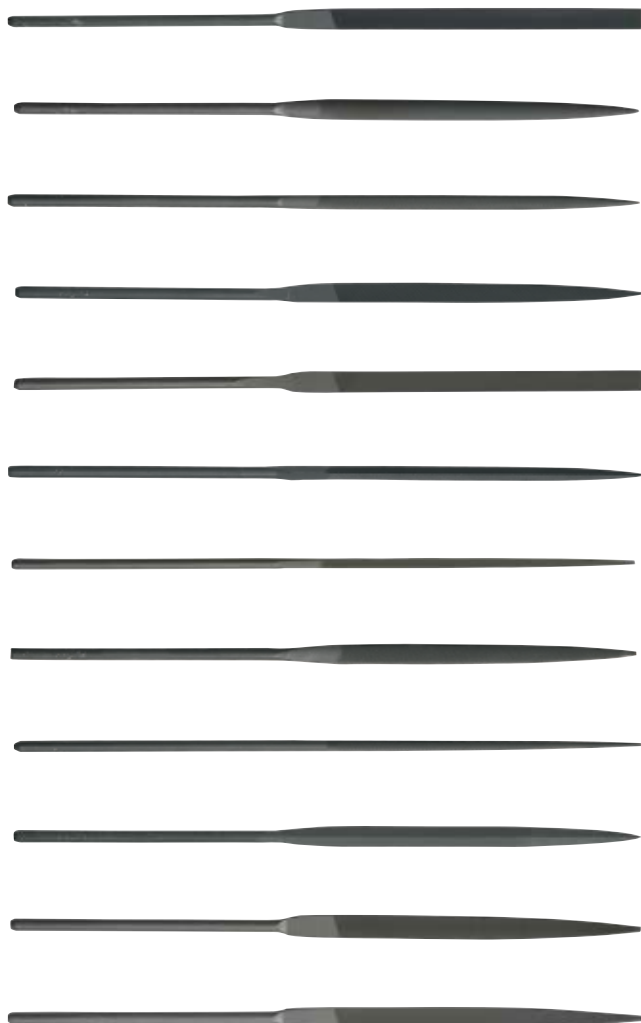
300FB1955

NEEDLE FILES

suttontools

Needle Files

Sutton Tools Needle Files are a range of premium quality, Swiss made files. Available in a range of profiles including pillar, half round, crossing, knife edge, warding, three square, square, oval, round, barrette, crochet and pillar. Features a smooth cut design for a fine surface finish.



M305 M020



M305 M060

Discount Group: Z0404

Shape	Style	Length	Qty*	Item #	Barcode	List Price
With integrated, round handle						
	Pillar	160	12	M305 M001	9311963708744	\$8.96
	Half Round	160	12	M305 M002	9311963708751	\$11.86
	Crossing	160	12	M305 M003	9311963708768	\$13.33
	Knife Edge	160	12	M305 M005	9311963708775	\$14.57
	Warding	160	12	M305 M006	9311963708782	\$10.23
	Three Square	160	12	M305 M007	9311963708799	\$12.29
	Square	160	12	M305 M008	9311963708805	\$12.29
	Oval	160	12	M305 M009	9311963708812	\$14.57
	Round	160	12	M305 M010	9311963708829	\$10.82
	Barrett	160	12	M305 M011	9311963708836	\$12.29
	Crochet	160	12	M305 M015	9311963708850	\$13.54
	Pillar (Round Edges)	160	12	M305 M016	9311963708867	\$11.86

Needle File Sets	Pieces	Item #	Barcode	List Price
in plastic wallet 1 ea: M001, M002, M006, M007, M008, M010	6	M305 M020	9311963708959	\$76.92
in plastic wallet 1 ea: M001, M002, M003, M005, M006, M007, M008, M009, M010, M011, M015, M016	12	M305 M060	9311963708966	\$158.04

*Order in multiples of 12

suttontools

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