



Product Catalogue 2026

Router Bits & Accessories

STATEMENT OF QUALITY



Over 40 years of manufacturing focus with an ongoing commitment to introducing new technology.

Carbitool has a long standing reputation for excellence in the manufacture of carbide tools for the woodworking, cabinetry, joinery, furniture, timber and panel industries. Using the latest CNC (computerised numerical controlled) technology, Carbitool is committed to ongoing product development and quality improvement.

With a comprehensive range of woodworking tools including; router bits, saw blades, planer blades, drills, countersinks for timber and a range of engineering products such as slot drills, carbide endmills and burs, vee bits, cemented carbide rod, strips and disposable inserts, HSS metal cutting saws and saw sharpening supplies.

Carbitool was founded by Neil Hamilton in Victoria, Australia in 1974. Since then with the demand for high quality tools increasing exponentially, Carbitool expanded and acquired four Melbourne and Sydney manufacturing businesses to meet market expectation.

In 2018, Carbitool became a division of Sutton Tools, an Australian family owned company, manufacturing world class cutting tools for over 100 years, forming part of its global business serving industry, trades, hobbyists and retailers worldwide.

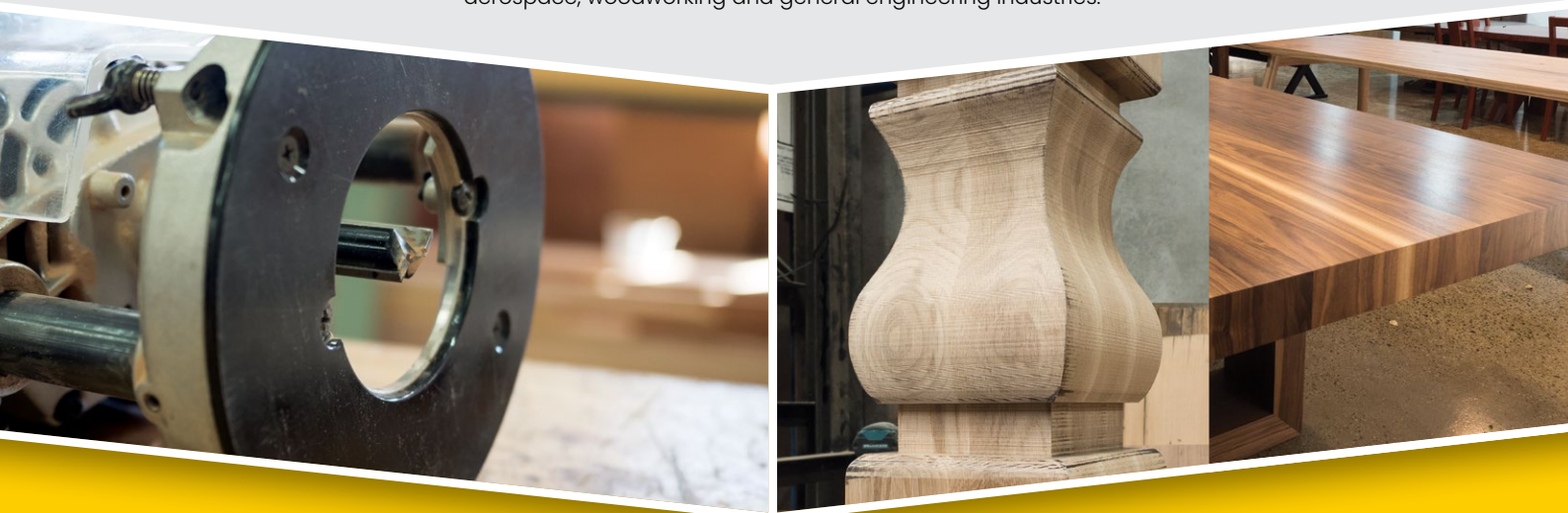


CARBIDE GRINDING

Australian Made ANCA MX7 Linear and MX7 grinding machines with automatic loaders ensure Carbitool router bits are manufactured to exact tolerances with superior cutting edge sharpness.

DIAMOND GRINDING

Diamond grinding machines are used to manufacture PCD and CBN tools, that have high cutting edge accuracy, surface finish, as well as accurate repeatability. These high specifications are a requirement for the automotive, aerospace, woodworking and general engineering industries.



Part No.	d ₁		l ₁		l ₂	
	inch	mm	inch	mm	inch	mm
H 1508	1/4	6.35	2-3/8	60.33	3/4	19.05
H 1512 3/8	3/8	9.53	2-5/8	66.68	7/8	22.23
H 1516 1/2	1/2	12.70	3-5/8	92.00	1-1/8	28.58

Single Flute - Combination Flush with Pilot & Drill Point - Solid Car

- This bit drills its own hole for blind routing in plyw
- Eliminates fitting edges at window and floor open

Catalogue Code R526 Product Group Z0912

Part No.	d ₁		l ₁		l ₂	
	inch	mm	inch	mm	inch	mm
T 502 B	5/8	15.88	1-7/8	47.63	5/16	7.94
T 502 MB	21/32	16.67	1-7/8	47.63	11/32	8.73
T 504 B	3/4	19.05	2	50.80	1/2	12.70
T 504 MB	13/16	20.64	2	50.80	1/2	12.70
T 506 B	7/8	22.22	2	50.80	1/2	12.70
T 506 E 1/2	7/8	22.22	2-1/2	63.50	15	38.10
T 505 MB	7/8	22.22	2	50.80	1/2	12.70
T 506 MB	31/32	24.61	2-3/16	55.56	33	83.82
T 508 B	1	25.40	2	50.80	1	25.40
T 508 B 1/2	1	25.40	2-1/2	63.50	1	25.40
T 510 B	1-1/8	28.58	2	50.80	1	25.40
T 510 B 1/2	1-1/8	28.58	2-5/8	66.68	1	25.40
T 512 B	1-1/4	31.75	2-1/4	57.15	1	25.40

ABBREVIATIONS AND DESCRIPTIONS

- Prefix H = High Speed Steel
- Prefix T = Carbide Tipped or Solid Carbide

- Suffix A = Carbide Tip on Nose (Pilot Panel Bits)
- Suffix B = Ball Bearing Guide
- Suffix E/C = End Cutting
- Suffix M = Metric Size

Note: The last two numerical digits denote cutting size ie.

Metric T 216 M = 16mm Dia.
Imperial T 224 = 24/32 = 3/4" Dia.

- Suffix S = Single Flute
- Suffix 3/8 = 3/8" Diameter Shank
- Suffix 1/2 = 1/2" Diameter Shank
- Suffix 10mm = 10 mm Diameter Shank
- Suffix 5/16 = 5/16" Diameter Shank

- Affix X = Long Series Router Bits. Not guaranteed against breakage
- Affix XX = Extra Long Series Router Bits. Not guaranteed against breakage

- d₁ = Cutting Width
- l₁ = Overall Length. On router bits with bearings. Includes bearing and screw.
- l₂ = Flute Length
- E = Pilot Width or Bearing Width
- ID = Inside Diameter
- MT = Material Thickness
- T = Insert Thickness
- G = Depth of Cut
- v = Bevel Angle (°)
- r, r_v, r₂ = Radius / Radii
- z = Number of Cutting Edges

Catalogue Code R613 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barco
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 502 B	5/8	15.88	1-7/8	47.63	5/16	7.94	1/16	1.59	1/4	6.35	93143500
T 502 MB	21/32	16.67	1-7/8	47.63	11/32	8.73	-	2.00	1/4	6.35	93143501
T 504 B	3/4	19.05	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	93143502
T 504 MB	13/16	20.64	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	93143503
T 506 B	7/8	22.22	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	93143504
T 506 B 1/2	7/8	22.22	2-1/2	63.50	15	38.10	1/8	3.18	1/4	6.35	93143505
T 505 MB	7/8	22.22	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	93143506
T 506 MB	31/32	24.61	2-3/16	55.56	33	83.82	1/8	3.18	1/4	6.35	93143507
T 508 B	1	25.40	2	50.80	1	25.40	1/8	3.18	1/4	6.35	93143508
T 508 B 1/2	1	25.40	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143509
T 510 B	1-1/8	28.58	2	50.80	1	25.40	1/8	3.18	1/4	6.35	93143510
T 510 B 1/2	1-1/8	28.58	2-5/8	66.68	1	25.40	1/8	3.18	1/4	6.35	93143511
T 512 B	1-1/4	31.75	2-1/4	57.15	1	25.40	1/8	3.18	1/4	6.35	93143512
T 512 B 1/2	1-1/4	31.75	2-5/8	66.68	1	25.40	1/8	3.18	1/4	6.35	93143513
T 516 B	1-1/2	38.10	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143514
T 516 B 1/2	1-1/2	38.10	2-5/8	66.68	1	25.40	1/8	3.18	1/4	6.35	93143515
T 520 B 1/2	1-3/4	44.45	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143516
T 524 B 1/2	2	50.80	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143517
T 528 B 1/2	2-1/4	57.15	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143518
T 532 B 1/2	2-1/2	63.50	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143519
T 540 B 1/2	3	76.20	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143520

EDGE FORMING BITS

WOOD

2 Flute - Rounding Over Bit with Ball Bearing Guide - Carbide Tipped

- Gives extra smooth chatter free cuts due to precise tool geometry
- Can be converted to a beading bit by using bearing TB 9

Catalogue Code R613 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		BarCode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 602 B	5/8	15.88	1-7/8	47.63	5/16	7.94	1/16	1.59	1/4	6.35	931435000298
T 602 MB	21/32	16.67	1-7/8	47.63	11/32	8.73	-	2.00	1/4	6.35	9314350014871
T 504 B	3/4	19.05	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	9314350006102
T 504 MB	13/16	20.64	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	9314350002953
T 506 B	7/8	22.22	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	9314350001919
T 506 B 1/2	7/8	22.22	2-1/2	63.50	15	38.10	1/8	3.18	1/4	6.35	9314350001070
T 505 MB	7/8	22.22	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	9314350002945
T 506 MB	31/32	24.61	2-3/16	55.56	33	83.82	1/8	3.18	1/4	6.35	9314350000260
T 508 B	1	25.40	2	50.80	1	25.40	1/8	3.18	1/4	6.35	9314350000926
T 508 B 1/2	1	25.40	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	9314350000933
T 510 B	1-1/8	28.58	2	50.80	1	25.40	1/8	3.18	1/4	6.35	9314350000640
T 510 B 1/2	1-1/8	28.58	2-5/8	66.68	1	25.40	1/8	3.18	1/4	6.35	9314350000857
T 512 B	1-1/4	31.75	2-1/4	57.15	1	25.40	1/8	3.18	1/4	6.35	9314350000814
T 512 B 1/2	1-1/4	31.75	2-5/8	66.68	1	25.40	1/8	3.18	1/4	6.35	9314350000971
T 516 B	1-1/2	38.10	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143500025752
T 516 B 1/2	1-1/2	38.10	2-5/8	66.68	1	25.40	1/8	3.18	1/4	6.35	93143500025769
T 520 B 1/2	1-3/4	44.45	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	9314350000988
T 524 B 1/2	2	50.80	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143500006201
T 528 B 1/2	2-1/4	57.15	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143500008218
T 532 B 1/2	2-1/2	63.50	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143500006225
T 540 B 1/2	3	76.20	2-1/2	63.50	1	25.40	1/8	3.18	1/4	6.35	93143500006249

Replacement bearing TB8 (see page 96)

2 Flute - Rounding Over Fillet Bit with Ball Bearing Guide - Carbide Tipped

- These bits are very popular for table and bench tops
- Profiles are variable by raising and lowering the bit
- Produces partial or elliptical radius

Catalogue Code R614 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Bearing	BarCode
	inch	mm	inch	mm	inch	mm	inch	mm		
TB 0 s 1/2	2-1/4	57.15	3-1/4	82.55	5/16	7.94	1/2	12.70	TB8	9314350007295
TB 0 s 1/2	2-1/4	57.15	3-1/4	82.55	5/16	7.94	1/2	12.70	TB9	9314350007276
TB 0 s 1/2	2-1/4	57.15	3-1/4	82.55	5/16	7.94	1/2	12.70	TB8	9314350007283
TB 0 s 1/2	2-1/4	57.15	3-1/4	82.55	5/16	7.94	1/2	12.70	TB9	9314350007290

1. Always keep collet clean. Replace when worn. 80% of all tool breakage is directly traced to worn "ovalised" collets. Resolve breakage by changing to a new collet.
2. Insert shank a minimum 19mm (3/4") into collet. Holding only the upper edge of the shank by the lower portion of the collet will inevitably lead to Router Bit breakage, spindle nose wear, and collet bell-mouthing.
3. Tighten the collet securely.
4. Store your bits in original packaging. Do not let them lay loose in your tool box.
5. Clean ball bearings with solvent, then submerge them in thin oil lubricant.
6. Have your tools serviced by a professional service shop. A properly sharpened tool is vital to the success, quality and profitability of your operation. Remove the tool for servicing whenever poor job finish or increased feed pressure indicates a dull cutting edge. Also remove the tool for servicing at the slightest sign of a chip or nick in the cutting edge.
7. If a bit is available in 2 shank sizes, we recommend the use of the larger shank (eg; 1/2" diameter when 1/4" and 1/2" are available). This is to ensure better stability and less chatter.
8. Whenever possible use your Router Table and Fence. Router bits over 1-1/2" diameter should only be used in bench mounted or overhead router machines. This method is recommended for all sizes.
9. The larger the diameter the more passes are needed and slower speeds are recommended. When using bits larger than 2" (50 mm) diameter, care should be taken to ensure that speeds, feed rate and number of passes are appropriate for the diameter of the bits used. Consult the operations manual of your routing machine and/or your routing machine supplier for specific advice. See Router Speed Guide below.
10. Router bits turn clockwise in the free hand position and anticlockwise when inverted in a router table. Always feed your workpiece against the rotation. Work holding jigs should be used in these instances. Failure to do so may harm router bits or cause injury.

11. WHEN USING A ROUTING MACHINE, PROTECTION AGAINST INJURY SHOULD ALWAYS BE USED.

- Ear Muffs, Safety Glasses
- Dust Mask And/Or Extraction Procedures

ROUTER SPEED GUIDE

ROUTER BIT DIAMETER	ROUTER BIT CUTTING LENGTH	WOOD	PLASTICS	ALUMINIUM & NON FERROUS METALS
Up to 26mm	Max 38mm	24 000	18 000	14 000
Up to 26mm	38.1mm +	18 000	14 000	12 000
26.1-50mm	Max 50mm	18 000	14 000	12 000
26.1-50mm	50.1mm +	16 000	12 000	10 000
50.1-63mm	Max 63mm	16 000	12 000	10 000
50.1-63mm	63.1mm +	12 000	10 000	9 000
63.1-77mm	Max 75mm	12 000	10 000	9 000

SPIRAL FLUTE WOOD ROUTERS FEED RATE (m/min) BASED ON 1/2" DIAM. TOOL CUTTING 19MM STOCK AT 18000RPM.

TOOL	HARD WOOD	SOFT WOOD	COMPOSITES (MDF, ETC.)
1 Flute Compression	3-15	3-15	3-12
2 Flute Compression	10-25	10-30	10-15
3 Flute Compression	12-35	12-40	15-30
4 Flute Compression	12-35	12-40	15-40
4 Flute Combined Compression	25-45	25-45	25-50
2 Flute Standard Spiral	5-10	5-11	5-11
3 Flute Standard Spiral	5-12	5-13	5-11
3 Flute Roughing	15-25	15-25	12-25
3 Flute Chipbreaker	12-35	12-40	15-30
4 Flute Rougher/Finisher	20-45	20-45	25-50

Actual feed rates will be subject to the effect of variables such as workpiece and machine rigidity, type of material (hard/soft wood), collet condition, horsepower, top edge wear, etc. Best to start at a moderate feed rate and increase until desired finish is attained.

For smaller diameter tools (-) reduce feed rate.

For larger diameter tools (+) increase feed rate.

RESHARPENING:

Tools can be returned to Carbitool for regrinding service. Contact us at (03) 9555 2966 for more information.

ROUTER BITS

5

Aluminium Cutting Bits	7-8	Edge Band Trim Bits	33-34	Polystyrene Cutting Bits	8
Ball End Bits	43	Edge Forming Bits	51-71	Provincial Bits	45, 49, 57
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Beading Bits	47-55	Fibreglass Cutting Bits	9	Rebating Bits	62
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ROUTER BITS

WOOD



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51 EDGE FORMING BITS



77 FACE MOULDING BITS



34 GROOVE FORMING BITS



83 JOINING BITS



26 LAMINATE TRIM BITS & CUTTERS



88 PANEL DOOR & WINDOW BITS



87 PANEL DOOR BITS



23 PILOT PANEL BITS



89 RAISED PANEL BITS



93 SLOTTING CUTTERS
& ASSEMBLIES



10 STRAIGHT BITS



25 TRIM SAWS

PLASTIC



7 STRAIGHT BITS

FIBREGLASS



9 STRAIGHT BITS

NON FERROUS METALS



10 STRAIGHT BITS

SOLID SURFACE



72 SOLID SURFACE BITS

KITS & ACCESSORIES

96 BEARINGS, COLLETS,
ARBORS & KEYS

99 ROUTER BIT ASSEMBLY TOOL

98 ROUTER BIT KITS



**More
Merchandising
Combinations
Available!**



Small Cabinet: W 625mm x H 935mm X D150mm

Large Cabinet: W 1180mm x H 935mm X D150mm

Images shown are representation only.
Actual stock may differ.



ROUTER BIT DISPLAY CABINETS

- **Cabinet A:** 32 Pce Small, Carbitool Premium Grade Solid Carbide & Carbide Tipped Router Bits
- **Cabinet B:** 64 Pce Large, Carbitool Premium Grade Solid Carbide & Carbide Tipped Router Bits
- **Cabinet C:** 24 Pce Small, Econocut Router Bits
- **Cabinet D:** 48 Pce Large, Econocut Router Bits
- **Cabinet E:** 64 Pce Large, Combined Carbitool & Econocut Router Bits

Speak to your Carbitool Representative today

Spiral Flute – Solid Carbide – For Plastic

- Single flute
- For plastics including Bakelite, Acetate, Plexi, PVC, Nylon etc
- High polished finish

Catalogue Code **Product Group**
R800 Z0913

Up Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSPR 02 MS	-	2.00	-	30.24	-	8.00	-	2.00	9314350014145
TSPR 03 MS	-	3.00	-	30.24	-	10.00	-	3.00	9314350014152
TSPR 04 S	1/8	3.18	1-1/2	38.10	1/2	12.70	1/4	6.35	9314350014176
TSPR 04 MS	-	4.00	2	50.80	-	12.00	-	4.00	9314350014169
TSPR 06 S	3/16	4.76	2	50.80	5/8	15.88	1/4	6.35	9314350014183
TSPR 06 MS	-	6.00	-	60.00	-	20.00	-	6.00	9314350047914
TSPR 08 S	1/4	6.35	2	50.80	3/4	19.05	1/4	6.35	9314350014190
TXSPR 08 S	1/4	6.35	3-5/32	80.17	1-1/2	38.10	1/4	6.35	9314350016880
TSPR 08 MS	-	8.00	-	60.00	-	22.00	-	8.00	9314350047907
TSPR 10 MS	-	10.00	-	75.00	-	30.00	-	10.00	9314350047891
TSPR 12 MS	-	12.00	-	75.00	-	30.00	-	12.00	9314350047884

Catalogue Code **Product Group**
R801 Z0913

Down Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSPL 02 MS	-	2.00	-	30.24	-	8.00	-	2.00	9314350014084
TSPL 03 MS	-	3.00	-	30.24	-	10.00	-	3.00	9314350014091
TSPL 04 S	1/8	3.18	1-1/2	38.10	1/2	12.70	1/4	6.35	9314350014114
TSPL 04 MS	-	4.00	2	50.80	-	12.00	-	4.00	9314350014107
TSPL 06 S	3/16	4.76	2	50.80	5/8	15.88	1/4	6.35	9314350014121
TSPL 06 MS	-	6.00	-	60.00	-	20.00	-	6.00	9314350047877
TSPL 08 S	1/4	6.35	2	50.80	3/4	19.05	1/4	6.35	9314350014138
TXSPL 08 S	1/4	6.35	3-5/32	80.17	1-1/2	38.10	1/4	6.35	9314350024267
TSPL 08 MS	-	8.00	-	60.00	-	22.00	-	8.00	9314350047860
TSPL 10 MS	-	10.00	-	75.00	-	30.00	-	10.00	9314350047853
TSPL 12 MS	-	12.00	-	75.00	-	30.00	-	12.00	9314350047846

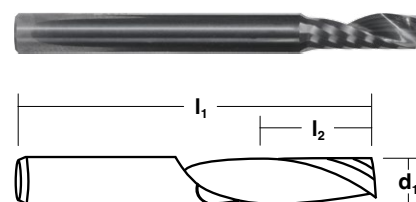
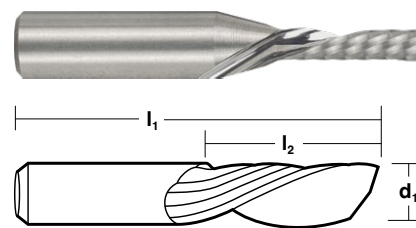
Single Flute – For Hard Plastic & Aluminium

- Solid Carbide
- For hard plastics and aluminium

Catalogue Code **Product Group**
R802 Z0912

Up Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSP08 SH	1/4	6.35	2-1/2	63.50	3/4	19.05	1/4	6.35	9314350017573

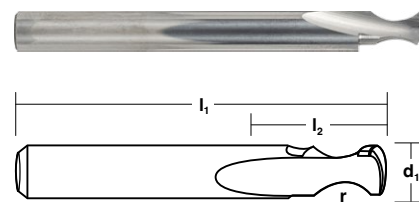


Single Flute - Edge Round - For Plastic

- Solid Carbide
- For rounding the edge on plastic sheets or parts

Catalogue Code R803 **Product Group** Z0912

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSPER08 S	1/4	6.35	2-1/2	63.50	3/8	9.53	1/4	6.35	1/4	6.35	9314350017580



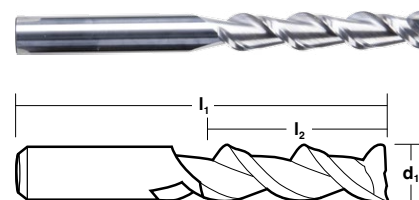
2 Flute - Foam Cutter

- Solid Carbide
- Ideal for cutting low density foam materials at high feed rates
- Suitable for soft spongy upholstery foam

Catalogue Code R804 **Product Group** Z0912

Up Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSFHH08	1/4	6.35	4	101.60	2	50.80	1/4	6.35	9314350017771
TSFHH12 3/8	3/8	9.53	4	101.60	2	50.80	3/8	9.53	9314350017511

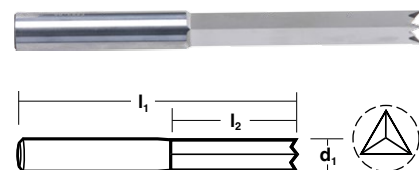


3 Flute - Polystyrene Bit

- Solid Carbide
- For polystyrene
- Suitable for surfboard foam

Catalogue Code R805 **Product Group** Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSF 8	1/4	6.35	4	101.60	2-1/4	57.15	1/4	6.35	9314350020009
TSF 12 3/8	3/8	9.53	4	101.60	2-1/4	57.15	3/8	9.53	9314350020016

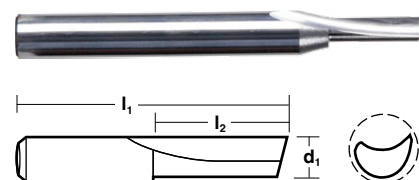


Single Spoon Flute - For Plastic & Aluminium

- Solid Carbide
- For aluminium and some soft plastics
- Cost effective solution for obtaining excellent finish in most plastics

Catalogue Code R806 **Product Group** Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSP 04 S	1/8	3.18	2-1/4	57.15	5/16	7.94	1/4	6.35	9314350016804
TSP 04 MS	-	4.00	2-1/4	57.15	1/2	12.70	1/4	6.35	9314350024335
TSP 06 S	3/16	4.76	2-1/4	57.15	1/2	12.70	1/4	6.35	9314350017597
TSP 06 MS	-	6.00	2-1/4	57.15	-	16.00	1/4	6.35	9314350025059
TSP 08 S	1/4	6.35	2-1/4	57.15	5/8	15.88	1/4	6.35	9314350017603



Fibreglass Bit – Solid Carbide – Diamond Cut

- Cutters with end cutting capability (E/C) can be used for plunge routing
- For routing highly abrasive materials ie. glass, epoxy and fibreglass

Catalogue Code **Product Group**
R829 Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TG 8	1/4	6.35	2	50.80	3/4	19.05	1/4	6.35	9314350000520
TG 12 3/8	3/8	9.53	2-1/2	63.50	1	25.40	3/8	9.53	9314350000544
TG 16 1/2	1/2	12.70	3	76.20	1	25.40	1/2	12.70	9314350000568

Catalogue Code **Product Group**
R835 Z0912

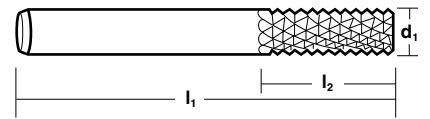
Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TG 8 E/C	1/4	6.35	2	50.80	3/4	19.05	1/4	6.35	9314350000537
TG 12 3/8 E/C	3/8	9.53	2-1/2	63.50	1	25.40	3/8	9.53	9314350000551
TG 16 1/2 E/C	1/2	12.70	3	76.20	1	25.40	1/2	12.70	9314350000575

Fibreglass Bit with Pilot – Solid Carbide – Diamond Cut

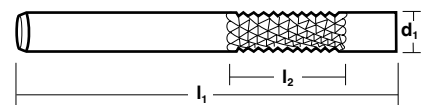
- Used for trimming fibreglass sheets
- Pilot enables the tool to run on frames or templates

Catalogue Code **Product Group**
R830 Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TG 8 P	1/4	6.35	2-1/2	63.50	3/4	19.05	1/4	6.35	9314350017665
TG 12 3/8 P	3/8	9.53	-	83.00	3/4	19.05	3/8	9.53	9314350017672
TG 16 1/2 P	1/2	12.70	3	76.20	7/8	22.23	1/2	12.70	9314350017689



End Cut View



2 Flute – For Non Ferrous Metals – Solid Carbide

- For non ferrous metals eg Aluminium and Laminates etc
- Down cut are ideal for trimming laminates and through cutting
- Down cut pushes chips below the workpiece
- Up cut are ideal for groove slotting and routing

Catalogue Code R807 Product Group Z0912

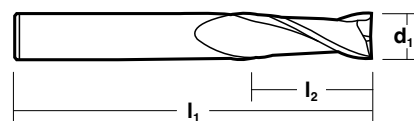
Up Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSR 8	1/4	6.35	2-1/2	63.50	3/4	19.05	1/4	6.35	9314350000612
TXSR 8	1/4	6.35	2-1/2	63.50	1	25.40	1/4	6.35	9314350016781
TSR 12 3/8	3/8	9.53	2-1/2	63.50	1	25.40	3/8	9.53	9314350000629
TSR 16 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/2	12.70	9314350000636

Catalogue Code R808 Product Group Z0912

Down Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSL 8	1/4	6.35	2-1/2	63.50	3/4	19.05	1/4	6.35	9314350000582
TXSL 8	1/4	6.35	2-1/2	63.50	1	25.40	1/4	6.35	9314350016798
TSL 12 3/8	3/8	9.53	2-1/2	63.50	1	25.40	3/8	9.53	9314350000599
TSL 16 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/2	12.70	9314350000605



STRAIGHT BITS

WOOD

3 Flute – Roughing Spiral Bit – Up Cut – Solid Carbide

- For increased feed rates to give fast routing of hard materials
- Chip breaker to break swarf into smaller particles for easier ejection

Catalogue Code R809 Product Group Z0912

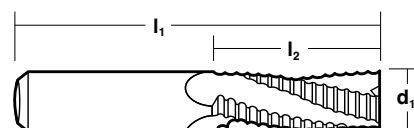
Up Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSRR 8	1/4	6.35	2-1/2	63.50	3/4	19.05	1/4	6.35	9314350016637
TSRR 8 M	-	8.00	-	63.00	-	25.00	1/4	6.35	9314350016644
TSRR 12 3/8	3/8	9.53	2-1/2	63.50	1	25.40	3/8	9.53	9314350016651
TSRR 10 M	-	10.00	-	75.00	-	25.00	-	10.00	9314350016675
TSRR 12 M	-	12.00	-	75.00	-	32.00	-	12.00	9314350016682
TSRR 16 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/2	12.70	9314350016699
TSRR 16 M	-	16.00	-	92.00	-	35.00	-	16.00	9314350016705
TSRR 20 M	-	20.00	-	104.00	-	40.00	-	20.00	9314350016712

Catalogue Code R810 Product Group Z0912

Down Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSLR 12 3/8	3/8	9.53	2-1/2	63.50	1	25.40	3/8	9.53	9314350018471
TSLR 16 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/2	12.70	9314350018488
TSLR 16 M	-	16.00	-	92.00	-	35.00	-	16.00	9314350018495



3 Flute – Chip breaker Spiral Bit – Up Cut – Solid Carbide

- Staggered chip breaker grind on each flute to produce small chips
- Obtains a clean cut at high feed rates
- Minimises vibration
- For hardwoods and dense materials

Catalogue Code **Product Group**
R811 Z0912

Up Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSRCB 12 3/8	3/8	9.53	3	76.20	1-1/4	31.75	3/8	9.53	9314350017788
TXSRCB 16 1/2	1/2	12.70	3-5/8	92.08	1-3/4	44.45	1/2	12.70	9314350017566
TSRCB 16 M	-	16.00	-	92.00	-	41.00	-	16.00	9314350017795

Catalogue Code **Product Group**
R812 Z0912

Down Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSLCB 12 3/8	3/8	9.53	3	76.20	1-1/4	31.75	3/8	9.53	9314350017801
TXSLCB 16 1/2	1/2	12.70	3-5/8	92.08	1-3/4	44.45	1/2	12.70	9314350017818
TSLCB 16 M	-	16.00	-	92.00	-	41.00	-	16.00	9314350017825

4 Flute – Rougher Finisher Bit – Up Cut – Solid Carbide

- Staggered chip breaker grind on alternate flutes produces small chips
- Obtains a clean cut at high feed rates
- Minimises vibration

Catalogue Code **Product Group**
R813 Z0912

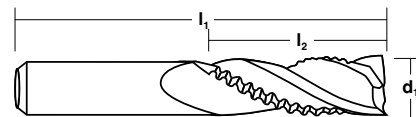
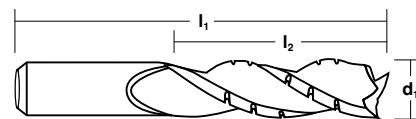
Up Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T4SRRF12 3/8	3/8	9.53	3	76.20	1-1/4	31.75	3/8	9.53	9314350018396
T4SRRF 16 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/2	12.70	9314350047754
T4XSRRF 16 1/2	1/2	12.70	3-5/8	92.08	1-1/2	38.10	1/2	12.70	9314350018426

Catalogue Code **Product Group**
R814 Z0912

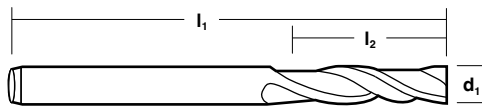
Down Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T4SLRF12 3/8	3/8	9.53	3	76.20	1-1/4	31.75	3/8	9.53	9314350018402
T4SLRF 16 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/2	12.70	9314350018419
T4XSLRF 16 1/2	1/2	12.70	3-5/8	92.08	1-1/2	38.10	1/2	12.70	9314350047761



2 Flute – Finishing Spiral Bit – Solid Carbide

- For superior edge finish on hardwoods, softwoods, laminates, composites etc
- Up cut brings the swarf up and out of the cut
- Down cut drives the swarf down and out of the cut



Catalogue Code R815
Product Group Z0912

Up Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSRW 4	1/8	3.18	2-1/4	57.15	1/2	12.70	1/4	6.35	9314350010567
TSRW 5	5/32	3.97	2-1/4	57.15	5/8	15.88	1/4	6.35	9314350015456
TSRW 6	3/16	4.76	2-1/4	57.15	3/4	19.05	1/4	6.35	9314350015463
TSSRW 8	1/4	6.35	2	50.80	5/8	15.88	1/4	6.35	9314350047778
TSRW 8	1/4	6.35	2-1/2	63.50	3/4	19.05	1/4	6.35	9314350008571
TXSRW 8	1/4	6.35	2-1/2	63.50	1	25.40	1/4	6.35	9314350015487
TSRW 10 5/16	5/16	7.94	2-1/2	63.50	1	25.40	5/16	7.94	9314350010550
TSRW 10 1/2	5/16	7.94	3	76.20	1	25.40	1/2	12.70	9314350010543
TSRW 8 M	-	8.00	-	63.00	-	25.00	-	8.00	9314350015470
TSRW 12 3/8	3/8	9.53	2-1/2	63.50	1	25.40	3/8	9.53	9314350008588
TSRW 12 1/2	3/8	9.53	3	76.20	1	25.40	1/2	12.70	9314350012301
TSRW 10 M	-	10.00	-	75.00	-	25.00	-	10.00	9314350015395
TSRW 12 M	-	12.00	-	75.00	-	32.00	-	12.00	9314350015401
TSRW 16 1/2	1/2	12.70	3-5/8	76.20	1-1/4	31.75	1/2	12.70	9314350008595
TXSRW 16 1/2	1/2	12.70	4	101.60	1-1/2	38.10	1/2	12.70	9314350015425
TXXSRW 16 1/2	1/2	12.70	4	101.60	2	50.80	1/2	12.70	9314350015432
TSRW 16 M	-	16.00	-	92.00	-	35.00	-	16.00	9314350015418
TSRW 20 M	-	20.00	-	104.00	-	40.00	-	20.00	9314350015449

Catalogue Code R816
Product Group Z0912

Down Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSLW 4	1/8	3.18	2-1/4	57.15	1/2	12.70	1/4	6.35	9314350015333
TSLW 5	5/32	3.97	2-1/4	57.15	5/8	15.88	1/4	6.35	9314350015340
TSLW 6	3/16	4.76	2-1/4	57.15	3/4	19.05	1/4	6.35	9314350015357
TSLW 8	1/4	6.35	2-1/2	63.50	3/4	19.05	1/4	6.35	9314350015364
TXSLW 8	1/4	6.35	2-1/2	63.50	1	25.40	1/4	6.35	9314350015388
TSLW 10 5/16	5/16	7.94	2-1/2	63.50	1	25.40	5/16	7.94	9314350015227
TSLW 10 1/2	5/16	7.94	3	76.20	1	25.40	1/2	12.70	9314350015234
TSLW 8 M	-	8.00	-	63.00	-	25.00	-	8.00	9314350015371
TSLW 12 3/8	3/8	9.53	2-1/2	63.50	1	25.40	3/8	9.53	9314350015258
TSLW 12 1/2	3/8	9.53	3	76.20	1	25.40	1/2	12.70	9314350015265
TSLW 10 M	-	10.00	-	75.00	-	25.00	-	10.00	9314350015241
TSLW 12 M	-	12.00	-	83.00	-	32.00	-	12.00	9314350015272
TSLW 16 1/2	1/2	12.70	3-5/8	76.20	1-1/4	31.75	1/2	12.70	9314350015289
TXSLW 16 1/2	1/2	12.70	4	101.60	1-1/2	38.10	1/2	12.70	9314350015302
TXXSLW 16 1/2	1/2	12.70	4	101.60	2	50.80	1/2	12.70	9314350015319
TSLW 16 M	-	16.00	-	92.00	-	35.00	-	16.00	9314350015296
TSLW 20 M	-	20.00	-	104.00	-	40.00	-	20.00	9314350015326

TiN Coated – Up Cut

Part No.	Barcode
TTSRW 4	9314350010598
TTSRW 5	9314350015760
TTSRW 6	9314350015777
TTSSRW 8	9314350025042
TTSRW 8	9314350008601
TTXSRW 8	9314350015791
TTSRW 10 5/16	9314350010581
TTSRW 10 1/2	9314350010574
TTSRW 8 M	9314350015784
TTSRW 12 3/8	9314350008618
TTSRW 12 1/2	9314350012295
TTSRW 10 M	9314350015708
TTSRW 12 M	9314350015715
TTSRW 16 1/2	9314350008625
TTXSRW 16 1/2	9314350015739
TXXSRW 16 1/2	9314350015746
TTSRW 16 M	9314350015722
TTSRW 20 M	9314350015753

TiN Coated – Down Cut

Part No.	Barcode
TTSLW 4	9314350015647
TTSLW 5	9314350015654
TTSLW 6	9314350015661
TTSLW 8	9314350015678
TTXSLW 8	9314350015692
TTSLW 10 5/16	9314350015531
TTSLW 10 1/2	9314350015548
TTSLW 8 M	9314350015685
TTSLW 12 3/8	9314350015562
TTSLW 12 1/2	9314350015579
TTSLW 10 M	9314350015555
TTSLW 12 M	9314350015586
TTSLW 16 1/2	9314350015593
TTXSLW 16 1/2	9314350015616
TXXSLW 16 1/2	9314350015623
TTSLW 16 M	9314350015609
TTSLW 20 M	9314350015630

3 Flute - Finishing Spiral Bit - Solid Carbide

- Produces extremely smooth finishes
- Use for natural timber and composites

Catalogue Code R817 **Product Group** Z0912

Up Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T3SRW8	1/4	6.35	2-1/2	63.50	3/4	19.05	1/4	6.35	9314350017474
T3SRW12 3/8	3/8	9.53	3	76.20	1-1/4	31.75	3/8	9.53	9314350017481
T3SRW16 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/2	12.70	9314350017498

Catalogue Code R818 **Product Group** Z0912

Down Cut

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T3SLW8	1/4	6.35	2-1/2	63.50	3/4	19.05	1/4	6.35	9314350017740
T3SLW12 3/8	3/8	9.53	3	76.20	1-1/4	31.75	3/8	9.53	9314350017757
T3SLW16 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/2	12.70	9314350017764

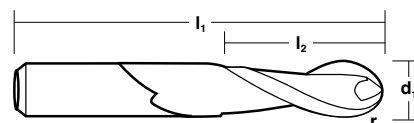
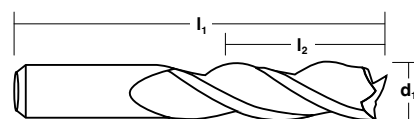
Spiral Bit with Ball End

- Solid Carbide
- Used for round bottom work where extra depth and a superior finish is required

Catalogue Code R819 **Product Group** Z0912

Up Cut

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSRWB 8	1/4	6.35	2-1/2	63.50	3/4	19.05	1/8	3.20	1/4	6.35	9314350020023
TSRWB12 3/8	3/8	9.53	3	76.20	1	25.40	3/16	4.80	3/8	9.53	9314350020030
TSRWB16 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/4	6.35	1/2	12.70	9314350017504



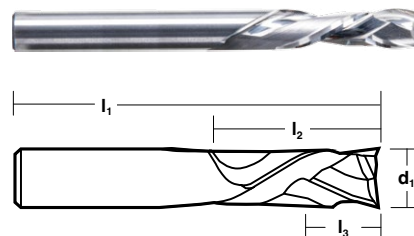
Compression Bits

- Advanced tool geometry to achieve higher feed rates
- Geometry minimises chipping and furring on the top and bottom surfaces
- Ideal for cutting double sided laminates and natural timbers

2 Flute - Compression Bit

Catalogue Code R821 Product Group Z0912

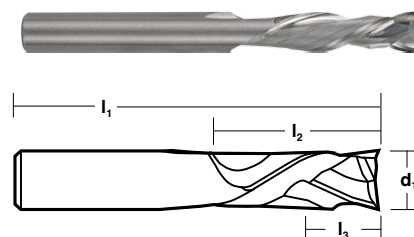
Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T2ESRM08	1/4	6.35	2-1/2	63.50	7/8	22.23	-	8.00	1/4	6.35	9314350017283
T2ESRM8M	-	8.00	-	63.00	-	25.00	-	8.00	-	8.00	9314350017306
T2ESRM12 3/8	3/8	9.53	3	76.20	1-1/8	28.58	-	8.00	3/8	9.53	9314350017313
T2ESRM10M	-	10.00	-	75.00	-	28.58	-	8.00	-	10.00	9314350017702
T2SRM16 1/2	1/2	12.70	3	76.20	1	25.40	-	10.00	1/2	12.70	9314350017337
T2XSRM16 1/2	1/2	12.70	3-5/8	92.08	1-3/8	34.93	-	10.00	1/2	12.70	9314350017351



2 Flute - Compression Bit - For Mortising - Short Up Cut

Catalogue Code R822 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T2SRM08 Q	1/4	6.35	2-1/2	63.50	7/8	22.23	-	5.00	1/4	6.35	9314350017290
T2SRM8M (Q)	-	8.00	-	63.00	-	25.00	-	5.00	-	8.00	9314350017696
T2SRM12 3/8 (Q)	3/8	9.53	3	76.20	7/8	22.23	-	5.00	3/8	9.53	9314350017320
T2SRM10M Q	-	10.00	-	75.00	-	22.20	-	5.00	-	10.00	9314350017719
T2SRM16 1/2 (Q)	1/2	12.70	3	76.20	1	25.40	1/4	6.35	1/2	12.70	9314350017344
T2XESRM16 1/2 (Q)	1/2	12.70	3-5/8	92.08	1-5/8	41.28	1/4	6.35	1/2	12.70	9314350017368

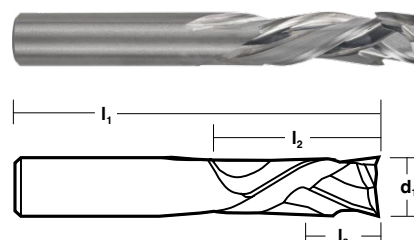


3 Flute - Compression Bit

- 3 Flute allows for increased high speed machining with high spindle speeds

Catalogue Code R823 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T3ESRM12 3/8	3/8	9.53	3	76.20	1-1/8	28.58	-	8.00	3/8	9.53	9314350017382
T3ESRM12 12M	3/8	9.53	-	80.00	-	22.00	-	8.00	-	12.00	9314350046320
T3ESRM10M	-	10.00	-	75.00	-	28.00	-	8.00	-	10.00	9314350017726
T3SRM16 1/2	1/2	12.70	3	76.20	1	25.40	-	10.00	1/2	12.70	9314350017405
T3XSRM16 1/2	1/2	12.70	3-5/8	92.08	1-3/8	34.93	-	10.00	1/2	12.70	9314350017429

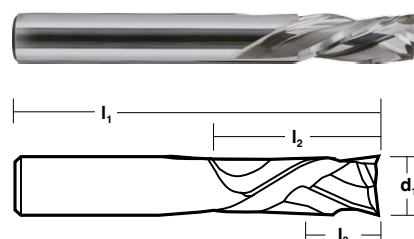


3 Flute - Compression Bit For Mortising - Short Up Cut

- Advanced tool geometry to achieve higher feed rates

Catalogue Code R824 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T3SRM12 3/8 (Q)	3/8	9.53	3	76.20	7/8	22.23	-	5.00	3/8	9.53	9314350017399
T3SRM10M Q	-	10.00	-	75.00	-	22.23	-	5.00	-	10.00	9314350017733
T3SRM16 1/2 (Q)	1/2	12.70	3	76.20	1	25.40	1/4	6.35	1/2	12.70	9314350017412
T3XESRM16 1/2 Q	1/2	12.70	3-5/8	92.08	1-5/8	41.28	1/4	6.35	1/2	12.70	9314350017436



4 Flute - Compression Bit

- 4 Flute allows for increased high speed machining with high spindle speeds

Catalogue Code	Product Group
R825	Z0912

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T4SRM16 1/2	1/2	12.70	3	76.20	1	25.40	-	10.00	1/2	12.70	9314350017443
T4XSRM16 1/2	1/2	12.70	3-5/8	92.08	1-3/8	34.93	-	10.00	1/2	12.70	9314350017467

4 Flute - Compression Bit For Mortising - Short Up Cut

- 4 Flute allows for increased high speed machining with high spindle speeds

Catalogue Code	Product Group
R826	Z0912

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T4SRM16 1/2 Q	1/2	12.70	3	76.20	1	25.40	1/4	6.35	1/2	12.70	9314350017450
T4XSRM16 1/2 Q	1/2	12.70	3-5/8	92.08	1-5/8	41.28	1/4	6.35	1/2	12.70	9314350017276

4 Flute - Combined Rougher/Finisher Compression Bit

- Advanced tool geometry to achieve higher feed rates
- Geometry minimises chipping and furring on the top and bottom surfaces

Catalogue Code	Product Group
R827	Z0912

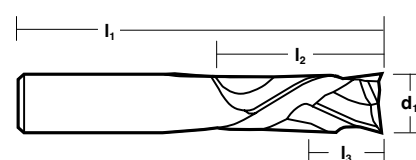
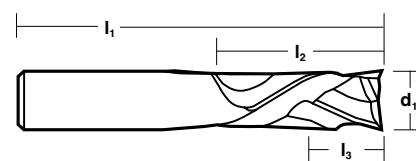
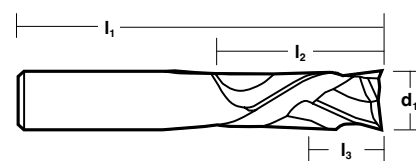
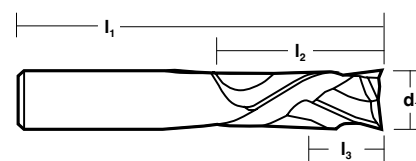
Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T4SRMRF16 1/2	1/2	12.70	3	76.20	1	25.40	-	10.00	1/2	12.70	9314350017528
T4XSRMRF16 1/2	1/2	12.70	3-5/8	92.08	1-3/8	35.93	-	10.00	1/2	12.70	9314350017535
T4XESRMRF16 1/2	1/2	12.70	3-5/8	92.08	1-3/4	44.45	-	10.00	1/2	12.70	9314350017542

4 Flute - Combined Rougher/Finisher Compression Bit - Short Up Cut

- Chip breaker flute to break swarf into smaller particles for easy ejection
- Achieves high feed rates

Catalogue Code	Product Group
R828	Z0912

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T4SRMRFIOM Q	-	10.00	-	75.00	-	22.50	-	5.00	-	10.00	9314350019621

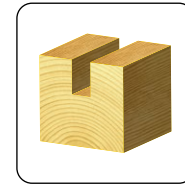
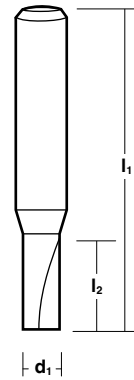


Single Flute – Straight Flute – Solid Carbide

- For general purpose routing and grooving
- Excellent chip clearance
- Suitable for a wide range of materials, hardwood, softwood, acrylic sheet, etc

Catalogue Code **Product Group**
R503 Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 202 S	1/16	1.59	1-1/2	38.10	3/16	4.76	1/4	6.35	9314350003149
T 202 MS	-	2.00	1-1/2	38.10	-	4.80	1/4	6.35	9314350003156
T 203 S	3/32	2.38	1-1/2	38.10	3/16	4.76	1/4	6.35	9314350003163
T 203 MS	-	3.00	1-1/2	38.10	1/4	6.35	1/4	6.35	9314350003170
T 204 S	1/8	3.18	1-1/2	38.10	5/16	7.94	1/4	6.35	9314350003187
T 205 S	5/32	3.97	1-1/2	38.10	3/8	9.53	1/4	6.35	9314350003194
T 204 MS	-	4.00	1-1/2	38.10	7/16	11.11	1/4	6.35	9314350003200
T 206 S	3/16	4.76	1-1/2	38.10	1/2	12.70	1/4	6.35	9314350003217
T 205 MS	-	5.00	1-1/2	38.10	1/2	12.70	1/4	6.35	9314350003224
T 207 S	7/32	5.56	1-1/2	38.10	1/2	12.70	1/4	6.35	9314350003231
T 206 MS	-	6.00	1-1/2	38.10	5/8	15.88	1/4	6.35	9314350003248
T 208 S	1/4	6.35	1-1/2	38.10	5/8	15.88	1/4	6.35	9314350003255

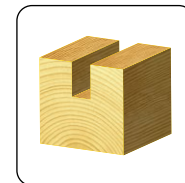
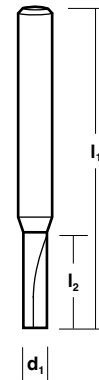


Single Flute – Straight Flute – Solid Carbide – Long Series

- For maximum rigidity use the standard length bits (above) where possible
- Suitable for a wide range of materials, hardwood, softwood, acrylic sheet, etc

Catalogue Code **Product Group**
R504 Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1804 S	1/8	3.18	2-1/4	57.15	1/2	12.70	1/4	6.35	9314350003262
T 1804 MS	-	4.00	2-1/4	57.15	5/8	15.88	1/4	6.35	9314350003279
T 1806 S	3/16	4.76	2-1/4	57.15	3/4	19.05	1/4	6.35	9314350003286
T 1805 MS	-	5.00	2-1/4	57.15	3/4	19.05	1/4	6.35	9314350003293
T 1806 MS	-	6.00	2-1/4	57.15	1	25.40	1/4	6.35	9314350003309
T 1808 S	1/4	6.35	2-1/4	57.15	1	25.40	1/4	6.35	9314350003316

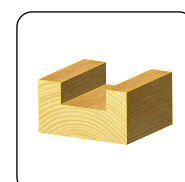
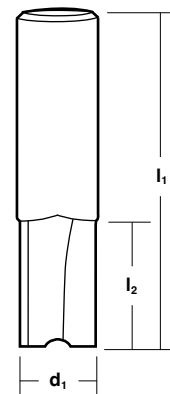


2 Flute – Straight Flute – Solid Carbide

- For all general purpose routing, grooving, rebating
- For longer life in routing abrasive type materials

Catalogue Code **Product Group**
R505 Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 206 M	-	6.00	1-1/2	38.10	-	16.00	1/4	6.35	9314350003323
TX 206 M	-	6.00	2-1/4	57.15	1-1/8	28.58	1/4	6.35	9314350003330
T 208	1/4	6.35	1-1/2	38.10	5/8	15.88	1/4	6.35	9314350003347
TX 208	1/4	6.35	2-1/4	57.15	1-1/8	28.58	1/4	6.35	9314350003354
TXX 208	1/4	6.35	2-1/2	63.50	1-1/8	28.58	1/4	6.35	9314350003361



2 Flute - Carbide Tipped

- For all general purpose routing, grooving, rebating

Catalogue Code Product Group

R506

Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 207 M	-	7.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003378
T 209	9/32	7.14	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350000117
T 210	5/16	7.94	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003385
T 208 M	-	8.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003392
TX 208 M	-	8.00	2	50.80	1	25.40	1/4	6.35	9314350009202
T 209 M	-	9.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003408
T 212	3/8	9.53	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003415
TX 212	3/8	9.53	2	50.80	1	25.40	1/4	6.35	9314350003422
T 210 M	-	10.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003439
TX 210 M	-	10.00	2	50.80	1	25.40	1/4	6.35	9314350000124
T 211 M	-	11.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003446
T 214	7/16	11.11	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350000131
T 212 M	-	12.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003453
T 216	1/2	12.70	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003460
TX 216	1/2	12.70	2	50.80	1	25.40	1/4	6.35	9314350003477
T 213 M	-	13.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003484
TX 213 M	-	13.00	2	50.80	1	25.40	1/4	6.35	9314350003491
T 214 M	-	14.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003507
T 218	9/16	14.29	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350000148
T 215 M	-	15.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003514
T 220	5/8	15.88	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003521
TX 220	5/8	15.88	2	50.80	1	25.40	1/4	6.35	9314350000155
T 216 M	-	16.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003538
TX 216 M	5/8	15.88	2	50.80	1	25.40	1/4	6.35	9314350009219
T 216.5 M	-	16.50	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003545
T 217 M	-	17.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003552
T 222	11/16	17.46	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350000162
T 218 M	-	18.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003569
TX 218 M	-	18.00	2	50.80	1	25.40	1/4	6.35	9314350003576
T 218.5 M	-	18.50	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003583
T 219 M	-	19.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003590
T 224	3/4	19.05	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003606
T 219.5 M	-	19.50	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003613
T 220 M	-	20.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003620
T 226	13/16	20.64	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350000179
T 221 M	-	21.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003637
T 222 M	-	22.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350000186
T 228	7/8	22.22	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350000193
T 224 M	-	24.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350047938
T 225 M	-	25.00	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003644
T 232	1	25.40	1-3/4	44.45	3/4	19.05	1/4	6.35	9314350003651

Single Flute - Carbide Tipped

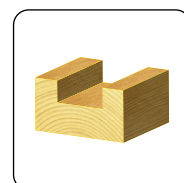
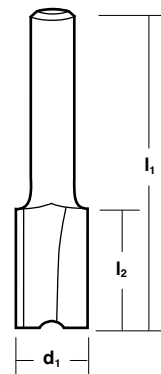
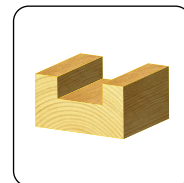
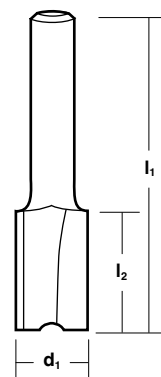
- For all general purpose routing, grooving, rebating
- Excellent chip clearance
- Suitable for a wide range of materials

Catalogue Code Product Group

R507

Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1410 MS	-	10.00	2-5/8	66.68	1	25.40	1/2	12.70	9314350008731
T 1413 MS	-	13.00	3-5/32	80.17	1-1/2	38.10	1/2	12.70	9314350008557
T 1416 MS	-	16.00	3-5/32	80.17	1-1/2	38.10	1/2	12.70	9314350008564

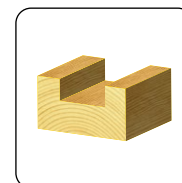
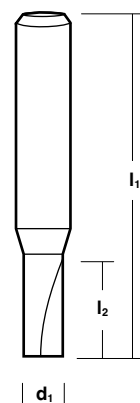


2 Flute – Solid Carbide

- For all general purpose routing, grooving, rebating
- For longer life in routing abrasive type materials

Catalogue Code Product Group
R508 Z0912

Part Number	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1406 M	-	6.00	2-3/4	69.85	5/8	15.88	1/2	12.70	9314350003668
TX 1406 M	-	6.00	3.00	76.20	1.00	25.4	1/2	12.70	9314657028647
T 1408	1/4	6.35	2-3/4	69.85	5/8	15.88	1/2	12.70	9314350003675
T 1410	5/16	7.94	2-7/8	73.03	3/4	19.05	1/2	12.70	9314350003682
T 1408 M	-	8.00	2-7/8	73.03	3/4	19.05	1/2	12.70	9314350003699
TX 1408 M	0.315	8.00	3.00	76.20	1.00	25.4	1/2	12.70	9314350046313

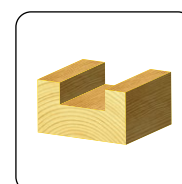
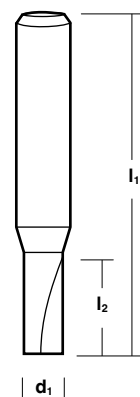


2 Flute – Carbide Tipped

- For all general purpose routing, grooving, rebating
- For longer life in routing abrasive type materials

Catalogue Code Product Group
R509 Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1409 M	-	9.00	2-3/4	69.85	1	25.40	1/2	12.70	9314350000209
T 1412	3/8	9.53	2-3/4	69.85	1	25.40	1/2	12.70	9314350003705
T 1410 M	-	10.00	2-3/4	69.85	1	25.40	1/2	12.70	9314350003712
T 1411 M	-	11.00	2-3/4	69.85	1	25.40	1/2	12.70	9314350000216
T 1414	7/16	11.11	2-3/4	69.85	1	25.40	1/2	12.70	9314350000223
T 1412 M	-	12.00	2-3/4	69.85	1	25.40	1/2	12.70	9314350003729
TX 1412 M	-	12.00	3	76.20	1-1/4	31.75	1/2	12.70	9314350009226
T 1416	1/2	12.70	3	76.20	1-1/4	31.75	1/2	12.70	9314350003736
TX 1416	1/2	12.70	3-3/4	95.25	2	50.80	1/2	12.70	9314350003743
T 1413 M	-	13.00	3	76.20	1-1/4	31.75	1/2	12.70	9314350003750
TX 1413 M	-	13.00	3-3/4	95.25	2	50.80	1/2	12.70	9314350003767
T 1414 M	-	14.00	3	76.20	1-1/4	31.75	1/2	12.70	9314350000230
T 1418	9/16	14.29	3	76.20	1-1/4	31.75	1/2	12.70	9314350000247
T 1415 M	-	15.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350000254
T 1420	5/8	15.88	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003774
TX 1420	5/8	15.88	3-3/4	95.25	2	50.80	1/2	12.70	9314350003781
T 1416 M	-	16.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003798
TX 1416 M	-	16.00	3-3/4	95.25	2	50.80	1/2	12.70	9314350003804
T 1416.5 M	-	16.50	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003811
T 1417 M	-	17.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003828
T 1422	11/16	17.46	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350000261
T 1418 M	-	18.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003835
TX 1418 M	-	18.00	3-3/4	95.25	2	50.80	1/2	12.70	9314350003842
T 1418.5 M	-	18.50	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003859
T 1419 M	-	19.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003866
TX 1419 M	-	19.00	3-3/4	95.25	2	50.80	1/2	12.70	9314350003873
T 1424	3/4	19.05	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003880
TX 1424	3/4	19.05	3-3/4	95.25	2	50.80	1/2	12.70	9314350003897
T 1419.5 M	-	19.50	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003903
T 1420 M	-	20.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003910
T 1426	13/16	20.64	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003927
T 1428	7/8	22.22	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003934



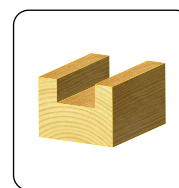
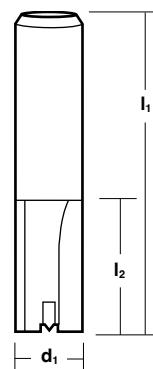
Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1425 M	-	25.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003941
T 1432	1	25.40	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350003958
T 1436	1-1/8	28.58	3	76.20	1-1/4	31.75	1/2	12.70	9314350000278
T 1432 M	-	32.00	3	76.20	1-1/4	31.75	1/2	12.70	9314350003965
T 1435 M	-	35.00	3	76.20	1-1/4	31.75	1/2	12.70	9314350000285
T 1448	1-1/2	38.10	3	76.20	1-1/4	31.75	1/2	12.70	9314350003972
T 1452	1-5/8	41.28	3	76.20	1-1/4	31.75	1/2	12.70	9314350000292
T 1456	1-3/4	44.45	3	76.20	1-1/4	31.75	1/2	12.70	9314350000308
T 1460	1-7/8	47.63	3	76.20	1-1/4	31.75	1/2	12.70	9314350000315
T 1464	2	50.80	3	76.20	1-1/4	31.75	1/2	12.70	9314350000322

2 Flute - End Cutting - Carbide Tipped

- For plunge cutting deep or repetitive holes
- Also for normal groove, trim and rebate routing

Catalogue Code R510
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1410 ME/C	-	10.00	2-3/4	69.85	1	25.40	1/2	12.70	9314350000346
T 1413 ME/C	-	13.00	3	76.20	1-1/4	31.75	1/2	12.70	9314350000353
T 1416 ME/C	-	16.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350000360
T 1418 ME/C	-	18.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350000377
T 1419 ME/C	-	19.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350000384
T 1425 ME/C	-	25.00	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350000391
T 1432 ME/C	-	32.00	3	76.20	1-1/4	31.75	1/2	12.70	9314350000407

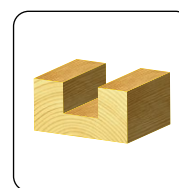
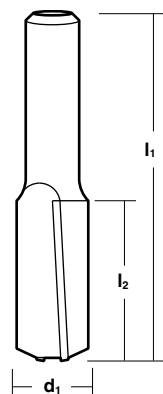


Straight Bit with Down Shear

- Reduces top edge breakout
- Ideal for veneered and laminated boards

Catalogue Code R511
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSH 1424	3/4	19.05	3-1/4	82.55	1-1/2	38.10	1/2	12.70	9314350015166
TSHX 1424	3/4	19.05	3-23/32	94.46	1-61/64	49.61	1/2	12.70	9314350015197

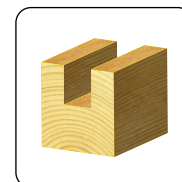
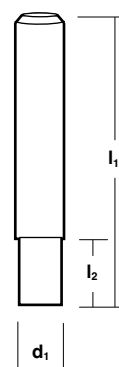


Single Flute – Rip & Slotter Bit – Solid Carbide

- A slotting and fast cutting roughing bit

Catalogue Code R512 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 803 – 509	1/4	6.35	1-1/2	38.10	3/8	9.53	1/4	6.35	9314350000339



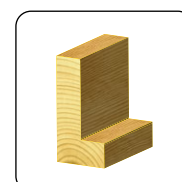
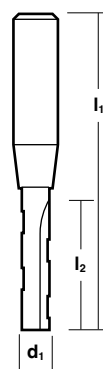
2 Flute – Slot Mortise Bit – End Cutting with Chip Breaker – Solid Carbide

- A long series bit for slot mortise joints*
- These bits are not guaranteed against breakage

Catalogue Code R513 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSM 1408 M	-	8.00	-	92.00	1-1/2	38.10	1/2	12.70	9314350000674
TSM 1409.5 M	-	9.50	-	92.00	1-1/2	38.10	1/2	12.70	9314350000681

*Due to the extreme length of these bits they should be used in a table mounted routing machine only.



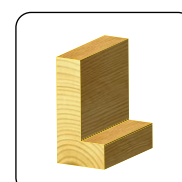
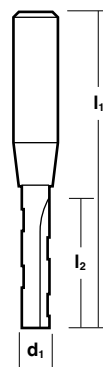
2 Flute – Slot Mortise Bit with Chip Breaker – Carbide Tipped

- A long series bit for slot mortise joints*
- These bits are not guaranteed against breakage

Catalogue Code R514 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSM 1413 M	-	13.00	-	95.00	2	50.80	1/2	12.70	9314350000698

*Due to the extreme length of these bits they should be used in a table mounted routing machine only.



2 Flute - Lock Mortise Cutter - Carbide Tipped

- Standard bits have a 12/32 NEF thread to suit the Stanley machine
- Bits marked UNF fit the Porter Cable Machine eg. Archer

Catalogue Code	Product Group
R516	Z0904

Part No.	d ₁		l ₂		Thread	Barcode
	inch	mm	inch	mm		
TLM 10	5/8	15.88	3/4	19.05	12/32 NEF	9314350000483
TLM 12	3/4	19.05	3/4	19.05	12/32 NEF	9314350000490
TLM 12 UNF	3/4	19.05	-	14.99	1/4 UNF	9314350012943
TLM 13 UNF	13/16	20.64	-	14.99	1/4 UNF	9314350019683
TLM 14	7/8	22.22	1	25.40	12/32 NEF	9314350000506
TLM 14 UNF	7/8	22.22	-	14.99	1/4 UNF	9314350012950
TLM 16	1	25.40	1	25.40	12/32 NEF	9314350000513
TLM 16 UNF	1	25.40	-	14.99	1/4 UNF	9314350012967

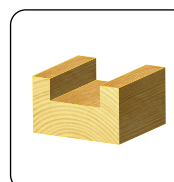
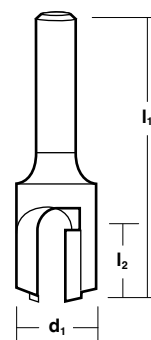
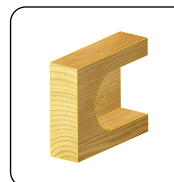
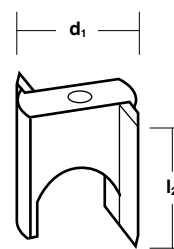
Extension arbors - 96mm long are available to suit both NEF (TA22) and UNF (TA24) threads. TA22 for NEF, TA24 for UNF (see page 97).

2 Flute - Hinge Mortise Bit

- Can be used as a fast cutting stair tread bit or making mortises from edge of work

Catalogue Code	Product Group
R518	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
CARBIDE TIPPED 1/4" SHANK									
T 2016	1/2	12.70	-	42.00	13/32	10.32	1/4	6.35	9314350000711
CARBIDE TIPPED 1/2" SHANK									
T 1622 1/2	11/16	17.46	2-1/2	63.50	3/4	19.05	1/2	12.70	9314350000728
T 1624 1/2	3/4	19.05	2-1/2	63.50	3/4	19.05	1/2	12.70	9314350000735
T 1626 1/2	13/16	20.64	2-1/2	63.50	3/4	19.05	1/2	12.70	9314350000742
T 1628 1/2	7/8	22.22	2-1/2	63.50	3/4	19.05	1/2	12.70	9314350000759



2 Flute – For Scheer Routers – Solid Carbide

- 5/8" Shank
- 10mm internal thread

Catalogue Code R519 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFRNA 8	1/4	6.35	2-3/16	55.56	5/8	15.88	5/8	15.88	9314350000414

2 Flute – For Scheer Routers – Carbide Tipped

- 5/8" Shank
- 10mm internal thread

Catalogue Code R520 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFRNA 12	3/8	9.53	2-3/16	55.56	3/4	19.05	5/8	15.88	9314350000421
TFRNA 16	1/2	12.70	2-3/16	55.56	3/4	19.05	5/8	15.88	9314350000438
TFRNA 20	5/8	15.88	2-3/8	60.33	1-1/4	31.75	5/8	15.88	9314350000445
TFRNA 24	3/4	19.05	2-3/8	60.33	1-1/4	31.75	5/8	15.88	9314350000452

Staggered Tip Bit – Solid Carbide Insert

- A fast cutting roughing bit for heavy stock removal
- Staggered tips provide high chip clearance

Catalogue Code R521 Product Group Z0912

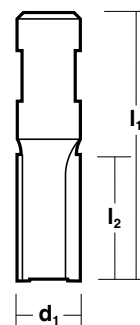
Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TST 1409.5 M	3/8	9.53	3-5/8	92.08	1-1/2	38.10	1/2	12.70	9314350000643

Staggered Tip Bit – Carbide Tipped

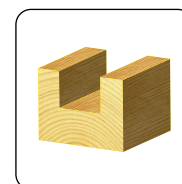
- A fast cutting roughing bit for heavy stock removal
- Staggered tips provide high chip clearance

Catalogue Code R522 Product Group Z0912

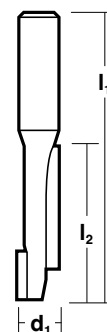
Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TST 1413 M	-	13.00	3-1/2	88.90	1-3/4	44.45	1/2	12.70	9314350000650
TSTX 1413 M	-	13.00	4	101.60	2-1/4	57.15	1/2	12.70	9314350000667



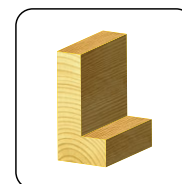
TFRNA 8



TFRNA 12



TST 1409.5 M



TST 1413 M

Single Flute - Flush Trimming Bit with Pilot - Carbide Tipped

- For edge trimming of laminated sink tops
- General purpose flush trimming

Catalogue Code R523 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1910	5/16	7.94	2-3/8	60.33	13/16	20.64	1/4	6.35	9314350000858

2 Flute - Flush Trimming Bit with Pilot - Carbide Tipped

- For edge trimming of laminated sink tops
- General purpose flush trimming

Catalogue Code R524 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1910 - 2	5/16	7.94	2-3/8	60.33	13/16	20.64	1/4	6.35	9314350000889

Single Flute - Combination Flush Trimming Bit with Pilot & Drill Point - HSS

- This bit drills it's own hole for blind routing in plywood and soft metals
- Eliminates fitting edges at window and floor openings

Catalogue Code R525 Product Group Z0906

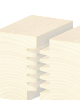
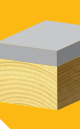
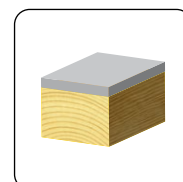
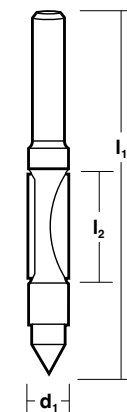
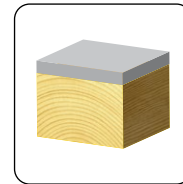
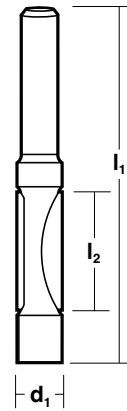
Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
H 1508	1/4	6.35	2-3/8	60.33	3/4	19.05	1/4	6.35	9314350000933
H 1512 3/8	3/8	9.53	2-5/8	66.68	7/8	22.23	3/8	9.53	9314350000957
H 1516 1/2	1/2	12.70	3-5/8	92.08	1-1/8	28.58	1/2	12.70	9314350000964

Single Flute - Combination Flush Trimming Bit with Pilot & Drill Point - Solid Carbide

- This bit drills it's own hole for blind routing in plywood and soft metals
- Eliminates fitting edges at window and floor openings

Catalogue Code R526 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1508	1/4	6.35	2-1/2	63.50	25/32	19.84	1/4	6.35	9314350000971

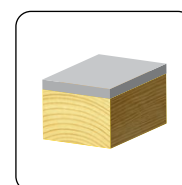
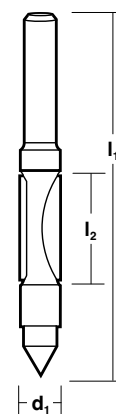


Single Flute - Combination Flush Trimming Bit with Pilot & Drill Point - Carbide Tipped

- This bit drills its own hole for blind routing in plywood and soft metals
- Eliminates fitting edges at window and floor openings

Catalogue Code **Product Group**
R527 Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1510	5/16	7.94	2-61/64	75.01	13/16	20.64	1/4	6.35	9314350000988
T 1512 3/8	3/8	9.53	3-3/16	80.96	1	25.40	3/8	9.53	9314350000995
T 1516 1/2	1/2	12.70	3-5/8	92.08	1	25.40	1/2	12.70	9314350001008



2 Flute - Combination Flush Trimming Bit with Pilot & Drill Point - Carbide Tipped

- This bit drills its own hole for blind routing in plywood and soft metals
- Eliminates fitting edges at window and floor openings

Catalogue Code **Product Group**
R528 Z0904

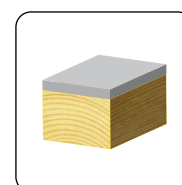
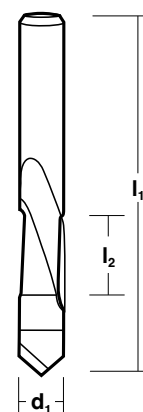
Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 1510 - 2	5/16	7.94	2-3/4	69.85	13/16	20.64	1/4	6.35	9314350001015

Spiral Down Cut - Combination Flush Trimming Bit with Pilot & Drill Point - HSS

- Used extensively in the caravan repair and manufacturing industries
- For drilling and trimming sheet aluminium, aluminium composite panel etc

Catalogue Code **Product Group**
R529 Z0906

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
HSF 1508	1/4	6.35	2-3/4	69.85	3/4	19.05	1/4	6.35	9314350001084
HSF 1512 3/8	3/8	9.53	3	76.20	25/32	19.84	3/8	9.53	9314350001091
HSF 1516 1/2	1/2	12.70	4-1/2	114.30	1-3/4	44.45	1/2	12.70	9314350001107

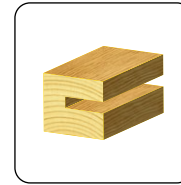
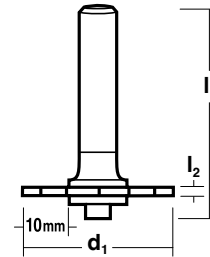


Slotting Cutter Assemblies – Solid Carbide

- Solid carbide cutters give great rigidity for thin slotting cuts
- Twelve teeth
- Suitable for a wide range of materials

Catalogue Code R530 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Arbor No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TA 900-1.2 M	1-1/4	31.75	1-5/8	41.28	3/64	1.19	1/4	6.35	TA 11	9314350001503
TA 900-1.6 M	1-1/4	31.75	1-5/8	41.28	1/16	1.59	1/4	6.35	TA 11	9314350001510
T 900-1.2 M	1-1/4	31.75	Cutter Only		3/64	1.19	1/4	6.35		9314350009875
T 900-1.6 M	1-1/4	31.75	Cutter Only		1/16	1.59	1/4	6.35		9314350009882

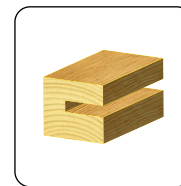
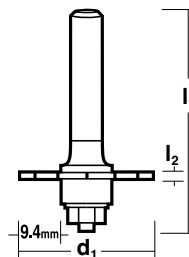


Slotting Cutter Assemblies with Ball Bearing Guide – Solid Carbide

- Solid carbide cutters give great rigidity for thin slotting cuts
- Twelve teeth
- Suitable for a wide range of materials

Catalogue Code R531 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Arbor No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TA 900-1.2 MB	1-1/4	31.75	2-3/32	53.18	3/64	1.19	1/4	6.35	TA 10	9314350001527
TA 900-1.6 MB	1-1/4	31.75	2-3/32	53.18	1/16	1.59	1/4	6.35	TA 10	9314350001534



Replacement bearing TB11 (see page 96)

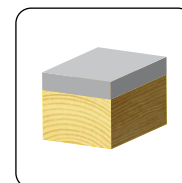
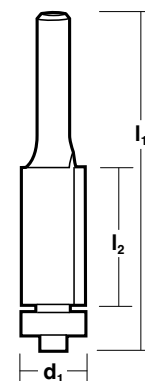


2 Flute – Flush Trimming Bit with Ball Bearing Guide – Carbide Tipped

- Fast, smooth and accurate trimming cuts for laminates and template work

Catalogue Code R534 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
T 8008 B	1/4	6.35	2-3/8	60.33	1	25.40	1/4	6.35	TB 6	9314350009240
T 8012 B	3/8	9.53	2-5/8	66.68	1	25.40	1/4	6.35	TB 9	9314350004009
TS 8012 B	3/8	9.53	1-57/64	48.02	1/2	12.70	1/4	6.35	TB 9	9314350017832
TS 8016 B	1/2	12.70	2-1/4	57.15	5/8	15.88	1/4	6.35	TB 11	9314350004016
T 8016 B	1/2	12.70	2-1/2	63.50	1	25.40	1/4	6.35	TB 11	9314350004023
T 8016 B 1/2	1/2	12.70	3-1/8	79.38	1	25.40	1/2	12.70	TB 11	9314350004030
TX 8016 B 1/2	1/2	12.70	3-3/8	85.73	1-1/2	38.10	1/2	12.70	TB 11	9314350004047
TXX 8016 B 1/2	1/2	12.70	3-7/8	98.43	2	50.80	1/2	12.70	TB 11	9314350004054
T 8020 B	5/8	15.88	2-5/8	66.68	1	25.40	1/4	6.35	TB 14	9314350004061
T 8020 B 1/2	5/8	15.88	3-1/8	79.38	1	25.40	1/2	12.70	TB 14	9314350004078
T 8028 B 1/2	-	22.00	3-3/8	85.73	1	25.40	1/2	12.70	TB 12	9314350004085
TX 8028 B 1/2	-	22.00	3-3/4	95.25	1-1/2	38.10	1/2	12.70	TB 12	9314350012929

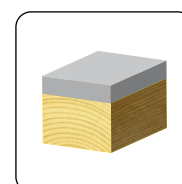
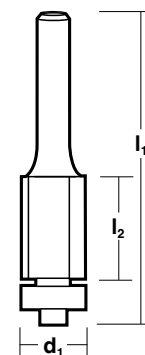


Diamond (PCD) Tipped Flush Trimming Bit

- Made with Polycrystalline Diamond (PCD) Tips
- PCD Tips keeps cutting edge extremely sharp for longer life than tungsten carbide tips
- Excellent for extremely hard laminates

Catalogue Code R535 **Product Group** Z0914

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
DIATR S 8012 B	3/8	9.53	2-3/32	53.18	1/2	12.70	1/4	6.35	TB9	9314350025592
DIATR S 8016 B	1/2	12.70	2-7/32	56.36	5/8	15.88	1/4	6.35	TB11	9314350025608
DIATR S 8016 B 1/2	1/2	12.70	2-13/16	71.44	5/8	15.88	1/2	12.70	TB11	9314350025615

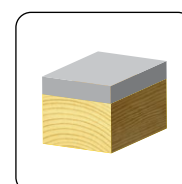
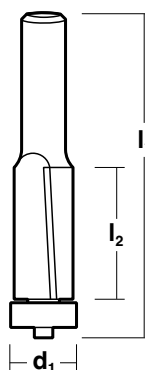


Flush Trimming Bit with Down Shear – Carbide Tipped

- For minimal chipping and superior finish
- Minimises delamination on top edge

Catalogue Code R536 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TSH 8024 B 1/2	3/4	19.05	3-39/64	91.68	1-1/2	38.10	1/2	12.70	TB 16	9314350015173
TSHX 8024 B 1/2	3/4	19.05	4	101.60	1-61/64	49.61	1/2	12.70	TB 16	9314350015203

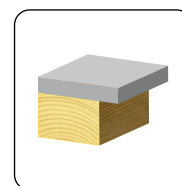
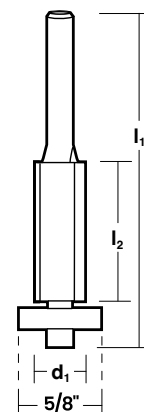


2 Flute - Overhang Trimming Bit with Ball Bearing Guide - Carbide Tipped

- Leaves a 1/8" overhang so that the final flush trimming cut is light, leaving the smoothest finish

Catalogue Code R539
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TO 8012 B	3/8	9.53	2-3/4	69.85	1	25.40	1/4	6.35	TB 8	9314350001381

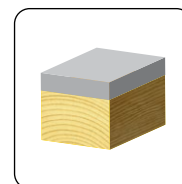
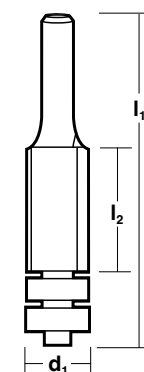


2 Flute - Flush Trimming Bit with Double Ball Bearing Guide - Carbide Tipped

- For template work in softer timbers
- Double the surface area to ensure template surface is not damaged

Catalogue Code R537
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
T 8012 BB	3/8	9.53	2-3/4	69.85	1	25.40	1/4	6.35	TB 9	9314350004092
TS 8012 BB	3/8	9.53	2-9/64	54.37	1/2	12.70	1/4	6.35	TB 9	9314350017849
TS 8016 BB	1/2	12.70	2-3/8	60.33	5/8	15.88	1/4	6.35	TB 11	9314350004108
T 8016 BB	1/2	12.70	2-3/4	69.85	1	25.40	1/4	6.35	TB 11	9314350004115
T 8016 BB 1/2	1/2	12.70	3-3/8	85.73	1	25.40	1/2	12.70	TB 11	9314350004122
TX 8016 BB 1/2	1/2	12.70	3-7/8	98.43	1-1/2	38.10	1/2	12.70	TB 11	9314350004139
TXX 8016 BB 1/2	1/2	12.70	4-1/4	107.95	2	50.80	1/2	12.70	TB 11	9314350004146
T 8020 BB	5/8	15.88	3	76.20	1	25.40	1/4	6.35	TB 14	9314350004153
T 8020 BB 1/2	5/8	15.88	3-3/8	85.73	1	25.40	1/2	12.70	TB 14	9314350004160
T 8028 BB 1/2	-	22.00	3-1/2	88.90	1	25.40	1/2	12.70	TB 12	9314350004177
TX 8028 BB 1/2	-	22.00	4-5/32	105.57	1-1/2	38.10	1/2	12.70	TB 12	9314350014640

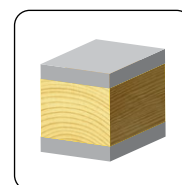
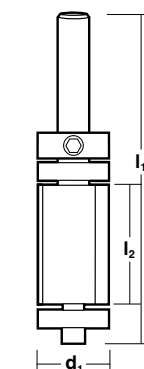


2 Flute - Flush Trimming Bit - Dual Bearing - Carbide Tipped

- Designed for trimming and template work
- Top and bottom bearings can be used for a variety of trimming applications
- Can utilise top bearing, bottom bearing or both

Catalogue Code R538
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		End Bearing No.	Centre Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm			
T 8216 DB	1/2	12.70	2-3/4	69.85	1	25.40	1/4	6.35	TB 11	TB 7	9314350025684
T 8224 DB 1/2	3/4	19.05	4-11/64	105.97	1-1/2	38.10	1/2	12.70	TB 16	TB 4	9314350025691

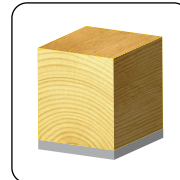
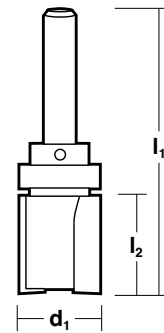


2 Flute – Inverted Flush Trimming Bit with Ball Bearing Guide – Carbide Tipped

- For copy work where the template is between the work piece and the router

Catalogue Code R540 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Retaining Ring	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm			
T 8212 B	3/8	9.53	2-11/64	55.17	3/4	19.05	1/4	6.35	TB 2	C-Clip	9314350017856
T 8216 B	1/2	12.70	2-11/64	55.17	3/4	19.05	1/4	6.35	TB 7	TZR 1	9314350010819
T 8220 B	5/8	15.88	2-11/64	55.17	3/4	19.05	1/4	6.35	TB 14	TZR 1	9314350004276
T 8224 B 1/2	3/4	19.05	3-5/8	92.08	1-1/2	38.10	1/2	12.70	TB 4	TZR 3	9314350014626
TX 8224 B 1/2	3/4	19.05	4-5/32	105.57	2	50.80	1/2	12.70	TB 4	TZR 3	9314350014633
T 8236 B 1/2	1-1/8	28.58	3-1/3	84.67	1-1/2	38.10	1/2	12.70	TB 18	TZR 3	9314350009257

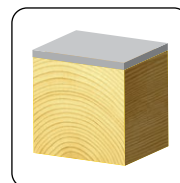
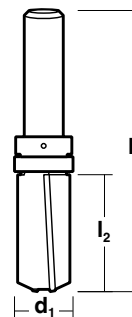


Inverted Flush Trimming Bit with Down Shear – Carbide Tipped

- Downward cutting action helps prevent delamination of veneers, laminates etc
- Useful when cutting soft, splintery timbers
- Cost effective alternative to down cut spirals

Catalogue Code R541 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TS 8216 B	1/2	12.70	-	46.00	-	10.00	1/4	6.35	TB 7	9314350047921
TSSH 8224 BB 1/2	3/4	19.05	3	76.00	7/8	22.22	1/2	12.70	TB 4	9314657008939
TSH 8224 B 1/2	3/4	19.05	3-39/64	91.68	1-1/2	38.10	1/2	12.70	TB 4	9314350015180
TSHX 8224 B 1/2	3/4	19.05	4	101.60	1-61/64	49.61	1/2	12.70	TB 4	9314350015210



Spiral Flute Bit with Bearings – Solid Carbide

- Ideal for template work where a superior finish is required
- Up cut spiral provides an upward shear angle
- Can be used for an inverted workpiece when template is bottom mounted
- Excellent for use on different timbers, laminates, and some composites etc
- Helps to minimise chipping, splintering and furry edge finish
- Recommended for guitar timbers and box making timbers

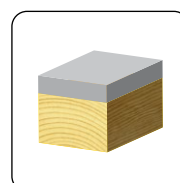
Catalogue Code R542 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TSRW 12 BB 3/8	3/8	9.53	3	76.20	1	25.40	3/8	9.53	TB9	9314350020047
TSRW 16 BB 1/2	1/2	12.70	3-5/8	92.08	1	25.40	1/2	12.70	TB11	9314350020054
TXSRW 16 BB 1/2	1/2	12.70	4	101.60	1-1/2	38.10	1/2	12.70	TB11	9314350020061
TXXSRW 16 BB 1/2	1/2	12.70	4-1/2	114.30	2	50.80	1/2	12.70	TB11	9314350020078

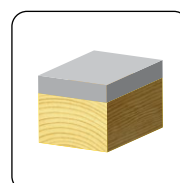
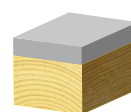
Catalogue Code R940 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TSRW 12 BB 3/8	3/8	9.53	3-5/8	92.08	1	25.40	-	-	TB9	9314350020085
TSRW 16 BB 1/2	1/2	12.70	3-5/8	92.08	1	25.40	1/2	12.70	TB11	9314350020092
TXSLW 16 BB 1/2	1/2	12.70	4	101.60	1-1/2	38.10	1/2	12.70	TB11	9314350020108
TXXSLW 16 BB 1/2	1/2	12.70	4-1/2	114.30	2	50.80	1/2	12.70	TB11	9314350020115

Up Cut



Down Cut



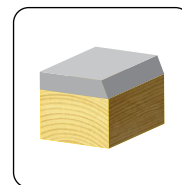
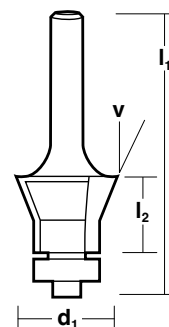
2 Flute - Combination Flush & Bevel Trimming Bit with Ball Bearing Guide - Carbide Tipped

- Bit can be adjusted for either flush or bevel trim

Catalogue Code R543
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		v	Shank		Barcode
	inch	mm	inch	mm	inch	mm		inch	mm	
T 9122 B	3/4	19.05	2-3/16	55.56	-	14.73	22°	1/4	6.35	9314350004252
T 9130 B	7/8	22.22	2-3/16	55.56	-	14.73	30°	1/4	6.35	9314350004269

Replacement bearing TB11 (see page 96)



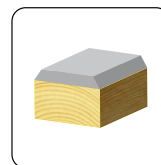
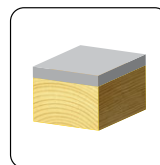
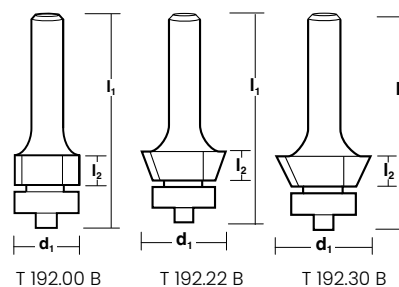
2 Flute - Handyman Range with Ball Bearing Guide - Carbide Tipped

- An effective range of trimming bits ideal for small routers
- Flush Trim, 22° and 30° Bevel Trimming Bits

Catalogue Code R544
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 192.00 B	1/2	12.70	1-3/4	44.45	1/4	6.35	1/4	6.35	9314350004184
T 192.22 B	-	17.70	1-3/4	44.45	1/4	6.35	1/4	6.35	9314350004191
T 192.30 B	-	19.91	1-3/4	44.45	1/4	6.35	1/4	6.35	9314350004207

Replacement bearing TB11 (see page 96)



3 Flute - Professional Range - Flush Trimming Assembly - Solid Carbide

- For extra smooth trimming
- Assembly includes three flute cutter, bearing, arbor, spacers and nut

Catalogue Code R545
Product Group Z0904

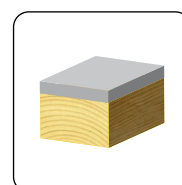
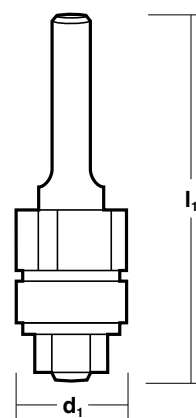
Part No.	v	l ₁		Shank		Arbor No.	Barcode
		inch	mm	inch	mm		
TA 193.00 B	Flush	2-3/8	60.33	1/4	6.35	TA 9	9314350004214

3 Flute - Replacement Trimming Cutter - Solid Carbide

Catalogue Code R546
Product Group Z0904

Part No.	d ₁		v	Bore		Barcode
	inch	mm		inch	mm	
T 193.00	5/8	15.88	Flush	1/4	6.35	9314350004238

Replacement bearing TB14. For oversize bearing use TB16 (see page 96)



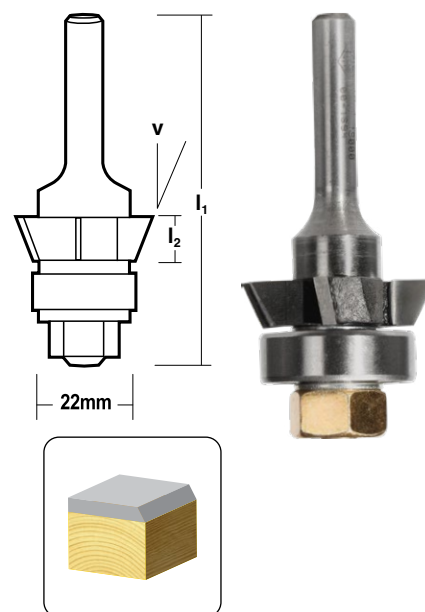
4 Flute - Professional Range - Flush & Bevel Trimming Assemblies - Carbide Tipped

- Chatter-free trimming and superior finish at high feed rates
- Assembly includes 4 flute cutter, arbor, bearing nut and washer

Catalogue Code R547 Product Group Z0904

Part No.	l ₁		l ₂		v	Shank		Arbor No.	Barcode
	inch	mm	inch	mm		inch	mm		
TA 194.00 B	2-1/2	63.50	1/4	6.35	Flush	1/4	6.35	TA 1	9314350001121
TA 194.00 B 1/2	2-1/2	63.50	1/4	6.35	Flush	1/2	12.70	TA 3	9314350001138
TA 194.15 B	2-1/2	63.50	1/4	6.35	15°	1/4	6.35	TA 1	9314350001145
TA 194.15 B 1/2	2-1/2	63.50	1/4	6.35	15°	1/2	12.70	TA 3	9314350001152
TA 194.25 B	2-1/2	63.50	1/4	6.35	25°	1/4	6.35	TA 1	9314350001169
TA 194.25 B 1/2	2-1/2	63.50	1/4	6.35	25°	1/2	12.70	TA 3	9314350001176
TA 194.45 B	2-1/2	63.50	1/4	6.35	45°	1/4	6.35	TA 1	9314350001183
TA 194.45 B 1/2	2-1/2	63.50	1/4	6.35	45°	1/2	12.70	TA 3	9314350001190

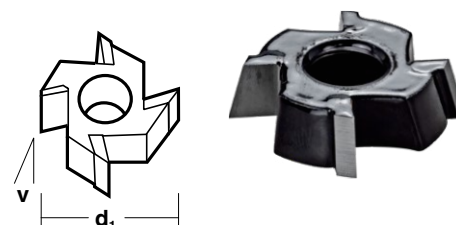
Replacement bearing TB12, Oversized bearing TB13 (see page 96)



4 Flute - Replacement Trimming Cutter - Carbide Tipped

Catalogue Code R548 Product Group Z0904

Part No.	d ₁		v	Bore		Barcode
	inch	mm		inch	mm	
T 194.00	-	22.00	Flush	5/16	7.94	9314350001206
T 194.15	1	25.40	15°	5/16	7.94	9314350001213
T 194.25	1-1/8	28.58	25°	5/16	7.94	9314350001220
T 194.45	1-3/8	34.93	45°	5/16	7.94	9314350001237



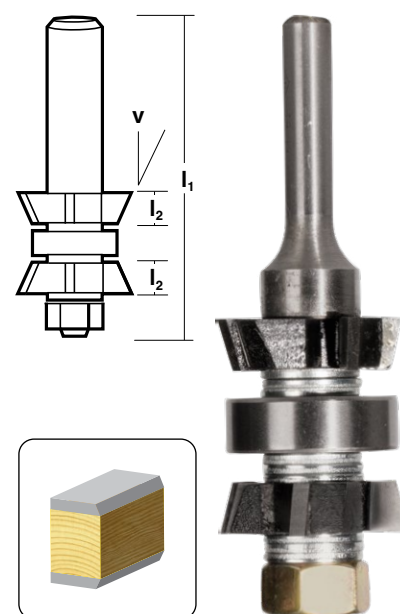
4 Flute - Double Flush & Bevel Trimming Assemblies - Carbide Tipped

- A time saving bit that will trim both sides of the board in one pass
- Washers enable cutters to be separated for correct trimming thickness

Catalogue Code R550 Product Group Z0904

Part No.	l ₁		l ₂		v	Shank		Arbor No.	Barcode
	inch	mm	inch	mm		inch	mm		
TDA 194.00 B	3	76.20	1/4	6.35	Flush	1/4	6.35	TA 13	9314350001244
TDA 194.00 B 1/2	3-1/4	82.55	1/4	6.35	Flush	1/2	12.70	TA 14	9314350001251
TDA 194.15 B	3	76.20	1/4	6.35	15°	1/4	6.35	TA 13	9314350001268
TDA 194.15 B 1/2	3-1/4	82.55	1/4	6.35	15°	1/2	12.70	TA 14	9314350001275
TDA 194.25 B	3	76.20	1/4	6.35	25°	1/4	6.35	TA 13	9314350001282
TDA 194.25 B 1/2	3-1/4	82.55	1/4	6.35	25°	1/2	12.70	TA 14	9314350001299
TDA 194.45 B	3	76.20	1/4	6.35	45°	1/4	6.35	TA 13	9314350001305
TDA 194.45 B 1/2	3-1/4	82.55	1/4	6.35	45°	1/2	12.70	TA 14	9314350001312

Replacement bearing TB12 (see page 96)



4 Flute - Replacement Trimming Cutter - Left Hand - Carbide Tipped

Catalogue Code R551
Product Group Z0904

Part No.	d ₁		v	Bore		Barcode
	inch	mm		inch	mm	
T 194.15 LH	1	25.40	15°	5/16	7.94	9314350001329
T 194.25 LH	1-1/8	28.58	25°	5/16	7.94	9314350001336
T 194.45 LH	1-3/8	34.93	45°	5/16	7.94	9314350001343

Single Flute - Combination Flush Trimming & Drilling Bit with Pilot & Drill Point - Solid Carbide

- Drills through surface laminate into pre-cut opening and trims edge square in one operation

Catalogue Code R552
Product Group Z0912

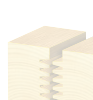
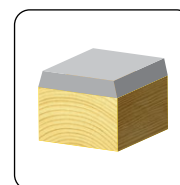
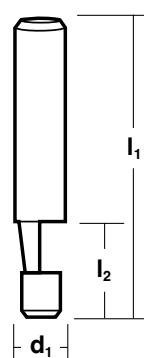
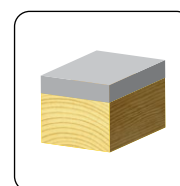
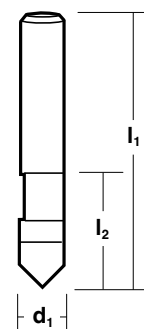
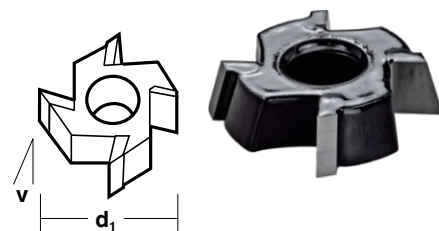
Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 703 - 507	1/4	6.35	1-1/2	38.10	5/8	15.88	1/4	6.35	9314350001367

Single Flute with Pilot - 7° Bevel Trimming Bit - Solid Carbide

- Provides 7° bevel to trim the edge of plastic laminate surfaces
- Built in pilot eliminates the need for guide assembly or trimmer

Catalogue Code R553
Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 403 - 501	3/16	4.76	1-1/2	38.10	1/2	12.70	1/4	6.35	9314350001374

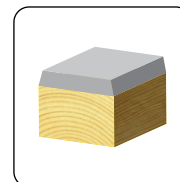
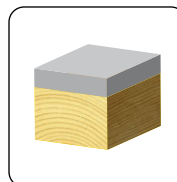
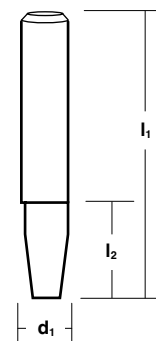


Single Flute – Combination Flush & 7° Bevel Trimming Bit – Solid Carbide

- Provides 7° bevel or 0° square cut on the edge of plastic laminated surfaces

Catalogue Code R554 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 2614	1/4	6.35	1-1/2	38.10	3/8	9.53	1/4	6.35	9314350004283

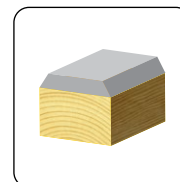
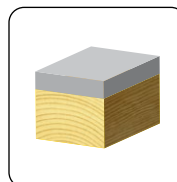
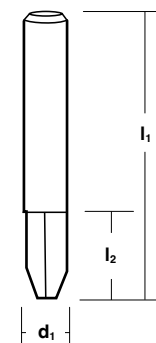


Single Flute – Combination Flush & 22° Bevel Trimming Bit – Solid Carbide

- Provides 22° bevel or 0° square cut on the edge of plastic laminated surfaces

Catalogue Code R555 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TBD 22	1/4	6.35	1	25.40	1/2	12.70	1/4	6.35	9314350004290
TBDX 22	1/4	6.35	1-1/2	38.10	1/2	12.70	1/4	6.35	9314350004306

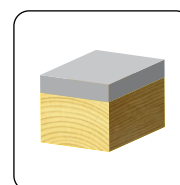
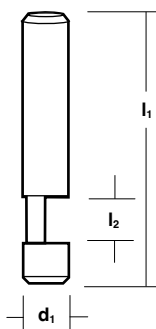


Single Flute with Pilot – Flush Trimming Bit – Solid Carbide

- Makes square trim edge cuts
- Built in pilot eliminates the need for guide assembly on trimmer

Catalogue Code R556 Product Group Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 303 – 500	1/4	6.35	1-1/2	38.10	1/4	6.35	1/4	6.35	9314350001350

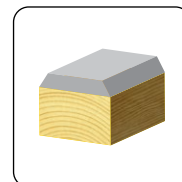
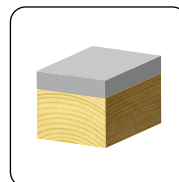
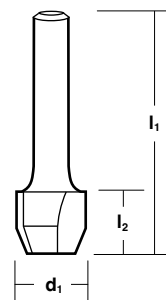


2 Flute – Combination Flush & 22° Bevel Trimming Bit – Carbide Tipped

- Provides a 22° or 0° straight cut on the edge of plastic or laminates surfaces

Catalogue Code **Product Group**
R557 Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 2622	15/32	11.90	1-5/8	41.28	7/16	11.11	1/4	6.35	9314350004313
TX 2622	9/16	14.29	-	51.00	3/4	19.05	1/4	6.35	9314350010741

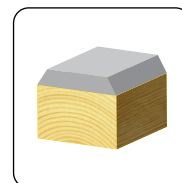
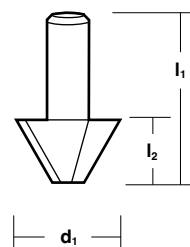


2 Flute – 30° Bevel Trimming Bit – Carbide Tipped

- Provides a 30° bevel to trim the edge of plastic laminated surfaces

Catalogue Code **Product Group**
R558 Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TBD 30	5/8	15.88	1	25.40	3/8	9.53	1/4	6.35	9314350004320
TBDX 30	5/8	15.88	1-3/8	34.93	3/8	9.53	1/4	6.35	9314350004337

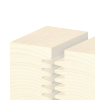
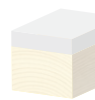
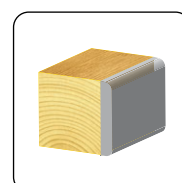
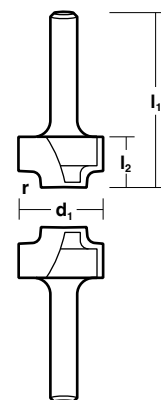


Edge Band Trim Bit – Carbide Tipped

- For use in edge banding machines
- Cutters are a left hand and right hand matched pair
- Round over edge profile

Catalogue Code **Product Group**
R559 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TLE 24	3/4	19.05	1-45/64	43.26	31/64	12.30	5/64	2.00	1/4	6.35	9314350015142
TLE 24 LH	3/4	19.05	1-45/64	43.26	31/64	12.30	5/64	2.00	1/4	6.35	9314350015159

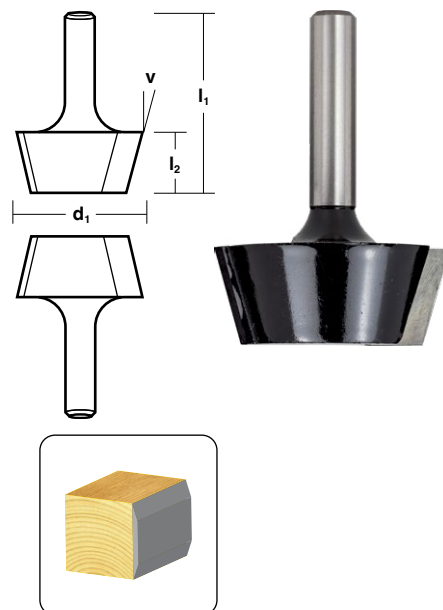


15° Bevel – Edge Band Trim Bit – Carbide Tipped

- 15° bevel
- For use in edge banding machines
- Cutters are a left hand and right hand matched pair

Catalogue Code R560
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		v	Shank		Barcode
	inch	mm	inch	mm	inch	mm		inch	mm	
TEG 15	1-17/64	32.15	1-1/2	38.10	33/64	13.10	15°	1/4	6.35	9314350015104
TEG 15 LH	1-17/64	32.15	1-1/2	38.10	33/64	13.10	15°	1/4	6.35	9314350015111



GROOVE FORMING BITS

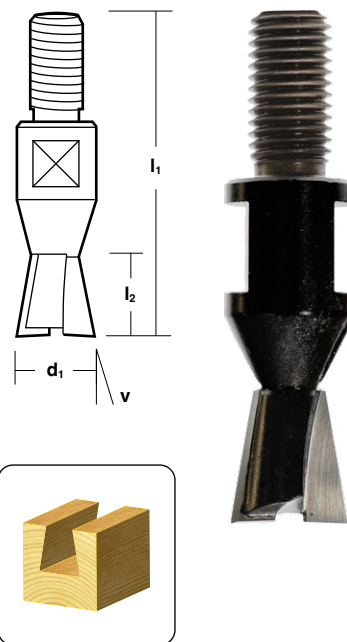
WOOD

2 Flute – Brookman Dovetail Bit – Carbide Tipped

- A bit specially designed to be used in the Brookman dovetailing machine

Catalogue Code R561
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		v	Shank		Barcode
	inch	mm	inch	mm	inch	mm		inch	mm	
T 100	-	13.21	2-1/4	57.15	9/16	14.29	10°	3/8	9.53	9314350000926



2 Flute - Dovetail Bit

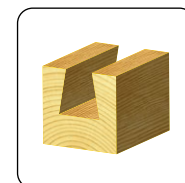
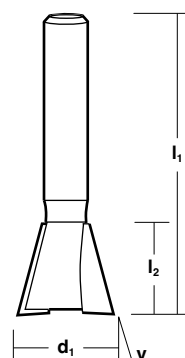
- For dovetail joint, drawer fronts etc
- For quality minded craftsman

Catalogue Code R563 **Product Group** Z0912

Part No.	d ₁		l ₁		l ₂		v	Shank		Barcode
	inch	mm	inch	mm	inch	mm		inch	mm	
SOLID CARBIDE										
T 1012	9/32	7.14	1-1/2	38.10	3/8	9.53	5°	1/4	6.35	9314350000797

Catalogue Code R564 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		v	Shank		Barcode
	inch	mm	inch	mm	inch	mm		inch	mm	
CARBIDE TIPPED										
T 1016	1/2	12.70	1-3/4	44.45	-	13.50	15°	1/4	6.35	9314350003989
T 1018	9/16	14.29	1-3/4	44.45	-	13.50	15°	1/4	6.35	9314350003996
T 1018 3/8	9/16	14.29	2-3/4	69.85	-	13.50	15°	3/8	9.53	9314350000803
T 1018 10MM	9/16	14.29	2-3/4	69.85	-	13.50	15°	-	10.00	9314350000810
T 1018 1/2	9/16	14.29	2-3/4	69.85	-	13.50	15°	1/2	12.70	9314350000827
T 1019	19/32	15.08	1-3/4	44.45	1/2	12.70	15°	1/4	6.35	9314350009233
T 1024 1/2	3/4	19.05	2-3/4	69.85	-	26.00	5°	1/2	12.70	9314350000834



2 Flute - Dovetail "Gifkins" Bit - Carbide Tipped

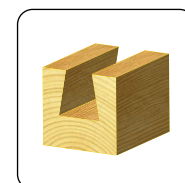
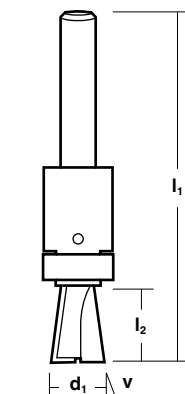
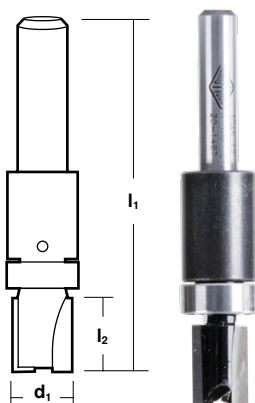
- To suit 'Gifkins' dovetail jig
- For highly accurate dovetail joints (in conjunction with the Gifkins dovetail jig)
- Suitable for box making and all timbers

Catalogue Code R565 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		v	Shank		Retaining Ring	Barcode
	inch	mm	inch	mm	inch	mm		inch	mm		
TGAD 12	3/8	9.53	2-1/2	63.50	33/64	13.10	8°	1/4	6.35	TZR 4	9314350014343
TGBD 16 1/2	5/8	15.88	3-5/16	84.14	-	22.00	8°	1/2	12.70	TZR 3	9314350014374
TGAS 12	3/8	9.53	2-31/64	63.10	33/64	13.10	0°	1/4	6.35	TZR 4	9314350014336
TGBS 16 1/2	1/2	12.70	3-5/16	84.14	-	22.00	0°	1/2	12.70	TZR 3	9314350014350
TGHD 12	-	6.20	2-1/4	57.15	25/64	9.92	7°	1/4	6.35	TZR 4	9314350016941
TGHS 12	-	11.00	2-1/4	57.15	25/64	9.92	0°	1/4	6.35	TZR 4	9314350016958

Replacement bearings (see page 96)

- 1/4" Shank = TB 7
- 1/2" Shank = TB 4



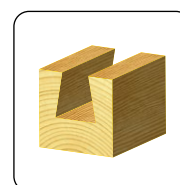
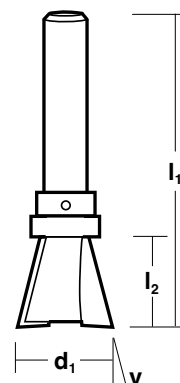
2 Flute - T-Cut Dovetail Bit with Ball Bearing Guide - Carbide Tipped

- Cuts dovetail joints with high precision and accuracy for fine furniture making
- Suits T-Cut dovetail jig
- Also suits many entry level dovetail jigs

Catalogue Code R566 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		v	Shank		Retaining Ring	Barcode
	inch	mm	inch	mm	inch	mm		inch	mm		
TB19149	-	14.90	-	46.00	-	10.00	15°	1/4	6.35	TZR 1	9314350012196

Replacement bearing TB7 (see page 96)

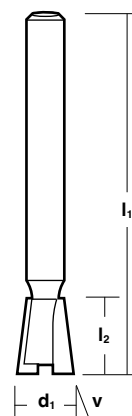


2 Flute - Dovetail "Leigh" Bit - Carbide Tipped

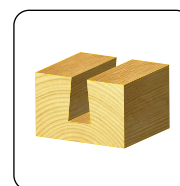
- To suit the 'Leigh' dovetail jig
- Produces precision joints

Catalogue Code R567 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		v	Shank		Barcode
	inch	mm	inch	mm	inch	mm		inch	mm	
TL 70	3/8	9.53	2-3/8	60.33	1/2	12.70	8°	1/4	6.35	9314350008236
TL 80	1/2	12.70	2-3/4	69.85	13/16	20.64	8°	1/4	6.35	9314350008243
TL 90 1/2	11/16	17.46	2-7/8	73.03	1	25.40	8°	1/2	12.70	9314350008250
TL 100 1/2	13/16	20.64	3-1/8	79.38	1-1/4	31.75	8°	1/2	12.70	9314350008267
TL 120	1/2	12.70	2-3/8	60.33	1/2	12.70	14°	1/4	6.35	9314350008274
TL 140	5/16	7.94	2-7/8	73.03	1	25.40	0°	1/4	6.35	9314350008281
TL 150 1/2	7/16	11.11	3	76.20	1	25.40	0°	1/2	12.70	9314350008724
TL 160 1/2	1/2	12.70	3	76.20	1	25.40	0°	1/2	12.70	9314350008717



TL 120



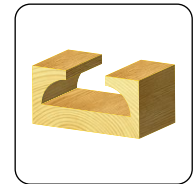
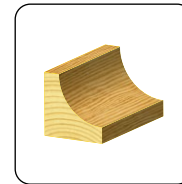
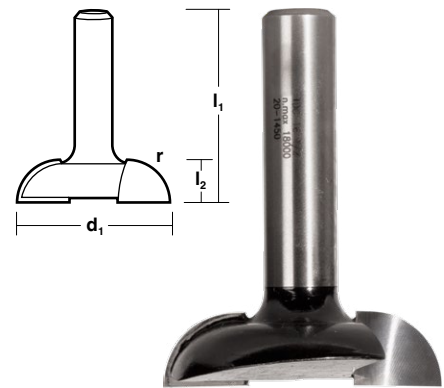
TL 140

2 Flute - Drawer Pull Bit - Carbide Tipped

- This bit will produce a hidden handle on drawers and cupboard doors

Catalogue Code	Product Group
R568	Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TDC 16 1/2	1-3/4	44.45	2-1/2	63.50	1/2	12.70	1/2	12.70	1/2	12.70	9314350001022
TDC 20 1/2	2	50.80	2-9/16	65.09	9/16	14.29	9/16	14.30	1/2	12.70	9314350001039
TDC 24 1/2	2-1/4	57.15	2-5/8	66.68	3/4	19.05	3/4	19.00	1/2	12.70	9314350001046

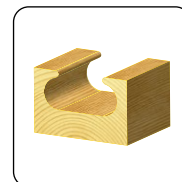
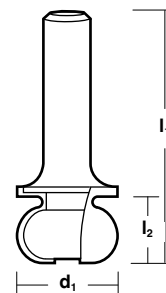


2 Flute - Drawer Pull Bit - Carbide Tipped

- For recessed handles on drawers or cupboard doors
- Decorative and functional applications

Catalogue Code	Product Group
R569	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TDP 20	1	25.40	2	50.80	39/64	15.56	1/4	6.35	9314350001053
TDP 20 1/2	1	25.40	2-3/8	60.33	39/64	15.56	1/2	12.70	9314350001060
TDP 35 1/2	1-1/4	31.75	2-3/4	69.85	-	19.30	1/2	12.70	9314350001077



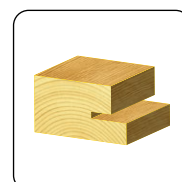
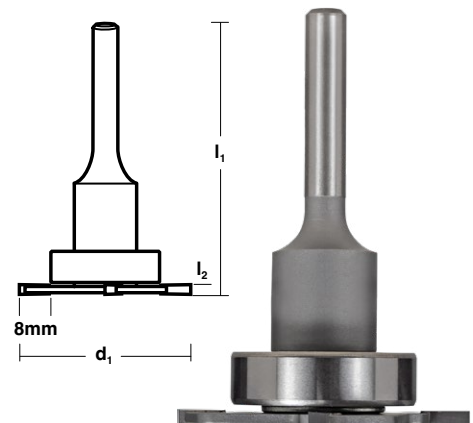
Drip Seal Groover

- Cuts 2.5mm wide & 8mm deep grooves
- For fitting drip, dust & smoke seals to window frames
- A countersunk screw securing the cutter allows for a flush cut

Catalogue Code	Product Group
R570	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Arbor No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TDSG 44 B	1-47/64	44.05	2-51/64	71.04	-	2.50	1/4	6.35	TA 25	9314350026278
TDSG 44 B 1/2	1-47/64	44.05	2-51/64	71.04	-	2.50	1/2	12.70	TA 26	9314350026285
TDSG 44	Replacement cutter									9314350041134

Replacement bearing TBI7 (see page 96)
Replacement Arbors - (see page 97)

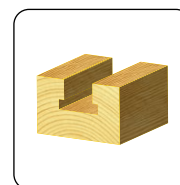
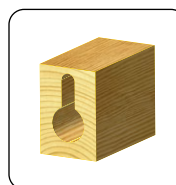
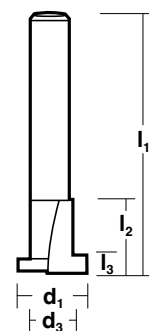


Single Flute - Hook Slot Bit - Carbide Tipped

- For drilling/slotting a screw, nail or hook slot in the back of a picture frame, mirror, hanging shield etc

Catalogue Code R571 Product Group Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
THS 12	-	9.02	3/16	4.76	1-5/8	41.28	3/8	9.53	1/8	3.18	1/4	6.35	9314350000896
THS 16	1/2	12.70	5/16	7.94	1-3/4	44.45	1/2	12.70	1/8	3.18	1/4	6.35	9314350000902
THS 16 1/2	1/2	12.70	5/16	7.94	2-5/8	66.68	1/2	12.70	1/8	3.18	1/2	12.70	9314350000919

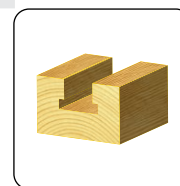
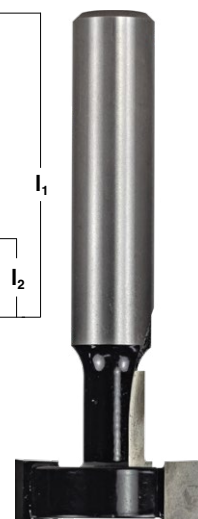
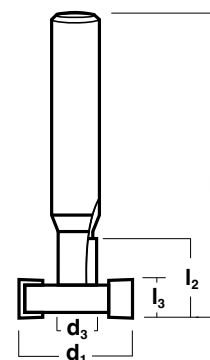


T-Slot Cutter - Carbide Tipped

- For horizontal T-slots
- Used for hanging brackets or creating wall display units, slatwall etc

Catalogue Code R572 Product Group Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSA 28 1/2	-	28.00	25/64	9.92	3-3/32	78.58	57/64	22.62	25/64	9.92	1/2	12.70	9314350009349
TSA 30 1/2	-	30.00	25/64	9.92	3-3/32	78.58	57/64	22.62	25/64	9.92	1/2	12.70	9314350012981
TSA 30.6 1/2	-	30.60	27/64	10.72	3-3/32	78.58	45/64	17.86	25/64	9.92	1/2	12.70	9314350019560



Single Flute - 22.5° Vee Groove Bit - Solid Carbide

- 22.5° included angle
- Suitable for engraving, grooving and edge forming
- 11.25° from vertical

Catalogue Code **Product Group**
R573 Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TV 2208	1/4	6.35	2-1/4	57.15	37/64	14.68	1/4	6.35	9314350015821
TV 2216 1/2	1/2	12.70	3	76.20	1-13/64	30.56	1/2	12.70	9314350015838

Single Flute - 30° Vee Groove Bit - Solid Carbide

- 30° included angle
- Suitable for engraving, grooving and edge forming
- 15° from vertical

Catalogue Code **Product Group**
R574 Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TV 3008	1/4	6.35	2-1/4	57.15	-	10.90	1/4	6.35	9314350015845
TV 3016 1/2	1/2	12.70	3	76.20	-	22.80	1/2	12.70	9314350015852

Single Flute - 45° Vee Groove Bit - Solid Carbide

- 45° included angle
- Suitable for engraving, grooving and edge forming
- 22.5° from vertical

Catalogue Code **Product Group**
R575 Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TV 4508	1/4	6.35	2-1/4	57.15	-	7.00	1/4	6.35	9314350025547
TV 4516 1/2	1/2	12.70	3	76.20	37/64	14.68	1/2	12.70	9314350047747

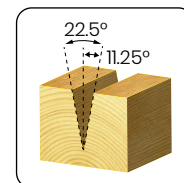
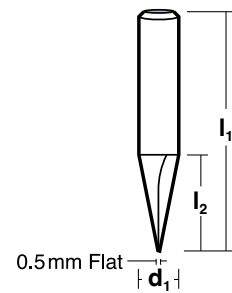
2 Flute - 60° Vee Groove Bit - Carbide Tipped

- 60° included angle
- This bit is specifically designed for sign and lettering work

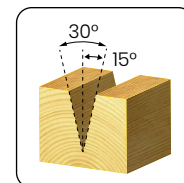
Catalogue Code **Product Group**
R576 Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 6128	1	25.40	2-1/4	57.15	1	25.40	-	22.40	1/4	6.35	9314350004412
T 6128 1/2	1	25.40	2-3/4	69.85	1	25.40	-	22.40	1/2	12.70	9314350004429

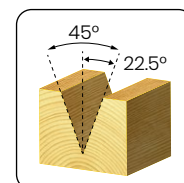
Note: These bits are not guaranteed against tip breakage due to thin section of carbide at the point.



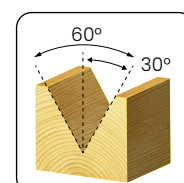
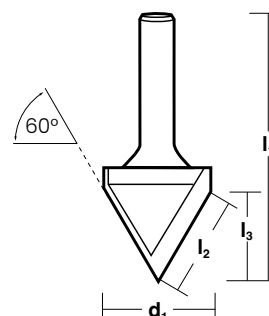
22.5°



30°



45°



60°

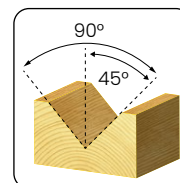
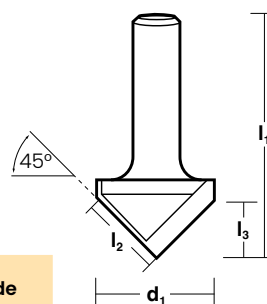


2 Flute – 90° Vee Groove Bit – Carbide Tipped

- 90° included angle
- A versatile bit for decorative vee grooves and chamfering
- Used for sign and lettering work

Catalogue Code R578 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
CARBIDE TIPPED											
T 112	45/64	17.86	1-3/4	44.45	1/2	12.70	-	9.27	1/4	6.35	9314350004368
T 128	1-15/64	31.35	2	50.80	-	22.70	5/8	15.88	1/4	6.35	9314350004375
T 128 1/2	1-15/64	31.35	2-1/2	63.50	-	22.70	5/8	15.88	1/2	12.70	9314350004382
T 1230 1/2	1-9/16	39.69	3-3/8	85.73	-	28.30	25/32	19.84	1/2	12.70	9314350004399
T 1236 1/2	1-49/64	44.85	3-13/64	81.36	-	32.00	-	22.50	1/2	12.70	9314350025806
T 1240 1/2	2	50.80	3	76.20	-	36.30	1	25.40	1/2	12.70	9314350004405

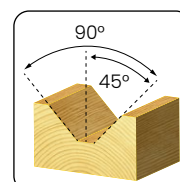
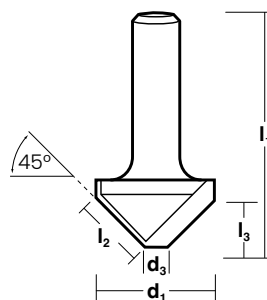


2 Flute – 90° Vee Groove Bit with Flat – Carbide Tipped

- 90° included angle
- For routing aluminium composite materials to be bent to 90°
- Routes ACP in hand held or CNC routers

Catalogue Code R579 Product Group Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 112 W/F	-	18.00	-	3.00	-	45.00	-	10.40	-	7.50	1/4	6.35	9314350025301
T 128 W/F	-	31.30	-	3.00	-	52.00	-	20.50	-	14.70	1/4	6.35	9314350023772
T 128 1/2 W/F	-	31.30	-	3.00	-	64.00	-	20.50	-	14.70	1/2	12.70	9314350025141

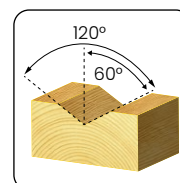
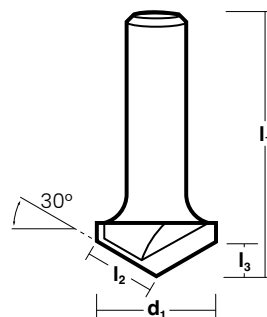


2 Flute – 120° Vee Groove Bit – Carbide Tipped

- 120° included angle

Catalogue Code R580 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TV 1232	1	25.40	1-45/64	43.26	-	15.00	-	7.50	1/4	6.35	9314350015807
TV 1232 1/2	1	25.40	2-13/64	55.96	-	15.00	-	7.50	1/2	12.70	9314350015814
TV 1264 1/2	2	50.80	2-29/32	73.82	-	29.50	-	14.70	1/2	12.70	9314350015920

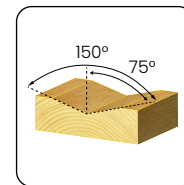
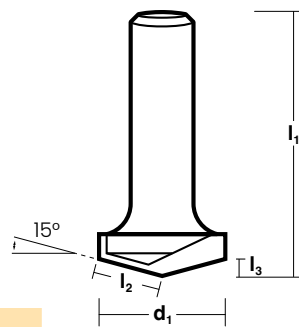


2 Flute - 150° Vee Groove Bit - Carbide Tipped

- 150° included angle

Catalogue Code R581 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TV 1532	1	25.40	1-19/32	40.48	-	14.00	-	3.40	1/4	6.35	9314350025622
TV 1532 1/2	1	25.40	2-3/32	53.34	-	14.00	-	3.40	1/2	12.70	9314350025639
TV 1564 1/2	2	50.80	2-19/32	65.88	-	26.75	-	6.80	1/2	12.70	9314350025646

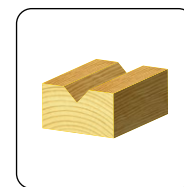
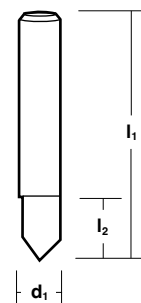


Single Flute - Provincial Design Veining Bit - Solid Carbide

- 90° included angle
- For recess design veining in fine cabinet surfaces
- Designed for template routing

Catalogue Code R582 **Product Group** Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
T 503 - 502	3/32	2.38	1-1/2	38.10	1/4	6.35	1/4	6.35	9314350001398
T 503 - 503	1/8	3.18	1-1/2	38.10	1/4	6.35	1/4	6.35	9314350001404
T 503 - 504	3/16	4.76	1-1/2	38.10	1/4	6.35	1/4	6.35	9314350001411
T 503 - 505	1/4	6.35	1-1/2	38.10	3/8	9.53	1/4	6.35	9314350001428

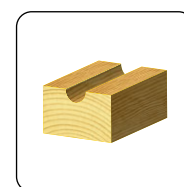
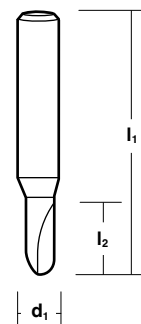


Single Flute - Veining Bit

- For grooving and scoring panel designs in wood surfaces

Catalogue Code R584 **Product Group** Z0912

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
SOLID CARBIDE									
T 302	1/16	1.59	1-1/2	38.10	3/16	4.76	1/4	6.35	9314350004436
T 303	3/32	2.38	1-1/2	38.10	3/16	4.76	1/4	6.35	9314350004443
T 304	1/8	3.18	1-1/2	38.10	5/16	7.94	1/4	6.35	9314350004450
T 305	5/32	3.97	1-1/2	38.10	5/16	7.94	1/4	6.35	9314350004467
T 306	3/16	4.76	1-1/2	38.10	7/16	11.11	1/4	6.35	9314350004474
T 307	7/32	5.56	1-1/2	38.10	7/16	11.11	1/4	6.35	9314350004481



2 Flute – Core Box Bit

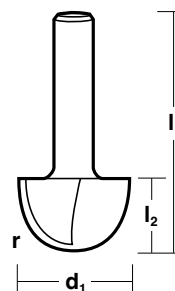
- For use in fluting flat surfaces such as mantles and facades
- Use for signage lettering

Catalogue Code R586 **Product Group** Z0912

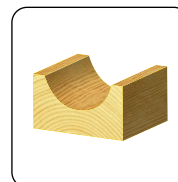
Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
SOLID CARBIDE											
T 408	1/4	6.35	1-1/2	38.10	5/16	7.94	1/8	3.20	1/4	6.35	9314350004542

Catalogue Code R587 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
CARBIDE TIPPED											
T 410	5/16	7.94	1-1/4	31.75	1/4	6.35	5/32	4.00	1/4	6.35	9314350004559
T 412	3/8	9.53	1-1/4	31.75	1/4	6.35	3/16	4.76	1/4	6.35	9314350004566
T 416	1/2	12.70	1-1/2	38.10	31/64	12.30	1/4	6.35	1/4	6.35	9314350004573
T 416 1/2	1/2	12.70	2-1/4	57.15	31/64	12.30	1/4	6.35	1/2	12.70	9314350009264
T 420	5/8	15.88	1-3/4	44.45	3/8	9.53	5/16	7.94	1/4	6.35	9314350004580
T 420 1/2	5/8	15.88	2-1/4	57.15	3/8	9.53	5/16	7.94	1/2	12.70	9314350009271
T 424	3/4	19.05	1-7/8	47.63	1/2	12.70	3/8	9.53	1/4	6.35	9314350004597
T 424 1/2	3/4	19.05	2-1/4	57.15	1/2	12.70	3/8	9.53	1/2	12.70	9314350004603
T 432 1/2	1	25.40	2-1/2	63.50	5/8	15.88	1/2	12.70	1/2	12.70	9314350004610
T 440 1/2	1-1/4	31.75	2-1/2	63.50	3/4	19.05	5/8	15.88	1/2	12.70	9314350004627
T 448 1/2	1-1/2	38.10	2-5/8	66.68	7/8	22.23	3/4	19.05	1/2	12.70	9314350008434



T 408



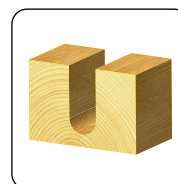
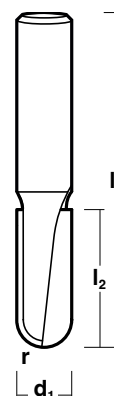
T 416

2 Flute – Round Nose Bit – Carbide Tipped

- For decorative coves and veins
- Suits some "copy" routers

Catalogue Code R588 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TRN 416 1/2	1/2	12.70	3	76.20	1-1/4	31.75	1/4	6.35	1/2	12.70	9314350025844
TRN 420 1/2	5/8	15.88	3	76.20	1-1/4	31.75	5/16	7.94	1/2	12.70	9314350025851
TRN 424 1/2	3/4	19.05	3-17/64	83.06	1-1/2	38.10	3/8	9.53	1/2	12.70	9314350025868



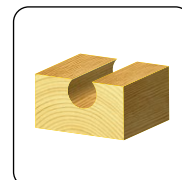
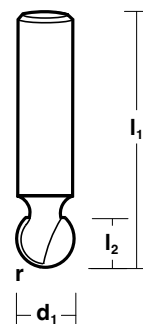
2 Flute – Ball End Bit – Carbide Tipped

- For cutting a channel for ropes, cables or pipes

Catalogue Code **Product Group**
R589 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TBE 416 1/2	1/2	12.70	2-13/64	55.96	7/16	11.11	1/4	6.35	1/2	12.70	9314350025653
TBE 420 1/2	5/8	15.88	2-21/64	59.13	9/16	14.29	5/16	7.94	1/2	12.70	9314350025660
TBE 424 1/2	3/4	19.05	3-29/64	62.48	11/16	17.46	3/8	9.53	1/2	12.70	9314350025677

We recommend cutting a straight groove prior to using the ball end bit to ease the cutting pressure on the tool

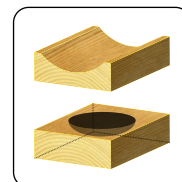
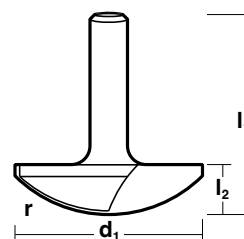


Half Core Box Bit

- Large radius for wide, shallow recess

Catalogue Code **Product Group**
R590 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
THC 45 1/2	2-1/2	63.50	2-45/64	68.66	43/64	17.07	-	45.00	1/2	12.70	9314350015128
THC 75 1/2	3	76.20	2-13/16	71.44	23/32	18.26	2-61/64	75.00	1/2	12.70	9314350015135

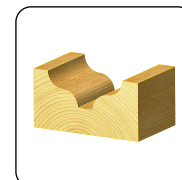
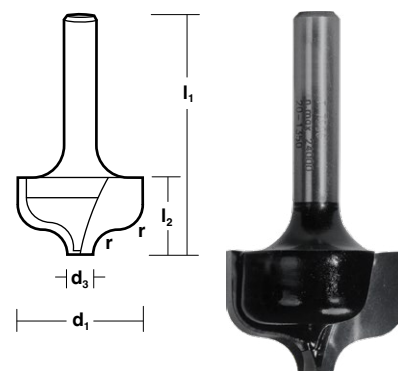


2 Flute - Ogee Bit

- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code R592 Product Group Z0904

Part No.	d ₁ mm	d ₃ mm	l ₁ inch	l ₂ mm	inch	mm	Radius r inch	mm	Shank inch	mm	Barcode
CARBIDE TIPPED											
T 7502	9.90	3.60	1-7/8	47.63	3/8	9.53	1/16	1.59	1/4	6.35	9314350004849
T 7502 1/2	9.90	3.60	2-1/2	63.50	3/8	9.53	1/16	1.59	1/2	12.70	9314350004856
T 7504	16.20	3.60	1-7/8	47.63	1/2	12.70	1/8	3.18	1/4	6.35	9314350004863
T 7504 1/2	16.20	3.60	2-1/2	63.50	1/2	12.70	1/8	3.18	1/2	12.70	9314350004870
T 7506	23.80	4.76	1-7/8	47.63	5/8	15.88	3/16	4.76	1/4	6.35	9314350004887
T 7506 1/2	23.80	4.76	2-1/2	63.50	5/8	15.88	3/16	4.76	1/2	12.70	9314350004894
T 7509	31.20	4.76	1-7/8	47.63	45/64	17.86	1/4	6.35	1/4	6.35	9314350004900
T 7509 1/2	31.20	4.76	2-1/2	63.50	45/64	17.86	1/4	6.35	1/2	12.70	9314350004917

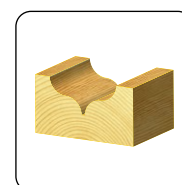
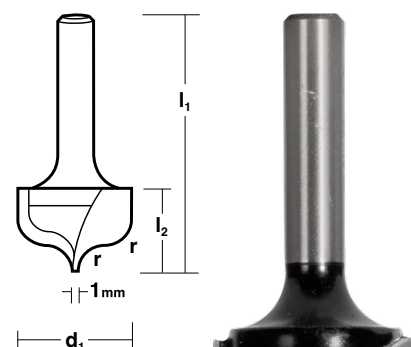


2 Flute - Ogee Bit Fine Point - Carbide Tipped

- For Ogee grooves where a fine point is required
- Used extensively in router lathe work for forming barley twist patterns
- Use with template or guide for face forming

Catalogue Code R593 Product Group Z0904

Part No.	d ₁ inch	mm	l ₁ inch	mm	l ₂ inch	mm	Radius r inch	mm	Shank inch	mm	Barcode
TF 7506	-	20.70	1-7/8	47.63	33/64	13.10	3/16	4.76	1/4	6.35	9314350004788
TF 7506 1/2	-	20.70	2-1/4	57.15	33/64	13.10	3/16	4.76	1/2	12.70	9314350004795
TF 7509	-	26.35	1-7/8	47.63	5/8	15.88	1/4	6.35	1/4	6.35	9314350004801
TF 7509 1/2	-	26.35	2-1/2	63.50	5/8	15.88	1/4	6.35	1/2	12.70	9314350004818

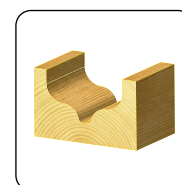
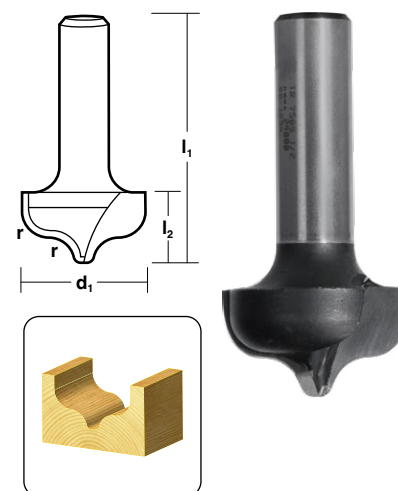


2 Flute - Ogee Bit Rounded Bottom - Carbide Tipped

- Used for decorative plunge cutting, grooving or edge forming
- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code R594 Product Group Z0904

Part No.	d ₁ inch	mm	l ₁ inch	mm	l ₂ inch	mm	Radius r inch	mm	Shank inch	mm	Barcode
TR 7506	-	23.80	1-7/8	47.63	-	14.73	3/16	4.76	1/4	6.35	9314350011854
TR 7506 1/2	-	23.80	2-1/2	63.50	-	14.73	3/16	4.76	1/2	12.70	9314350011861
TR 7509	1-1/4	31.75	1-7/8	47.63	-	17.78	1/4	6.35	1/4	6.35	9314350011878
TR 7509 1/2	1-1/4	31.75	2-1/2	63.50	-	17.78	1/4	6.35	1/2	12.70	9314350011885

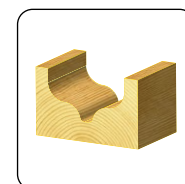
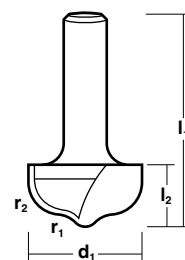


2 Flute - Ogee Bit Rounded Bottom - Carbide Tipped

- Used for decorative plunge cutting, grooving or edge forming
- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code R595 Product Group Z0904

Part No.	d ₁	i ₁	i ₂	Radius r ₁	Radius r ₂	Shank	Barcode
	inch	mm	inch	mm	inch	mm	
TRS 7506 1/2	1	25.40	2-25/64	60.72	19/32	15.08	5/16 7.94 3/16 4.76 1/2 12.70 9314350015081
TRS 7509 1/2	-	33.50	2-25/64	60.72	23/32	18.26	5/16 7.94 3/8 9.53 1/2 12.70 9314350015098

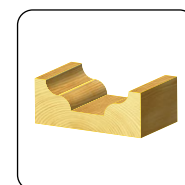
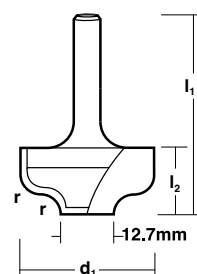


2 Flute - Ogee Bit Wide Flat Bottom - Carbide Tipped

- Designed for grooving panel doors and decorative edge moulds
- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code R596 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TW 7506	1-1/4	31.75	1-7/8	47.63	5/8	15.88	3/16	4.76	1/4	6.35	9314350004924
TW 7506 1/2	1-1/4	31.75	2-1/2	63.50	5/8	15.88	3/16	4.76	1/2	12.70	9314350004931
TW 7509	1-1/2	38.10	2	50.80	3/4	19.05	1/4	6.35	1/4	6.35	9314350004948
TW 7509 1/2	1-1/2	38.10	2-1/2	63.50	3/4	19.05	1/4	6.35	1/2	12.70	9314350004955



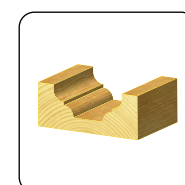
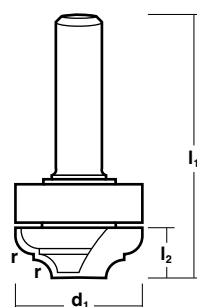
2 Flute - Provincial Bit with Bearing - Carbide Tipped

- Used for decorative edge and face moulds
- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code R597 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TCRR 3 B	-	22.00	2	50.80	25/64	9.92	1/8	3.18	1/4	6.35	9314350016507
TCRR 5 B 1/2	1-3/8	34.93	2-45/64	68.66	35/64	13.89	-	5.00	1/2	12.70	9314350016514

Replacement bearings
- 1/4" Shank = TB 12
- 1/2" Shank = TB 21
(see page 96)

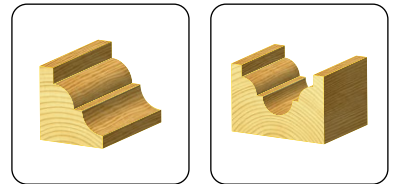
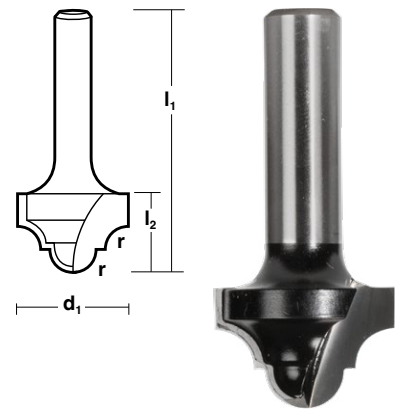


2 Flute - Classical Bit - Carbide Tipped

- Used for panel doors and decorative edge moulds
- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code R598 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TC 6	1/2	12.70	1-3/4	44.45	1/2	12.70	3/32	2.38	1/4	6.35	9314350004986
TC 6 1/2	1/2	12.70	2-1/2	63.50	1/2	12.70	3/32	2.38	1/2	12.70	9314350004993
TC 10	-	19.30	1-3/4	44.45	9/16	14.29	5/32	3.97	1/4	6.35	9314350005006
TC 10 1/2	-	19.30	2-5/16	58.74	9/16	14.29	5/32	3.97	1/2	12.70	9314350005013
TC 12 1/2	57/64	22.62	2-1/2	63.50	5/8	15.88	3/16	4.76	1/2	12.70	9314350005020
TC 16 1/2	1-5/32	29.37	2-1/2	63.50	3/4	19.05	1/4	6.35	1/2	12.70	9314350005037

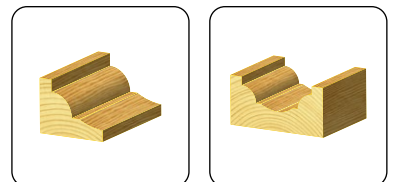
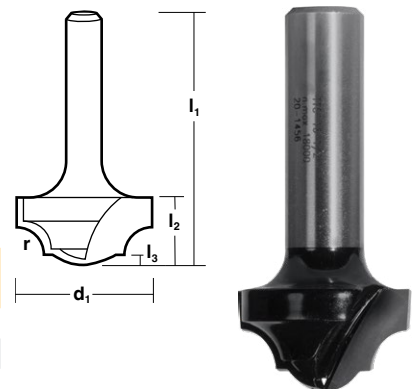


2 Flute - Traditional Classical Bit - Carbide Tipped

- Used for panel doors and decorative edge moulds
- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code R599 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TTC 8	11/16	17.46	1-3/4	44.45	-	1.78	1/2	12.70	1/8	3.18	1/4	6.35	9314350005044
TTC 8 1/2	11/16	17.46	2-1/4	57.15	-	1.78	1/2	12.70	1/8	3.18	1/2	12.70	9314350005051
TTC 12	-	23.50	1-3/4	44.45	1/16	1.78	1/2	12.70	3/16	4.76	1/4	6.35	9314350005068
TTC 12 1/2	-	23.50	2-1/4	57.15	1/16	1.78	1/2	12.70	3/16	4.76	1/2	12.70	9314350005075
TTC 16 1/2	-	29.53	2-1/4	57.15	1/8	3.18	5/8	15.88	1/4	6.35	1/2	12.70	9314350005082



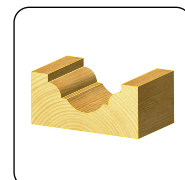
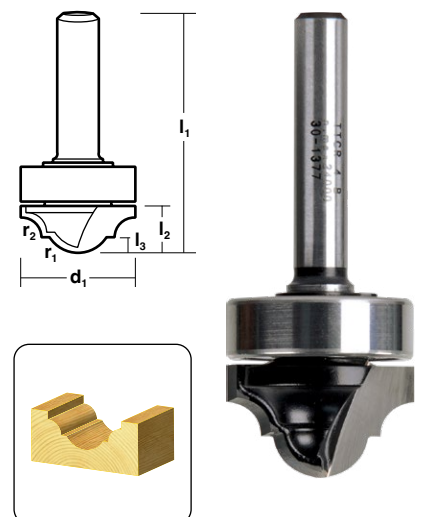
2 Flute - Traditional Classical Bit with Bearing - Carbide Tipped

- Used for panel doors and decorative edge moulds
- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code R600 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		r ₁ r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	mm	mm	inch	mm	
TTCR 4 B	-	22.00	-	54.00	-	12.70	-	4.76	5.50	4.00	1/4	6.35	9314350016576
TTCR 6 B 1/2	-	35.00	-	73.00	-	14.30	-	4.76	10.30	6.00	1/2	12.70	9314350016583

Replacement bearing
1/4" Shank = TB 12
1/2" Shank = TB 21
(see page 96)



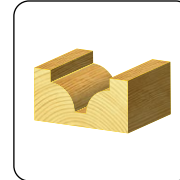
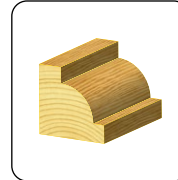
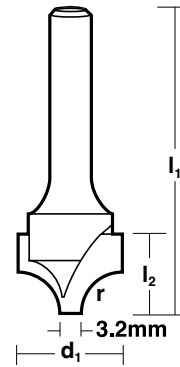
2 Flute - Beading Bit - Carbide Tipped

- For grooving panel designs in wood surfaces such as cupboard doors
- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code Product Group

R601 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TBB 4	3/8	9.53	1-3/4	44.45	3/8	9.53	1/8	3.18	1/4	6.35	9314350004672
TBB 4 1/2	3/8	9.53	2-1/4	57.15	3/8	9.53	1/8	3.18	1/2	12.70	9314350004689
TBB 8	5/8	15.88	1-3/4	44.45	1/2	12.70	1/4	6.35	1/4	6.35	9314350004696
TBB 8 1/2	5/8	15.88	2-1/4	57.15	1/2	12.70	1/4	6.35	1/2	12.70	9314350004702



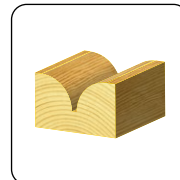
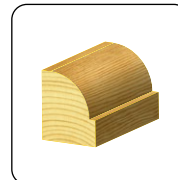
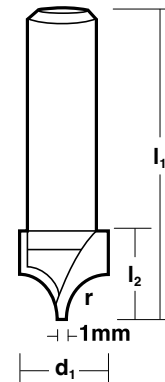
2 Flute - Beading Bit Fine Point - Carbide Tipped

- For beading the surface of material to a fine point
- Use with template or guide for face forming
- Use with fence for edge forming

Catalogue Code Product Group

R602 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TBF 4	-	7.37	1-3/4	44.45	3/8	9.53	1/8	3.18	1/4	6.35	9314350004634
TBF 4 1/2	-	7.37	2-5/8	66.68	3/8	9.53	1/8	3.18	1/2	12.70	9314350004641
TBF 8	-	13.70	1-3/4	44.45	1/2	12.70	1/4	6.35	1/4	6.35	9314350004658
TBF 8 1/2	-	13.70	2-5/8	66.68	1/2	12.70	1/4	6.35	1/2	12.70	9314350004665



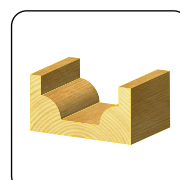
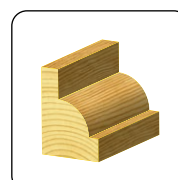
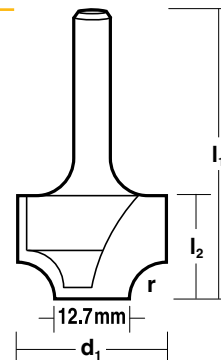
2 Flute - Beading Bit Wide Flat Bottom - Carbide Tipped

- Specially designed for grooving panel doors
- This bit produces a beading groove with a wide bottom
- Use with template guide for face forming

Catalogue Code Product Group

R603 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TBW 4	3/4	19.05	1-3/4	44.45	7/16	11.11	1/8	3.18	1/4	6.35	9314350004719
TBW 4 1/2	3/4	19.05	2-1/4	57.15	7/16	11.11	1/8	3.18	1/2	12.70	9314350004726
TBW 8	1	25.40	2	50.80	3/4	19.05	1/4	6.35	1/4	6.35	9314350004733
TBW 8 1/2	1	25.40	-	64.00	3/4	19.05	1/4	6.35	1/2	12.70	9314350004740

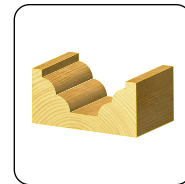
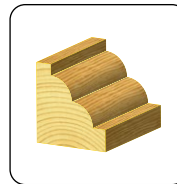
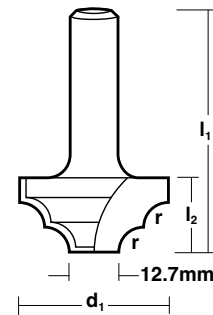


2 Flute - Double Beading Bit Wide Flat Bottom - Carbide Tipped

- Specially designed for grooving panel doors
- Also produces a decorative edge beading
- Use with template or guide for face forming

Catalogue Code R604 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TBD 4	1	25.40	1-3/4	44.45	7/16	11.11	1/8	3.18	1/4	6.35	9314350004757
TBD 4 1/2	1	25.40	2-1/4	57.15	7/16	11.11	1/8	3.18	1/2	12.70	9314350004764
TBD 8 1/2	1-1/2	38.10	2-1/2	63.50	3/4	19.05	1/4	6.35	1/2	12.70	9314350004771



2 Flute - Extended Rounding Over Bit - Carbide Tipped

- For rounding over edges in areas where a ball bearing is not required
- Makes decorative edges, or can be used to plunge through the material
- Can edge form and part off material in one cut

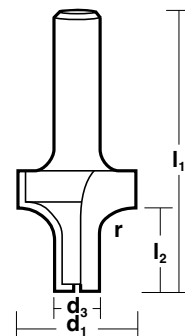
Catalogue Code R605 Product Group Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		Radius r		Shank	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
NO BEARING												
TX 506	-	20.00	-	10.00	-	53.00	-	16.00	-	5.00	1/4	9314350008298
TX 508	-	25.00	-	13.00	-	59.00	-	19.00	-	6.00	1/4	9314350008304
TX 508 1/2	-	25.00	-	13.00	-	72.00	-	19.00	-	6.00	1/2	9314350008311
TX 512 1/2	-	33.00	-	13.00	-	79.00	-	25.00	-	10.00	1/2	9314350008328
TX 516 1/2	-	39.00	-	13.00	-	84.00	-	25.00	-	13.00	1/2	9314350008335
TX 520 1/2	-	45.00	-	13.00	-	82.00	-	28.60	-	16.00	1/2	9314350008342
TX 524 1/2	-	51.00	-	13.00	-	90.80	-	31.75	-	19.00	1/2	9314350008359

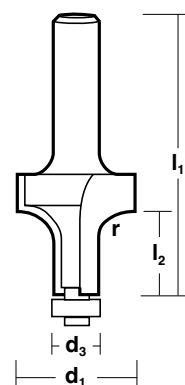
Catalogue Code R606 Product Group Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		Radius r		Shank	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
WITH BEARING												
TX 508 B 1/2	-	24.70	1/2	12.70	-	71.00	-	19.00	-	6.00	1/2	9314350016903
TX 512 B 1/2	-	32.70	1/2	12.70	-	74.00	-	25.00	-	10.00	1/2	9314350016910
TX 516 B 1/2	-	38.70	1/2	12.70	-	80.00	-	25.00	-	13.00	1/2	9314350016927

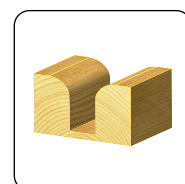
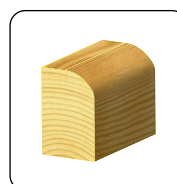
Replacement bearing TB11 (see page 96)



TX 506



TX 508 B 1/2



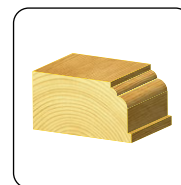
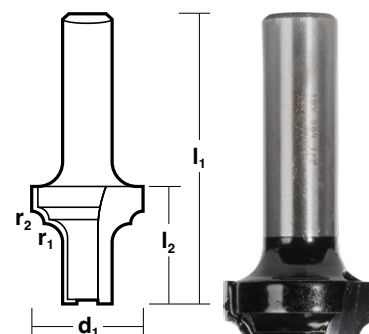
2 Flute - Extended Double Beading Bit - Carbide Tipped

- Can edge form and part off material in one cut

Catalogue Code Product Group

R607 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TBX 604 1/2	1	25.40	2-29/32	73.82	-	32.00	1/8	3.18	1/8	3.18	1/2	12.70	9314350016590
TBX 606 1/2	1-1/8	28.58	3	76.20	-	32.00	3/16	4.76	1/8	3.18	1/2	12.70	9314350016606



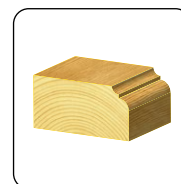
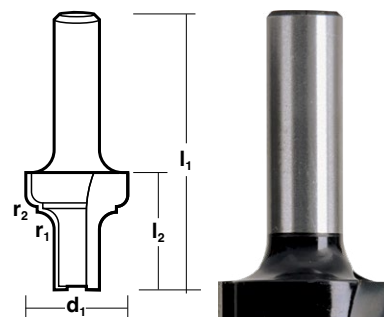
2 Flute - Extended Provincial Bit - Carbide Tipped

- Can edge form and part off material in one cut
- Traditional moulding
- Can use separate parts of the profile to make this an effective combination bit

Catalogue Code Product Group

R608 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TCRX 8 1/2	1	25.40	3	76.20	1-15/64	31.35	1/8	3.18	1/8	3.18	1/2	12.70	9314350016835
TCRX 12 1/2	1-1/8	28.58	3-7/64	78.98	1-19/64	32.94	3/16	4.76	1/8	3.18	1/2	12.70	9314350016842

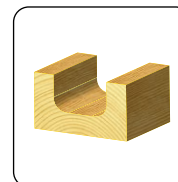
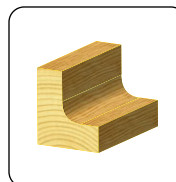
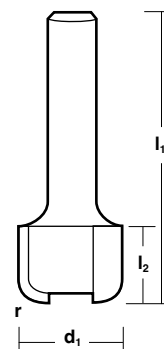


2 Flute - Dish Cut Bit - Carbide Tipped

- These bits are used for routing trays, bowls, plates and boxes
- They have a wide surface cut, to quickly remove excess material

Catalogue Code **Product Group**
R609 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TD 706 1/2	-	19.00	-	64.00	-	19.00	-	4.75	1/2	12.70	9314350008441
TD 716 1/2	-	32.00	-	77.00	-	32.00	-	6.50	1/2	12.70	9314350008458



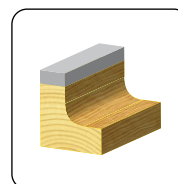
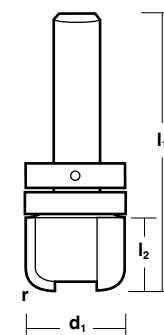
2 Flute - Dish Cut Bit with Bearing - Carbide Tipped

- These bits are used for routing trays, bowls, plates and boxes
- They have a wide surface cut, to quickly remove excess material

Catalogue Code **Product Group**
R610 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm		
TD 706 B 1/2	-	19.00	-	76.80	-	19.00	-	4.75	1/2	12.70	TB 4	9314350020122
TD 712 B 1/2	-	28.60	-	89.90	-	32.00	-	6.00	1/2	12.70	TB 18	9314350020139

Retaining ring TZR 3
(see page 97)



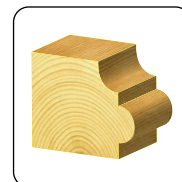
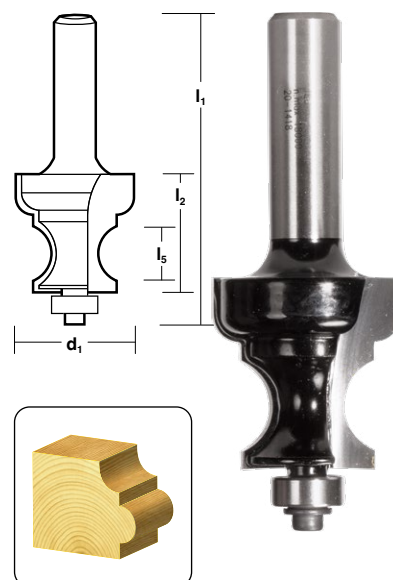
2 Flute - Palace Pattern Bit with Ball Bearing Guide - Carbide Tipped

- An attractive edge mould for table and bench tops

Catalogue Code **Product Group**
R611 Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TEB 09 B 1/2	1-1/4	31.75	3-1/8	79.38	1	25.40	9/32	7.14	1/2	12.70	9314350006911
TEB 10 B 1/2	1-1/4	31.75	3-1/8	79.38	1	25.40	3/8	9.53	1/2	12.70	9314350006928
TEB 11 B 1/2	1-5/16	33.34	3-25/64	86.00	1-9/32	32.54	5/8	15.88	1/2	12.70	9314350006935
TEB 12 B 1/2	1-9/32	32.54	3-1/4	82.55	1-9/32	32.54	3/4	19.05	1/2	12.70	9314350006942

Replacement bearing TB11 (see page 96)

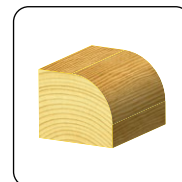
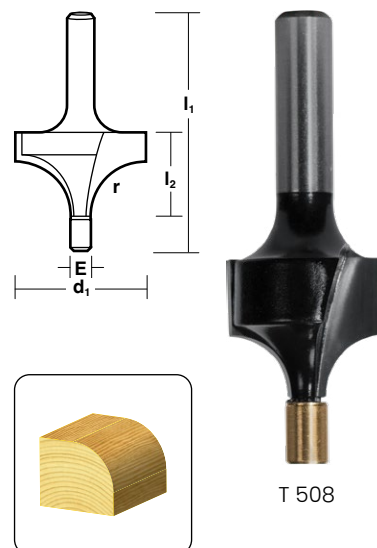


2 Flute - Rounding Over Bit with Pilot

- Ideal for drop leaf table joints and rounded edges
- Removes sharp corners

Catalogue Code **Product Group**
R612 Z0904

Part No.	d ₁		l ₁		l ₂		E		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
CARBIDE TIPPED													
T 506	9/16	14.29	1-3/4	44.45	1/2	12.70	3/16	4.76	3/16	4.76	1/4	6.35	9314350006041
T 508	11/16	17.46	1-7/8	47.63	9/16	14.29	3/16	4.76	1/4	6.35	1/4	6.35	9314350006058
T 510	13/16	20.64	1-7/8	47.63	9/16	14.29	3/16	4.76	5/16	7.94	1/4	6.35	9314350006065
T 512	15/16	23.81	2	50.80	5/8	15.88	3/16	4.76	3/8	9.53	1/4	6.35	9314350006072
T 516	1-3/16	30.16	2-1/4	57.15	13/16	20.64	3/16	4.76	1/2	12.70	1/4	6.35	9314350006089



T 508



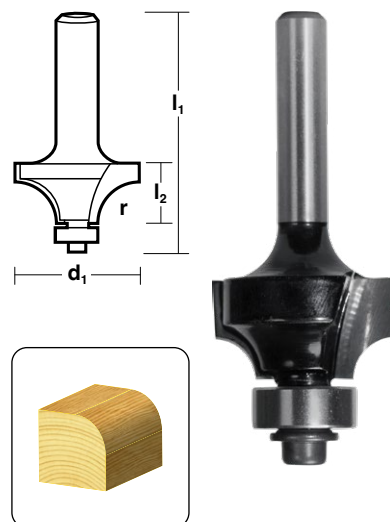
2 Flute – Rounding Over Bit with Ball Bearing Guide – Carbide Tipped

- Gives extra smooth chatter free cuts due to precise tool geometry
- Can be converted to a beading bit by using bearing TB 9

Catalogue Code R613 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 502 B	5/8	15.88	1-7/8	47.63	5/16	7.94	1/16	1.59	1/4	6.35	9314350006096
T 502 MB	21/32	16.67	1-7/8	47.63	11/32	8.73	-	2.00	1/4	6.35	9314350014671
T 504 B	3/4	19.05	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	9314350006102
T 504 MB	13/16	20.64	2	50.80	7/16	11.11	-	4.00	1/4	6.35	9314350010253
T 506 B	7/8	22.22	2	50.80	15/32	11.91	3/16	4.76	1/4	6.35	9314350006119
T 506 B 1/2	7/8	22.22	2-1/2	63.50	15/32	11.91	3/16	4.76	1/2	12.70	9314350010710
T 505 MB	7/8	22.22	2	50.80	15/32	11.91	-	5.00	1/4	6.35	9314350010260
T 506 MB	31/32	24.61	2-3/16	55.56	33/64	13.10	-	6.00	1/4	6.35	9314350025745
T 508 B	1	25.40	2	50.80	1/2	12.70	1/4	6.35	1/4	6.35	9314350006126
T 508 B 1/2	1	25.40	2-1/2	63.50	1/2	12.70	1/4	6.35	1/2	12.70	9314350006133
T 510 B	1-1/8	28.58	2	50.80	1/2	12.70	5/16	7.94	1/4	6.35	9314350006140
T 510 B 1/2	1-1/8	28.58	2-5/8	66.68	1/2	12.70	5/16	7.94	1/2	12.70	9314350006157
T 512 B	1-1/4	31.75	2-1/4	57.15	5/8	15.88	3/8	9.53	1/4	6.35	9314350006164
T 512 B 1/2	1-1/4	31.75	2-5/8	66.68	5/8	15.88	3/8	9.53	1/2	12.70	9314350006171
T 510 MB 1/2	1-9/32	32.54	2-53/64	71.83	-	16.50	-	10.00	1/2	12.70	9314350025752
T 512 MB 1/2	1-7/16	36.51	2-57/64	73.42	-	18.00	-	12.00	1/2	12.70	9314350025769
T 516 B	1-1/2	38.10	2-1/4	57.15	3/4	19.05	1/2	12.70	1/4	6.35	9314350006188
T 516 B 1/2	1-1/2	38.10	2-3/4	69.85	3/4	19.05	1/2	12.70	1/2	12.70	9314350006195
T 520 B 1/2	1-3/4	44.45	3-1/4	82.55	7/8	22.23	5/8	15.88	1/2	12.70	9314350006201
T 524 B 1/2	2	50.80	3-1/4	82.55	1	25.40	3/4	19.05	1/2	12.70	9314350006218
T 528 B 1/2	2-1/4	57.15	3-1/2	88.90	1-5/64	27.38	7/8	22.23	1/2	12.70	9314350006225
T 532 B 1/2	2-1/2	63.50	3-5/8	92.08	1-1/4	31.75	1	25.40	1/2	12.70	9314350006232
T 540 B 1/2	3	76.20	3-3/4	95.25	1-15/32	37.31	1-1/4	31.80	1/2	12.70	9314350006249

Replacement bearing TB11 (see page 96)

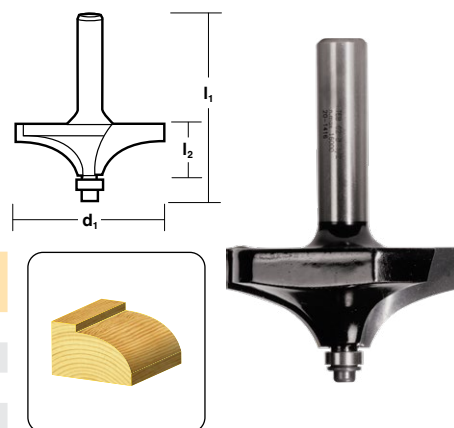


2 Flute – Rounding Over Fillet Bit with Ball Bearing Guide – Carbide Tipped

- These bits are very popular for table and bench tops
- Profiles are variable by raising and lowering the bit
- Produces partial or elliptical radius

Catalogue Code R614 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TEB 01 B 1/2	2-1/4	57.15	3-1/4	82.55	15/16	23.81	1/2	12.70	TB11	9314350007369
TEB 02 B 1/2	2-1/4	57.15	3-1/4	82.55	15/16	23.81	1/2	12.70	TB9	9314350007376
TEB 03 B 1/2	-	71.12	3-1/4	82.55	15/16	23.81	1/2	12.70	TB11	9314350007383
TEB 04 B 1/2	-	71.12	3-1/4	82.55	15/16	23.81	1/2	12.70	TB9	9314350007390

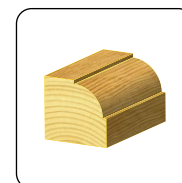
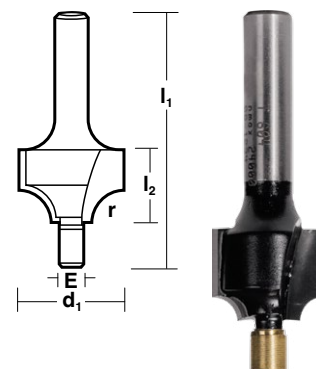


2 Flute - Beading Bit with Pilot - Carbide Tipped

- A decorative edge with pilot for early American furniture making
- Leaves a 1/16" edge bead

Catalogue Code R616
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		E		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
CARBIDE TIPPED													
T 604	9/16	14.29	1-5/8	41.28	1/2	12.70	3/16	4.76	1/8	3.18	1/4	6.35	9314350001664
T 608	13/16	20.64	1-5/8	41.28	9/16	14.29	3/16	4.76	1/4	6.35	1/4	6.35	9314350001671
T 612	1-1/16	26.99	2	50.80	5/8	15.88	3/16	4.76	3/8	9.53	1/4	6.35	9314350001688

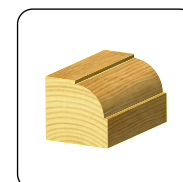
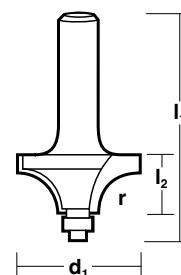


2 Flute - Beading Bit with Ball Bearing Guide - Carbide Tipped

- Smaller TB9 bearing leaves a 1/16" edge bead
- Can be converted to rounding over bit by using bearing TB11
- Bearing exposes bottom corner of cutter allowing it to cut the bottom bead
- Use machines height adjustment to drop top corner of cutter into the workpiece to create top bead

Catalogue Code R617
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 602 B	5/8	15.88	1-7/8	47.63	5/16	7.94	1/16	1.59	1/4	6.35	9314350006287
T 602 MB	21/32	16.67	1-7/8	47.63	11/32	8.73	-	2.00	1/4	6.35	9314350016859
T 604 B	3/4	19.05	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	9314350006294
T 604 MB	13/16	20.64	2	50.80	7/16	11.11	-	4.00	1/4	6.35	9314350012318
T 606 B	7/8	22.23	2	50.80	15/32	11.91	3/16	4.76	1/4	6.35	9314350006300
T 606 B 1/2	7/8	22.23	2-1/2	63.50	15/32	11.91	3/16	4.76	1/2	12.70	9314350010826
T 605 MB	7/8	22.23	2	50.80	15/32	11.91	-	5.00	1/4	6.35	9314350012325
T 606 MB	31/32	24.61	2-3/32	53.18	33/64	13.10	-	6.00	1/4	6.35	9314350025776
T 608 B	1	25.40	2	50.80	1/2	12.70	1/4	6.35	1/4	6.35	9314350006317
T 608 B 1/2	1	25.40	2-1/2	63.50	1/2	12.70	1/4	6.35	1/2	12.70	9314350006324
T 610 B	1-1/8	28.58	2	50.80	1/2	12.70	5/16	7.94	1/4	6.35	9314350006331
T 610 B 1/2	1-1/8	28.58	2-5/8	66.68	1/2	12.70	5/16	7.94	1/2	12.70	9314350006348
T 612 B	1-1/4	31.75	2-1/4	57.15	5/8	15.88	3/8	9.53	1/4	6.35	9314350006355
T 612 B 1/2	1-1/4	31.75	2-5/8	66.68	5/8	15.88	3/8	9.53	1/2	12.70	9314350006362
T 610 MB 1/2	1-9/32	32.54	2-3/4	69.85	-	16.50	-	10.00	1/2	12.70	9314350025783
T 612 MB 1/2	1-7/16	36.51	2-5/16	71.04	-	18.00	-	12.00	1/2	12.70	9314350025790
T 616 B	1-1/2	38.10	2-1/4	57.15	3/4	19.05	1/2	12.70	1/4	6.35	9314350006379
T 616 B 1/2	1-1/2	38.10	2-3/4	69.85	3/4	19.05	1/2	12.70	1/2	12.70	9314350006386
T 620 B 1/2	1-3/4	44.45	3-1/4	82.55	7/8	22.23	5/8	15.88	1/2	12.70	9314350006393
T 624 B 1/2	2	50.80	3-1/4	82.55	1	25.40	3/4	19.05	1/2	12.70	9314350006409
T 628 B 1/2	2-1/4	57.15	3-1/2	88.90	1-5/16	27.38	7/8	22.23	1/2	12.70	9314350006416
T 632 B 1/2	2-1/2	63.50	3-5/8	92.08	1-1/4	31.75	1	25.40	1/2	12.70	9314350006423
T 640 B 1/2	3	76.20	3-3/4	95.25	1-15/32	37.31	1-1/4	31.75	1/2	12.70	9314350006430



Replacement bearing TB9 (see page 96)



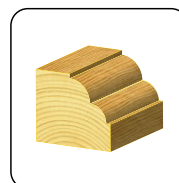
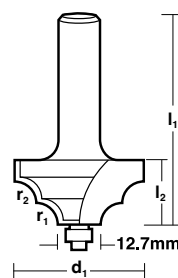
2 Flute - Double Beading Bit with Ball Bearing Guide - Carbide Tipped

- A decorative edge bead
- Use as a combination bit by utilising only part of the profile

Catalogue Code **Product Group**
R618 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TB 606 B	1-3/8	34.93	2-1/4	57.15	11/16	17.46	3/16	4.76	1/4	6.35	1/4	6.35	9314350001763
TB 606 B 1/2	1-3/8	34.93	2-3/4	69.85	11/16	17.46	3/16	4.76	1/4	6.35	1/2	12.70	9314350001770
TB 608 B 1/2	1-5/8	41.28	3-1/8	79.38	7/8	22.23	1/4	6.35	5/16	7.94	1/2	12.70	9314350001787

Replacement bearing TB9 (see page 96)



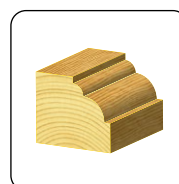
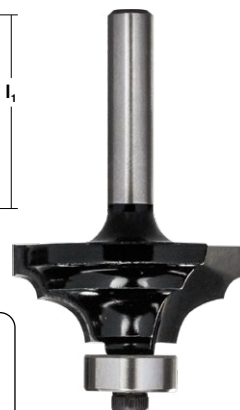
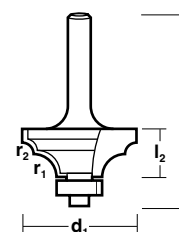
2 Flute - Double Beading Bit with Ball Bearing Guide - Carbide Tipped

- A decorative edge bead
- Effective combination bit

Catalogue Code **Product Group**
R619 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TBR 608 B	1-1/4	31.75	2	50.80	17/32	13.49	1/4	6.35	1/8	3.18	1/4	6.35	9314350016446
TBR 608 B 1/2	1-1/4	31.75	2-1/2	63.50	17/32	13.49	1/4	6.35	1/8	3.18	1/2	12.70	9314350016453
TBR 616 B 1/2	2	50.80	3-1/8	79.38	29/32	23.02	1/2	12.70	1/4	6.35	1/2	12.70	9314350016460

Replacement bearing TB11 (see page 96)



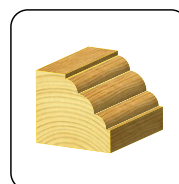
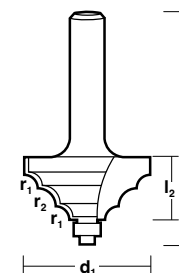
2 Flute - Triple Beading Bit with Ball Bearing Guide - Carbide Tipped

- A decorative edge bead
- Effective combination bit

Catalogue Code **Product Group**
R620 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TT 606 B 1/2	1-3/4	44.45	3-1/4	82.55	7/8	22.23	3/16	4.76	1/4	6.35	1/2	12.70	9314350001794
TT 608 B 1/2	2-1/8	53.98	3-1/4	82.55	1-1/16	26.99	1/4	6.35	5/16	7.94	1/2	12.70	9314350001800

Replacement bearing TB9 (see page 96)



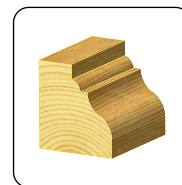
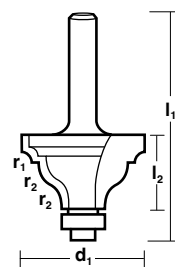
2 Flute - Beading Ogee Bit with Ball Bearing Guide - Carbide Tipped

- Produces decorative edge moulding

Catalogue Code R621 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TBO 30 B	1-1/8	28.58	2-1/4	57.15	21/32	16.67	7/64	2.75	1/4	6.35	1/4	6.35	9314350008182
TBO 30 B 1/2	1-1/8	28.58	2-5/8	66.68	21/32	16.67	7/64	2.75	1/4	6.35	1/2	12.70	9314350008199
TBO 35 B	1-3/8	34.93	2-1/2	63.50	7/8	22.23	1/8	3.18	5/16	7.94	1/4	6.35	9314350008205
TBO 35 B 1/2	1-3/8	34.93	3	76.20	7/8	22.23	1/8	3.18	5/16	7.94	1/2	12.70	9314350008212
TBO 50 B 1/2	1-7/8	47.63	3-3/8	85.73	1-5/16	33.34	3/16	4.76	1/2	12.70	1/2	12.70	9314350008229

Replacement bearing TB11 (see page 96)



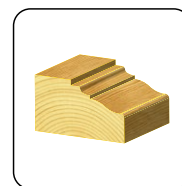
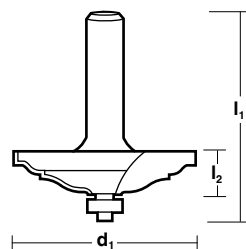
2 Flute - Edge & Draw Face Bit with Ball Bearing Guide - Carbide Tipped

- Can be used as a raised panel bit for panel doors

Catalogue Code R622 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TEF 01 B 1/2	-	66.04	3	76.20	45/64	17.86	1/2	12.70	9314350011892

Replacement bearing TB11 (see page 96)

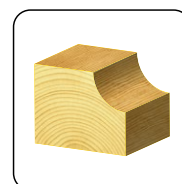
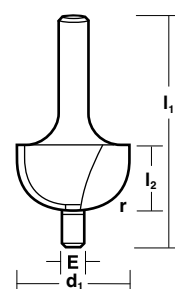


2 Flute - Cove Bit with Pilot - Carbide Tipped

- Used for a drop leaf table joints and decorative edges

Catalogue Code R624 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		E		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
CARBIDE TIPPED													
T 706	9/16	14.29	1-5/8	41.28	3/8	9.53	3/16	4.76	3/16	4.76	1/4	6.35	9314350006478
T 708	11/16	17.46	1-7/8	47.63	9/16	14.29	3/16	4.76	1/4	6.35	1/4	6.35	9314350006485
T 712	15/16	23.81	2	50.80	5/8	15.88	3/16	4.76	3/8	9.53	1/4	6.35	9314350006492
T 716	1-3/16	30.16	2	50.80	13/16	20.64	3/16	4.76	1/2	12.70	1/4	6.35	9314350006508



2 Flute – Cove Bit with Ball Bearing Guide – Carbide Tipped

- Up, sheer cutting angle clears chip fast for chatter free accurate routing

Catalogue Code **Product Group**
R625 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 702 B	5/8	15.88	2-3/32	53.18	5/16	7.94	1/16	1.59	1/4	6.35	9314350006515
T 704 B	3/4	19.05	2-3/32	53.18	1/2	12.70	1/8	3.18	1/4	6.35	9314350006522
T 706 B	7/8	22.22	2-3/32	53.18	1/2	12.70	3/16	4.76	1/4	6.35	9314350006539
T 708 B	1	25.40	2-3/32	53.18	1/2	12.70	1/4	6.35	1/4	6.35	9314350006546
T 708 B 1/2	1	25.40	2-1/2	63.50	1/2	12.70	1/4	6.35	1/2	12.70	9314350006553
T 710 B	1-1/8	28.58	2	50.80	1/2	12.70	5/16	7.94	1/4	6.35	9314350006560
T 710 B 1/2	1-1/8	28.58	2-5/8	66.68	1/2	12.70	5/16	7.94	1/2	12.70	9314350006577
T 712 B	1-1/4	31.75	2-3/32	53.18	1/2	12.70	3/8	9.53	1/4	6.35	9314350006584
T 712 B 1/2	1-1/4	31.75	2-5/8	66.68	1/2	12.70	3/8	9.53	1/2	12.70	9314350006591
T 716 B	1-1/2	38.10	2-1/4	57.15	5/8	15.88	1/2	12.70	1/4	6.35	9314350006607
T 716 B 1/2	1-1/2	38.10	2-3/4	69.85	5/8	15.88	1/2	12.70	1/2	12.70	9314350006614
T 720 B 1/2	1-3/4	44.45	3	76.20	7/8	22.23	5/8	15.88	1/2	12.70	9314350006621
T 724 B 1/2	2	50.80	3-1/4	82.55	7/8	22.23	3/4	19.05	1/2	12.70	9314350006638

Replacement bearing TB11 (see page 96)

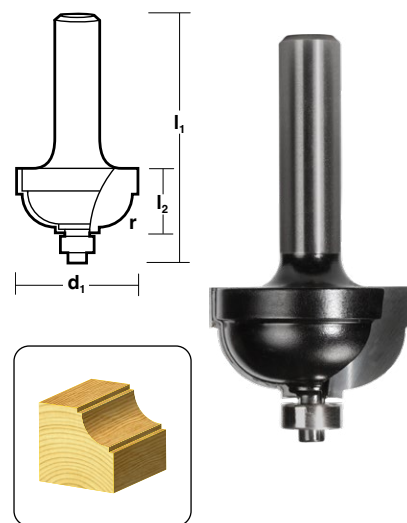
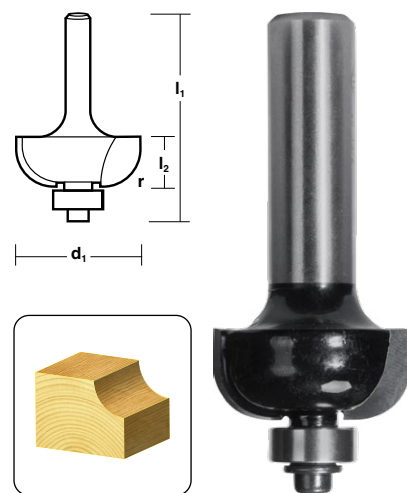
2 Flute – Classical Cove Bit with Ball Bearing Guide – Carbide Tipped

- For decorative edge moulding
- Use optional TB11 ball bearing for the standard cove design
- Larger TB11 bearing will eliminate bottom bead
- Use routing machines height adjustment to include or exclude top bead

Catalogue Code **Product Group**
R626 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TC 708 B	1-1/8	28.58	2-1/4	57.15	17/32	13.49	1/4	6.35	1/4	6.35	9314350006645
TC 708 B 1/2	1-1/8	28.58	2-1/2	63.50	17/32	13.49	1/4	6.35	1/2	12.70	9314350006652
TC 712 B	1-3/8	34.93	2-1/4	57.15	-	17.02	3/8	9.53	1/4	6.35	9314350006669
TC 712 B 1/2	1-3/8	34.93	2-3/4	69.85	-	17.02	3/8	9.53	1/2	12.70	9314350006676
TC 716 B 1/2	1-5/8	41.28	3-9/32	83.18	-	22.00	1/2	12.70	1/2	12.70	9314350006683

Replacement bearing TB9 (see page 96)



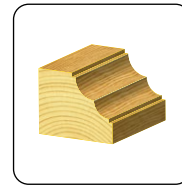
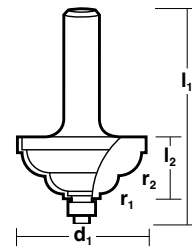
2 Flute - Double Cove Bit with Ball Bearing Guide - Carbide Tipped

- Produces a decorative edge moulding
- Use optional TB11 ball bearing for the standard cove design
- Larger TB11 bearing will eliminate bottom bead
- Use routing machines height adjustment to include or exclude top bead

Catalogue Code R627 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TDC 706 B	1-1/2	38.10	2-1/4	57.15	3/4	19.05	3/16	4.76	1/4	6.35	1/4	6.35	9314350001695
TDC 706 B 1/2	1-1/2	38.10	2-3/4	69.85	3/4	19.05	3/16	4.76	1/4	6.35	1/2	12.70	9314350001701
TDC 708 B 1/2	1-3/4	44.45	3	76.20	7/8	22.23	1/4	6.35	5/16	7.94	1/2	12.70	9314350001718

Replacement bearing TB9 (see page 96)



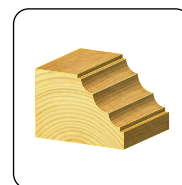
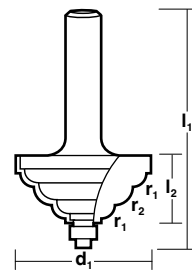
2 Flute - Triple Cove Bit with Ball Bearing Guide - Carbide Tipped

- 3 radii can be used separately or in combination for decorative moulding
- Use optional TB11 ball bearing for the standard cove design
- Larger TB11 bearing will eliminate bottom bead

Catalogue Code R628 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TTC 706 B 1/2	1-7/8	47.63	3-1/4	82.55	1	25.40	3/16	4.76	1/4	6.35	1/2	12.70	9314350001725
TTC 708 B 1/2	2-1/4	57.15	3-3/8	85.73	1-1/8	28.58	1/4	6.35	5/16	7.94	1/2	12.70	9314350001732

Replacement bearing TB9 (see page 96)



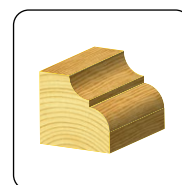
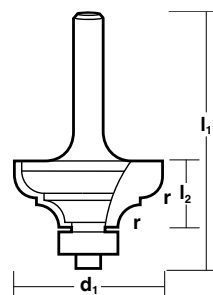
2 Flute - Provincial Bit with Ball Bearing Guide - Carbide Tipped

- For decorative edge moulding
- Versatile combination bit
- Change bearing to include bottom bead
- Use smaller TB9 bearing to expose bottom corner of cutter - this will generate an extra bead (not pictured)
- Reverse profile to classical bit

Catalogue Code R629 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TCR 8 B	1	25.40	2	50.80	-	11.68	1/8	3.18	1/4	6.35	9314350006812
TCR 8 B 1/2	1	25.40	2-5/8	66.68	-	11.68	1/8	3.18	1/2	12.70	9314350006829
TCR 12 B	1-1/4	31.75	2-1/4	57.15	-	14.22	3/16	4.76	1/4	6.35	9314350006836
TCR 12 B 1/2	1-1/4	31.75	2-5/8	66.68	-	14.22	3/16	4.76	1/2	12.70	9314350006843
TCR 16 B 1/2	1-1/2	38.10	2-3/4	69.85	-	18.03	1/4	6.35	1/2	12.70	9314350006850

Replacement bearing TB11 (see page 96)



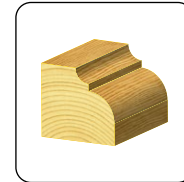
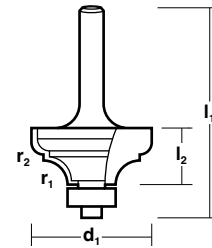
2 Flute – Provincial Bit with Ball Bearing Guide – Carbide Tipped

- For decorative edge moulding
- Versatile combination bit
- Incorporates small top radius and large bottom radius

Catalogue Code **Product Group**
R630 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TCRA 16 B	1-1/4	31.75	2-1/4	57.15	19/32	15.08	1/4	6.35	1/8	3.18	1/4	6.35	9314350016477
TCRA 16 B 1/2	1-1/4	31.75	2-5/8	66.68	19/32	15.08	1/4	6.35	1/8	3.18	1/2	12.70	9314350016484
TCRA 32 B 1/2	2	50.80	3-1/4	82.55	15/16	23.81	1/2	12.70	1/4	6.35	1/2	12.70	9314350016538

Replacement bearing TB11 (see page 96)



2 Flute – Classical Bit with Ball Bearing Guide – Carbide Tipped

- Versatile decorative moulding for furniture and building applications
- Use as a combination bit by only including part profile

Catalogue Code **Product Group**
R631 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TC 8 B	1-1/8	28.58	2	50.80	1/2	12.70	1/8	3.18	1/4	6.35	9314350006867
TC 8 B 1/2	1-1/8	28.58	2-1/2	63.50	1/2	12.70	1/8	3.18	1/2	12.70	9314350006874

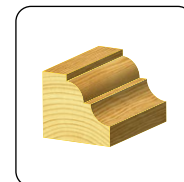
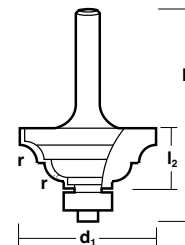
Catalogue Code **Product Group**
R632 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TC 12 B	1-3/8	34.93	2-1/4	57.15	5/8	15.88	3/16	4.76	1/4	6.35	9314350006881
TC 12 B 1/2	1-3/8	34.93	2-3/4	69.85	5/8	15.88	3/16	4.76	1/2	12.70	9314350006898

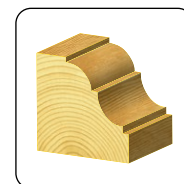
Catalogue Code **Product Group**
R633 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TC 16 B 1/2	-	41.28	3-9/32	83.18	-	22.00	1/4	6.35	1/2	12.70	9314350006904

R631, R632, R633 – Replacement bearing TB9 to include bottom bead (see page 96)
– Replacement bearing TB11 to exclude bottom bead (see page 96)



Top Bead Only



Top & Bottom Bead



No Bead



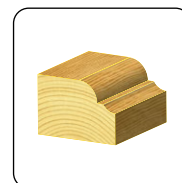
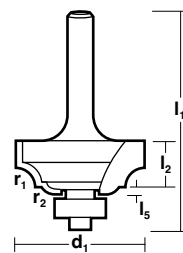
2 Flute – Traditional Classical Bit with Ball Bearing Guide – Carbide Tipped

- This bit produces a traditional style furniture moulding
- TTC 8B to TTC12 B 1/2 incorporate large top radius and small bottom radius

Catalogue Code **Product Group**
R634 Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		r ₁	r ₂	Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	mm	mm	inch	mm	
TTC 8 B	1	25.40	2-1/8	53.98	7/16	11.11	5/64	1.98	3.18	2.00	1/4	6.35	9314350001848
TTC 8 B 1/2	1	25.40	2-1/2	63.50	7/16	11.11	5/64	1.98	3.18	2.00	1/2	12.70	9314350001855
TTC 12 B	1-1/4	31.75	2-1/8	53.98	7/16	11.11	5/64	1.98	4.76	3.50	1/4	6.35	9314350001862
TTC 12 B 1/2	1-1/4	31.75	2-9/16	65.09	7/16	11.11	5/64	1.98	4.76	3.50	1/2	12.70	9314350001879
TTC 16 B	1-1/2	38.10	2-1/4	57.15	9/16	14.29	1/8	3.18	6.35	6.35	1/4	6.35	9314350001886
TTC 16 B 1/2	1-1/2	38.10	2-3/4	69.85	9/16	14.29	1/8	3.18	6.35	6.35	1/2	12.70	9314350001893

Replacement bearing TB11 (see page 96)

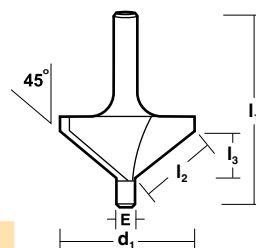


2 Flute – Chamfering Bit with Pilot – Carbide Tipped

- Helpful in making almost invisible joints
- 45° chamfer

Catalogue Code **Product Group**
R636 Z0904

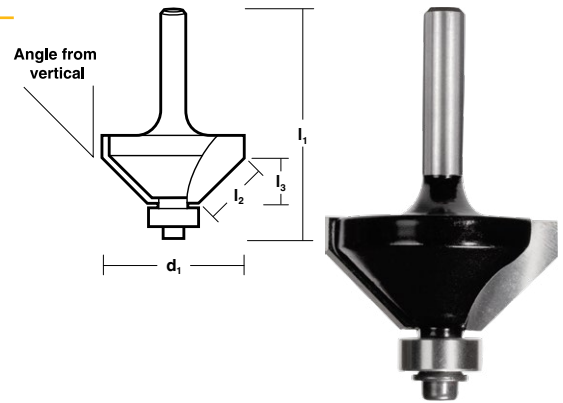
Part No.	d ₁		l ₁		l ₂		l ₃	E		Shank		Barcode
	inch	mm	inch	mm	inch	mm		mm	inch	mm	inch	
CARBIDE TIPPED												
T 916	1-3/16	30.16	1-61/64	49.53	45/64	17.86	13.00	3/16	4.76	1/4	6.35	9314350006966



T 916

2 Flute – Chamfering Bit with Ball Bearing Guide – Carbide Tipped

- Wide range of angles available
- Most can be modified to achieve custom angles



Catalogue Code Product Group

R637 Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
5° ANGLE FROM VERTICAL											
T 8105 B 1/2	47/64	18.65	3-5/8	92.08	1-27/64	36.11	-	36.00	1/2	12.70	9314350020146

Catalogue Code Product Group

R638 Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
10° ANGLE FROM VERTICAL											
T 8110 B 1/2	63/64	25.00	3-5/8	92.08	1-7/16	36.51	-	36.00	1/2	12.70	9314350020153

Catalogue Code Product Group

R639 Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
22.5° ANGLE FROM VERTICAL											
T 8122 B	1	25.40	2-1/4	57.15	21/32	16.67	39/64	15.56	1/4	6.35	9314350006973
T 8122 B 1/2	1	25.40	2-3/4	69.85	21/32	16.67	39/64	15.56	1/2	12.70	9314350006980
TX 8122 B 1/2	-	36.07	3-1/4	82.55	1-1/4	31.75	-	28.40	1/2	12.70	9314350009325

Catalogue Code Product Group

R640 Z0904

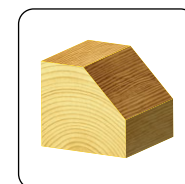
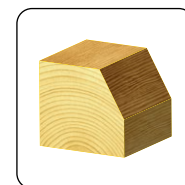
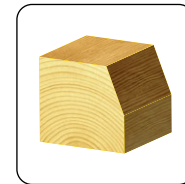
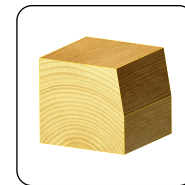
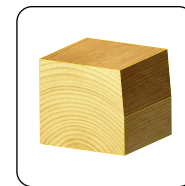
Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
30° ANGLE FROM VERTICAL											
T 8130 B	1-1/8	28.58	2-1/4	57.15	43/64	17.07	35/64	13.89	1/4	6.35	9314350006997
T 8130 B 1/2	1-1/8	28.58	2-3/4	69.85	43/64	17.07	35/64	13.89	1/2	12.70	9314350007000

Catalogue Code Product Group

R641 Z0904

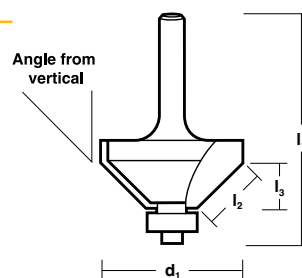
Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
45° ANGLE FROM VERTICAL											
T 916 B	1-3/8	34.93	2-1/4	57.15	5/8	15.88	29/64	11.51	1/4	6.35	9314350007017
T 916 B 1/2	1-3/8	34.93	2-3/4	69.85	5/8	15.88	29/64	11.51	1/2	12.70	9314350007024
T 920 B 1/2	1-7/8	47.63	2-3/4	69.85	1	25.40	11/16	17.47	1/2	12.70	9314350007031
T 924 B 1/2	2-1/4	57.15	3-1/4	82.55	1-1/4	31.75	-	22.50	1/2	12.70	9314350007048

R637-R641 – Replacement bearing TB11 (see page 96)



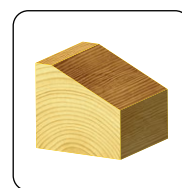
2 Flute - Chamfering Bit with Ball Bearing Guide - Carbide Tipped

- Wide range of angles available
- Most can be modified to achieve custom angles



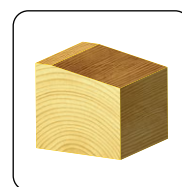
Catalogue Code R642
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
65° ANGLE FROM VERTICAL											
T 8165 B	-	40.13	2-3/32	53.18	5/8	15.88	1/4	6.35	1/4	6.35	9314350010772
T 8165 B 1/2	-	40.13	2-1/2	63.50	5/8	15.88	1/4	6.35	1/2	12.70	9314350010789
TX 8165 B 1/2	-	74.93	2-3/4	69.85	1-3/8	34.93	-	14.50	1/2	12.70	9314350010758



Catalogue Code R643
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
80° ANGLE FROM VERTICAL											
T 8180 B	-	40.13	2	50.80	9/16	14.29	3/32	2.38	1/4	6.35	9314350010796
T 8180 B 1/2	-	40.13	2-1/2	63.50	9/16	14.29	3/32	2.38	1/2	12.70	9314350010802
TX 8180 B 1/2	-	74.93	2-9/16	65.09	1-1/4	31.75	7/32	5.56	1/2	12.70	9314350010765



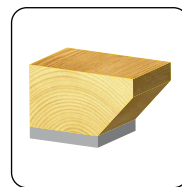
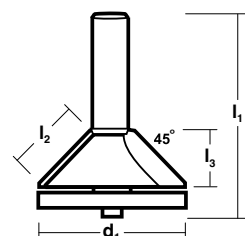
2 Flute - Inverted Chamfering Bit - Carbide Tipped

- Used for chamfering the bottom of boards

Catalogue Code R644
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TI 916 B 1/2	1-3/4	44.45	3	76.20	-	22.50	5/8	15.88	1/2	12.70	9314350020160

Replacement bearing TBS 9 (see page 96)

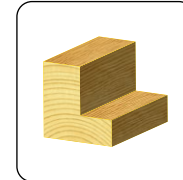
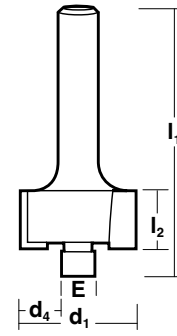


2 Flute - Rebating Bit with Pilot - Carbide Tipped

- Pilot equipped bits do not require a guide when making rebating cuts
- Use for picture frames, window frames box making, general rebate work

Catalogue Code R646 Product Group Z0904

Part No.	d ₁ inch mm	d ₄ Depth inch mm	E inch mm	I ₁ inch mm	I ₂ inch mm	Shank inch mm	Barcode
CARBIDE TIPPED							
T 1708	11/16 17.46	1/4 6.35	3/16 4.76	2 50.80	7/16 11.11	1/4 6.35	9314350001916
T 1712	15/16 23.81	3/8 9.53	3/16 4.76	2 50.80	1/2 12.70	1/4 6.35	9314350001923

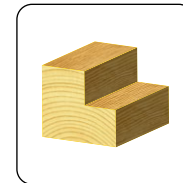
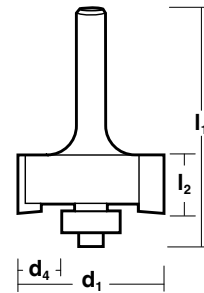


2 Flute - Rebating Bit with Ball Bearing Guide - Carbide Tipped

- Has ball bearing guide for mar-free finish
- By substituting TB-9 bearing, the depth of the rebate will be increased by 1/16" (1.6mm)

Catalogue Code R647 Product Group Z0904

Part No.	d ₁ inch mm	d ₄ Depth inch mm	I ₁ inch mm	I ₂ inch mm	Shank inch mm	Barcode
T 1708 B	1 25.40	1/4 6.35	2 50.80	1/2 12.70	1/4 6.35	9314350007079
T 1708 B 1/2	1 25.40	1/4 6.35	2-1/2 63.50	1/2 12.70	1/2 12.70	9314350007086
T 1712 B	1-1/4 31.75	3/8 9.53	2-1/4 57.15	1/2 12.70	1/4 6.35	9314350007093
T 1712 B 1/2	1-1/4 31.75	3/8 9.53	2-1/2 63.50	1/2 12.70	1/2 12.70	9314350007109
TX 1712 B 1/2	1-1/4 31.75	3/8 9.53	3 76.20	1 25.40	1/2 12.70	9314350015869
T 1716 B 1/2	1-1/2 38.10	1/2 12.70	2-9/16 65.09	1/2 12.70	1/2 12.70	9314350007116
T 1720 B 1/2	1-3/4 44.45	5/8 15.88	2-9/16 65.09	1/2 12.70	1/2 12.70	9314350007123



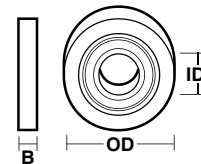
Replacement bearing TB11 (see page 96)

Shielded Bearings

- These bearings can be fitted to the rebating bits to give a range of cut depths
- Custom size shielded bearings can be made upon request

Catalogue Code R648 Product Group Z0904

Part No.	OD inch mm	ID inch mm	B inch mm	Barcode
TBS 1	3/4 19.05	3/16 4.76	3/16 4.76	9314350014978
TBS 2	7/8 22.23	3/16 4.76	3/16 4.76	9314350014985
TBS 3	1 25.40	3/16 4.76	3/16 4.76	9314350014992
TBS 4	1-1/8 28.58	3/16 4.76	3/16 4.76	9314350015005
TBS 5	1-1/4 31.75	3/16 4.76	3/16 4.76	9314350015012
TBS 6	1-3/8 34.93	3/16 4.76	3/16 4.76	9314350015029
TBS 7	1-1/2 38.10	3/16 4.76	3/16 4.76	9314350015036
TBS 8	1-5/8 41.28	3/16 4.76	3/16 4.76	9314350015043
TBS 9	1-3/4 44.45	3/16 4.76	3/16 4.76	9314350015050

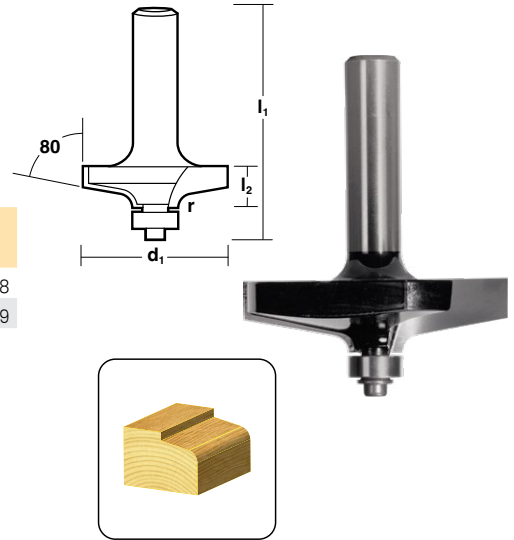


2 Flute - Chamfering and Radius Bit with Ball Bearing Guide

Catalogue Code R649 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TRR 10 B 1/2	-	39.88	2-1/2	63.50	-	11.59	-	3.90	1/2	12.70	9314350011908
TRR 16 B 1/2	-	60.96	2-9/16	65.09	17/32	13.49	-	3.90	1/2	12.70	9314350012219

Replacement bearing TB11 (see page 96)



2 Flute - Bull Nose Radius Bit with Ball Bearing Guide - Carbide Tipped

- Round over both sides of board in one pass
- Can be modified to convert to drawing line bit

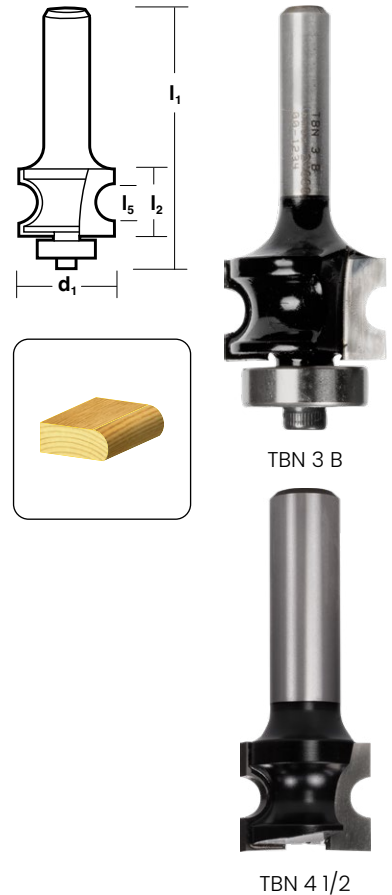
Catalogue Code R650 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
WITH BEARING											
TBN 2 B	25/32	19.84	2	50.80	1/2	12.70	5/32	3.97	1/4	6.35	9314350007154
TBN 2 B 1/2	25/32	19.84	2-1/2	63.50	1/2	12.70	5/32	3.97	1/2	12.70	9314350007161
TBN 4.5 MB 1/2	-	20.40	2-1/2	63.50	1/2	12.70	11/64	4.37	1/2	12.70	9314350014329
TBN 5 MB 1/2	-	20.90	2-1/2	63.50	1/2	12.70	13/64	5.16	1/2	12.70	9314350014961
TBN 3 B	27/32	21.43	2	50.80	1/2	12.70	7/32	5.56	1/4	6.35	9314350007178
TBN 3 B 1/2	27/32	21.43	2-1/2	63.50	1/2	12.70	7/32	5.56	1/2	12.70	9314350007185
TBN 4 B	29/32	23.01	2-3/8	60.33	3/4	19.05	9/32	7.14	1/4	6.35	9314350007192
TBN 4 B 1/2	29/32	23.01	2-3/4	69.85	3/4	19.05	9/32	7.14	1/2	12.70	9314350007208
TBN 6 B	1-1/32	26.19	2-3/8	60.33	3/4	19.05	13/32	10.32	1/4	6.35	9314350007215
TBN 6 B 1/2	1-1/32	26.19	2-3/4	69.85	3/4	19.05	13/32	10.32	1/2	12.70	9314350007222
TBN 8 B 1/2	1-5/32	29.37	3	76.20	1	25.40	17/32	13.49	1/2	12.70	9314350007239
TBN 10 B 1/2	1-9/32	32.54	3-1/4	82.55	1-3/32	27.78	21/32	18.26	1/2	12.70	9314350007246
TBN 12 B 1/2	1-13/32	35.72	3-1/4	82.55	1-1/4	31.75	25/32	19.84	1/2	12.70	9314350007253
TBN 15 B 1/2	1-21/32	42.07	3-5/8	92.08	1-1/2	38.10	1-1/32	26.19	1/2	12.70	9314350007260
TBN 32 MB 1/2	1-57/64	48.02	3-7/8	98.43	1-39/64	40.88	1-17/64	32.15	1/2	12.70	9314350014954

Replacement bearing TB8 (see page 96)

Catalogue Code R651 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
WITHOUT BEARING											
TBN 4 1/2	29/32	23.01	2-33/64	63.90	3/4	19.05	9/32	7.14	1/2	12.70	9314350020177



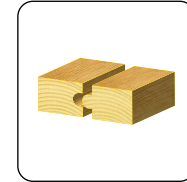
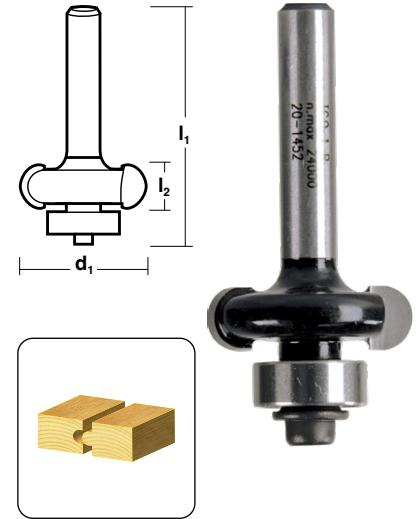
Canoe Slat Bit with Ball Bearing Guide

- Canoe slat bit or "Slat Wall Bits" produce a variation on lap joints
- Use with TBN4 B, TBN4 B 1/2 or TBN 4 1/2 (without bearing) as a matching cutter
- See previous page for the above matching cutters

Catalogue Code	Product Group
R652	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TCO1B	57/64	22.62	1-3/4	44.45	9/32	7.14	1/4	6.35	9314350015074
TCO1B 1/2	57/64	22.62	2-3/8	60.33	9/32	7.14	1/2	12.70	9314350015067

Replacement bearing TB11 (see page 96)



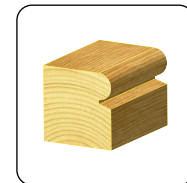
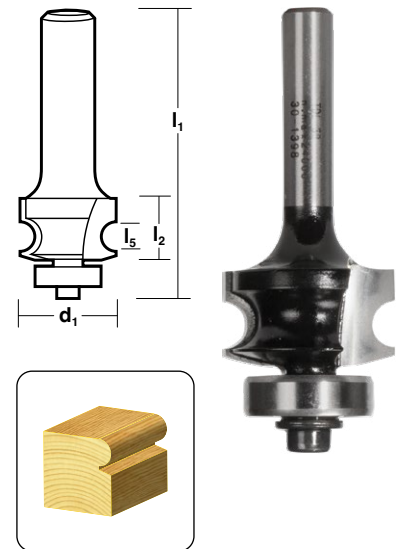
2 Flute - Drawing Line Bit -with Ball Bearing Guide - Carbide Tipped

- A popular mould
- Common on old style double hung windows and architraves

Catalogue Code	Product Group
R653	Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TDL3B	-	21.59	2	50.80	7/16	11.11	7/32	5.56	1/4	6.35	9314350007277
TDL3B 1/2	-	21.59	2-1/2	63.50	7/16	11.11	7/32	5.56	1/2	12.70	9314350007284
TDL4B	-	23.11	2-3/32	53.18	19/32	15.08	9/32	7.14	1/4	6.35	9314350007291
TDL4B 1/2	-	23.11	2-3/4	69.85	19/32	15.08	9/32	7.14	1/2	12.70	9314350007307
TDL6B	-	26.29	2-1/4	57.15	11/16	17.47	13/32	10.32	1/4	6.35	9314350007314
TDL6B 1/2	-	26.29	2-3/4	69.85	11/16	17.47	13/32	10.32	1/2	12.70	9314350007321

Replacement bearing TB8 (see page 96)



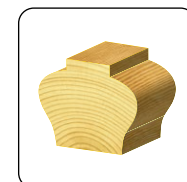
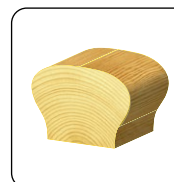
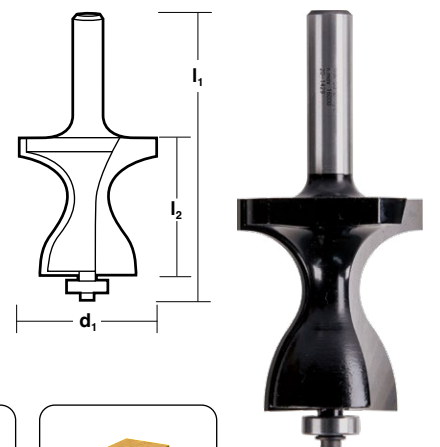
2 Flute - Stair Handrail Bit with Ball Bearing Guide - Carbide Tipped

- This bit will produce an attractive and functional hand rail for balustrades
- It can be used in conjunction with the half bull nose bit to curve the top over*

Catalogue Code	Product Group
R654	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
THR50B 1/2	2	50.80	4-1/2	114.30	2-1/4	57.15	1/2	12.70	9314350008526

*This will produce an optional profile
Replacement bearing TB8 (see page 96)



Use THBN 75 B1/2 for curved top

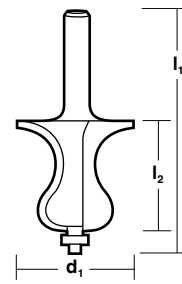
2 Flute – Stair Handrail Bit with Ball Bearing Guide – Carbide Tipped

- This bit will produce an attractive and functional hand rail for balustrades
- It can be used in conjunction with the half bull nose bit to curve the top over*

Catalogue Code R655
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
THR 40 B 1/2	2-5/16	58.74	3-13/16	96.84	-	38.70	1/2	12.70	9314350014688
THR 60 B 1/2	2-1/8	53.98	4-19/64	109.22	2	50.80	1/2	12.70	9314350008533

*This will produce an optional profile
Replacement bearing TB8 (see page 96)



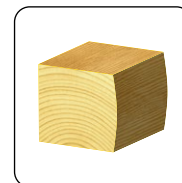
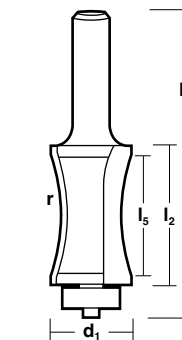
2 Flute – Half Bull Nose Radius Bit with Ball Bearing Guide – Carbide Tipped

- A handy bit for finishing wider timbers
- The adjustment of machine height gives a variety of different forms

Catalogue Code R656
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Radius r	Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		inch	mm	
THBN 45 B 1/2	1	25.40	3-5/8	92.08	-	35.81	-	29.97	45.00	1/2	12.70	9314350007338
THBN 60 B 1/2	1-1/16	26.99	4-3/32	103.98	1-13/16	46.04	-	42.30	60.00	1/2	12.70	9314350007345
THBN 75 B 1/2	1-1/8	28.58	4-3/8	111.13	2-1/4	57.14	2	50.80	75.00	1/2	12.70	9314350007352

Replacement bearing TB16 (see page 96)

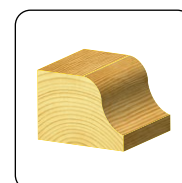
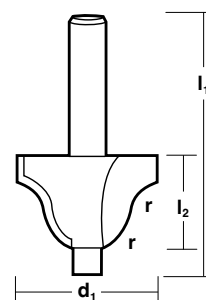


2 Flute – Roman Ogee Bit with Pilot – Carbide Tipped

- A decorative edge bit for early American furniture making
- Reverse profile to Ogee bit

Catalogue Code R658
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
CARBIDE TIPPED											
T 5705	3/4	19.05	1-7/8	47.63	1/2	12.70	5/32	3.97	1/4	6.35	9314350001749
T 5708	1-1/4	31.75	2	50.80	3/4	19.05	1/4	6.35	1/4	6.35	9314350001756



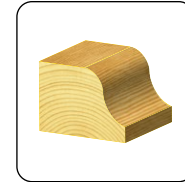
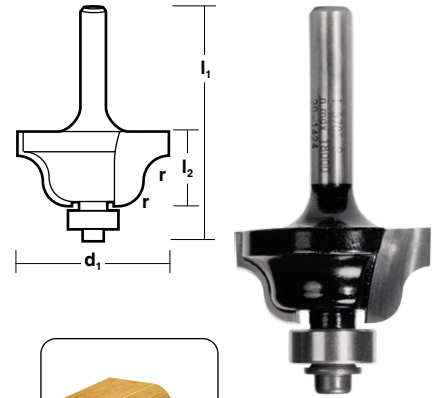
2 Flute – Roman Ogee Bit with Ball Bearing Guide – Carbide Tipped

- A decorative edge bit for early American furniture making
- Reverse profile to Ogee bit

Catalogue Code R659 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 5705 B	1-1/8	28.58	2	50.80	1/2	12.70	5/32	3.97	1/4	6.35	9314350006713
T 5705 B 1/2	1-1/8	28.58	2-5/8	66.68	1/2	12.70	5/32	3.97	1/2	12.70	9314350006720

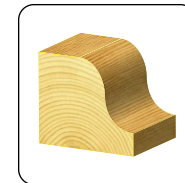
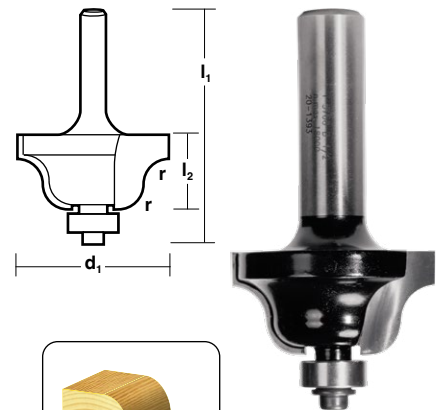
Replacement bearing TBII (see page 96)



Catalogue Code R660 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 5708 B	1-1/2	38.10	2-3/8	60.33	3/4	19.05	1/4	6.35	1/4	6.35	9314350006737
T 5708 B 1/2	1-1/2	38.10	2-3/4	69.85	3/4	19.05	1/4	6.35	1/2	12.70	9314350006744
T 5712 B 1/2	2	50.80	3-3/8	85.73	1	25.40	3/8	9.53	1/2	12.70	9314350006751

Replacement bearing TBII (see page 96)



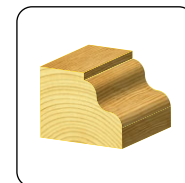
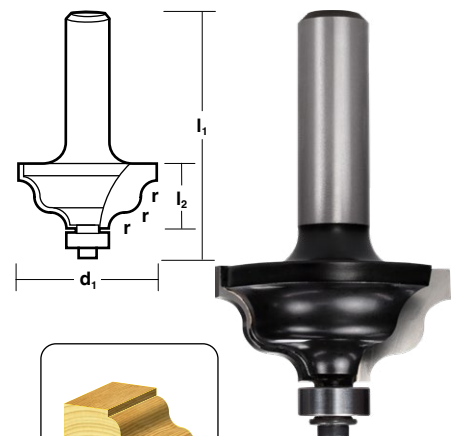
2 Flute – Double Ogee Bit with Ball Bearing Guide – Carbide Tipped

- Decorative edge bit for furniture making
- Use machine height adjustment to vary profile

Catalogue Code R661 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TDO 8 B	1-1/4	31.75	2-3/16	55.56	-	14.61	1/8	3.18	1/4	6.35	9314350011762
TDO 8 B 1/2	1-1/4	31.75	2-5/8	66.68	-	14.61	1/8	3.18	1/2	12.70	9314350011779
TDO 12 B 1/2	1-5/8	41.28	2-3/4	69.85	-	19.38	3/16	4.76	1/2	12.70	9314350011786
TDO 16 B 1/2	2	50.80	3	76.20	-	24.13	1/4	6.35	1/2	12.70	9314350011793

Replacement bearing TBII (see page 96)



2 Flute - Ogee Bit with Ball Bearing Guide - Carbide Tipped

- Produces a decorative form used widely on table and mantle edges
- Can be used as a combination bit
- Use machine height adjustment to include or exclude top bead
- By fitting the optional TB9 ball bearing, a 1/16" edge bead can be produced as illustrated

Catalogue Code **Product Group**
R662 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 7506 B	1-3/8	34.93	2-5/16	58.74	21/32	16.67	3/16	4.76	1/4	6.35	9314350006768
T 7506 B 1/2	1-3/8	34.93	2-25/32	69.85	21/32	16.67	3/16	4.76	1/2	12.70	9314350006775

Replacement bearing TB11 (see page 96)

Catalogue Code **Product Group**
R663 Z0904

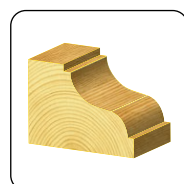
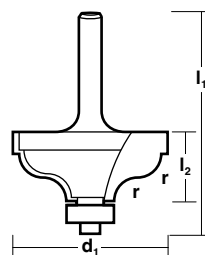
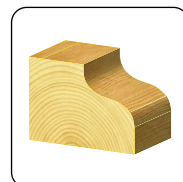
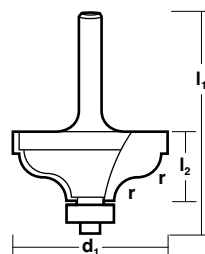
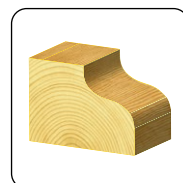
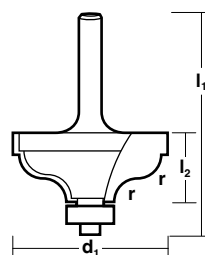
Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 7508 B	1-5/8	41.28	2-5/32	54.80	-	18.00	1/4	6.35	1/4	6.35	9314350006782
T 7508 B 1/2	1-5/8	41.28	2-3/4	69.85	-	18.00	1/4	6.35	1/2	12.70	9314350006799

Replacement bearing TB11 (see page 96)

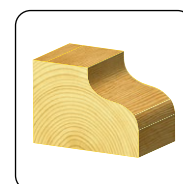
Catalogue Code **Product Group**
R664 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
T 7512 B 1/2	2-1/8	53.98	3-3/8	85.73	1	25.40	3/8	9.53	1/2	12.70	9314350006805

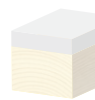
Replacement bearing TB11 (see page 96)



TB9 Bearing Fitted



TB11 Bearing Fitted



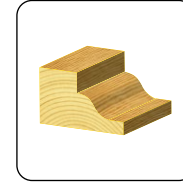
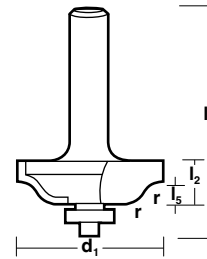
2 Flute – Shallow Roman Ogee Bit – Carbide Tipped

- This bit will produce a decorative edge moulding

Catalogue Code R665
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Radius r	Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	mm	inch	mm	
TS 5705 B	1-1/4	31.75	2	50.80	5/32	3.97	3/8	9.53	3.97	1/4	6.35	9314350008465
TS 5705 B 1/2	1-1/4	31.75	2-3/8	60.33	5/32	3.97	3/8	9.53	3.97	1/2	12.70	9314350008472
TS 5708 B 1/2	1-5/8	41.28	2-1/2	63.50	1/4	6.35	7/16	11.11	6.35	1/2	12.70	9314350008489
TS 5712 B 1/2	2	50.80	2-5/8	66.68	3/8	9.53	9/16	14.29	9.53	1/2	12.70	9314350008496

Replacement bearing TB11 (see page 96)



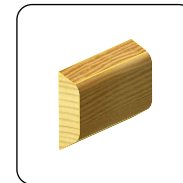
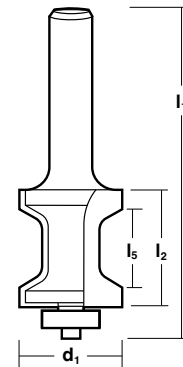
2 Flute – Batten Mould Bit with Ball Bearing Guide – Carbide Tipped

- Enables production of batten moulding
- Used for the fixing of cement sheeting and other types of wall panelling

Catalogue Code R667
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TBM 33 B 1/2	1-1/8	28.58	3-5/8	92.08	-	33.02	7/8	22.22	1/2	12.70	9314350001909

Replacement bearing TB8 (see page 96)



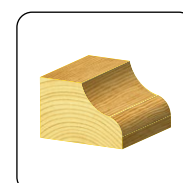
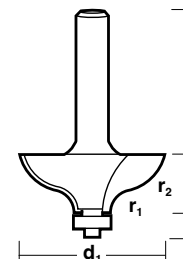
2 Flute – Table Edge Bit with Ball Bearing Guide – Carbide Tipped

- A popular bit for finishing table edges

Catalogue Code R668
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TEB 14 B 1/2	2	50.80	3-1/8	79.38	1	25.40	-	8.00	-	16.00	1/2	12.70	9314350007130

Replacement bearing TB11 (see page 96)



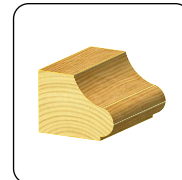
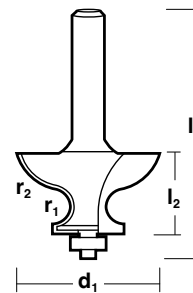
2 Flute – Table Edge Bit with Return & Ball Bearing Guide – Carbide Tipped

- This bit has a return to round over the bottom of a table for an attractive finish

Catalogue Code R669
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TEB 15 B 1/2	2	50.80	-	94.70	1-5/16	33.34	-	6.35	-	16.00	1/2	12.70	9314350007147
TEB 16 B 1/2	2	50.80	3-27/32	97.63	-	36.70	-	8.00	-	16.00	1/2	12.70	9314350020184

Replacement bearing TB11 (see page 96)



4 Flute – Double Edge Radius Bit with Ball Bearing Guide – Carbide Tipped

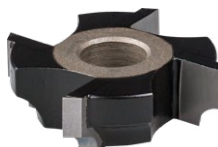
- For rounding of the top and bottom edges of timber at the same time
- Assembly comes with bearing, spacer and washers that allow you to cut up to 30mm thick material
- 4 flute cutters for longer cutting life

Catalogue Code R670
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TDA 194-3 MB 1/2	-	28.00	-	97.80	-	32.00	-	3.00	1/2	12.70	9314350020191
TDA 194-5 MB 1/2	-	32.00	-	97.80	-	36.00	-	5.00	1/2	12.70	9314350008700
TDA 194-8 MB 1/2	-	38.00	-	97.80	-	39.00	-	8.00	1/2	12.70	9314350020245

Catalogue Code R671
Product Group Z0904

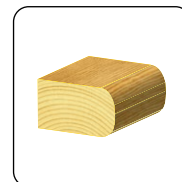
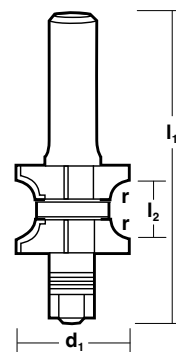
Part No.	d ₁	Radius r	Barcode
	mm	mm	
CUTTER ONLY – TOP			
T 194-3 M RH	28.00	3.00	9314350020207
T 194-5 M RH	32.00	5.00	9314350007772
T 194-8 M RH	38.00	8.00	9314350020221
CUTTER ONLY – BOTTOM			
T 194-3 M LH	28.00	3.00	9314350020214
T 194-5 M LH	32.00	5.00	9314350007802
T 194-8 M LH	38.00	8.00	9314350020238



T 194-3 M RH



T 194-3 M LH



TDA 194-5 MB 1/2

Wood Thickness	Space Between Cutters
10	Nil (no Brg.)
19	Brg. + 2 Washers
22	Brg. + 5 Washers
25	Brg. + Spacer
30	Brg. + Spacer & 5 Washers

Replacement bearing TB12 – Replacement arbor TA20 (see page 96 & 97)

2 Flute – Reed Bit with Ball Bearing Guide – Carbide Tipped

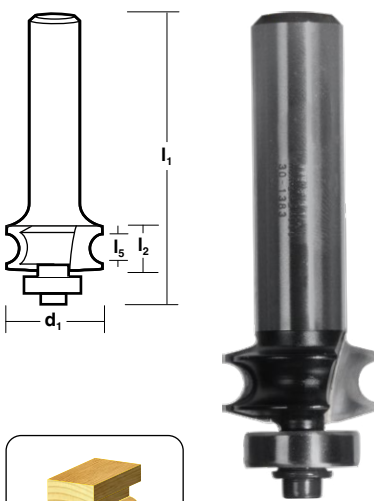
- Single Reed Bits will produce a single bead on the edge of the material
- Double Reed Bits give a combination of two beads on the material
- Multiple Reed Bits give a combination of four beads on the material

Catalogue Code R672 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TRS 3 B 1/2	-	21.59	2-1/2	63.50	-	10.08	7/32	5.56	1/2	12.70	9314350008380
TRD 3 B 1/2	-	21.59	2-3/4	69.85	5/8	15.88	7/32	5.56	1/2	12.70	9314350008397
TRM 3 B 1/2	-	21.59	3-1/4	82.55	1-5/32	29.53	7/32	5.56	1/2	12.70	9314350008403

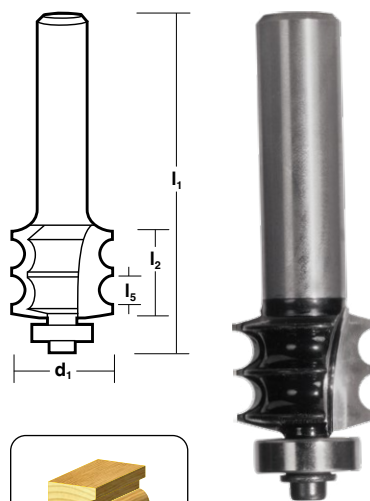
Replacement bearing TB8 (see page 96)

Single Reed Bit



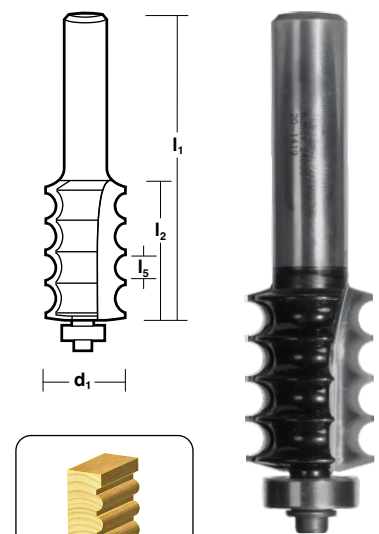
TRS 3 B 1/2

Double Reed Bit



TRD 3 B 1/2

Multiple Reed Bit



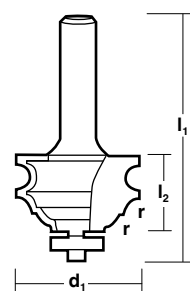
TRM 3 B 1/2

2 Flute - Classical Combination Bit with Ball Bearing Guide - Carbide Tipped

- This combination bit will cut a multitude of different shapes
- Any part can be selected, multiple passes will also increase variety of shapes
- Highly versatile cutter

Catalogue Code R673 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm		
TCB 50 B 1/2	1-21/32	42.07	3-5/8	92.08	1-3/16	30.16	3/16	4.76	1/2	12.70	TB16	9314350007406
TCB 60 B 1/2	1-21/32	42.07	3-5/8	92.08	1-3/16	30.16	3/16	4.76	1/2	12.70	TB14	9314350007413

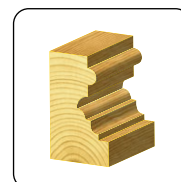
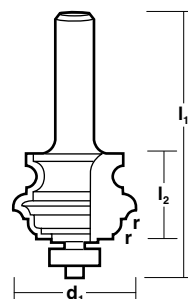


2 Flute - Multi Form Combination Bit with Ball Bearing Guide - Carbide Tipped

- This combination bit will cut a multitude of different shapes
- Any part can be selected, multiple passes will also increase variety of shapes
- Highly versatile cutter

Catalogue Code R674 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm		
TCB 500 B 1/2	-	41.91	3-3/4	95.25	1-5/16	33.34	3/16	4.76	1/2	12.70	TB16	9314350001947
TCB 600 B 1/2	-	41.91	3-5/8	92.08	1-5/16	33.34	3/16	4.76	1/2	12.70	TB14	9314350001954



SOLID SURFACE BITS

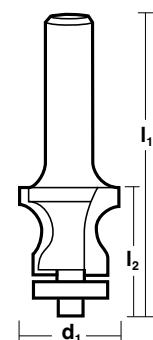
2 Flute – Countertop Bit with Ball Bearing Guide – No Drip Design

- A range of cutters for machining solid surface materials
- Fitted with a Carbi-Smooth bearing assembly to protect the surface material

Catalogue Code **Product Group**
R675 Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 1B 1/2	1	25.40	-	82.00	-	22.90	1/2	12.70	9314350007987

Replacement bearing TBT 21 (see page 96)

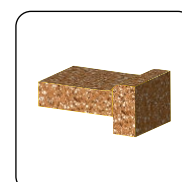
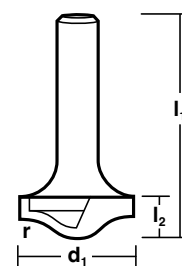


2 Flute – Countertop Bit – No Drip Design

- A range of cutters for machining solid surface materials

Catalogue Code **Product Group**
R676 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 2	3/4	19.05	-	41.00	-	9.30	1/4	6.35	1/4	6.35	9314350008175
TSS 2 1/2	3/4	19.05	-	54.00	-	9.30	1/4	6.35	1/2	12.70	9314350007970



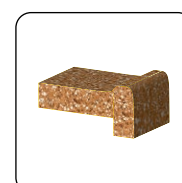
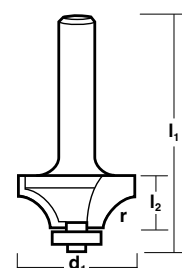
2 Flute – Countertop Bit with Ball Bearing Guide

- No drip design
- A range of cutters for machining solid surface materials
- Fitted with a Carbi-Smooth bearing assembly to protect the surface material

Catalogue Code **Product Group**
R677 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 3 B	1-1/8	28.60	-	60.00	17/32	13.49	1/4	6.35	1/4	6.35	9314350007994
TSS 3 B 1/2	1-1/8	28.60	-	73.00	17/32	13.49	1/4	6.35	1/2	12.70	9314350008007

Replacement bearing TBT 20 (see page 96)



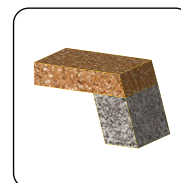
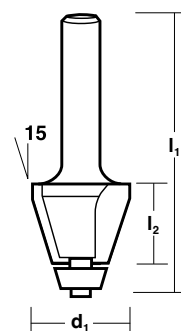
2 Flute – Bevel Undermount Bowl Bit with Ball Bearing Guide

- No drip design
- A range of cutters for machining solid surface materials
- Fitted with a Carbi-Smooth bearing assembly to protect the surface material

Catalogue Code R678 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 4 B 1/2	1-3/8	35.00	-	88.00	-	32.00	1/2	12.70	9314350008014

Replacement bearing TBT 19 (see page 96)



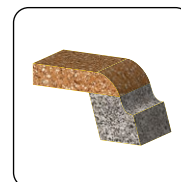
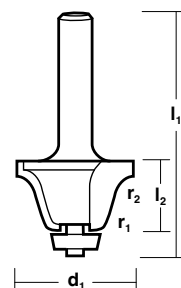
2 Flute – Roman Ogee Undermount Bowl Bit with Ball Bearing Guide

- No drip design
- A range of cutters for machining solid surface materials
- Fitted with a Carbi-Smooth bearing assembly to protect the surface material

Catalogue Code R679 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r ₁		Radius r ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 5 B 1/2	2	50.80	-	85.00	1	25.40	5/32	3.97	3/8	9.53	1/2	12.70	9314350008021

Replacement bearing TBT 19 & TB7 (see page 96)



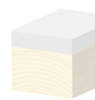
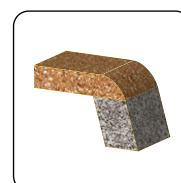
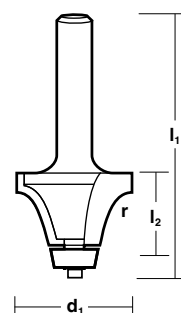
2 Flute – Rounding Over Undermount Bowl Bit with Ball Bearing Guide

- No drip design
- A range of cutters for machining solid surface materials
- Fitted with a Carbi-Smooth bearing assembly to protect the surface material

Catalogue Code R680 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 6 B 1/2	1-3/4	44.50	-	85.00	1	25.40	3/8	9.53	1/2	12.70	9314350008038

Replacement bearing TBT 19 (see page 96)



SOLID SURFACE BITS

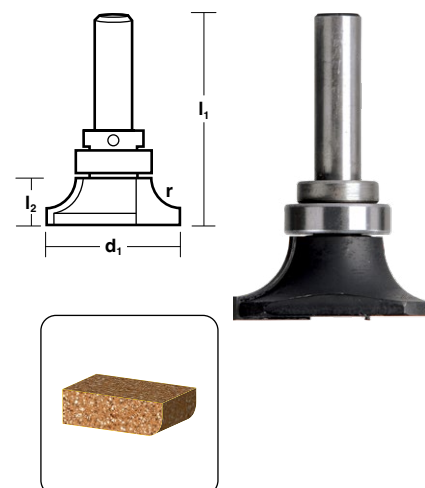
2 Flute – Inverted Rounding Over Bit with Ball Bearing Guide

- Ball bearing guide

Catalogue Code	Product Group
R681	Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 7 B 1/2	-	60.30	-	80.00	7/8	22.23	-	16.00	1/2	12.70	9314350008045
TSS 9 B 1/2	-	66.70	-	82.00	-	24.10	-	19.00	1/2	12.70	9314350008069

Replacement bearing TB15 (see page 96)



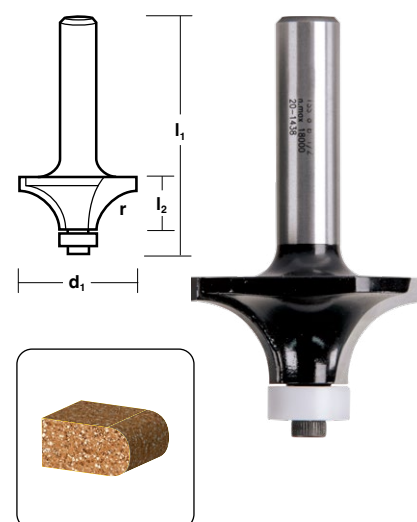
2 Flute – Rounding Over Bit with Ball Bearing Guide

- Fitted with a Carbi-Smooth bearing assembly to protect the surface material

Catalogue Code	Product Group
R686	Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 8 B 1/2	1-7/8	47.62	-	80.00	-	20.60	5/8	15.88	1/2	12.70	9314350008052
TSS 10 B 1/2	2-1/8	54.00	-	84.00	1	25.40	3/4	19.05	1/2	12.70	9314350008076

Replacement bearing TBT 20 (see page 96)



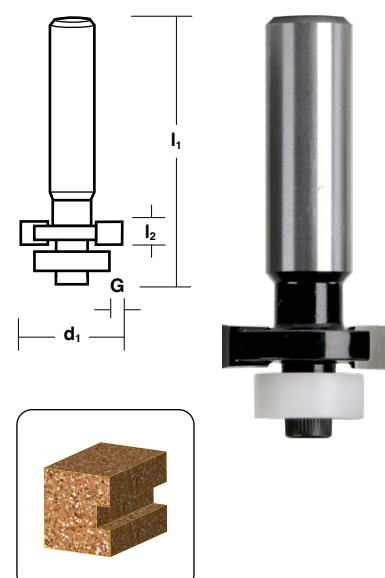
2 Flute – Face Inlay Bit with Ball Bearing Guide

- Fitted with a Carbi-Smooth bearing assembly to protect the surface material

Catalogue Code	Product Group
R682	Z0904

Part No.	d ₁		l ₁		l ₂		G	Shank		Bearing Assembly**	Barcode
	inch	mm	inch	mm	inch	mm	mm	inch	mm		
TSS 11 B 1/2	1	25.40	-	66.00	1/4	6.35	1.59	1/2	12.70	TBT 22	9314350008083
TSS 21 B 1/2	1	25.40	-	66.00	1/4	6.35	3.18	1/2	12.70	TBT 21	9314350009288
TSS 31 B 1/2	1	25.40	-	66.00	1/4	6.35	4.76	1/2	12.70	TBT 20	9314350009295
TSS 12 B 1/2	1	25.40	-	73.00	1/2	12.70	1.59	1/2	12.70	TBT 22	9314350008090
TSS 22 B 1/2	1	25.40	-	73.00	1/2	12.70	3.18	1/2	12.70	TBT 21	9314350009301
TSS 32 B 1/2	1	25.40	-	72.00	1/2	12.70	4.76	1/2	12.70	TBT 20	9314350009318

**Please see page 96

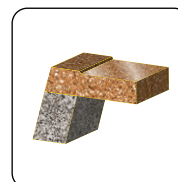
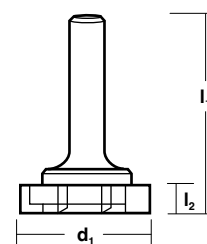


6 Flute - Surface Planer - Carbide Tipped

- Suits all timbers
- Popular for timber "slab milling"
- Ideal for levelling wasteboard or sacrificial board on CNC router beds

Catalogue Code R687 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 13 1/2	2	50.80	-	80.00	3/8	9.53	1/2	12.70	9314350008106



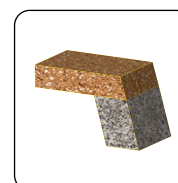
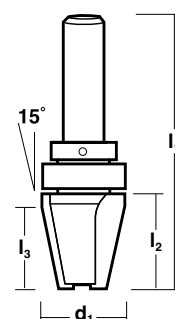
2 Flute - Chamfer Bit 15° with Ball Bearing Guide

- Shank end bearing cutter for undermount sinks

Catalogue Code R683 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 14 B 1/2	-	28.60	-	85.00	-	28.40	1	25.40	1/2	12.70	9314350008113

Replacement bearing TB18
Retaining ring TZR 3
(see page 96 & 97)



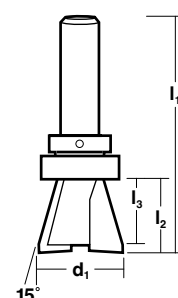
2 Flute - Bowl Cutter 15° with Ball Bearing Guide - Carbide Tipped

- For undermount sink applications

Catalogue Code R688 **Product Group** Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 15 B 1/2	-	28.60	-	85.00	-	25.40	-	23.50	1/2	12.70	9314350008120

Replacement bearing TB18
Retaining ring TZR 3
(see page 96 & 97)



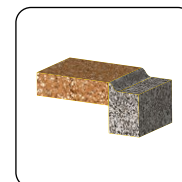
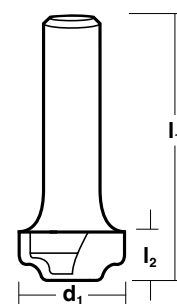
SOLID SURFACE BITS

2 Flute - Countertop Bit - Carbide Tipped

- Contemporary edge profile for countertops

Catalogue Code	Product Group
R684	Z0904

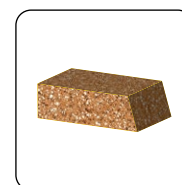
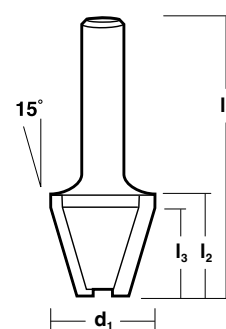
Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 16 1/2	7/8	22.23	-	54.00	3/8	9.53	1/2	12.70	9314350008137



2 Flute - Bevel Bit - Carbide Tipped

Catalogue Code	Product Group
R689	Z0904

Part No.	d ₁		l ₁		l ₂		l ₃		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 17 1/2	1	25.40	3-1/8	79.40	-	28.40	1	25.40	1/2	12.70	9314350008144



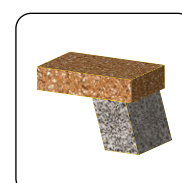
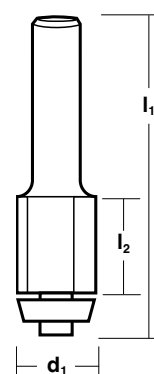
2 Flute - Overhang Trim Bit with Ball Bearing Guide

- Fitted with a Carbi-Smooth bearing assembly to protect the surface material

Catalogue Code	Product Group
R685	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 18 B 1/2	-	19.00	-	87.00	-	25.90	1/2	12.70	9314350008151

Replacement bearing TBT 19 (see page 96)



SOLID SURFACE BITS

CARBITool

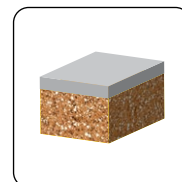
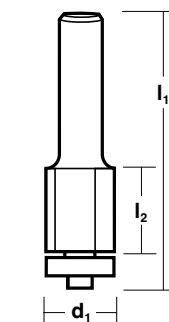
2 Flute - Flush Trim Bit with Ball Bearing Guide - Carbide Tipped

- Fitted with a Carbi-Smooth bearing assembly to protect the surface material

Catalogue Code R690 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TSS 19 B 1/2	-	19.00	-	87.00	-	25.90	1/2	12.70	9314350008168

Replacement bearing TBT 21 (see page 96)



ROUTER BITS



FACE MOULDING BITS

WOOD

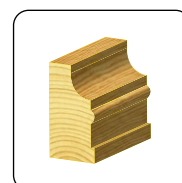
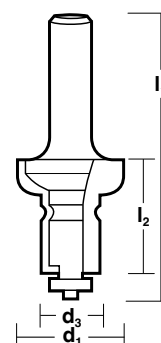
2 Flute - Face Moulding Bit with Ball Bearing Guide - Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc
- Can be used as a combination bit by partial inclusion of form

Catalogue Code R691 Product Group Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 01 B 1/2	1-1/4	31.75	-	18.30	3-3/8	85.73	1-5/16	33.34	1/2	12.70	9314350008366

Replacement bearing TB11 (see page 96)



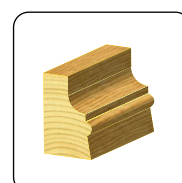
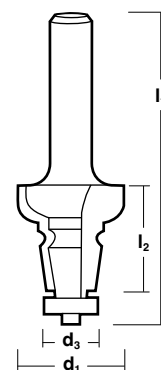
2 Flute - Face Moulding Bit with Ball Bearing Guide - Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R695 Product Group Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 03 B 1/2	1-1/4	31.75	1/2	12.70	3-3/8	85.73	1-5/16	33.34	1/2	12.70	9314350008373

Replacement bearing TB11 (see page 96)



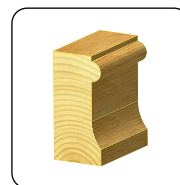
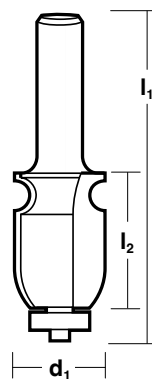
2 Flute – Face Moulding Bit with Ball Bearing Guide – Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R692 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 06 B 1/2	-	24.00	3-1/2	88.90	1-7/16	36.51	1/2	12.70	9314350001961

Replacement bearing TB8 (see page 96)



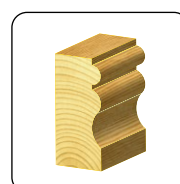
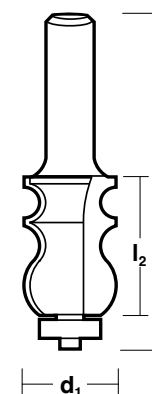
2 Flute – Face Moulding Bit with Ball Bearing Guide – Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R696 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 12 B 1/2	-	24.00	3-1/2	88.90	1-7/16	36.51	1/2	12.70	9314350001978

Replacement bearing TB8 (see page 96)



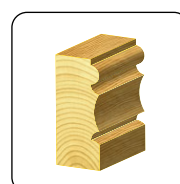
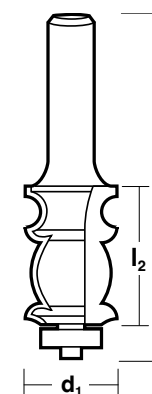
2 Flute – Face Moulding Bit with Ball Bearing Guide – Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R693 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 18 B 1/2	-	24.00	3-1/2	88.90	1-7/16	36.51	1/2	12.70	9314350001985

Replacement bearing TB8 (see page 96)



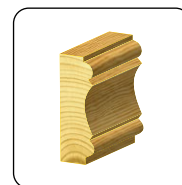
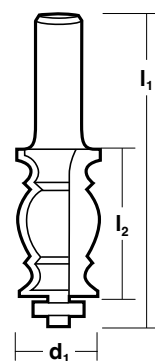
2 Flute - Face Moulding Bit with Ball Bearing Guide - Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R697
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 24 B 1/2	1	25.40	4	101.60	1-7/8	47.63	1/2	12.70	9314350001992

Replacement bearing TB8 (see page 96)



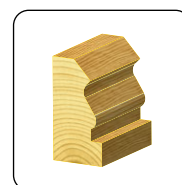
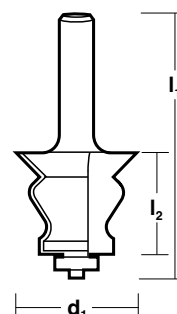
2 Flute - Face Moulding Bit with Ball Bearing Guide - Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc
- Extremely popular skirting board profile

Catalogue Code R694
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 30 B 1/2	1-3/4	44.45	4	101.60	1-1/2	38.10	1/2	12.70	9314350002005

Replacement bearing TB12 (see page 96)



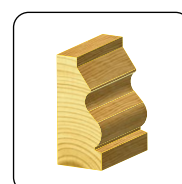
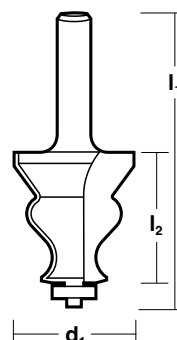
2 Flute - Face Moulding Bit with Ball Bearing Guide - Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc
- Extremely popular skirting board profile

Catalogue Code R698
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 32 B 1/2	1-3/4	44.45	4-1/8	104.78	1-7/8	47.63	1/2	12.70	93143500011915

Replacement bearing TB8 (see page 96)



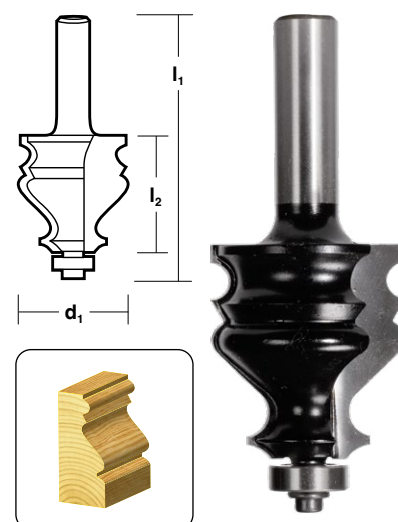
2 Flute – Face Moulding Bit with Ball Bearing Guide – Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code	Product Group
R699	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 36 B 1/2	1-1/2	38.10	3-5/8	92.08	1-5/8	41.28	1/2	12.70	9314350002012

Replacement bearing TB8 (see page 96)



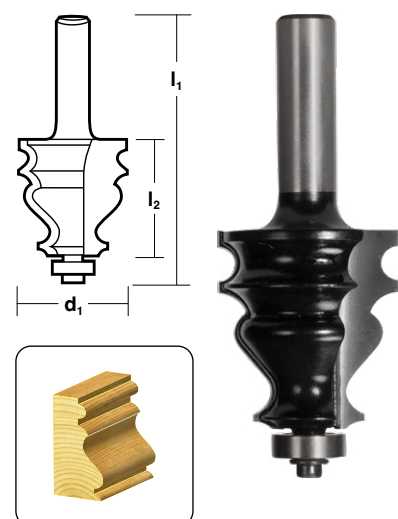
2 Flute – Face Moulding Bit with Ball Bearing Guide – Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code	Product Group
R703	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 42 B 1/2	1-1/2	38.10	3-5/8	92.08	1-5/8	41.28	1/2	12.70	9314350002029

Replacement bearing TB8 (see page 96)



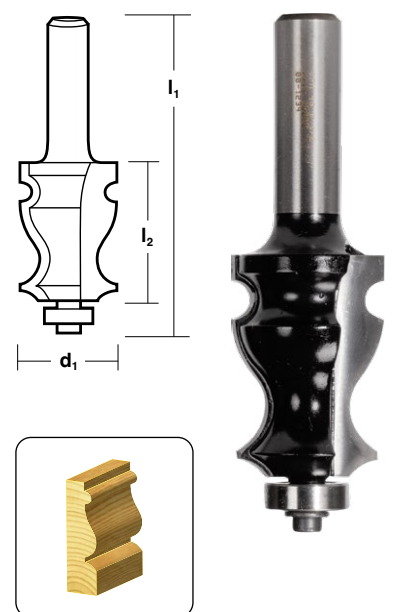
2 Flute – Face Moulding Bit with Ball Bearing Guide – Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code	Product Group
R700	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 48 B 1/2	1-1/8	28.58	3-13/16	96.84	1-5/8	41.28	1/2	12.70	9314350002036

Replacement bearing TB8 (see page 96)



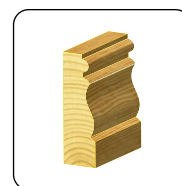
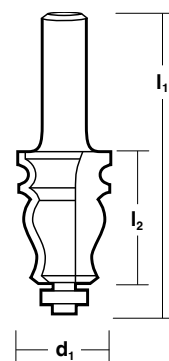
2 Flute - Face Moulding Bit with Ball Bearing Guide - Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R704
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 54 B 1/2	1-1/8	28.58	3-5/8	92.08	1-5/8	41.28	1/2	12.70	9314350002043

Replacement bearing TB8 (see page 96)



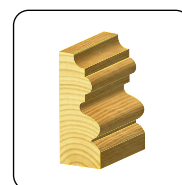
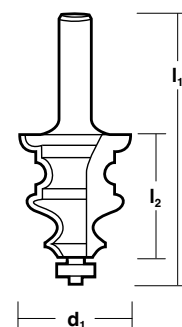
2 Flute - Face Moulding Bit with Ball Bearing Guide - Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R701
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 60 B 1/2	1-5/8	41.28	3-7/8	98.43	1-3/4	44.45	1/2	12.70	9314350002050

Replacement bearing TB8 (see page 96)



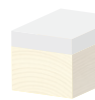
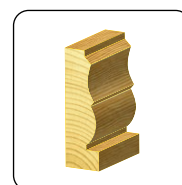
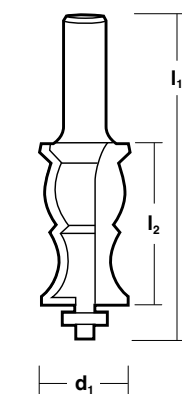
2 Flute - Face Moulding Bit with Ball Bearing Guide - Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R705
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 66 B 1/2	1-1/8	28.58	4-3/8	111.13	2-1/4	57.15	1/2	12.70	9314350002067

Replacement bearing TB8 (see page 96)



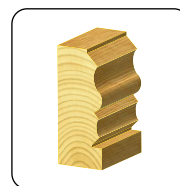
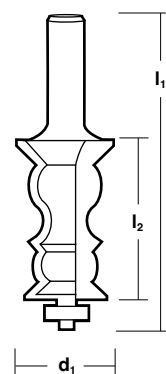
2 Flute – Face Moulding Bit with Ball Bearing Guide – Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R702 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 72 B 1/2	1-1/8	28.58	4-3/8	111.13	2-1/4	57.15	1/2	12.70	9314350002074

Replacement bearing TB8 (see page 96)



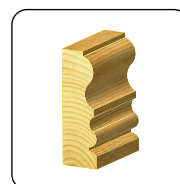
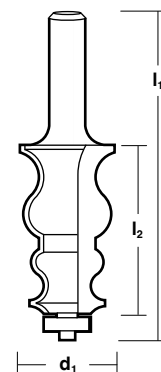
2 Flute – Face Moulding Bit with Ball Bearing Guide – Carbide Tipped

- For window sills, skirting boards, architraves, picture frames etc

Catalogue Code R706 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TFM 80 B 1/2	1-1/4	31.75	4-3/8	111.13	2-1/4	57.15	1/2	12.70	9314350007956

Replacement bearing TB8 (see page 96)



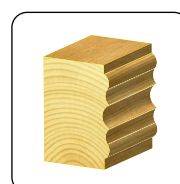
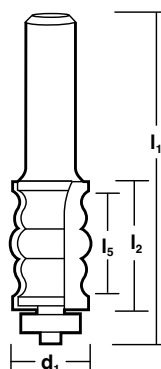
2 Flute – Regency Bit with Ball Bearing Guide – Carbide Tipped

- Highlights the ends of protruding boards such as mantle supports

Catalogue Code R707 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TDR 33 B 1/2	3/4	19.05	3-3/8	85.73	1-5/16	33.34	1-5/32	27.18	1/2	12.70	9314350001824

Replacement bearing TB8 (see page 96)



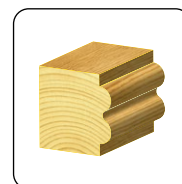
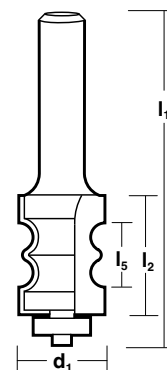
2 Flute – Single Regency Bit with Ball Bearing Guide – Carbide Tipped

- Highlights the ends of protruding boards such as mantle supports

Catalogue Code R709
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSR 33 B 1/2	15/16	23.81	3-5/8	92.08	1-5/16	33.34	45/64	17.86	1/2	12.70	9314350001817

Replacement bearing TB8 (see page 96)



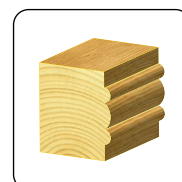
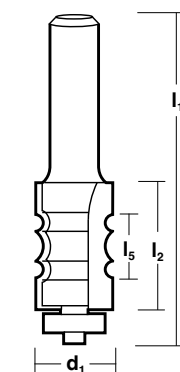
2 Flute – Surface Beading Bit with Ball Bearing Guide – Carbide Tipped

- Highlights the ends of protruding boards such as mantle supports

Catalogue Code R708
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		l ₅		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TSB 33 B 1/2	3/4	19.05	3-3/8	85.73	1-5/16	33.34	5/8	15.88	1/2	12.70	9314350001831

Replacement bearing TB8 (see page 96)



JOINING BITS

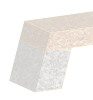
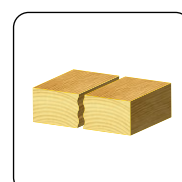
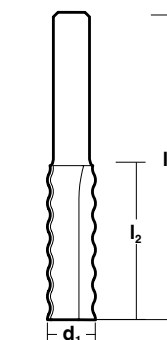
WOOD

Wavy Joint Bit

- Increases joint strength by increasing glued surface area
- Also suitable for solid surface materials

Catalogue Code R719
Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TWJ 16 1/2	5/8	15.88	4-1/32	102.39	2-1/64	51.20	1/2	12.70	9314350025837



Finger Joint Bit - Carbide Tipped - With Ball Bearing Guide

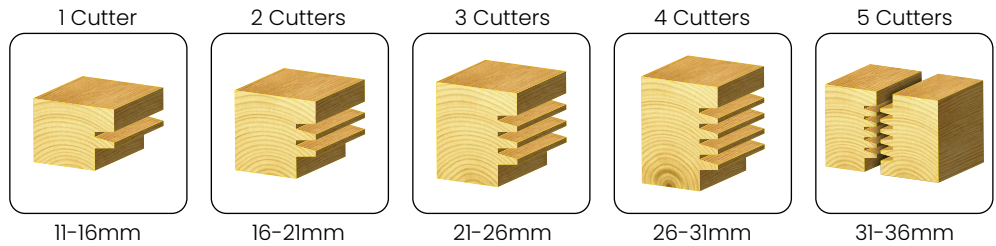
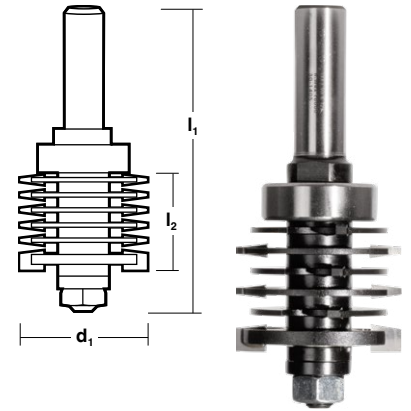
- Produces a very strong joint due to the extended glue line
- Cutters are removable allowing for a range of joint thickness
- Allows for joints in timber between 11mm & 36mm thick
- Supplied with 5 finger slot cutters

Catalogue Code	Product Group
R710	Z0904

Part No.	d ₁	l ₁	l ₂	Shank	Barcode
	inch	mm	inch	mm	
TAFJ 90 B 1/2	-	40.00	3-7/8	98.43	- 30.00 1/2 12.70 9314350016521
TFJS 90	-	40.00	Finger Slot Cutter		9314350016613
TFJE 90	-	39.60	Abutting Edge Cutter		9314350016620

Replacement arbor TA23
Replacement bearing TB3
Replacement spacer T2P-2
(see page 96 & 97)

*Instructional sheet available upon request



Finger Joint Bit - Two Wing - Carbide Tipped

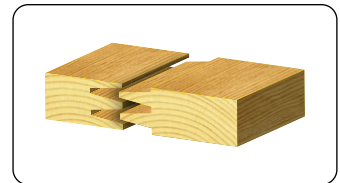
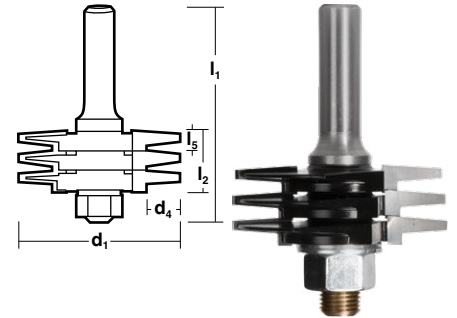
- For large board, spline and scarf, mortise and tenon joints
- Supplied with three 2-wing cutters as shown, additional cutters may be added*
- Large surface area contact of each component for strong glue joint

Catalogue Code	Product Group
R711	Z0904

Part No.	d ₁	d ₄	l ₁	l ₂	l ₅	Shank	Barcode
	inch	mm	inch	mm	inch	mm	
TAFJ 60 1/2	2-1/2	63.50	13.60	3-5/8	92.08	15/16 23.81 7.62 1/2 12.70	9314350008632
TFG 60	2-1/2	63.50	13.60	Cutter only 11/32 8.73 7.62			9314350008649

Replacement arbor TA21 (see page 97)

*Instructional sheet available upon request



2 Flute - Tongue & Groove Bit - Carbide Tipped

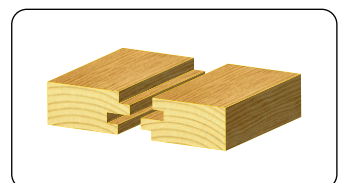
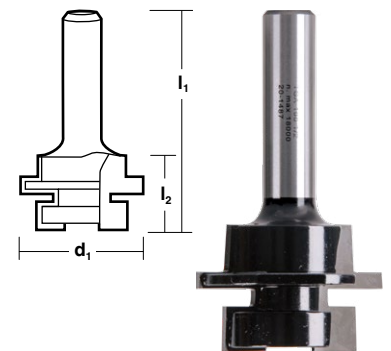
- This bit makes professional hard to detect tongue and groove joints
- One bit only is required, simply invert second piece of timber for matching joints

Catalogue Code	Product Group
R712	Z0904

Part No.	d ₁	l ₁	l ₂	T Min	T Max	Shank	Barcode
	inch	mm	inch	mm	inch	mm	
TGA 100 1/2	1-3/4	44.45	3-1/8	79.38	1-5/32 29.37 15/32 11.90	1-9/64 28.97 1/2 12.70	9314350007420

T= Timber Thickness

*Instructional sheet available upon request



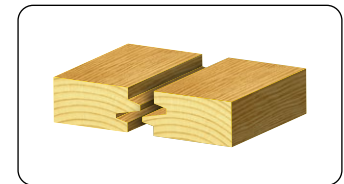
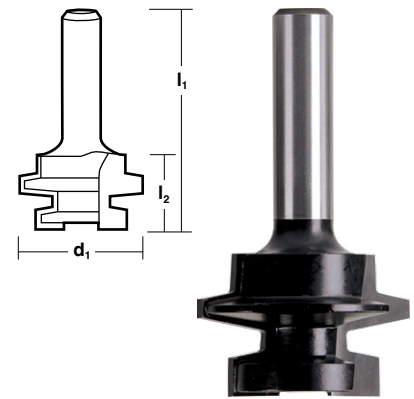
2 Flute - Tongue & Groove Bit - Carbide Tipped

- This bit makes professional hard to detect tongue and groove joints
- One bit only is required, simply invert second piece of timber for matching joints
- Style B allows for stronger glue join due to greater surface area contact

Catalogue Code R713
Product Group Z0904

Part No.	d ₁	I ₁	I ₂	T Min	T Max	Shank	Barcode
	inch	mm	inch	mm	inch	mm	
TGB 50	-	29.97	2-1/4	57.15	63/64	25.00	7/16 11.11 7/8 22.23 1/4 6.35 9314350007437
TGB 50 1/2	-	29.97	2-1/4	57.15	63/64	25.00	7/16 11.11 7/8 22.23 1/2 12.70 9314350007444
TGB 100 1/2	1-3/4	44.45	3-1/4	82.55	1-5/32	29.37	5/8 15.88 1-1/32 26.19 1/2 12.70 9314350007451
TGB 200 1/2	1-3/4	44.45	4	101.60	2	50.80	11/16 17.46 1-15/16 49.21 1/2 12.70 9314350007468

*Instructional sheet available upon request



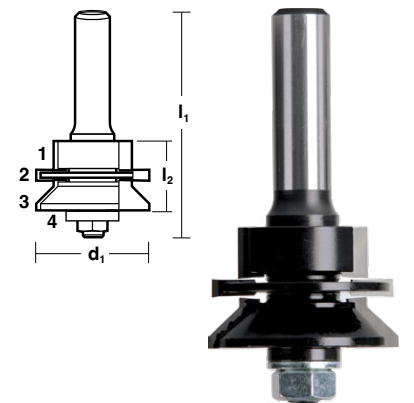
2 Flute - Tongue & Groove Bit for Wall Panel - Carbide Tipped

- To cut matching piece remove slotting cutter and add spacer supplied
- Matches older VJ panelling style

Catalogue Code R714
Product Group Z0904

Part No.	d ₁	I ₁	I ₂	T Min	T Max	Shank	Barcode
	inch	mm	inch	mm	inch	mm	
TTG 10 1/2	1-5/8	41.28	3-1/8	79.38	1	25.40	15/32 11.90 13/16 20.63 1/2 12.70 9314350015913
TTGR 10	1-1/8	28.58			(1) Cutter only	10.5 mm	9314350015500
TTGS 10	1-5/8	41.28			(2) Slot cutter	4.0 mm	9314350015517
TTGC 10	1-5/8	41.28			(3) Bevel cutter	10.8 mm	9314350015494
TTGW 10	-	-			(4) Spacer		9314350015524

Replacement arbor TA19 (see page 97)



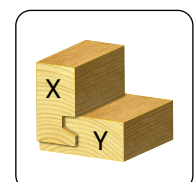
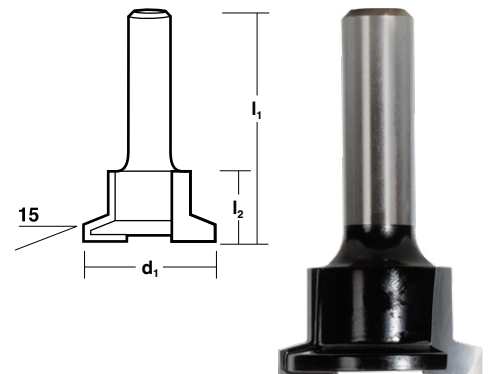
2 Flute - Drawer Joint Bit - Carbide Tipped

- Wood thickness: Min: 10mm for X, Min 15mm for Y
- Very easy to use for quick joining
- Option to create a plain or rebated drawer by varying the depth of cut

Catalogue Code R715
Product Group Z0904

Part No.	d ₁	I ₁	I ₂	Shank	Barcode
	inch	mm	inch	mm	
TGD 35 1/2	1-3/8	34.93	2-1/2	63.50	- 19.53 1/2 12.70 9314350009332

*Instructional sheet available upon request



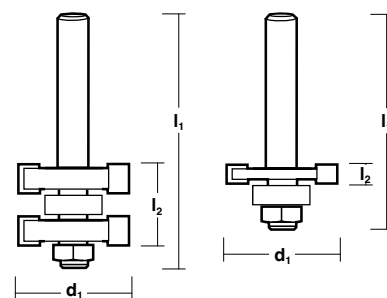
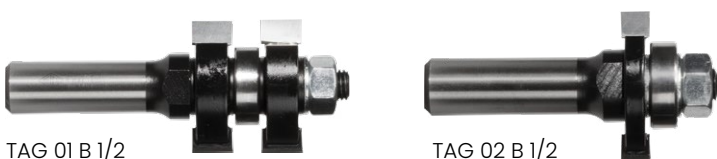
2 Flute – Tongue & Groove Bit for Floor Boards with Ball Bearing Guide – Carbide Tipped

- Versatile joining cutter
- Machines accurate, high strength joints

Catalogue Code	Product Group
R716	Z0904

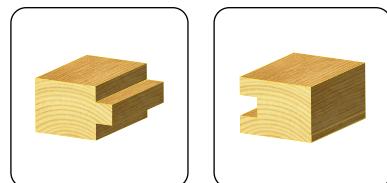
Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TAG 01 B 1/2	-	32.45	-	82.38	1-3/64	26.59	1/2	12.70	9314350020252
TAG 02 B 1/2	1-5/16	33.34	-	63.70	17/64	6.75	1/2	12.70	9314350020269
TAGC 01	Cutter only – TAG 01 B 1/2								9314350020276
TAGC 02	Cutter only – TAG 02 B 1/2								9314350020283

Replacement bearing TB19 (see page 96)



TAG 01 B 1/2

TAG 02 B 1/2



2 Flute – Mitre Lock Bit – Carbide Tipped

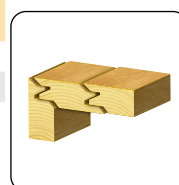
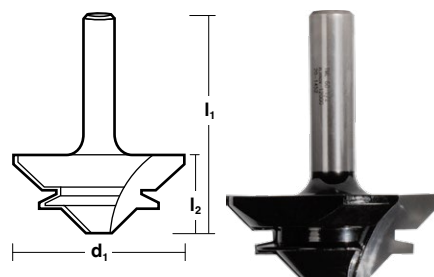
- For joining material at 90°, also can produce reasonably strong straight joints
- Only one bit is required
- For 90° joints, cut second piece of timber at 90° to first piece to produce joint
- For straight joints, invert the second piece of timber for matching joint

Catalogue Code	Product Group
R717	Z0904

Part No.	d ₁		l ₁		l ₂		T Min		T Max		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TML 60 1/2	2-3/8	60.33	3	76.20	61/64	24.21	-	8.70	-	20.00	1/2	12.70	9314350007475

T = Timber Thickness

*Instructional sheet available upon request

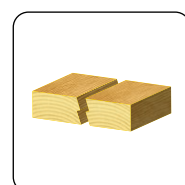
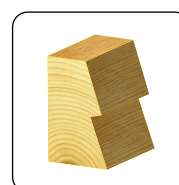
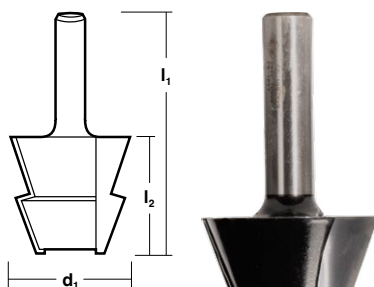


2 Flute – Joining Bit – Carbide Tipped

- Wood thickness: Min: 10mm, Max 45mm

Catalogue Code	Product Group
R718	Z0904

Part No.	d ₁		l ₁		l ₂		T Min		T Max		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TGC 100 1/2	1-3/4	44.45	3-7/8	98.43	1-7/8	47.63	-	10.00	-	45.00	1/2	12.70	9314350007949



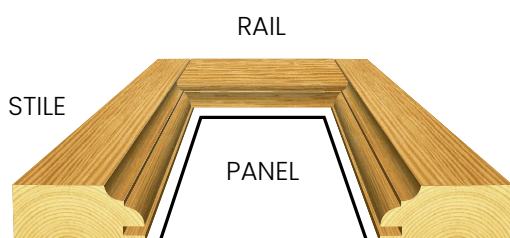
2 Flute - Panel Door Bit - Carbide Tipped

- The TPD 1B-1/2 and TPD 2-1/2 are manufactured as matched sets in order that the rail and stile fit together as perfect joints
- The TPD 1B-1/2 now has a ball bearing guide ensuring simpler set ups for professional results
- Arches on your cupboard doors are now much easier to achieve
- Traditional panel door style & rail profile
- Wood thickness: Min 20mm, Max 25mm

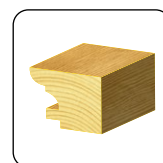
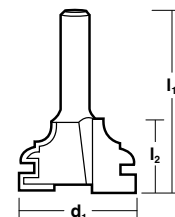
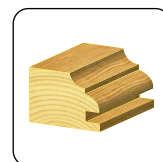
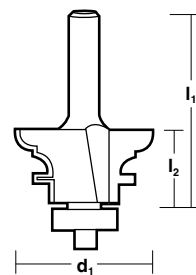
Catalogue Code **Product Group**
R720 Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TPD 1B 1/2	-	55.00	-	94.00	-	29.00	1/2	12.70	9314350007499
TPD 2 1/2	-	54.00	-	76.00	-	25.00	1/2	12.70	9314350007505

Replacement bearing TB17 (see page 96)



Perspective view of panel door (with one rail removed).

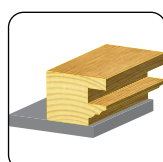


Stacked Stile & Rail Assemblies with Ball Bearing Guide

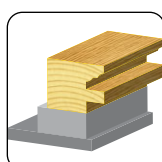
- Now you can machine stile and rail with just one bit without having to adjust and switch, reverse or remove the bit from your router
- Designed for use in your router table, this bit will machine 16mm to 20mm material
- Ball bearing guide allows odd shapes such as arches or cathedral pattern doors
- Assembly feature allows any cutter to be removed for economical repair, sharpening or replacement
- Also makes glass door and tongue and groove joints

Profile	Part No.	Reversible	Stacked Stile & Rail	Common Profile Cutter	Barcode
Ogee					
	TPDR 10 B 1/2	•			9314350007550
	TPDS 10 B 1/2		•		9314350007901
	TPDC 10			•	9314350008656
Classical					
	TPDR 11 B 1/2	•			9314350007833
	TPDS 11 B 1/2		•		9314350007918
	TPDC 11			•	9314350008663
Traditional					
	TPDR 12 B 1/2	•			9314350007840
	TPDS 12 B 1/2		•		9314350007925
	TPDC 12			•	9314350008670
Straight					
	TPDR 13 B 1/2	•			9314350007857
	TPDS 13 B 1/2		•		9314350007932
	TPDC 13			•	9314350008687

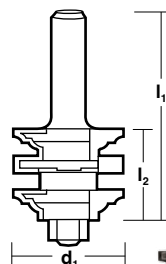
Stacked Assembly



STEP 1.
Cut the Stile



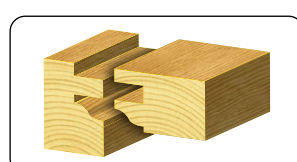
STEP 2.
Cut the Rail



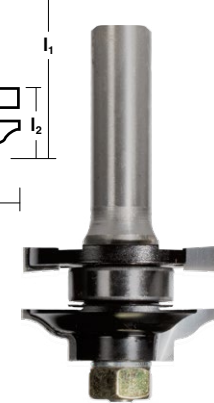
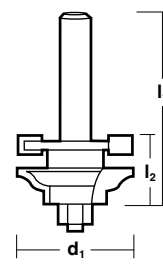
Replacement Ball Bearing TB12 (see page 96)
- Replacement 6.35mm Grooving Cutter TPDG 9
- Replacement Arbor TA 20 (see page 97)

*Instructional sheet available upon request

Reversible Assembly



ALTERNATIVE USE



Replacement Ball Bearing TB12 (see page 96)
- Replacement 6.35mm Grooving Cutter TPDG 9
- Replacement Arbor TA 6 (see page 97)

*Instructional sheet available upon request

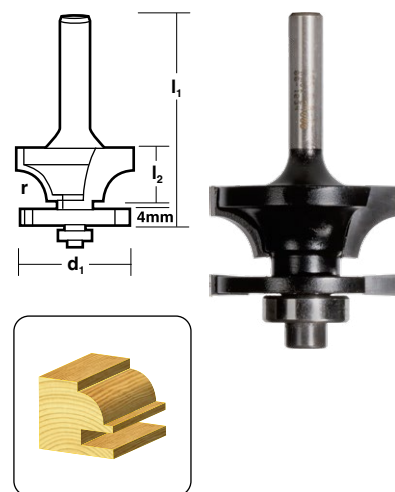
2 Flute – Panel Door Bit – Carbide Tipped

- Wood thickness: Min: 16mm Max 20mm
- The only panel door stile & rail bit available in 1/4" shank diameter (TPS 8 B-1 & TPS 8-2)

Catalogue Code R724 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TPS 8 B-1	1-3/8	34.93	2-1/2	63.50	17/32	13.49	8	-	1/4	6.35	9314350007512
TPS 8 B1/2-1	1-3/8	34.93	2-7/8	73.03	17/32	13.49	8	-	1/2	12.70	9314350007536
TPSG 8	1-3/8	34.93			Cutter only						9314350011847

Replacement bearing TB14 (see page 96)

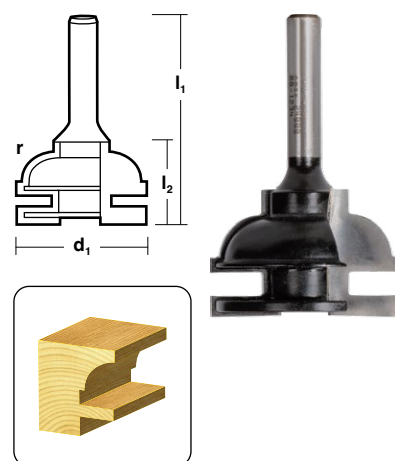


2 Flute – Panel Door Bit – Carbide Tipped

- Wood thickness: Min: 16mm Max 20mm
- The only panel door stile & rail bit available in 1/4" shank diameter (TPS 8 B-1 & TPS 8-2)

Catalogue Code R725 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TPS 8-2	1-3/8	34.93	2-1/4	57.15	7/8	22.23	8	-	1/4	6.35	9314350007529
TPS 81/2-2	1-3/8	34.93	2-5/8	66.68	7/8	22.23	8	-	1/2	12.70	9314350007543



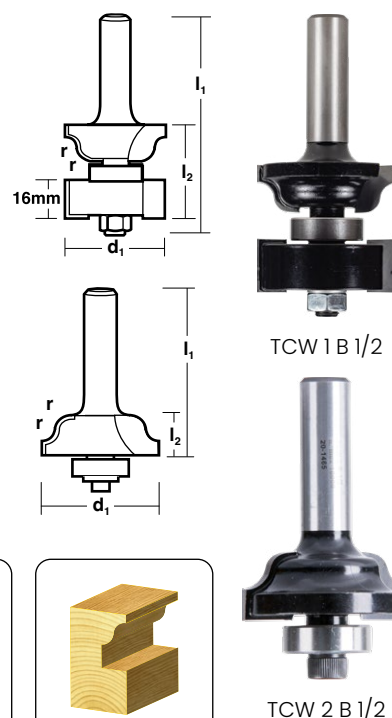
Window Sash & Rail Bit

- These two bits work together to produce a complete divided light sash
- The TCW 2B 1/2 is used to cope the rails, sash bars and muntins
- The TCW 1B 1/2 cuts the profile on all components
- Cuts all composition materials, plywood, hardwood and soft wood
- Use on table mounted portable routers

Catalogue Code R726 Product Group Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TCW 1B 1/2	-	42.01	-	90.17	1-1/2	38.10	-	5.08	1/2	12.70	9314350011731
TCW 2B 1/2	-	42.01	-	70.36	39/64	15.56	-	5.08	1/2	12.70	9314350011748
TCW 3	-	42.01			Cutter only						9314350011755

Replacement bearing TB12 (see page 96)



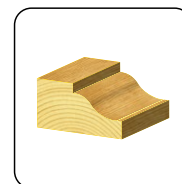
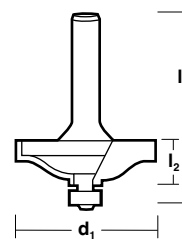
2 Flute - Raised Panel Bit - Carbide Tipped

- This bit produces an Ogee Fillet on panel doors and draw fronts

Catalogue Code **Product Group**
R727 Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		
TOG 57 B 1/2	2-1/4	57.15	3	76.20	41/64	16.27	1/2	12.70	TB11	9314350007604
TOG 67 B 1/2	2-1/4	57.15	3	76.20	41/64	16.27	1/2	12.70	TB9	9314350007611
WITHOUT BALL BEARING										
TOG 57 1/2	2-1/4	57.15	2-3/4	69.85	41/64	16.27	1/2	12.70	-	9314350008540

Replacement bearing TB14 (see page 96)

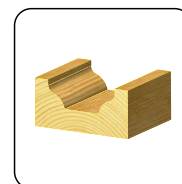
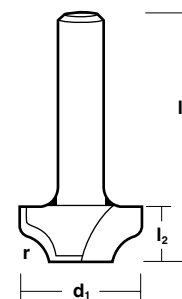


2 Flute - Elliptical Beading Bit Wide Flat Bottom - Carbide Tipped

- Specially designed for grooving panel doors

Catalogue Code **Product Group**
R728 Z0904

Part No.	d ₁		l ₁		l ₂		Radius r		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TE 808 1/2	1-13/64	30.56	2-7/16	61.91	7/16	11.11	3/8	9.53	1/2	12.70	9314350012226
TE 812 1/2	1-1/4	31.75	2-9/16	65.09	9/16	14.29	3/8	9.53	1/2	12.70	9314350001497

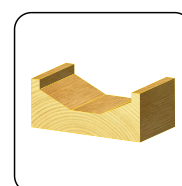
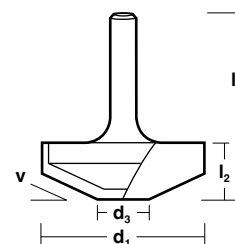


2 Flute - Panel Bit Wide Flat Bottom - Carbide Tipped

- Specially designed for grooving panel doors

Catalogue Code **Product Group**
R729 Z0904

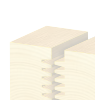
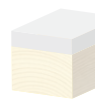
Part No.	d ₁		d ₃		l ₁		l ₂		v	Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		inch	mm	
TPD 25	1	25.40	3/8	9.53	1-5/8	41.28	7/16	11.11	25°	1/4	6.35	9314350008410
TPD 25 1/2	1	25.40	3/8	9.53	2-1/8	53.98	7/16	11.11	25°	1/2	12.70	9314350008427
TPD 50	-	40.00	1/2	12.70	1-13/16	46.04	9/16	14.29	25°	1/4	6.35	9314350004962
TPD 50 1/2	-	40.00	1/2	12.70	2-5/16	58.74	9/16	14.29	25°	1/2	12.70	9314350004979



TPD 25 1/2



TPD 50 1/2



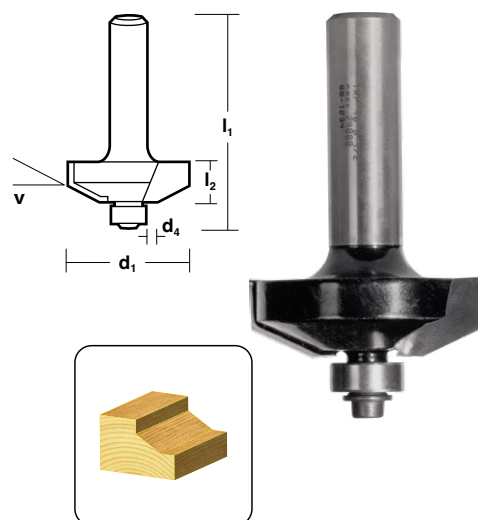
2 Flute – Raised Panel Bit with Ball Bearing Guide – Carbide Tipped

- This bit is used for panel doors and other decorative edges

Catalogue Code R730 Product Group Z0904

Part No.	d ₁		d ₄ Depth		l ₁		l ₂		v	Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm		inch	mm	
TRP 40 B 1/2	1-5/8	40.00	1/8	3.18	2-5/8	66.68	1/2	12.70	25°	1/2	12.70	9314350007628

Replacement bearing TBII (see page 96)



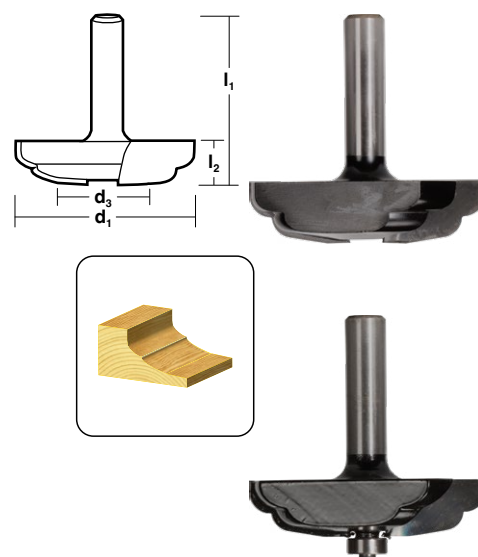
2 Flute – Raised Panel Bit – Carbide Tipped

- This bit is used for panel doors and other decorative edges
- Also available with a ball bearing guide

Catalogue Code R941 Product Group Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		Shank		Bearing No.	Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm		
TPD 3 1/2	-	72.00	1	25.40	2-3/4	69.85	3/4	19.05	1/2	12.70	-	9314350007567
TPD 3 B 1/2	-	72.00	-	-	3	76.20	3/4	19.05	1/2	12.70	TBII	9314350007864

Replacement bearing TBII (see page 96)



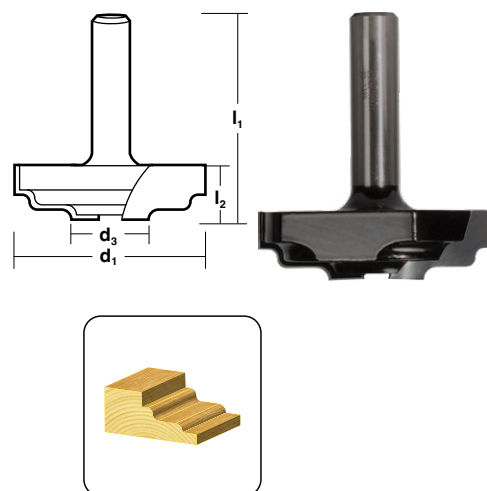
2 Flute – Raised Panel Bit – Carbide Tipped

- This bit is used for panel doors and other decorative edges
- Also available with a ball bearing guide

Catalogue Code R936 Product Group Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TPD 4 1/2	2-3/8	60.33	-	24.40	2-5/8	66.68	11/16	17.46	1/2	12.70	9314350007574
TPD 4 B 1/2	2-3/8	60.33	-	24.40	-	72.10	11/16	17.46	1/2	12.70	9314350007871

Replacement bearing TBII (see page 96)



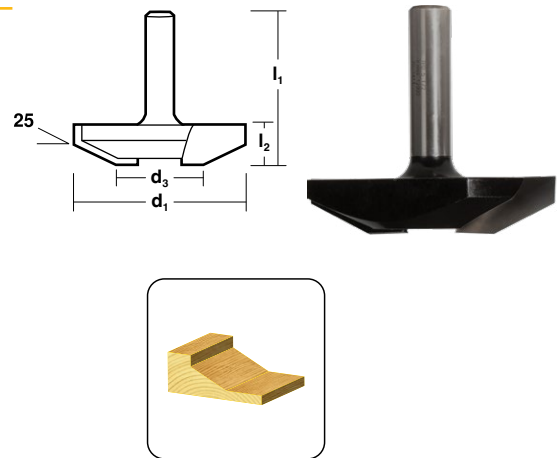
2 Flute - Raised Panel Bit - Carbide Tipped

- This bit is used for panel doors and other decorative edges
- Also available with a ball bearing guide

Catalogue Code **Product Group**
R937 Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TPD 5 1/2	3	76.20	-	37.00	2-3/4	69.85	5/8	15.88	1/2	12.70	9314350007581
TPD 5 B 1/2	3	76.20	-	37.00	2-3/4	69.85	5/8	15.88	1/2	12.70	9314350007888

Replacement bearing TB11 (see page 96)



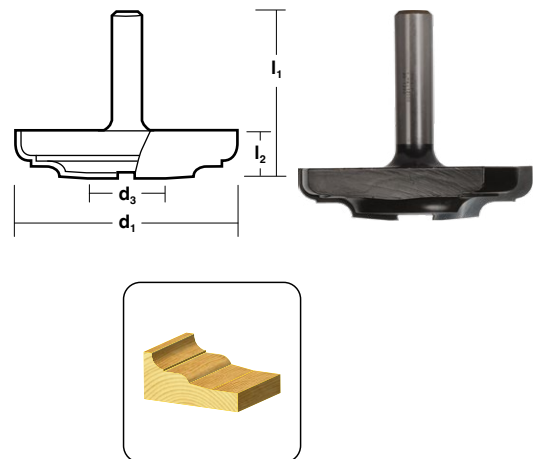
2 Flute - Raised Panel Bit - Carbide Tipped

- This bit is used for panel doors and other decorative edges
- Also available with a ball bearing guide

Catalogue Code **Product Group**
R938 Z0904

Part No.	d ₁		d ₃		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	
TPD 6 1/2	3	76.20	11/16	17.47	2-3/4	69.85	5/8	15.88	1/2	12.70	9314350007598
TPD 6 B 1/2	3	76.20	11/16	17.47	3	76.20	5/8	15.88	1/2	12.70	9314350007895

Replacement bearing TB11 (see page 96)

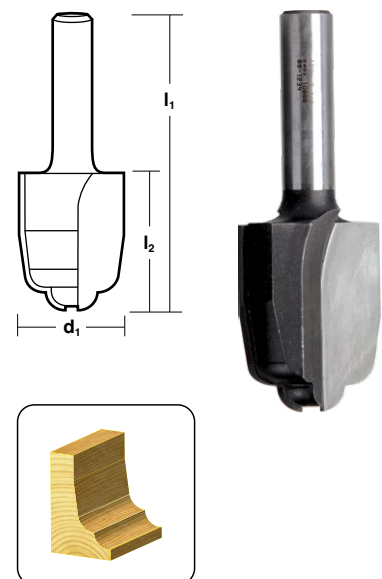


2 Flute - Vertical Raised Panel Bit - Carbide Tipped

- This bit is used for panel doors and other decorative edges

Catalogue Code **Product Group**
R731 Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TPDV 3 1/2	-	34.50	3-5/8	92.08	1-45/64	43.18	1/2	12.70	9314350011809

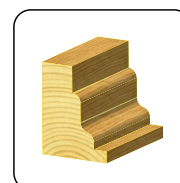
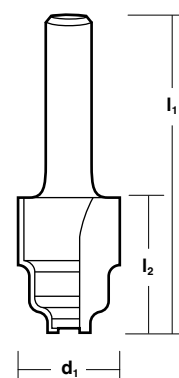


2 Flute – Vertical Raised Panel Bit – Carbide Tipped

- This bit is used for panel doors and other decorative edges

Catalogue Code	Product Group
R933	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TPDV 4 1/2	1-1/8	28.58	-	84.67	1-1/2	38.10	1/2	12.70	9314350011816

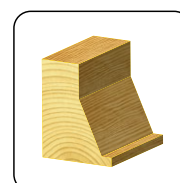
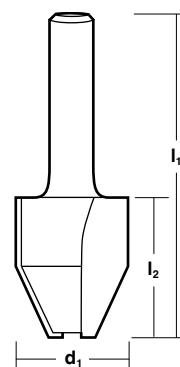


2 Flute – Vertical Raised Panel Bit – Carbide Tipped

- This bit is used for panel doors and other decorative edges

Catalogue Code	Product Group
R934	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TPDV 5 1/2	1-1/4	31.75	-	84.67	1-1/2	38.10	1/2	12.70	9314350011823

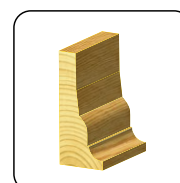
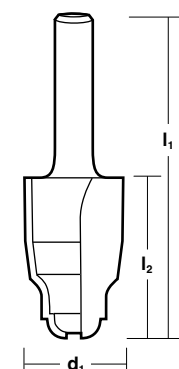


2 Flute – Vertical Raised Panel Bit – Carbide Tipped

- This bit is used for panel doors and other decorative edges

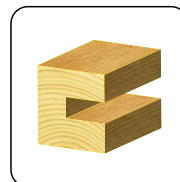
Catalogue Code	Product Group
R935	Z0904

Part No.	d ₁		l ₁		l ₂		Shank		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TPDV 6 1/2	1-1/8	28.58	3-7/8	98.43	2	50.80	1/2	12.70	9314350011830



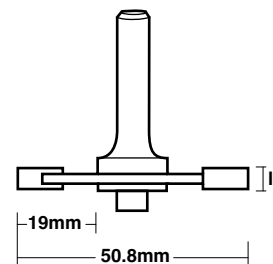
2 Flute - Assemblies - Carbide Tipped

- By using the guide on your routing machine, the maximum depth of cut can be obtained



Catalogue Code **Product Group**
R734 Z0904

Part No.	d ₁		l ₂		Max Depth	Shank		Arbor No.	Barcode
	inch	mm	inch	mm		inch	mm		
TA 500-1.6M	2	50.80	-	1.60	19.00	1/4	6.35	TA 15	9314350005181
TA 500-1.6M 1/2	2	50.80	-	1.60	19.00	1/2	12.70	TA 16	9314350005198
TA 500-2M	2	50.80	-	2.00	19.00	1/4	6.35	TA 15	9314350005389
TA 500-2M 1/2	2	50.80	-	2.00	19.00	1/2	12.70	TA 16	9314350005228
TA 500-2.5M	2	50.80	-	2.50	19.00	1/4	6.35	TA 15	9314350005402
TA 500-2.5M 1/2	2	50.80	-	2.50	19.00	1/2	12.70	TA 16	9314350005419
TA 500-2.8M	2	50.80	-	2.80	19.00	1/4	6.35	TA 15	9314350014831
TA 500-2.8M 1/2	2	50.80	-	2.80	19.00	1/2	12.70	TA 16	9314350014848
TA 500-3.2M	2	50.80	-	3.20	19.00	1/4	6.35	TA 15	9314350005242
TA 500-3.2M 1/2	2	50.80	-	3.20	19.00	1/2	12.70	TA 16	9314350005259
TA 500-3.6M	2	50.80	-	3.60	19.00	1/4	6.35	TA 15	9314350005266
TA 500-3.6M 1/2	2	50.80	-	3.60	19.00	1/2	12.70	TA 16	9314350005273
TA 500-4M	2	50.80	-	4.00	19.00	1/4	6.35	TA 15	9314350005471
TA 500-4M 1/2	2	50.80	-	4.00	19.00	1/2	12.70	TA 16	9314350005303
TA 500-4.8M	2	50.80	-	4.80	19.00	1/4	6.35	TA 15	9314350005495
TA 500-4.8M 1/2	2	50.80	-	4.80	19.00	1/2	12.70	TA 16	9314350005280
TA 500-5.5M	2	50.80	-	5.50	19.00	1/4	6.35	TA 15	9314350005327
TA 500-5.5M 1/2	2	50.80	-	5.50	19.00	1/2	12.70	TA 16	9314350005334
TA 500-6.4M	2	50.80	-	6.40	19.00	1/4	6.35	TA 15	9314350005341
TA 500-6.4M 1/2	2	50.80	-	6.40	19.00	1/2	12.70	TA 16	9314350005358
TA 500-8.0M	2	50.80	-	8.00	19.00	1/4	6.35	TA 17	9314350020306
TA 500-8.0M 1/2	2	50.80	-	8.00	19.00	1/2	12.70	TA 18	9314350020313

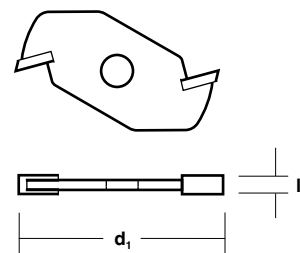


2 Flute - Slotting Cutter Only - Carbide Tipped

- Replacement and additional cutters can be purchased to fit an existing arbor

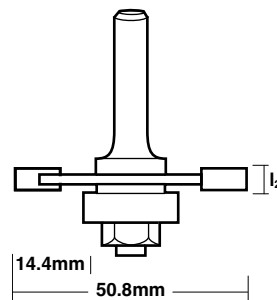
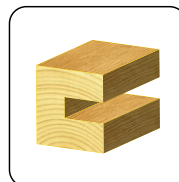
Catalogue Code **Product Group**
R732 Z0904

Part No.	d ₁		l ₂		Bore		Barcode
	inch	mm	inch	mm	inch	mm	
T 500-1.6M	2	50.80	-	1.60	5/16	8.00	9314350005099
T 500-2M	2	50.80	-	2.00	5/16	8.00	9314350005105
T 500-2.5M	2	50.80	-	2.50	5/16	8.00	9314350005112
T 500-2.8M	2	50.80	-	2.80	5/16	8.00	9314350014800
T 500-3.2M	2	50.80	-	3.20	5/16	8.00	9314350005129
T 500-3.6M	2	50.80	-	3.60	5/16	8.00	9314350005136
T 500-4M	2	50.80	-	4.00	5/16	8.00	9314350005143
T 500-4.8M	2	50.80	-	4.80	5/16	8.00	9314350005150
T 500-5.5M	2	50.80	-	5.50	5/16	8.00	9314350005167
T 500-6.4M	2	50.80	-	6.40	5/16	8.00	9314350005174
T 500-8.0M	2	50.80	-	8.00	5/16	8.00	9314350020290



2 Flute – Assemblies with Ball Bearing Guide – Carbide Tipped

- Ball bearing guide eliminates time consuming set up of router machine guides



Catalogue Code R735
Product Group Z0904

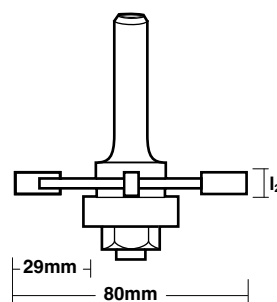
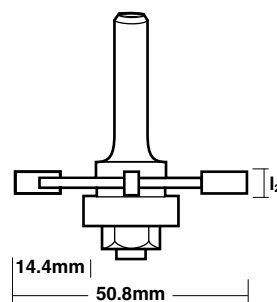
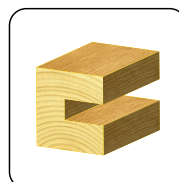
Part No.	d ₁		l ₂		Max Depth	Shank		Arbor No.	Barcode
	inch	mm	inch	mm		inch	mm		
TA 500-1.6MB	2	50.80	-	1.60	14.40	1/4	6.35	TA 4	9314350005365
TA 500-1.6MB1/2	2	50.80	-	1.60	14.40	1/2	12.70	TA 5	9314350005372
TA 500-2MB	2	50.80	-	2.00	14.40	1/2	12.70	TA 4	9314350005396
TA 500-2 MB 1/2	2	50.80	-	2.00	14.40	1/2	12.70	TA 5	9314350005235
TA 500-2.5MB	2	50.80	-	2.50	14.40	1/4	6.35	TA 4	9314350014817
TA 500-2.5MB1/2	2	50.80	-	2.50	14.40	1/2	12.70	TA 5	9314350014824
TA 500-2.8MB	2	50.80	-	2.80	14.40	1/4	6.35	TA 4	9314350005204
TA 500-2.8MB1/2	2	50.80	-	2.80	14.40	1/2	12.70	TA 5	9314350005211
TA 500-3.2MB	2	50.80	-	3.20	14.40	1/4	6.35	TA 4	9314350005426
TA 500-3.2MB1/2	2	50.80	-	3.20	14.40	1/2	12.70	TA 5	9314350005433
TA 500-3.6MB	2	50.80	-	3.60	14.40	1/4	6.35	TA 4	9314350005440
TA 500-3.6MB1/2	2	50.80	-	3.60	14.40	1/2	12.70	TA 5	9314350005457
TA 500-4 MB	2	50.80	-	4.00	14.40	1/4	6.35	TA 4	9314350005310
TA 500-4 MB 1/2	2	50.80	-	4.00	14.40	1/2	12.70	TA 5	9314350005488
TA 500-4.8MB	2	50.80	-	4.80	14.40	1/4	6.35	TA 4	9314350005297
TA 500-4.8MB1/2	2	50.80	-	4.80	14.40	1/2	12.70	TA 5	9314350005464
TA 500-5.5MB	2	50.80	-	5.50	14.40	1/4	6.35	TA 4	9314350005501
TA 500-5.5MB1/2	2	50.80	-	5.50	14.40	1/2	12.70	TA 5	9314350005518
TA 500-6.4MB	2	50.80	-	6.40	14.40	1/4	6.35	TA 4	9314350005525
TA 500-6.4MB1/2	2	50.80	-	6.40	14.40	1/2	12.70	TA 5	9314350005532
TA 500-8.0MB	2	50.80	-	8.00	14.40	1/4	6.35	TA 1	9314350020320
TA 500-8.0MB1/2	2	50.80	-	8.00	14.40	1/2	12.70	TA 3	9314350020337

4 Flute – Assemblies with Ball Bearing Guide – Carbide Tipped

- Produce an accurate and professional job with minimal set up time
- TX Cutters: Max Depth: 29mm, Width: 80mm

Catalogue Code R737
Product Group Z0904

Part No.	d ₁		l ₂		Max Depth	Shank		Arbor No.	Barcode
	inch	mm	inch	mm		inch	mm		
TA 700-1.6 MB	2	50.80	-	1.60	14.40	1/4	6.35	TA 4	9314350005815
TA 700-1.6MB1/2	2	50.80	-	1.60	14.40	1/2	12.70	TA 5	9314350005822
TA 700-2 MB	2	50.80	-	2.00	14.40	1/4	6.35	TA 4	9314350005839
TA 700-2 MB 1/2	2	50.80	-	2.00	14.40	1/2	12.70	TA 5	9314350005846
TA 700-2.5 MB	2	50.80	-	2.50	14.40	1/4	6.35	TA 4	9314350005853
TA 700-2.5MB1/2	2	50.80	-	2.50	14.40	1/2	12.70	TA 5	9314350005860
TA 700-2.8 MB	2	50.80	-	2.80	14.40	1/4	6.35	TA 4	9314350014879
TA 700-2.8MB1/2	2	50.80	-	2.80	14.40	1/2	12.70	TA 5	9314350014886
TA 700-3.2 MB	2	50.80	-	3.20	14.40	1/4	6.35	TA 4	9314350005877
TA 700-3.2MB1/2	2	50.80	-	3.20	14.40	1/2	12.70	TA 5	9314350005884
TA 700-3.6 MB	2	50.80	-	3.60	14.40	1/4	6.35	TA 4	9314350005891
TA 700-3.6MB1/2	2	50.80	-	3.60	14.40	1/2	12.70	TA 5	9314350005907
TA 700-4 MB	2	50.80	-	4.00	14.40	1/4	6.35	TA 4	9314350005914
TA 700-4 MB 1/2	2	50.80	-	4.00	14.40	1/2	12.70	TA 5	9314350005921
TA 700-4.8 MB	2	50.80	-	4.80	14.40	1/4	6.35	TA 4	9314350005761
TA 700-4.8MB1/2	2	50.80	-	4.80	14.40	1/2	12.70	TA 5	9314350005945
TXA700-4.8MB1/2 3-5/32	80.17	-	4.80	29.00	1/2	12.70	TA 7	9314350001626	
TA 700-5.5 MB	2	50.80	-	5.50	14.40	1/4	6.35	TA 4	9314350005952
TA 700-5.5MB1/2	2	50.80	-	5.50	14.40	1/2	12.70	TA 5	9314350005969
TXA700-5.5MB1/2 3-5/32	80.17	-	5.50	29.00	1/2	12.70	TA 7	9314350001633	
TA 700-6.4 MB	2	50.80	-	6.40	14.40	1/4	6.35	TA 4	9314350005976
TA 700-6.4MB1/2	2	50.80	-	6.40	14.40	1/2	12.70	TA 5	9314350005983
TXA700-6.4MB1/2 3-5/32	80.17	-	6.40	29.00	1/2	12.70	TA 7	9314350001640	
TA 700-8.0 MB	2	50.80	-	8.00	14.40	1/4	6.35	TA 1	9314350020375
TA 700-8.0MB1/2	2	50.80	-	8.00	14.40	1/2	12.70	TA 3	9314350020382
TXA 700-8 MB1/2 3-5/32	80.17	-	8.00	29.00	1/2	12.70	TA 7	9314350001657	

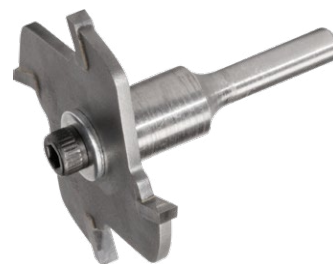
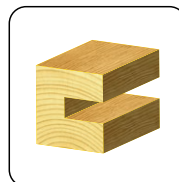


TX CUTTER

Replacement bearing TB12 (see page 96)

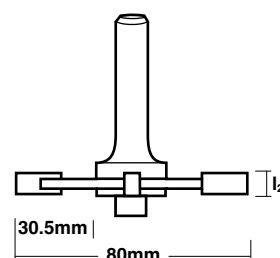
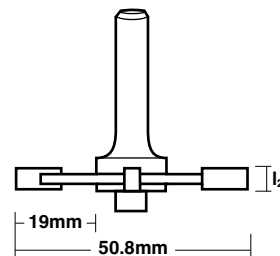
4 Flute - Assemblies - Carbide Tipped

- Bits without bearings can be used where the bearing and nut interfere with the work piece configuration
- TX Cutters: Max Depth: 30.5mm, Width: 80mm



Catalogue Code **Product Group**
R736 Z0904

Part No.	d ₁		l ₂		Max Depth	Shank		Arbor No.	Barcode
	inch	mm	inch	mm		inch	mm		
TA 700-1.6 M	2	50.80	-	1.60	19.00	1/4	6.35	TA 15	9314350005631
TA 700-1.6M 1/2	2	50.80	-	1.60	19.00	1/2	12.70	TA 16	9314350005648
TA 700-2 M	2	50.80	-	2.00	19.00	1/4	6.35	TA 15	9314350005655
TA 700-2 M 1/2	2	50.80	-	2.00	19.00	1/2	12.70	TA 16	9314350005662
TA 700-2.5 M	2	50.80	-	2.50	19.00	1/4	6.35	TA 15	9314350005679
TA 700-2.5M 1/2	2	50.80	-	2.50	19.00	1/2	12.70	TA 16	9314350005686
TA 700-2.8 M	2	50.80	-	2.80	19.00	1/4	6.35	TA 15	9314350014855
TA 700-2.8 M 1/2	2	50.80	-	2.80	19.00	1/2	12.70	TA 16	9314350014862
TA 700-3.2 M	2	50.80	-	3.20	19.00	1/4	6.35	TA 15	9314350005693
TA 700-3.2M 1/2	2	50.80	-	3.20	19.00	1/4	6.35	TA 16	9314350005709
TA 700-3.6 M	2	50.80	-	3.60	19.00	1/4	6.35	TA 15	9314350005716
TA 700-3.6M 1/2	2	50.80	-	3.60	19.00	1/2	12.70	TA 16	9314350005723
TA 700-4 M	2	50.80	-	4.00	19.00	1/4	6.35	TA 15	9314350005730
TA 700-4 M 1/2	2	50.80	-	4.00	19.00	1/2	12.70	TA 16	9314350005747
TA 700-4.8 M	2	50.80	-	4.80	19.00	1/4	6.35	TA 15	9314350005754
TA 700-4.8M 1/2	2	50.80	-	4.80	19.00	1/2	12.70	TA 16	9314350005938
TXA 700-4.8M 1/2	3-5/32	80.17	-	4.80	30.50	1/2	12.70	TA 8	9314350001589
TA 700-5.5 M	2	50.80	-	5.50	19.00	1/4	6.35	TA 15	9314350005778
TA 700-5.5M 1/2	2	50.80	-	5.50	19.00	1/2	12.70	TA 16	9314350005785
TXA 700-5.5M 1/2	3-5/32	80.17	-	5.50	30.50	1/2	12.70	TA 8	9314350001596
TA 700-6.4 M	2	50.80	-	6.40	19.00	1/4	6.35	TA 15	9314350005792
TA 700-6.4M 1/2	2	50.80	-	6.40	19.00	1/2	12.70	TA 16	9314350005808
TXA 700-6.4M 1/2	3-5/32	80.17	-	6.40	30.50	1/2	12.70	TA 8	9314350001602
TA 700-8.0 M	2	50.80	-	8.00	19.00	1/4	6.35	TA 17	9314350020351
TA 700-8.0M 1/2	2	50.80	-	8.00	19.00	1/2	12.70	TA 18	9314350020368
TXA 700-8 M 1/2	3-5/32	80.17	-	8.00	30.50	1/2	12.70	TA 8	9314350001619



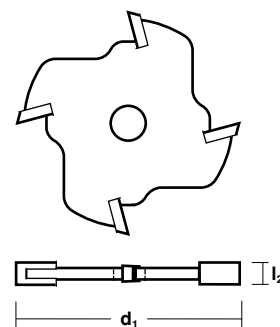
TX CUTTER

4 Flute - Slotting Cutter Only - Carbide Tipped

- For extra smooth cutting and finishes with longer tool life between sharpening

Catalogue Code **Product Group**
R733 Z0904

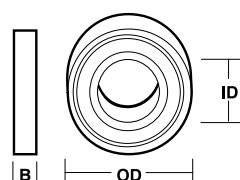
Part No.	d ₁		l ₂		Bore		Barcode
	inch	mm	inch	mm	inch	mm	
T 700-1.6 M	2	50.80	-	1.60	5/16	8.00	9314350005549
T 700-2 M	2	50.80	-	2.00	5/16	8.00	9314350005556
T 700-2.5 M	2	50.80	-	2.50	5/16	8.00	9314350005563
T 700-2.8 M	2	50.80	-	2.80	5/16	8.00	9314350014657
T 700-3.2 M	2	50.80	-	3.20	5/16	8.00	9314350005570
T 700-3.6 M	2	50.80	-	3.60	5/16	8.00	9314350005587
T 700-4 M	2	50.80	-	4.00	5/16	8.00	9314350005594
T 700-4.8 M	2	50.80	-	4.80	5/16	8.00	9314350005600
T 700-5.5 M	2	50.80	-	5.50	5/16	8.00	9314350005617
T 700-6.4 M	2	50.80	-	6.40	5/16	8.00	9314350005624
T 700-8.0 M	2	50.80	-	8.00	5/16	8.00	9314350020344
TX 700-4.8 M	3-5/32	80.17	-	4.80	1/2	12.70	9314350001541
TX 700-5.5 M	3-5/32	80.17	-	5.50	1/2	12.70	9314350001558
TX 700-6.4 M	3-5/32	80.17	-	6.40	1/2	12.70	9314350001565
TX 700-8 M	3-5/32	80.17	-	8.00	1/2	12.70	9314350001572



Ball Bearings

Catalogue Code R739 Product Group Z0904

Part No.	OD		ID		B		Barcode
	inch	mm	inch	mm	inch	mm	
TB2	3/8	9.53	1/4	6.35	1/8	3.18	9314350018556
TB3	-	28.00	5/16	7.94	23/64	9.13	9314350024298
TB4	3/4	19.05	1/2	12.70	5/32	3.97	9314350014077
TB5	3/4	19.00	-	6.00	-	6.00	9314350013957
TB6	1/4	6.35	1/8	3.18	7/64	2.78	9314350009585
TB7	1/2	12.70	1/4	6.35	3/16	4.76	9314350009479
TB8	5/8	15.88	3/16	4.76	3/16	4.76	9314350007635
TB9	3/8	9.53	3/16	4.76	1/8	3.18	9314350007642
TB10	3/8	9.53	1/8	3.18	5/32	3.97	9314350007659
TB11	1/2	12.70	3/16	4.76	3/16	4.76	9314350007666
TB12	-	22.00	5/16	7.94	-	6.99	9314350007673
TB13	-	24.00	5/16	7.94	5/16	7.94	9314350002081
TB14	5/8	15.88	1/4	6.35	3/16	4.76	9314350007680
TB15	13/16	20.64	1/4	6.35	-	7.60	9314350002098
TB16	3/4	19.05	1/4	6.35	9/32	7.14	9314350007697
TB17	-	28.14	-	11.99	5/16	7.94	9314350002104
TB18	-	28.58	1/2	12.70	5/16	7.94	9314350009578
TB19	3/4	19.05	5/16	7.94	-	6.00	9314350024304
TB20	-	24.00	-	15.00	-	5.00	9314350016866
TB21	-	34.93	-	15.00	-	11.00	9314350019614

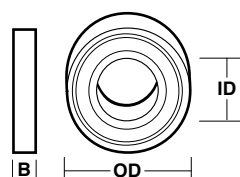


Note: All bearings should be kept free of dust and dirt. They should be cleaned in glue solvent and lightly oiled after each use.

Econocut Bearings

Catalogue Code R913 Product Group Z0905

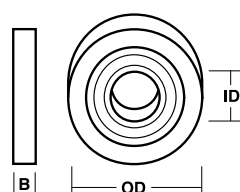
Part No.	OD		ID		B		Barcode
	inch	mm	inch	mm	inch	mm	
EYB 1	-	16.00	-	5.00	-	5.00	9314350013728
EYB 2	3/8	9.53	3/16	4.76	1/8	3.18	9314350013735
EYB 3	3/8	9.53	1/8	3.18	5/32	3.97	9314350013742
EYB 4	1/2	12.70	3/16	4.76	5/32	3.97	9314350013759



Carbi-Smooth Bearing Assemblies

Catalogue Code R741 Product Group Z0904

Brg. Assembly No.	OD		ID		B		Bearing Used	Barcode
	inch	mm	inch	mm	inch	mm		
TBT 19	3/4	19.05	1/4	6.35	15/64	5.95	TB7	9314350009356
TBT 20	5/8	15.88	1/4	6.35	15/64	5.95	TB7	9314350009363
TBT 21	3/4	19.05	1/4	6.35	15/64	5.95	TB14	9314350009370
TBT 22	7/8	22.23	1/4	6.35	15/64	5.95	TB14	9314350009387



Note: TBT19 has bevelled smooth surface. All other bearings have a straight surface.

Allen Keys

Catalogue Code R930 Product Group Z0904

Part No.	Across Flats		Barcode
	inch	mm	
TK1	3/32	-	9314350002272
TK 2	5/32	-	9314350002289
TK3	-	1.50	9314350018587
TK4	-	2.00	9314350018594
TK5	-	2.50	9314350018600
TK6	-	3.00	9314350024328



Arbors

- Arbors available to suit all Carbitool arbor mounted router cutters, joining cutter, straight & bevel trim bits, slotting cutters etc

Catalogue Code **Product Group**
R740 Z0924

Part No.	d ₂ Shank		d ₃		l ₁		l ₂		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TA1	1/4	6.35	-	8.00	2-3/8	60.33	7/8	22.23	9314350007703
TA3	1/2	12.70	-	8.00	2-3/8	60.33	7/8	22.23	9314350007710
TA4	1/4	6.35	-	8.00	-	57.40	-	19.30	9314350007727
TA5	1/2	12.70	-	8.00	2-33/64	63.90	-	19.30	9314350002173
TA6	1/2	12.70	-	8.00	3-3/32	78.58	1-1/4	31.75	9314350002180
TA7	1/2	12.70	3/4	19.05	3-3/32	78.58	-	24.13	9314350002197
TA9	1/4	6.35	1/4	6.35	2-3/8	60.33	1-1/8	28.58	9314350002203
TA10	1/4	6.35	-	7.50	2-1/16	52.37	5/8	15.88	9314350002210
TA13	1/4	6.35	0.315	8.00	3	76.00	1-1/2	38.10	9314350002227
TA19	1/2	12.70	0.315	8.00	3-5/16	84.00	1-29/64	37.00	9314350020399
TA20	1/2	12.70	0.315	8.00	4	101.60	1-25/69	50.00	9314350010659
TA21	1/2	12.70	1/2	12.70	3-5/8	92.00	1-3/4	44.40	9314350010666
TA23	1/2	12.70	5/8	16.00	3-25/32	96.00	2.07	52.50	9314350024915

Catalogue Code **Product Group**
R743 Z0924

Part No.	d ₂ Shank		d ₃		l ₁		l ₂		Barcode
	inch	mm	inch	mm	inch	mm	inch	mm	
TA8	1/2	12.70	1/2	12.70	2-1/4	57.15	5/8	15.88	9314350002111
TA11	1/4	6.35	-	7.50	-	37.21	-	2.38	9314350002128
TA15	1/4	6.35	-	8.00	1-7/8	47.63	-	0.76	9314350002135
TA16	1/2	12.70	-	8.00	1-25/32	45.21	-	0.76	9314350002142
TA17	1/4	6.35	0.315	8.00	1.825	46.40	0.12	3.00	9314350002159
TA18	1/2	12.70	0.315	8.00	1.87	47.50	0.12	3.00	9314350002166
TA22	1/2	12.70	7/32	5.50	3-5/32	96.00	0.354	9.00	9314350024908
TA24	1/2	12.70	15/32	12.00	2-45/64	68.50	0.33	8.50	9314657026773
TA25	1/4	6.35	15/32	12.00	2-45/64	68.50	0.33	8.50	9314350025875
TA26	1/2	12.70	5/8	16.00	2-45/64	68.50	0.33	8.50	9314350025882

Collets

- TC3 suits Makita Trimmer model 3700B

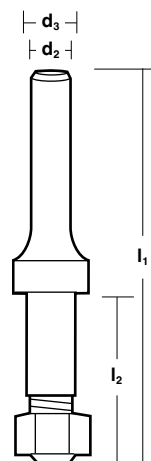
Catalogue Code **Product Group**
R744 Z1110

Brg. Assembly No.	OD		ID (Bore)		Style	Barcode
	inch	mm	inch	mm		
TC 1	1/2	12.70	1/4	6.35	STRAIGHT	9314350002241
TC 2	1/2	12.70	3/8	9.53	STRAIGHT	9314350002258
TC 3	-	11.00	1/4	6.35	CONE	9314350002265
TC 4	1/2	12.70	1/4	6.35	STEPPED	9314350019676
TCM 2	1/4	6.35	-	2.00	STRAIGHT	9314350018563
TCM 3	1/4	6.35	-	3.00	STRAIGHT	9314350018570
TCM 4	1/4	6.35	-	4.00	STRAIGHT	9314350024274

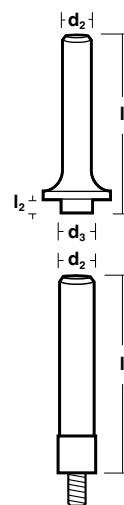
Retaining Rings

Catalogue Code **Product Group**
R942 Z0904

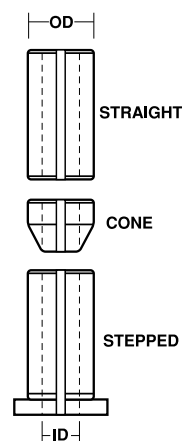
Part No.	ID mm	OD mm	Length	Barcode
TZR1	6.37	12.20	6.00	9314350024878
TZR 3	12.70	18.00	6.40	9314350024724
TZR4	6.37	12.20	18.00	9314350024731



TA1



TA11



TZR 3

Laminate Trim Set – 3 Pieces

- Carbide Tipped
- Straight Bit, Flush Trim Bit and 22° Laminate Trimming Bit

Catalogue Code **Product Group**
R533 Z0904

Part No.	Description	Shank	Barcode
TRBS 1	3 Pieces		9314350002463
T 192.22 B	2 Flute – Ball Bearing Guide Carbide Tipped	1/4"	
T 192.00 B	2 Flute – Ball Bearing Guide Carbide Tipped	1/4"	
T 208 S	Single Flute – Straight Solid Carbide	1/4"	



Router Kits + Bonus Storage Box – 5 Pieces

- Sturdy handled plastic carry case, holds up to 21 x 1/4" and 12 x 1/2" shank bits

Catalogue Code **Product Group**
R738 Z0904

Part No.	Description	Shank	Barcode
TRBS 20 1/4	5 Pieces		9314350016019
T 219 M	19mm Straight	1/4"	
TS 8016 B	1/2" Flush Trim	1/4"	
T 508 B	1/4" Rounding Over	1/4"	
T 1712 B	3/8" Rebate	1/4"	
T 916 B	45° Chamfer	1/4"	
TRBS 500	Case Only		9314350016057



TRBS 20 1/4

Catalogue Code **Product Group**
R738 Z0904

Part No.	Description	Shank	Barcode
TRBS 30 1/2	5 Pieces		9314350016026
T 1413 M	13mm Straight	1/2"	
T 8016 B 1/2	1/2" Flush Trim	1/2"	
T 512 B 1/2	3/8" Rounding Over	1/2"	
T 1712B 1/2	3/8" Rebate	1/2"	
T 916 B 1/2	45° Chamfer	1/2"	
TRBS 500	Case Only		9314350016057



TRBS 30 1/2

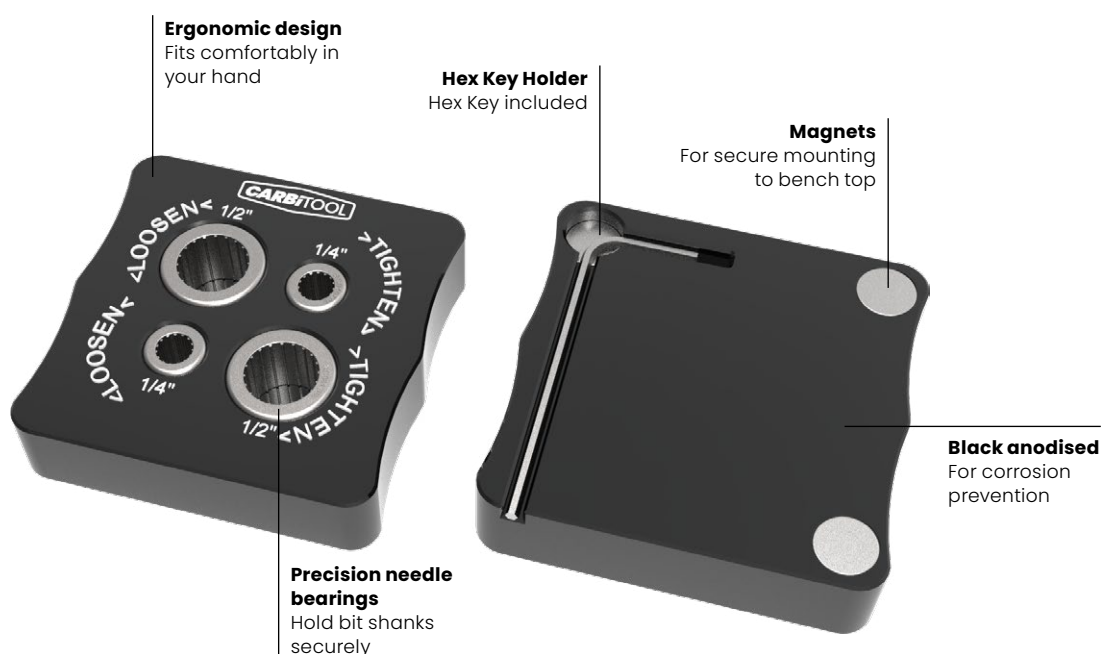
Router Bit Assembly Tool

- Provides efficient and simplified tool handling for fast and safe bearing replacement
- Manufactured to last: CNC machined from solid aluminium and anodised for corrosion prevention
- Perfect for safe handling when cleaning and servicing router bits
- Prevents scoring of router bit shanks caused by holding bits with pliers
- Laser marked for ease of use



Catalogue Code	Product Group
R780	Z0950

Part No.	Compatible Shank Sizes	Barcode
CBRAHBAT	1/4", 1/2"	9314350049765





ECONOCUT ROUTER BITS

104	BEADING BIT	105	OGEE BIT
106	CHAMFERING BIT 45°	106	REBATING BIT
105	CLASSICAL BIT	106	REPLACEMENT BEARINGS
103	CORE BOX BIT	105	ROMAN OGEE BIT
104	COVE BIT	104	ROUNDING OVER BIT
103	DOVETAIL BIT	102	STRAIGHT BIT
107	ECONOCUT STARTER KIT	103	VEE GROOVE BIT
102	FLUSH TRIM BIT		
107	GREENLINE KIT		
107	HANDYMAN SET		

Straight Bit

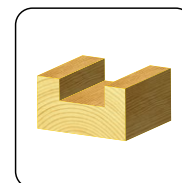
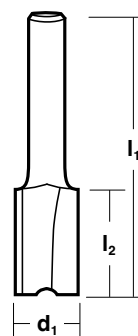
- For the Handyman/DIY user

Catalogue Code R900 Product Group Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank inch	Shank mm	Barcode
1/4" SHANK						
EY 206 M	6.00	46.70	16.00	1/4	6.35	9314350013001
EY 208 M	8.00	51.70	20.00	1/4	6.35	9314350013100
EY 210 M	10.00	51.70	20.00	1/4	6.35	9314350013117
EY 212 M	12.00	57.70	20.00	1/4	6.35	9314350013315
EY 213 M	13.00	51.70	20.00	1/4	6.35	9314350013018
EY 216 M	16.00	51.70	20.00	1/4	6.35	9314350013025
EY 218 M	18.00	51.70	20.00	1/4	6.35	9314350013322
EY 219 M	19.00	51.70	20.00	1/4	6.35	9314350013124

Catalogue Code R901 Product Group Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank inch	Shank mm	Barcode
1/2" SHANK						
EY 1406 M	6.00	61.90	15.88	1/2	12.70	9314350013414
EY 1408 M	8.00	63.50	20.00	1/2	12.70	9314350013506
EY 1410 M	10.00	66.70	25.40	1/2	12.70	9314350013513
EY 1412 M	12.00	66.70	25.40	1/2	12.70	9314350013629
EY 1413 M	13.00	66.70	25.40	1/2	12.70	9314350013186
EY 1416 M	16.00	66.70	25.40	1/2	12.70	9314350013193
EY 1418 M	18.00	66.70	25.40	1/2	12.70	9314350013636
EY 1419 M	19.00	66.70	25.40	1/2	12.70	9314350013216

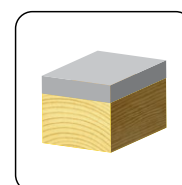
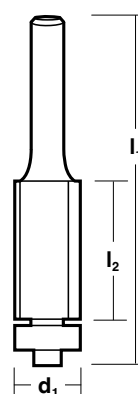


Flush Trim Bit

- For the Handyman/DIY user

Catalogue Code R905 Product Group Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank inch	Shank mm	Bearing	Barcode
EY 8012 B	9.53	53.98	12.70	1/4	6.35	EY B3	9314350013148
EY 8012 B 1/2	9.53	74.60	25.40	1/2	12.70	EY B3	9314350013537
EY 8016 B	12.70	56.00	13.00	1/4	6.35	EY B4	9314350013230
EY 8016 B 1/2	12.70	79.00	25.40	1/2	12.70	EY B4	9314350013209
EY 8020 B	15.88	67.00	25.40	1/4	6.35	EY B1	9314350013308
EY 8020 B 1/2	15.88	79.00	25.40	1/2	12.70	EY B1	9314350013612

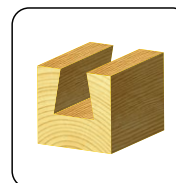
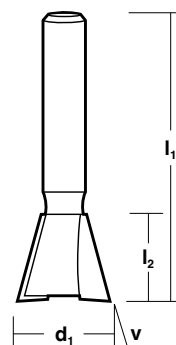


Dovetail Bit

- For the Handyman/DIY user

Catalogue Code R902 Product Group Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank inch	Shank mm	v	Barcode
EY 1018	14.29	45.00	12.70	1/4	6.35	14.3°	9314350013247
EY 1018 1/2	14.29	66.70	12.70	1/2	12.70	14.3°	9314350013421



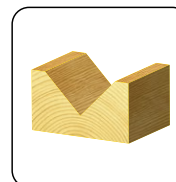
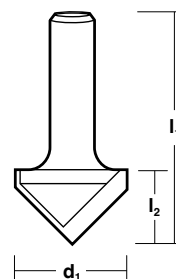
ECONOCUT

Vee Groove Bit

- For the Handyman/DIY user

Catalogue Code R903 Product Group Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank inch	Shank mm	Barcode
EY 112	12.70	45.00	12.70	1/4	6.35	9314350013032
EY 112 1/2	12.70	53.98	12.70	1/2	12.70	9314350013438

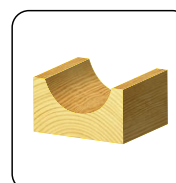
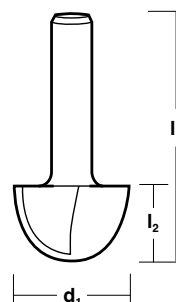


Core Box Bit

- For the Handyman/DIY user

Catalogue Code R907 Product Group Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank inch	Shank mm	Barcode
EY 416	12.70	40.00	9.53	1/4	6.35	9314350013049
EY 416 1/2	12.70	53.98	9.53	1/2	12.70	9314350013445
EY 420	15.88	45.00	12.70	1/4	6.35	9314350013254
EY 420 1/2	15.88	53.98	12.70	1/2	12.70	9314350013551
EY 424	19.05	47.00	12.70	1/4	6.35	9314350013360
EY 424 1/2	19.05	57.15	12.70	1/2	12.70	9314350013674



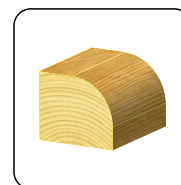
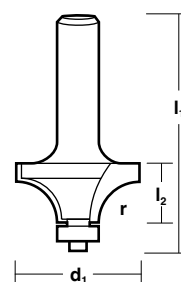
Rounding Over Bit

- For the Handyman/DIY user

Catalogue Code **Product Group**
R906 Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Radius r mm	Shank inch	Shank mm	Barcode
EY 508 B	25.40	52.00	13.49	6.35	1/4	6.35	9314350013056
EY 508 B 1/2	25.40	63.50	13.49	6.35	1/2	12.70	9314350013452
EY 510 B	28.58	56.00	15.50	7.94	1/4	6.35	9314350013261
EY 510 B 1/2	28.58	66.70	15.50	7.94	1/2	12.70	9314350013568
EY 512 B	31.75	56.00	16.50	9.53	1/4	6.35	9314350013063
EY 512 B 1/2	31.75	66.70	16.50	9.50	1/2	12.70	9314350013469
EY 516 B	38.10	60.33	19.05	12.70	1/4	6.35	9314350013377
EY 516 B 1/2	38.10	69.85	19.05	12.70	1/2	12.70	9314350013223

Replacement bearing EYB 4 (see page 106)



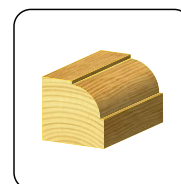
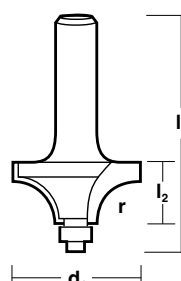
Beading Bit

- For the Handyman/DIY user

Catalogue Code **Product Group**
R908 Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Radius r mm	Shank inch	Shank mm	Barcode
EY 608 B	25.40	52.00	13.49	6.35	1/4	6.35	9314350013278
EY 608 B 1/2	25.40	63.50	13.49	6.35	1/2	12.70	9314350047785
EY 610 B	28.58	56.00	15.50	7.94	1/4	6.35	9314350013179
EY 610 B 1/2	28.58	66.70	15.50	7.94	1/2	12.70	9314350013681
EY 612 B	31.75	56.00	16.50	9.53	1/4	6.35	9314350013384
EY 612 B 1/2	31.75	66.70	16.50	9.53	1/2	12.70	9314350013698
EY 616 B	38.10	60.33	19.05	12.70	1/4	6.35	9314350013285
EY 616 B 1/2	38.10	69.85	19.05	12.70	1/2	12.70	9314350013582

Replacement bearing EYB 2 (see page 106)



Cove Bit

- For the Handyman/DIY user

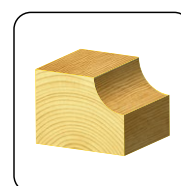
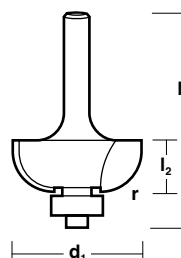
Catalogue Code **Product Group**
R909 Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Radius r mm	Shank inch	Shank mm	Barcode
EY 708 B	22.23	52.00	12.70	6.35	1/4	6.35	9314350013407
EY 708 B 1/2	25.40	63.50	12.70	6.35	1/2	12.70	9314350013711
EY 712 B	28.58	53.00	12.70	9.53	1/4	6.35	9314350013070
EY 712 B 1/2	31.75	66.70	12.70	9.53	1/2	12.70	9314350013476
EY 716 B	34.93	57.15	15.88	12.70	1/4	6.35	9314350013339
EY 716 B 1/2	34.93	69.85	15.88	12.70	1/2	12.70	9314350013643

Replacement bearing (see page 106)

1/4" Shank = EYB 3

1/2" Shank = EYB 4



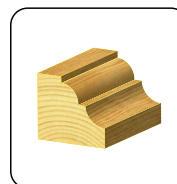
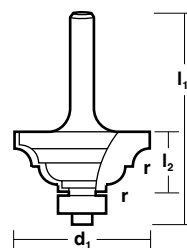
Classical Bit

- For the Handyman/DIY user

Catalogue Code	Product Group
R910	Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Radius r mm	Shank inch	Shank mm	Barcode
EYC 8 B	28.58	50.80	12.70	3.18	1/4	6.35	9314350013162
EYC 8 B 1/2	28.58	57.15	12.70	3.18	1/2	12.70	9314350013599
EYC 12 B	34.93	63.50	15.88	4.76	1/4	6.35	9314350013391
EYC 12 B 1/2	34.93	69.85	15.88	4.76	1/2	12.70	9314350013704

Replacement bearing EYB 4 (see page 106)



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Roman Ogee Bit

- For the Handyman/DIY user

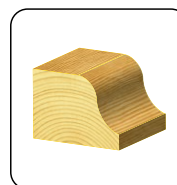
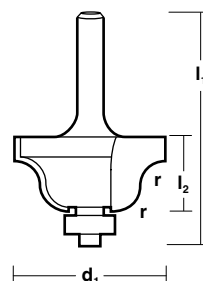
Catalogue Code	Product Group
R939	Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Radius r mm	Shank inch	Shank mm	Barcode
EY 5705 B	25.40	52.00	12.70	3.97	1/4	6.35	9314350013094
EY 5705 B 1/2	25.40	66.70	12.70	3.97	1/2	12.70	9314350013490
EY 5708 B	34.93	60.33	19.05	6.35	1/4	6.35	9314350013292
EY 5708 B 1/2	34.93	69.85	19.05	6.35	1/2	12.70	9314350013605

Replacement bearing (see page 106)

1/4" Shank = EYB 3

1/2" Shank = EYB 4



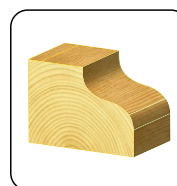
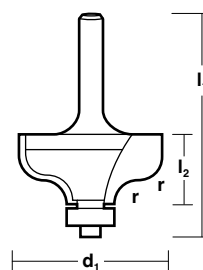
Ogee Bit

- For the Handyman/DIY user

Catalogue Code	Product Group
R904	Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Radius r mm	Shank inch	Shank mm	Barcode
EY 7506 B	31.75	57.15	12.70	4.76	1/4	6.35	9314350013155
EY 7506 B 1/2	31.75	66.70	12.70	4.76	1/2	12.70	9314350013544
EY 7508 B	38.10	57.15	19.05	6.35	1/4	6.35	9314350013353
EY 7508 B 1/2	38.10	69.85	19.05	6.35	1/2	12.70	9314350013667

Replacement bearing EYB 4 (see page 106)



ECONOCUT ROUTER BITS

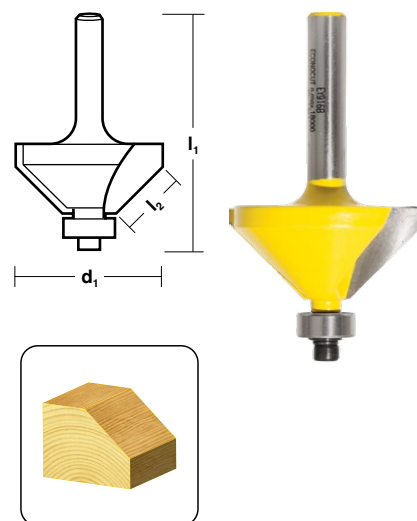
Chamfering Bit 45°

- For the Handyman/DIY user

Catalogue Code **Product Group**
R912 Z0905

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank		Barcode
				inch	mm	
EY 916 B	31.75	55.56	15.00	1/4	6.35	9314350013087
EY 916 B 1/2	31.75	66.70	15.00	1/2	12.70	9314350013483

Replacement bearing EYB 3 (see page 106)

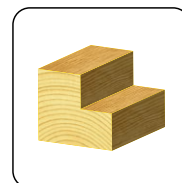
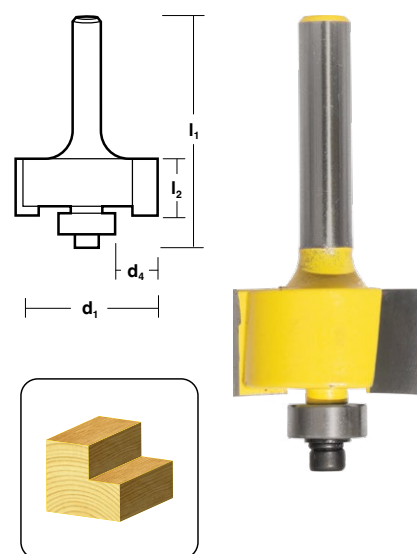


Rebating Bit

- For the Handyman/DIY user

Catalogue Code **Product Group**
R911 Z0905

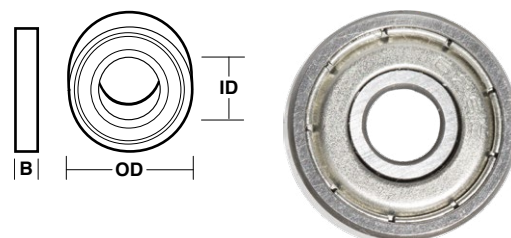
Part No.	d ₁ mm	d ₄ mm	l ₁ mm	l ₂ mm	Shank		Barcode
					inch	mm	
EY 1708 B	22.22	6.35	53.98	12.70	1/4	6.35	9314350013346
EY 1708 B 1/2	25.40	6.35	53.98	12.70	1/2	12.70	9314350013650
EY 1712 B	28.58	9.53	63.50	12.70	1/4	6.35	9314350013131
EY 1712 B 1/2	31.75	9.53	63.50	12.70	1/2	12.70	9314350013520



Replacement Bearings

Catalogue Code **Product Group**
R913 Z0905

Part No.	OD		ID		B		Barcode
	inch	mm	inch	mm	inch	mm	
EYB 1	-	16.00	-	5.00	-	5.00	9314350013728
EYB 2	3/8	9.53	3/16	4.76	1/8	3.18	9314350013735
EYB 3	3/8	9.53	1/8	3.18	5/32	3.97	9314350013742
EYB 4	1/2	12.70	3/16	4.76	5/32	3.97	9314350013759



12 Piece Handyman Router Bit Set

- For the Handyman/DIY user
- Anti Kickback Design

Catalogue Code **Product Group**
R914 Z0904

Part No.	Description	Barcode
TBUD-12	1/4" Shank - 12 Pieces - Wood Box	9314657078024

- 3 x Straight Bits (6, 12, 16mm)
- 1 x 1/2" Core Box Bit
- 1 x 1/2" V Groove Bit
- 1 x Dovetail Bit
- 1 x 1/2" Flush Trim Bit with bearing
- 1 x 1/4" Cove Bit with bearing
- 1 x 1/4" Rounding Over Bit with bearing
- 1 x 3/8" Rounding Over Bit with bearing
- 1 x 4mm Roman Ogee Bit with bearing
- 1 x 45° Chamfer Bit with bearing

Greenline Kit

- For the Handyman/DIY user
- Anti Kickback Design

Catalogue Code **Product Group**
R915 Z0904

Part No.	Description	Barcode
TKIT-12	1/4" Shank - 12 Pieces - Wood Box	9314657078000
TKIT-12-1/2	1/2" Shank - 12 Pieces - Wood Box	9314657078017

- 3 x Straight Bits (1/4", 1/2", 3/4")
- 1 x 1/2" Core Box Bit
- 1 x 1/2" V Groove Bit
- 1 x Dovetail Bit
- 1 x 1/2" Flush Trim Bit with bearing
- 1 x 1/2" Cove Bit with bearing
- 1 x 3/8" Rebating with bearing
- 1 x 1/2" Rounding Over Bit with bearing
- 1 x 1/4" Roman Ogee Bit with bearing
- 1 x 45° Chamfer Bit with bearing

6 Piece Starter Kit with Bonus EZE-LAP Diamond Sharpener

- For the Handyman/DIY user
- Bit holder rotates for easy access

Catalogue Code **Product Group**
R916 Z0904

Part No.	Description	Barcode
R9160006*	1/4" Shank - 6 Pieces - Wood Box + EZE-LAP Diamond Sharpener	9314350047822

- 3 x Straight Bits (6mm, 12mm, 16mm)
- 1 x R6.4mm Core Box Bit
- 1 x 9.5mm Rounding Over Bit with bearing
- 1 x 4mm Roman Ogee Bit with bearing
- 1 x EZE-LAP Diamond Sharpener



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*Not available once current stock is depleted



REPLACEABLE INSERT BITS

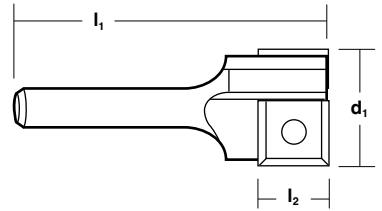
- 113** 2 FLUTE – BEVEL TRIMMING BIT – 22°
- 113** 2 FLUTE – BEVEL TRIMMING BIT – 45°
- 111** 2 FLUTE – FLUSH TRIMMING BIT – DOUBLE BEARING
- 110** 2 FLUTE – FLUSH TRIMMING BIT – ONE BEARING
- 112** 2 FLUTE – INVERTED FLUSH TRIMMING BIT
- 110** 2 FLUTE – STRAIGHT BIT
- 114** 3 FLUTE – SURFACE PLANER
- 114** 4 FLUTE – SURFACE PLANER
- 117** INDEXABLE INSERTS – CARBIDE
- 115** MULTI SHAPE PROFILE BIT
- 115** MULTI SHAPE PROFILE BIT (WITHOUT INSERTS)
- 118** REPLACEMENT PARTS
- 112** SINGLE FLUTE – STRAIGHT BIT
- 113** SINGLE FLUTE – VEE GROOVE BIT – 90°
- 113** SINGLE FLUTE – VEE GROOVE BIT – 91°

2 Flute – Straight Bit

- Use end cutting inserts for rebating and grooving
- Supplied with end cutting inserts when new

Catalogue Code **Product Group**
R783 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 1912	19.00	48.00	12.00	6.35	PL 12 12 1.5	9314350013780
R 1912 1/2	19.00	58.00	12.00	12.70	PL 12 12 1.5	9314350013797

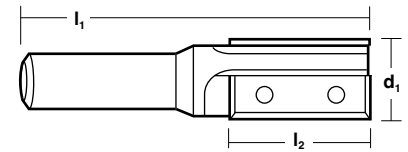


2 Flute – Straight Bit

- Use end cutting inserts for rebating and grooving
- Supplied with end cutting inserts when new

Catalogue Code **Product Group**
R745 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 1830 1/2	18.00	75.00	30.00	12.70	PL 29.5 12 1.5 EC	9314350014381
R 1830 16	18.00	75.00	30.00	16.00	PL 29.5 12 1.5 EC	9314350014398
R 1840 1/2	18.00	80.00	40.00	12.70	PL 39.5 12 1.5 EC	9314350013803
R 1930 1/2	19.00	75.00	30.00	12.70	PL 29.5 12 1.5 EC	9314350014404
R 1930 16	19.00	75.00	30.00	16.00	PL 29.5 12 1.5 EC	9314350014411
R 1940 1/2	19.00	84.00	40.00	12.70	PL 39.5 12 1.5 EC	9314350013810
R 2030 1/2	20.00	85.00	30.00	12.70	PL 29.5 12 1.5 EC	9314350014428
R 2030 16	20.00	85.00	30.00	16.00	PL 29.5 12 1.5 EC	9314350014435
R 2040 1/2	20.00	85.00	40.00	12.70	PL 39.5 12 1.5 EC	9314350013827
R 2040 16	20.00	85.00	40.00	16.00	PL 39.5 12 1.5 EC	9314350013834

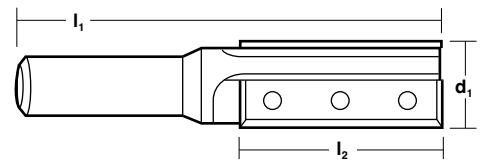


2 Flute – Straight Bit

- Use end cutting inserts for rebating and grooving
- Supplied with end cutting inserts when new

Catalogue Code **Product Group**
R746 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 1850 1/2-3	18.00	94.00	50.00	12.70	PL 50 12 1.7 EC	9314350019645
R 1950 1/2-3	19.00	94.00	50.00	12.70	PL 50 12 1.7 EC	9314350019744
R 1950 16-3	19.00	94.00	50.00	16.00	PL 50 12 1.7 EC	9314350019690

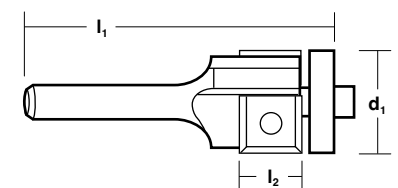


2 Flute – Flush Trimming Bit – One Bearing

- Replacement bearing TB5 (see page 118)
- Replacement screw M4 (see page 118)

Catalogue Code **Product Group**
R747 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 1912 B	19.00	57.00	12.00	6.35	PL 12 12 1.5	9314350013841
R 1912 B 1/2	19.00	65.00	12.00	12.70	PL 12 12 1.5	9314350013858



IMPORTANT: When locating inserts, hold inserts firmly into pocket when tightening screws.

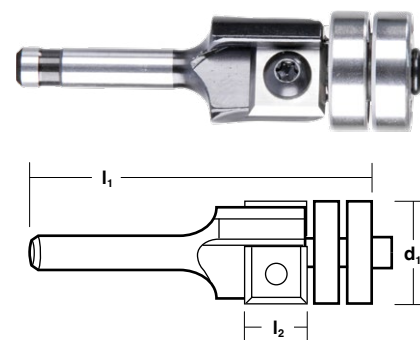
NOTE: Part No's include cutter bodies complete with Inserts, Screws and Bearing if applicable. End Cutting Inserts, have End Cutting Clearance.

2 Flute - Flush Trimming Bit - Double Bearing

- Double bearing
- Replacement bearing TB5 (see page 118)

Catalogue Code R748
Product Group Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 1912 BB	19.00	61.00	12.00	6.35	PL 12 12 1.5	9314350014473
R 1912 BB 1/2	19.00	69.00	12.00	12.70	PL 12 12 1.5	9314350014480

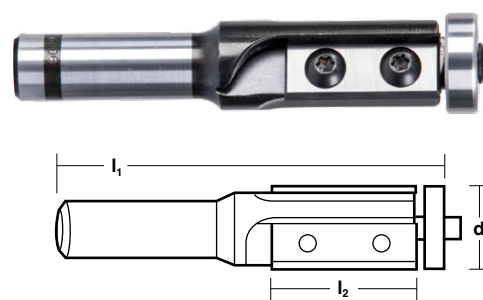


2 Flute - Flush Trimming Bit - One Bearing

- One bearing
- Replacement bearing TB5 (see page 118)

Catalogue Code R749
Product Group Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 1930 B 1/2	19.00	82.00	30.00	12.70	PL 30 12 1.5	9314350013865
R 1940 B 1/2	19.00	93.00	40.00	12.70	PL 40 12 1.5	9314350014497

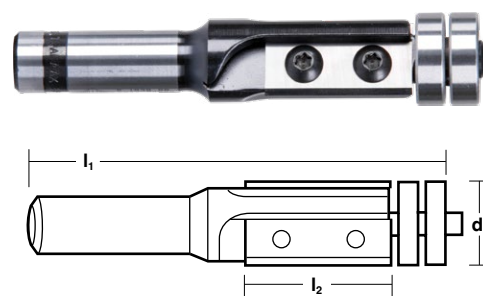


2 Flute - Flush Trimming Bit - Double Bearing

- Double bearing
- Replacement bearing TB5 (see page 118)

Catalogue Code R750
Product Group Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 1930 BB 1/2	19.00	93.00	30.00	12.70	PL 30 12 1.5	9314350014503
R 1940 BB 1/2	19.00	105.00	40.00	12.70	PL 40 12 1.5	9314350014367

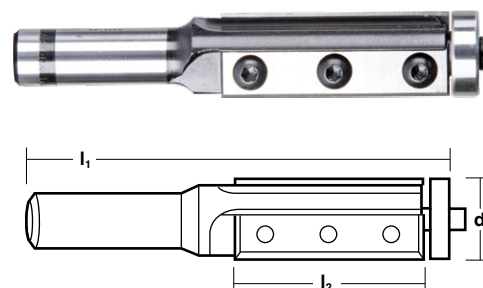


2 Flute - Flush Trimming Bit - One Bearing

- One bearing
- 3 hole inserts used for greater support

Catalogue Code R751
Product Group Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 1950 B 1/2 - 3	19.00	100.00	50.00	12.70	PL 50 12 1.7 E/C	9314350014510



IMPORTANT: When locating inserts, hold inserts firmly into pocket when tightening screws.

NOTE: Part No's include cutter bodies complete with Inserts, Screws and Bearing if applicable. End Cutting Inserts, have End Cutting Clearance.

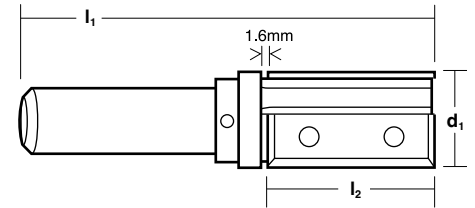
2 Flute – Inverted Flush Trimming Bit

- Supplied with end cutting inserts when new
- Retaining ring TZR 3

Catalogue Code Product Group

R752 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Replace. Bearings	Barcode
RV 1930 B 1/2	19.05	78.00	30.00	12.70	PL 29.5 12 1.5 EC	TB-4	9314350017863
RV 1940 B 1/2	19.05	88.00	40.00	12.70	PL 39.5 12 1.5 EC	TB-4	9314350014619
RV 2440 B 1/2	24.00	88.00	40.00	12.70	PL 39.5 12 1.5 EC	TB-20	9314350016033
RV 2830 B 1/2	28.60	78.00	30.00	12.70	PL 29.5 12 1.5 EC	TB-18	9314350017900
RV 2840 B 1/2	28.60	88.00	40.00	12.70	PL 39.5 12 1.5 EC	TB-18	9314350017917
RV 2850 B 1/2 - 2	28.60	98.00	50.00	12.70	PL 49.5 12 1.5 EC	TB-18	9314350025035



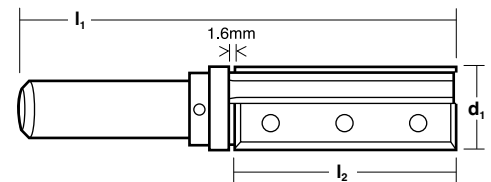
2 Flute – Inverted Flush Trimming Bit

- Retaining ring TZR 3
- Replacement screw M4 (see page 118)

Catalogue Code Product Group

R753 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Replace. Bearings	Barcode
RV 1950 B 1/2 - 3	19.05	98.00	50.00	12.70	PL 50 12 1.7 EC	TB-4	9314350017887
RV 2450 B 1/2 - 3	24.00	98.00	50.00	12.70	PL 50 12 1.7 EC	TB-20	9314350017894



Single Flute – Straight Bit

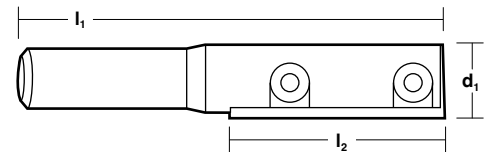
- Use end cutting inserts for plunging and trenching
- Supplied with end cutting inserts when new

Catalogue Code Product Group

R754 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
RS 1230 1/2	12.00	75.00	30.00	12.70	PL 29.5 9 1.5 EC	9314350014527
RS 12.7 30 1/2	12.70	75.00	30.00	12.70	PL 29.5 9 1.5 EC	9314350014534
RS 1630 1/2	16.00	85.00	30.00	12.70	PL 29.5 12 1.5 EC	9314350014558
RS 1640 1/2	16.00	85.00	40.00	12.70	PL 39.5 12 1.5 EC	9314350013896
RS 1930 1/2*	19.00	85.00	30.00	12.70	PL 29.5 12 1.5 EC	9314350014572
RS 1940 1/2*	19.00	85.00	40.00	12.70	PL 39.5 12 1.5 EC	9314350013919
RS 1940 16*	19.00	85.00	40.00	16.00	PL 39.5 12 1.5 EC	9314350013926
RS 2040 1/2*	20.00	85.00	40.00	12.70	PL 39.5 12 1.5 EC	9314350013933
RS 2040 16*	20.00	85.00	40.00	16.00	PL 39.5 12 1.5 EC	9314350013940

*These tools will be deleted from the range once current stocks are sold out.



Single Flute – Straight Bit

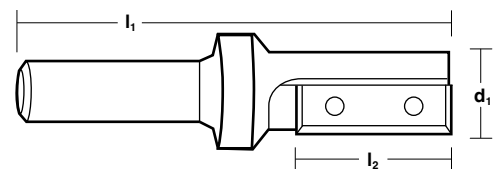
- Use end cutting inserts for plunging and trenching
- Replacement screw M3 (see page 118)

Catalogue Code Product Group

R755 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
RSP 12.730 1/2*	12.70	85.00	30.00	12.70	PL 29.5 9 1.5 EC	9314350019515
RSP 1640 1/2*	16.00	90.00	40.00	12.70	PL 39.5 9 1.5 EC	9314350019539

*These tools will be deleted from the range once current stocks are sold out.



IMPORTANT: When locating inserts, hold inserts firmly into pocket when tightening screws.

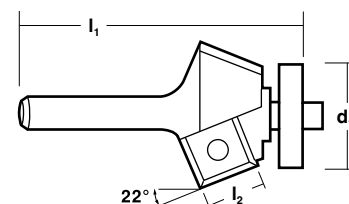
NOTE: Part No's include cutter bodies complete with Inserts, Screws and Bearing if applicable. End Cutting Inserts, have End Cutting Clearance.

2 Flute - Bevel Trimming Bit - 22°

- Replacement bearing TB5 (see page 118)
- Replacement screw M4 (see page 118)

Catalogue Code **Product Group**
R756 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 22 B	19.00	54.00	12.00	6.35	PL 12 12 1.5	9314350013872
R 22 B 1/2	19.00	58.00	12.00	12.70	PL 12 12 1.5	9314350013889

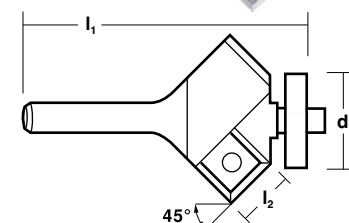


2 Flute - Bevel Trimming Bit - 45°

- Replacement bearing TB5 (see page 118)
- Replacement screw M4 (see page 118)

Catalogue Code **Product Group**
R757 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R 45 B	19.00	54.00	12.00	6.35	PL 12 12 1.5	9314350014596
R 45 B 1/2	19.00	58.00	12.00	12.70	PL 12 12 1.5	9314350014602

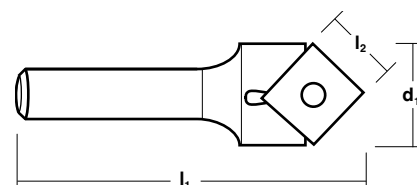


Single Flute - Vee Groove Bit - 91°

- Cuts included angle of 91°
- Replacement screw M4 (see page 118)

Catalogue Code **Product Group**
R758 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
RVG 91 1/2	18.00	60.00	12.00	12.70	PL 12 12 1.5	9314350016552

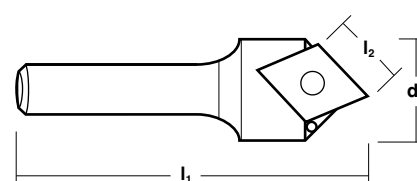


Single Flute - Vee Groove Bit - 90°

- Cuts included angle of 90°
- Replacement screw M4 (see page 118)

Catalogue Code **Product Group**
R759 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
RVG 90 1/2	25.00	68.00	15.50	12.70	PLR 20 12	9314350016569



IMPORTANT: When locating inserts, hold inserts firmly into pocket when tightening screws.

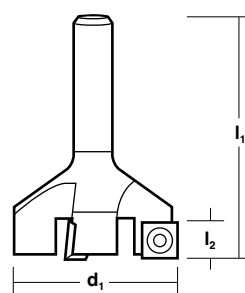
NOTE: Part No's include cutter bodies complete with Inserts, Screws and Bearing if applicable. End Cutting Inserts, have End Cutting Clearance.

3 Flute – Surface Planer

- For use only in securely mounted machines
- Care should be taken with speed selection

Catalogue Code **Product Group**
R760 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R3 5512 1/2	55.00	78.00	12.00	12.70	PL 12 12 1.5	9314350014732

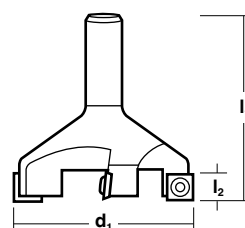


4 Flute – Surface Planer

- For use only in securely mounted machines
- Care should be taken with speed selection

Catalogue Code **Product Group**
R761 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Insert No.	Barcode
R4 8012 16	80.00	83.00	12.00	16.00	PL 12 12 1.5	9314350016064
R4 8012 20	80.00	83.00	12.00	20.00	PL 12 12 1.5	9314350017139



IMPORTANT: When locating inserts, hold inserts firmly into pocket when tightening screws.

NOTE: Part No's include cutter bodies complete with Inserts, Screws and Bearing if applicable. End Cutting Inserts, have End Cutting Clearance.

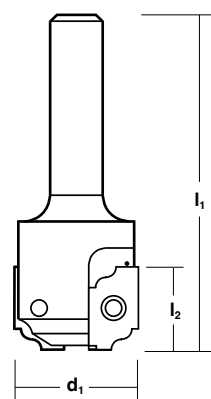
Multi Shape Profile Bit (Without Inserts)

- Use the standard range of shapes available or custom design your own shape

Catalogue Code **Product Group**
R763 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Barcode
RMS 200 1/2	30.00	75.00	20.00	12.70	9314350020405

- Replacement Insert - 20 x 12 x 2.0
- Replacement Screw - M4
- Replacement Torx Key - T15
(see page 110)

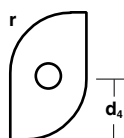


Multi Shape Profile Bit

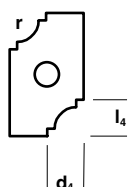
- Use the standard range of shapes available or custom design your own shape
- Carbide Inserts for high wear resistance

Catalogue Code **Product Group**
R762 Z0920

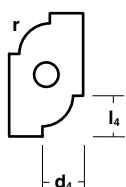
Part No.	d ₄ mm	l ₃ mm	l ₄ mm	Radius r mm	v	Barcode
RMST 201	-	-	9.52	9.52	-	9314350022034
RMST 202	5.90	-	5.90	3.50	-	9314350022041
RMST 203	6.60	-	6.60	5.00	-	9314350022058
RMST 204	7.70	-	7.00	3.50	-	9314350022065
RMST 205	8.58	6.05	10.45	-	35°	9314350022072
RMST 206	6.60	-	5.00	2.50	-	9314350022089
RMST 207	6.70	-	5.50	11.68	-	9314350022096
BLANK INSERT						
RMSTB 20122						9314350022102



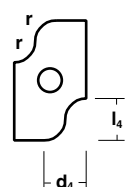
RMST 201



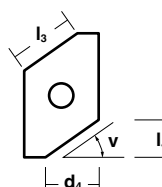
RMST 202



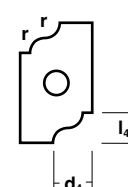
RMST 203



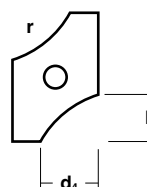
RMST 204



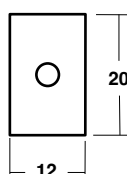
RMST 205



RMST 206



RMST 207



Blank Inserts onto which the profile can be ground NB. These blanks will not fit onto the body until ground.
Tip Thickness 2mm.

RMSTB 20122

IMPORTANT: When locating inserts, hold inserts firmly into pocket when tightening screws.

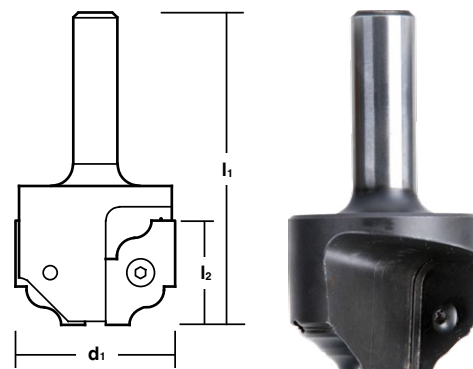
Multi Shape Profile Bit (Without Inserts)

- Use the standard range of shapes available or custom design your own shape

Catalogue Code **Product Group**
R765 Z0920

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Barcode
RMS 300 1/2	46.00	90.00	30.00	12.70	9314350020412
RMS 300 16	46.00	90.00	30.00	16.00	9314350020429

- Replacement Insert - 20 x 12 x 2.0
- Replacement Screw - M4
- Replacement Torx Key - T15
(see page 118)



Multi Shape Profile Bit

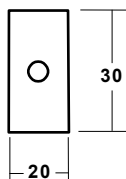
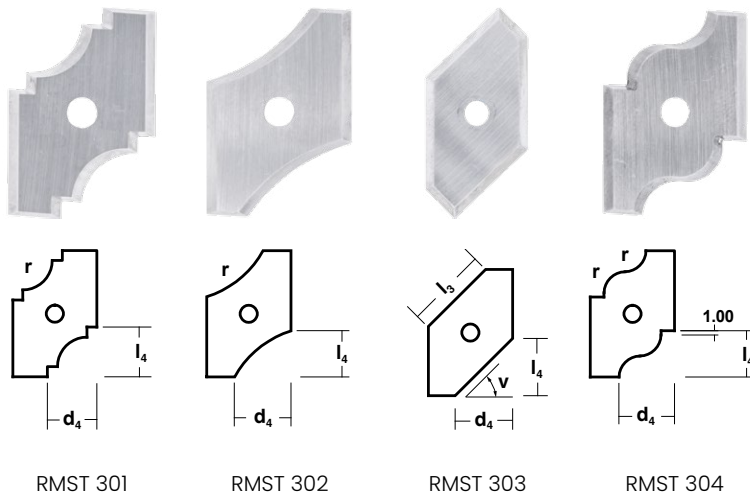
- Use the standard range of shapes available or custom design your own shape
- Carbide Inserts for high wear resistance

Catalogue Code **Product Group**
R764 Z0920

Part No.	d ₄ mm	l ₃ mm	l ₄ mm	Radius r mm	v	Barcode
RMST 301	11.80	-	11.80	7.00	-	9314350022119
RMST 302	13.47	-	11.00	23.35	-	9314350022126
RMST 303	13.61	13.61	19.25	-	45°	9314350022133
RMST 304	13.20	-	11.00	5.00	-	9314350022140

BLANK INSERT

RMSTB 30202	9314350022157
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RMSTB 30202

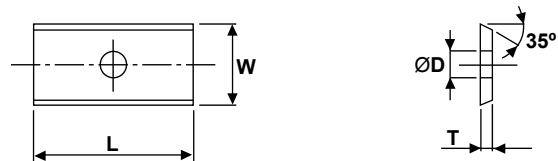
Blank inserts onto which the profile can be ground NB. These blanks will not fit onto the body until ground.
Tip Thickness 2mm.

IMPORTANT: When locating inserts, hold inserts firmly into pocket when tightening screws.

Indexable Inserts – Carbide

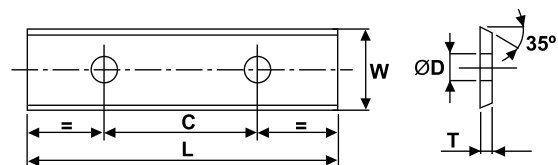
Catalogue Code **Product Group**
R766 Z0920

Part No.	Dimensions (mm)				Cutting Edges	ØD	Barcode
	L	W	T				
PL 7.65 12 1.5	7.65	12.00	1.50		2	4.00	9314350024014
PL 9.0 12 1.5	9.00	12.00	1.50		2	4.00	9314350024021
PL 15 12 1.5	15.00	12.00	1.50		2	4.00	9314350024038
PL 20 12 1.5	20.00	12.00	1.50		2	4.00	9314350024045



Catalogue Code **Product Group**
R767 Z0920

Part No.	Dimensions (mm)						Barcode
	L	W	T	Cutting Edges	ØD	C	
PL 25 12 1.5	25.00	12.00	1.50	2	4.00	14.00	9314350024052
PL 30 12 1.5	30.00	12.00	1.50	2	4.00	14.00	9314350024069
PL 40 12 1.5	40.00	12.00	1.50	2	4.00	26.00	9314350024076
PL 50 12 1.5	50.00	12.00	1.50	2	4.00	26.00	9314350024083
PL 60 12 1.5	60.00	12.00	1.50	2	4.00	26.00	9314350024090



Catalogue Code **Product Group**
R768 Z0920

Part No.	Dimensions (mm)				Cutting Edges	ØD	Barcode
	L	W	T				
PL 12 12 1.5	12.00	12.00	1.50		4	4.00	9314350024120



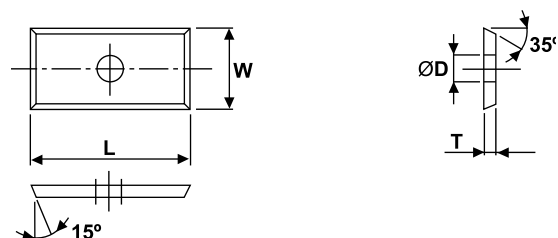
Catalogue Code **Product Group**
D769 Z0920

Part No.	Dimensions (mm)				Cutting Edges	ØD	Barcode
	L	W	T				
PL 14 14 1.5	14.00	14.00	1.50		4	8.50	9314350024137
PL 14 14 2	14.00	14.00	2.00		4	6.50	9314350024144



Catalogue Code **Product Group**
R770 Z0920

Part No.	Dimensions (mm)				Cutting Edges	ØD	Barcode
	L	W	T				
PL 19.5 12 1.5 E/C	19.50	12.00	1.50		4	4.00	9314350024151



EC = End Cut

INSERT BITS

IMPORTANT: When locating inserts, hold inserts firmly into pocket when tightening screws.

Indexable Inserts - Carbide

Catalogue Code R771 Product Group Z0920

Part No.	Dimensions (mm)						Barcode
	L	W	T	Cutting Edges	ØD	C	
PL 29.5 9 1.5 EC	29.50	9.00	1.50	4	4.00	14.00	9314350024168
PL 29.5 12 1.5 E/C	29.50	12.00	1.50	4	4.00	14.00	9314350024175
PL 39.5 9 1.5 E/C	39.50	9.00	1.50	4	4.00	26.00	9314350024182
PL 39.5 12 1.5 EC	39.50	12.00	1.50	4	4.00	26.00	9314350024199
PL 49.5 12 1.5 EC	49.50	12.00	1.50	4	4.00	26.00	9314350024205
PL 59.5 12 1.5 EC	59.50	12.00	1.50	4	4.00	26.00	9314350024212

EC = End Cut

Catalogue Code R772 Product Group Z0920

Part No.	Dimensions (mm)						Barcode
	L	W	T	Cutting Edges	ØD	C	
PL 50 12 1.7 E/C	50.00	12.00	1.70	4	4.00	37.00	9314350024229

EC = End Cut

Catalogue Code R773 Product Group Z0920

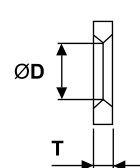
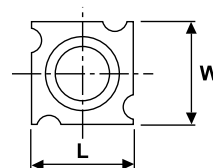
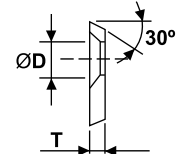
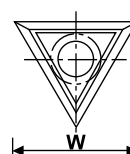
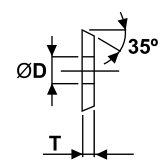
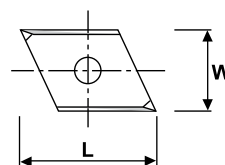
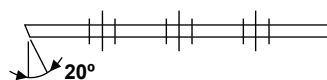
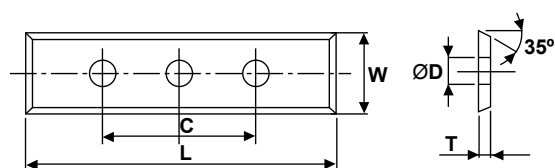
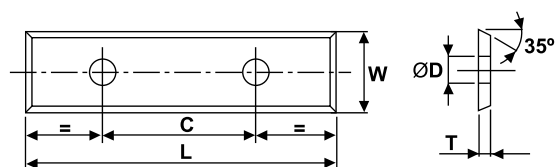
Part No.	Dimensions (mm)						Barcode
	L	W	T	Cutting Edges	ØD		
PLR 20 12	20.00	12.00	1.50	2	4.00		9314350024236

Catalogue Code R774 Product Group Z0920

Part No.	Dimensions (mm)						Barcode
	L	W	T	Cutting Edges	ØD		
PLT 22	-	22.00	2.00	3	6.50		9314350024243

Catalogue Code R775 Product Group Z0920

Part No.	Dimensions (mm)						Barcode
	L	W	T	Cutting Edges	ØD		
PLS 18	18.00	18.00	1.95	4	10.30		9314350024250



Replacement Parts

- Replacement inserts & parts for replacement insert router bits

Part No.	Replacement Parts Description	
T 10	Torx Key	All bits prefix RSP
M4	Socket Head Screw	All bits prefix R & RV
M3	Torx Head Screw	All bits prefix RSP
M3.5	Torx Head Screw	All bits prefix RS
M4	Socket Head Screw	Bearing screw - All bits
TB5	Replacement Bearing	All bits prefix R
TB4 or TB20 or TB18	Replacement Bearing	All bits prefix RV

NOTE

- All straight Router Bits without bearings or with a bearing on the shank, are supplied with end cutting inserts.
- Inserts can be removed and replaced without removing cutter from the routing machine.

CAUTION

- DO NOT OVER TIGHTEN TORX SCREWS
- When tightening screws, ensure that inserts are held firmly into pocket for correct location
- Ensure tip seating is free of burrs and resin when changing blades.

IMPORTANT: When locating inserts, hold inserts firmly into pocket when tightening screws.



DIAMOND TIPPED (PCD) & COATED ROUTER BITS

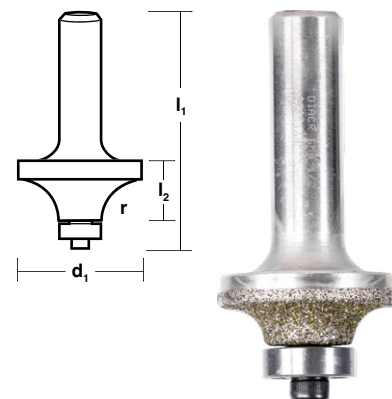
120	45° CHAMFER BIT
120	45° INVERTED CHAMFER BIT
124	DIAMOND (PCD) TIPPED FLUSH TRIMMING BIT
126	HINGE BORING BIT
125	PROFILE BIT - ROUNDING OVER BIT
125	PROFILE BIT - VEE GROOVE / CHAMFER BIT
121	REPLACEMENT BEARING - RUBBER SEALED
120	ROUNDING OVER BIT
122	STRAIGHT BIT
124	STRAIGHT BIT - EXTREME PERFORMANCE
123	STRAIGHT BIT - HIGH PERFORMANCE
123	STRAIGHT FLUTE
127	THROUGH BIT
121	TRIM BIT
126	WOOD BORING BIT

Rounding Over Bit

- Ideal for use in a wide range of materials such as marble, granite, fibreglass, ceramics, solid surface materials and some types of plastics, glass and graphite

Catalogue Code **Product Group**
R776 Z0916

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Radius r mm	Shank inch	Bearing mm	Barcode
DIACR 3.5 MB 1/2	27.00	65.00	8.00	3.50	1/2	TBRS 40	9314350017931
DIACR 6 MB 1/2	30.00	70.00	14.00	6.00	1/2	TBRS 41	9314350017948
DIACR 10 MB 1/2	37.00	75.00	16.00	10.00	1/2	TBRS 40	9314350017955
DIACR 12 MB 1/2	43.00	75.00	18.00	12.00	1/2	TBRS 41	9314350017962

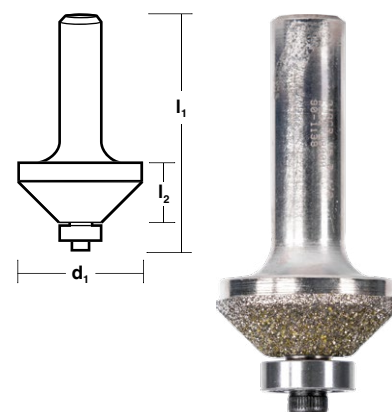


45° Chamfer Bit

- Ideal for use in a wide range of materials such as marble, granite, fibreglass, ceramics, solid surface materials and some types of plastics, glass and graphite

Catalogue Code **Product Group**
R778 Z0916

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank inch	Bearing mm	Barcode
DIACR 45 B 1/2	30.00	75.00	14.00	1/2	TBRS 41	9314350017986

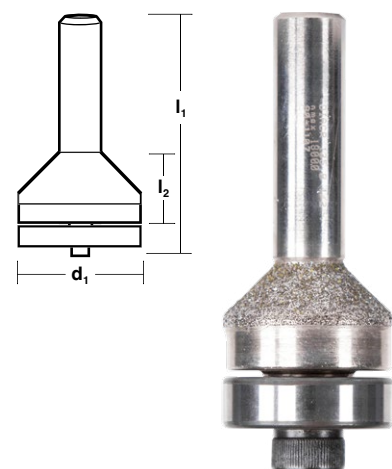


45° Inverted Chamfer Bit

- Ideal for use in a wide range of materials such as marble, granite, fibreglass, ceramics, solid surface materials and some types of plastics, glass and graphite

Catalogue Code **Product Group**
R784 Z0916

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank inch	Bearing mm	Barcode
DIACR 135 B 1/2	30.00	75.00	17.00	1/2	TBRS 42	9314350017979

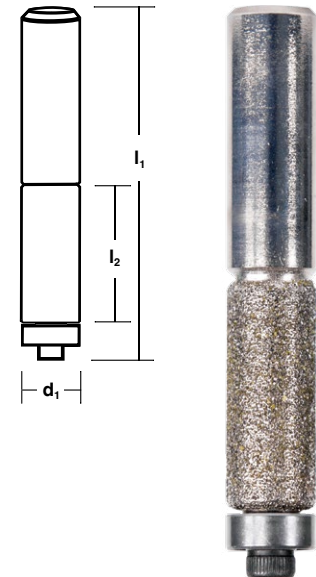


Trim Bit

- Ideal for use in a wide range of materials such as marble, granite, fibreglass, ceramics, solid surface materials and some types of plastics, glass and graphite

Catalogue Code	Product Group
R777	Z0916

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank inch	Bearing mm	Barcode
DIACR 12730 B	12.70	70.00	29.00	1/4	TBRS 43	9314350026599
DIACR 12730 B 1/2	12.70	70.00	29.00	1/2	TBRS 43	9314350017993

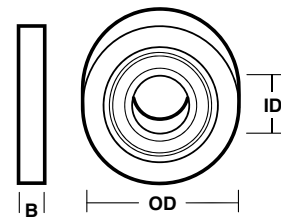


Replacement Bearing – Rubber Sealed

- Overall diameters include: 12.7mm, 16mm, 19mm & 30mm

Catalogue Code	Product Group
R779	Z0916

Part No.	OD mm	ID mm	B mm	Barcode
TBRS 40	19.00	5.00	6.00	9314350018013
TBRS 41	16.00	5.00	5.00	9314350018020
TBRS 42	30.00	10.00	9.00	9314350018037
TBRS 43	12.70	4.76	4.76	9314350018006



Straight Bit

- For routing panels of raw and coating hardboard, MDF and multi-layer panels
- Polished, Polycrystalline Diamond (PCD)
- Sheer angle tips
- Open flutes provide for faster and easier chip clearance

Catalogue Code Product Group
P001 Z0914

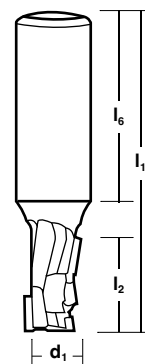
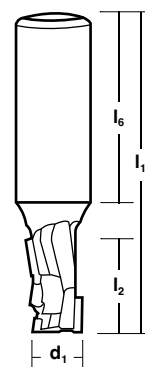
Right Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIATR 10M 12	10.00	75.00	25.00	40.00	12.00	3+1	9314350018693
DIATR 12M 12	12.00	75.00	25.00	40.00	12.00	3+1	9314350018709
DIATR XE 12M 12	12.00	85.00	35.00	40.00	12.00	4+1	9314350020436
DIATR 12M 25	12.00	75.00	25.00	55.00	25.00	3+1	9314350020443
DIATR 14M 16	14.00	85.00	25.00	50.00	16.00	3+1	9314350020450
DIATR 16M 16	16.00	85.00	25.00	50.00	16.00	3+1	9314350020467
DIATR XE 16M 16	16.00	95.00	35.00	50.00	16.00	4+1	9314350020474
DIATR XXE 16M 16	16.00	103.00	43.00	50.00	16.00	5+1	9314350020481
DIATR 16M 20	16.00	85.00	25.00	50.00	20.00	3+1	9314350018716
DIATR XE 16M 20	16.00	95.00	35.00	50.00	20.00	4+1	9314350020498
DIATR XXE 16M 20	16.00	103.00	43.00	50.00	20.00	5+1	9314350020504
DIATR 18M 16	18.00	85.00	25.00	50.00	16.00	3+1	9314350020511
DIATR XE 18M 16	18.00	96.00	35.00	50.00	16.00	4+1	9314350020528
DIATR 18M 20	18.00	85.00	25.00	50.00	20.00	3+1	9314350018723
DIATR XE 18M 20	18.00	96.00	35.00	50.00	20.00	4+1	9314350018839
DIATR XXE 18M 20	18.00	103.00	43.00	50.00	20.00	5+1	9314350020535
DIATR 18M 25	18.00	90.00	25.00	55.00	25.00	3+1	9314350020542
DIATR XE 18M 25	18.00	100.00	35.00	55.00	25.00	4+1	9314350020559
DIATR XXE 18M 25	18.00	108.00	43.00	55.00	25.00	5+1	9314350020566
DIATR 20M 20	20.00	85.00	25.00	50.00	20.00	3+1	9314350018730
DIATR XE 20M 20	20.00	95.00	35.00	50.00	20.00	4+1	9314350020573
DIATR XXE 20M 20	20.00	103.00	43.00	50.00	20.00	5+1	9314350023765
DIATR XXXE 20M 20	20.00	112.00	52.00	50.00	20.00	6+1	9314350020597
DIATR 20M 25	20.00	90.00	25.00	55.00	25.00	3+1	9314350020603
DIATR XE 20M 25	20.00	100.00	35.00	55.00	25.00	4+1	9314350020610
DIATR XXE 20M 25	20.00	108.00	43.00	55.00	25.00	5+1	9314350020627
DIATR XXXE 20M 25	20.00	117.00	52.00	55.00	25.00	6+1	9314350020634

Catalogue Code Product Group
P002 Z0914

Left Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIATL 10M 12	10.00	75.00	25.00	40.00	12.00	3+1	9314350020641
DIATL 12M 12	12.00	75.00	25.00	40.00	12.00	3+1	9314350020658
DIATL XE 12M 12	12.00	85.00	35.00	40.00	12.00	4+1	9314350020665
DIATL 12M 25	12.00	75.00	25.00	55.00	25.00	3+1	9314350020672
DIATL 14M 16	14.00	85.00	25.00	50.00	16.00	3+1	9314350020689
DIATL 16M 16	16.00	85.00	25.00	50.00	16.00	3+1	9314350020696
DIATL XE 16M 16	16.00	95.00	35.00	50.00	16.00	4+1	9314350020702
DIATL XXE 16M 16	16.00	103.00	43.00	50.00	16.00	5+1	9314350020719
DIATL 16M 20	16.00	85.00	25.00	50.00	20.00	3+1	9314350020726
DIATL XE 16M 20	16.00	95.00	35.00	50.00	20.00	4+1	9314350020733
DIATL XXE 16M 20	16.00	103.00	43.00	50.00	20.00	5+1	9314350020740
DIATL 18M 16	18.00	85.00	25.00	50.00	16.00	3+1	9314350020757
DIATL XE 18M 16	18.00	96.00	35.00	50.00	16.00	4+1	9314350020764
DIATL 18M 20	18.00	85.00	25.00	50.00	20.00	3+1	9314350020771
DIATL XE 18M 20	18.00	96.00	35.00	50.00	20.00	4+1	9314350020788
DIATL XXE 18M 20	18.00	103.00	43.00	50.00	20.00	5+1	9314350020795
DIATL 18M 25	18.00	90.00	25.00	55.00	25.00	3+1	9314350020801
DIATL XE 18M 25	18.00	100.00	35.00	55.00	25.00	4+1	9314350020818
DIATL XXE 18M 25	18.00	108.00	43.00	55.00	25.00	5+1	9314350020825
DIATL 20M 20	20.00	85.00	25.00	50.00	20.00	3+1	9314350020832
DIATL XE 20M 20	20.00	95.00	35.00	50.00	20.00	4+1	9314350020849
DIATL XXE 20M 20	20.00	103.00	43.00	50.00	20.00	5+1	9314350047723
DIATL XXXE 20M 20	20.00	112.00	52.00	50.00	20.00	6+1	9314350020863
DIATL 20M 25	20.00	90.00	25.00	55.00	25.00	3+1	9314350020870
DIATL XE 20M 25	20.00	100.00	35.00	55.00	25.00	4+1	9314350020887
DIATL XXE 20M 25	20.00	108.00	43.00	55.00	25.00	5+1	9314350020894
DIATL XXXE 20M 25	20.00	117.00	52.00	55.00	25.00	6+1	9314350020900



Straight Flute

- Ideal for CNC routing and contouring MDF, HDF, Plywood, sandwich panels (with or without veneer, paper or plastic coating)
- Polished, Polycrystalline Diamond (PCD)
- Full carbide bodies up to 12mm diameter

Catalogue Code	Product Group	Right Hand						
P003	Z0914							
Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode	
DIATR S 6M 12	6.00	70.00	12.00	40.00	12.00	1	9314350020917	
DIATR S 8M 12	8.00	70.00	12.00	40.00	12.00	2	9314350020924	
DIATR S 10M 12	10.00	70.00	12.00	40.00	12.00	2	9314350020931	
DIATR SX 10M 12	10.00	70.00	22.00	40.00	12.00	2	9314350026315	
DIATR S 12M 12	12.00	70.00	25.00	40.00	12.00	2	9314350020955	
DIATR S 16M 16	16.00	85.00	25.00	50.00	16.00	2	9314350020962	
DIATR SXE 16M 16	16.00	95.00	35.00	50.00	16.00	2	9314350020979	

Catalogue Code	Product Group	Left Hand						
P004	Z0914							
Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode	
DIATL S 6M 12	6.00	70.00	12.00	40.00	12.00	1	9314350020986	
DIATL S 8M 12	8.00	70.00	12.00	40.00	12.00	2	9314350020993	
DIATL S 10M 12	10.00	70.00	12.00	40.00	12.00	2	9314350021006	
DIATL SX 10M 12	10.00	70.00	22.00	40.00	12.00	2	9314350046795	
DIATL S 12M 12	12.00	70.00	25.00	40.00	12.00	2	9314350021020	
DIATL S 16M 16	16.00	85.00	25.00	50.00	16.00	2	9314350021037	
DIATL SXE 16M 16	16.00	95.00	35.00	50.00	16.00	2	9314350021044	



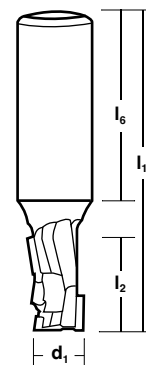
DIAMOND

Straight Bit – High Performance

- High performance tools for routing panels of raw and coated board, MDF, and multi-layer panels
- Shear angle tips allow for increased feeds and low noise
- Polished polycrystalline diamond provides excellent finish
- Open flutes provide faster and easier chip clearance

Catalogue Code	Product Group	Right Hand						
P005	Z0914							
Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode	
DIATR HP 18M 20	18.00	85.00	28.00	50.00	20.00	6+1	9314350021051	
DIATR XEHP 18M 20	18.00	95.00	35.00	50.00	20.00	7+1	9314350021068	
DIATR HP 18M 25	18.00	90.00	28.00	55.00	25.00	6+1	9314350021075	
DIATR XEHP 18M 25	18.00	100.00	35.00	55.00	25.00	7+1	9314350021082	
DIATR HP 20M 20	20.00	85.00	28.00	50.00	20.00	6+1	9314350021099	
DIATR XEHP 20M 20	20.00	95.00	35.00	50.00	20.00	7+1	9314350021105	
DIATR XEHP 20M 20	20.00	110.00	48.00	50.00	20.00	9+1	9314350021112	
DIATR HP 20M 25	20.00	90.00	28.00	55.00	25.00	6+1	9314350021129	
DIATR XEHP 20M 25	20.00	100.00	35.00	55.00	25.00	7+1	9314350021136	
DIATR XEHP 20MM 25	20.00	115.00	48.00	55.00	25.00	9+1	9314350021143	

Catalogue Code	Product Group	Left Hand						
P006	Z0914							
Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode	
DIATL HP 18M 20	18.00	85.00	28.00	50.00	20.00	6+1	9314350021150	
DIATL XEHP 18M 20	18.00	95.00	35.00	50.00	20.00	7+1	9314350021167	
DIATL HP 18M 25	18.00	90.00	28.00	55.00	25.00	6+1	9314350021174	
DIATL XEHP 18M 25	18.00	100.00	35.00	55.00	25.00	7+1	9314350021181	
DIATL HP 20M 20	20.00	85.00	28.00	50.00	20.00	6+1	9314350021198	
DIATL XEHP 20M 20	20.00	95.00	35.00	50.00	20.00	7+1	9314350021204	
DIATL XEHP 20M 20	20.00	110.00	48.00	50.00	20.00	9+1	9314350021211	
DIATL HP 20M 25	20.00	90.00	28.00	55.00	25.00	6+1	9314350021228	
DIATL XEHP 20M 25	20.00	100.00	35.00	55.00	25.00	7+1	9314350021235	
DIATL XEHP 20MM 25	20.00	115.00	48.00	55.00	25.00	9+1	9314350021242	



Straight Bit – Extreme Performance

- Helical pattern router bit for raw and coated panels, MDF, multi layer panels, etc
- Thick tips provide for multiple resharpens
- Two way rotation
- Low noise
- Fast chip discharge
- For use in CNC machines
- Polished, Polycrystalline Diamond (PCD)

Catalogue Code **Product Group**
P007 Z0914

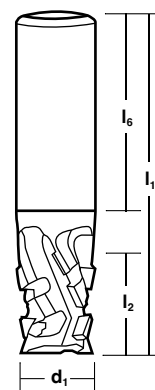
Right Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIATR XP 20M 20	20.00	83.00	23.00	50.00	20.00	5+1	9314350021259
DIATR XP 20M 25	20.00	93.00	28.00	55.00	25.00	7+1	9314350021266
DIATR XE XP 20M 25	20.00	100.00	35.00	55.00	25.00	8+1	9314350021273
DIATR XP 25M 20	25.00	83.00	23.00	50.00	20.00	5+1	9314350021280
DIATR XP 25M 25	25.00	88.00	23.00	55.00	25.00	5+1	9314350021297
DIATR XE XP 25M 25	25.00	100.00	35.00	55.00	25.00	8+1	9314350021303
DIATR XXE XP 25M 25	25.00	110.00	45.00	55.00	25.00	10+1	9314350021310
DIATR XXXE XP 25M 25	25.00	120.00	55.00	55.00	25.00	13+1	9314350021327

Catalogue Code **Product Group**
P008 Z0914

Left Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIATL XP 20M 20	20.00	83.00	23.00	50.00	20.00	5+1	9314350021334
DIATL XP 20M 25	20.00	93.00	28.00	55.00	25.00	7+1	9314350021341
DIATL XE XP 20M 25	20.00	100.00	35.00	55.00	25.00	8+1	9314350021358
DIATL XP 25M 20	25.00	83.00	23.00	50.00	20.00	5+1	9314350021365
DIATL XP 25M 25	25.00	88.00	23.00	55.00	25.00	5+1	9314350021372
DIATL XE XP 25M 25	25.00	100.00	35.00	55.00	25.00	8+1	9314350021389
DIATL XXE XP 25M 25	25.00	110.00	45.00	55.00	25.00	10+1	9314350021396
DIATL XXXE XP 25M 25	25.00	120.00	55.00	55.00	25.00	13+1	9314350021402

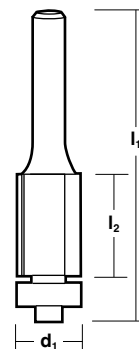


Diamond (PCD) Tipped Flush Trimming Bit

- Polished, Polycrystalline Diamond (PCD) tips
- PCD tips keep a sharp cutting edge much longer than tungsten carbide tips
- Excellent for extremely hard laminates

Catalogue Code **Product Group**
R535 Z0914

Part No.	d ₁ inch	d ₁ mm	l ₁ inch	l ₁ mm	l ₂ inch	l ₂ mm	Shank inch	Bearing No.	Barcode
DIATR S 8012 B	3/8	9.53	2-3/32	53.18	1/2	12.70	1/4	TB9	9314350025592
DIATR S 8016 B	1/2	12.70	2-7/32	56.36	5/8	15.88	1/4	TB11	9314350025608
DIATR S 8016 B 1/2	1/2	12.70	2-13/16	71.44	5/8	15.88	1/2	TB11	9314350025615

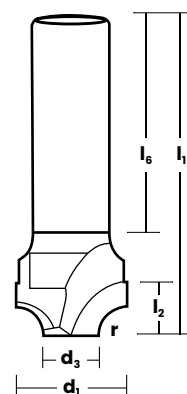


Profile Bit – Rounding Over Bit

- Custom bits can be manufactured on request
- Polished, Polycrystalline Diamond (PCD)

Catalogue Code **Product Group**
P011 Z0914

Part No.	d ₁ mm	d ₃ mm	l ₁ mm	l ₂ mm	l ₆ mm	Radius r mm	Shank mm	Barcode
DIAT RO 6MR 16	24.00	12.0	53.18	12.70	45.00	6.0	16.00	9314350021419
DIAT RO 10MR 16	32.00	12.0	56.36	15.88	45.00	10.0	16.00	9314350021426
DIAT RO 12MR 16	36.00	12.0	71.44	15.88	45.00	12.0	16.00	9314350021433

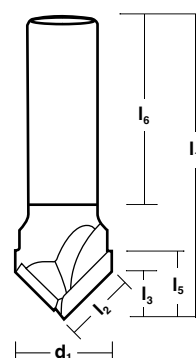


Profile Bit – Vee Groove / Chamfer Bit

- Custom bits can be manufactured on request
- Polished, Polycrystalline Diamond (PCD)
- 90° included angle
- 45° from vertical

Catalogue Code **Product Group**
P012 Z0914

Part No.	d ₁ mm	Angle mm	l ₁ mm	l ₂ mm	l ₃ mm	l ₅ mm	l ₆ mm	Shank mm	Barcode
DIAT VGC 45D 16	22.63	45°	71.30	16.00	11.31	16.31	45.00	16.00	9314350021440



DIAMOND

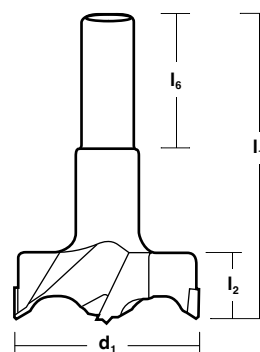
Hinge Boring Bit

- 10mm shank with flat
- For use on point-to-point boring and line machines on raw, melamine and MDF panels

Catalogue Code Product Group
P013 Z0914

Right Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIAT WD 15 R 57	15.00	57.00	25.00	32.00	10.00	4	9314350021457
DIAT WD 30 R 57	30.00	57.00	25.00	32.00	10.00	4	9314350021464
DIAT WD 30 R 70	30.00	70.00	25.00	45.00	10.00	4	9314350021471
DIAT WD 35 R 57	35.00	57.00	25.00	32.00	10.00	4	9314350021488
DIAT WD 35 R 70	35.00	70.00	25.00	45.00	10.00	4	9314350021495
DIAT WD 40 R 57	40.00	57.00	25.00	32.00	10.00	4	9314350021501
DIAT WD 40 R 70	40.00	70.00	25.00	45.00	10.00	4	9314350021518



Catalogue Code Product Group
P014 Z0914

Left Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIAT WD 15 L 57	15.00	57.00	25.00	32.00	10.00	4	9314350021525
DIAT WD 30 L 57	30.00	57.00	25.00	32.00	10.00	4	9314350021532
DIAT WD 30 L 70	30.00	70.00	25.00	45.00	10.00	4	9314350021549
DIAT WD 35 L 57	35.00	57.00	25.00	32.00	10.00	4	9314350021556
DIAT WD 35 L 70	35.00	70.00	25.00	45.00	10.00	4	9314350021563
DIAT WD 40 L 57	40.00	57.00	25.00	32.00	10.00	4	9314350021570
DIAT WD 40 L 70	40.00	70.00	25.00	45.00	10.00	4	9314350021587

DIAMOND

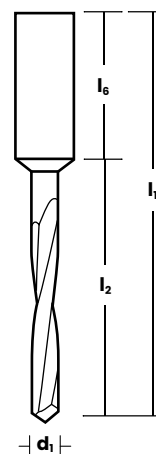
Wood Boring Bit

- Flat bottom (10mm shank with flat)
- For use on point-to-point boring and multi-spindle machines on raw, melamine and MDF panels

Catalogue Code Product Group
P015 Z0914

Right Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIAT WD 5 R 57	5.00	57.00	32.00	25.00	10.00	1	9314350022836
DIAT WD 5 R 70	5.00	70.00	45.00	25.00	10.00	1	9314350022843
DIAT WD 6 R 57	6.00	57.00	32.00	25.00	10.00	1	9314350022850
DIAT WD 6 R 70	6.00	70.00	45.00	25.00	10.00	1	9314350022867
DIAT WD 8 R 57	8.00	57.00	32.00	25.00	10.00	1	9314350022874
DIAT WD 8 R 70	8.00	70.00	45.00	25.00	10.00	1	9314350022881
DIAT WD 10 R 57	10.00	57.00	32.00	25.00	10.00	1	9314350022898
DIAT WD 10 R 70	10.00	70.00	45.00	25.00	10.00	1	9314350022904



Catalogue Code Product Group
P016 Z0914

Left Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIAT WD 5 L 57	5.00	57.00	32.00	25.00	10.00	1	9314350022911
DIAT WD 5 L 70	5.00	70.00	45.00	25.00	10.00	1	9314350022928
DIAT WD 6 L 57	6.00	57.00	32.00	25.00	10.00	1	9314350022935
DIAT WD 6 L 70	6.00	70.00	45.00	25.00	10.00	1	9314350022942
DIAT WD 8 L 57	8.00	57.00	32.00	25.00	10.00	1	9314350022959
DIAT WD 8 L 70	8.00	70.00	45.00	25.00	10.00	1	9314350022966
DIAT WD 10 L 57	10.00	57.00	32.00	25.00	10.00	1	9314350022973
DIAT WD 10 L 70	10.00	70.00	45.00	25.00	10.00	1	9314350022980

Through Bit

- 10mm shank with flat
- Polished, Polycrystalline Diamond (PCD)
- Makes through holes in raw, melamine and MDF panels
- For multi-spindle machines

Catalogue Code **Product Group**
P017 Z0914

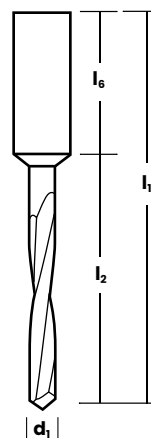
Right Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIAT WDT 5 R 57	5.00	57.00	32.00	25.00	10.00	1	9314350021594
DIAT WDT 5 R 70	5.00	70.00	45.00	25.00	10.00	1	9314350021600
DIAT WDT 6 R 57	6.00	57.00	32.00	25.00	10.00	1	9314350021617
DIAT WDT 6 R 70	6.00	70.00	45.00	25.00	10.00	1	9314350021624
DIAT WDT 8 R 57	8.00	57.00	32.00	25.00	10.00	1	9314350021631
DIAT WDT 8 R 70	8.00	70.00	45.00	25.00	10.00	1	9314350021648
DIAT WDT 10 R 57	10.00	57.00	32.00	25.00	10.00	1	9314350021655
DIAT WDT 10 R 70	10.00	70.00	45.00	25.00	10.00	1	9314350021662

Catalogue Code **Product Group**
P018 Z0914

Left Hand

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	l ₆ mm	Shank mm	z	Barcode
DIAT WDT 5 L 57	5.00	57.00	32.00	25.00	10.00	1	9314350021679
DIAT WDT 5 L 70	5.00	70.00	45.00	25.00	10.00	1	9314350047730
DIAT WDT 6 L 57	6.00	57.00	32.00	25.00	10.00	1	9314350021693
DIAT WDT 6 L 70	6.00	70.00	45.00	25.00	10.00	1	9314350021709
DIAT WDT 8 L 57	8.00	57.00	32.00	25.00	10.00	1	9314350021716
DIAT WDT 8 L 70	8.00	70.00	45.00	25.00	10.00	1	9314350021723
DIAT WDT 10 L 57	10.00	57.00	32.00	25.00	10.00	1	9314350021730
DIAT WDT 10 L 70	10.00	70.00	45.00	25.00	10.00	1	9314350021747



DIAMOND



DRILLING & BORING BITS

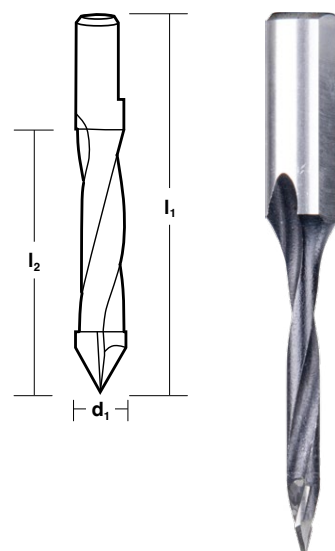
- 131** 2 FLUTE – ADJUSTABLE HINGE BORING BIT – CARBIDE TIPPED
- 141** 2 FLUTE – ROSETTE CUTTERS – CARBIDE TIPPED
- 133** 2 FLUTE – TOY WHEEL CUTTERS – CARBIDE TIPPED
- 139** ADJUSTABLE CIRCLE HOLE CUTTER
- 136** BRAD POINT BIT – CARBIDE TIPPED
- 130** DOWEL DRILL BIT – RIGHT HAND – CARBIDE TIPPED
- 135** DRILL COUNTERSINK – CARBIDE TIPPED
- 135** DRILL COUNTERSINK – CARBIDE TIPPED – REPLACEMENT DRILL
- 135** DRILL COUNTERSINK – HSS
- 135** DRILL COUNTERSINK – HSS – REPLACEMENT DRILL
- 134** DRILL COUNTERSINK WITH BALL BEARING DEPTH STOP – CARBIDE TIPPED
- 134** DRILL COUNTERSINK WITH BALL BEARING DEPTH STOP – REPLACEMENT DRILL
- 137** DRILL SAW – HSS (TIN COATED)
- 139** EXPANSION DRILL BIT
- 138** FORSTNER BIT – STEEL – IMPERIAL
- 132** HINGE BORING DRILL BIT – CARBIDE TIPPED
- 139** HINGE DRILL BITS
- 136** HOLLOW MORTICE CHISEL
- 140** PLUG CUTTERS
- 140** STEP DRILL SET
- 130** THROUGH BORING DRILL BIT – CARBIDE TIPPED

Through Boring Drill Bit – Carbide Tipped

- For multi spindle machines
- Suitable for Bench Press and secured Hand Drill
- Not suitable for portable router machines
- 10mm diameter shank x 26mm long with adjusting screw

<u>Catalogue Code</u>	<u>Product Group</u>				Right Hand
D801	A1132				
Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Barcode
WDT5R70	5.00	70.00	35.00	10.00	9314350009813
WDT8R70	8.00	70.00	35.00	10.00	9314350009837

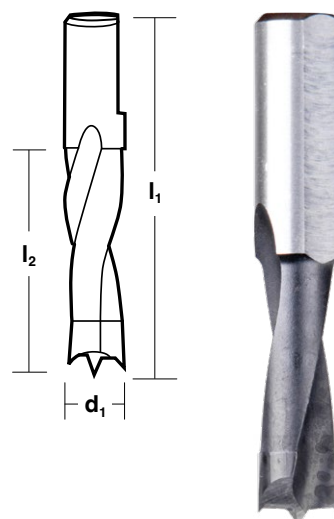
Left Hand					
Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Barcode
WDT5L70	5.00	70.00	35.00	10.00	9314350009820
WDT8L70	8.00	70.00	35.00	10.00	9314350009844



Dowel Drill Bit – Right Hand – Carbide Tipped

- For multi spindle machines
- Suitable for Bench Press and secured Hand Drill
- Not suitable for portable router machines
- 10mm diameter shank x 27mm long (56mm) or 35mm long (70mm) with adjusting screw in end

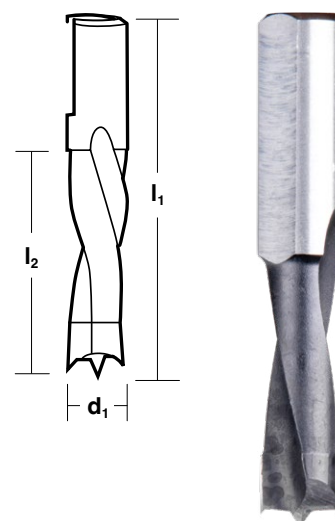
Catalogue Code	Product Group				Right Hand
D803	A1132				
Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Barcode
WD3R56	3.00	56.00	18.00	10.00	9314350021754
WD3R70	3.00	70.00	19.00	10.00	9314350021761
WD4R56	4.00	56.00	20.00	10.00	9314350019591
WD4R70	4.00	70.00	27.00	10.00	9314350021778
WD5R56	5.00	56.00	27.00	10.00	9314350009653
WD5R70	5.00	70.00	35.00	10.00	9314350009677
WD6R56	6.00	56.00	27.00	10.00	9314350009691
WD6R70	6.00	70.00	35.00	10.00	9314350009714
WD6.5R56	6.50	56.00	27.00	10.00	9314350021785
WD6.5R70	6.50	70.00	35.00	10.00	9314350021792
WD8R56	8.00	56.00	27.00	10.00	9314350009738
WD8R70	8.00	70.00	35.00	10.00	9314350009745
WD9R56	9.00	56.00	27.00	10.00	9314350009769
WD9R70	9.00	70.00	35.00	10.00	9314350009783
WD9.5R56	9.50	56.00	27.00	10.00	9314350009486
WD9.5R70	9.50	70.00	35.00	10.00	9314350009509
WD10R56	10.00	56.00	27.00	10.00	9314350009523
WD10R70	10.00	70.00	35.00	10.00	9314350009547
WD11R56	11.00	56.00	27.00	10.00	9314350009561
WD11R70	11.00	70.00	35.00	10.00	9314350009608
WD12R56	12.00	56.00	27.00	10.00	9314350009622
WD12R70	12.00	70.00	35.00	10.00	9314350009646
WD15R56	15.00	56.00	27.00	10.00	9314350021808
WD15R70	15.00	70.00	35.00	10.00	9314350018815



Dowel Drill Bit – Left Hand – Carbide Tipped

- For multi spindle machines
- Suitable for Bench Press and secured Hand Drill
- Not suitable for portable router machines
- 10mm diameter shank x 27mm long (56mm) or 35mm long (70mm) with adjusting screw in end

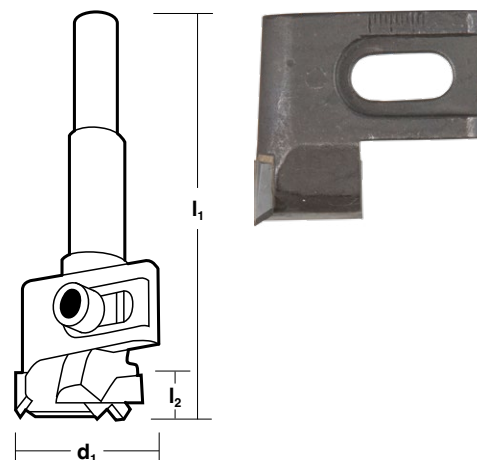
Catalogue Code	Product Group					
D804	A1132		Left Hand			
Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank mm	Barcode	
WD3L56	3.00	56.00	18.00	10.00	9314350021815	
WD3L70	3.00	70.00	19.00	10.00	9314350021822	
WD4L56	4.00	56.00	20.00	10.00	9314350019584	
WD4L70	4.00	70.00	27.00	10.00	9314350021839	
WD5L56	5.00	56.00	27.00	10.00	9314350009660	
WD5L70	5.00	70.00	35.00	10.00	9314350009684	
WD6L56	6.00	56.00	27.00	10.00	9314350009707	
WD6L70	6.00	70.00	35.00	10.00	9314350009721	
WD6.5L56	6.50	56.00	27.00	10.00	9314350021846	
WD6.5L70	6.50	70.00	35.00	10.00	9314350021853	
WD8L56	8.00	56.00	27.00	10.00	9314350009851	
WD8L70	8.00	70.00	35.00	10.00	9314350009752	
WD9L56	9.00	56.00	27.00	10.00	9314350009776	
WD9L70	9.00	70.00	35.00	10.00	9314350009790	
WD9.5L56	9.50	56.00	27.00	10.00	9314350009806	
WD9.5L70	9.50	70.00	35.00	10.00	9314350009493	
WD10L56	10.00	56.00	27.00	10.00	9314350009516	
WD10L70	10.00	70.00	35.00	10.00	9314350009530	
WD11L56	11.00	56.00	27.00	10.00	9314350009554	
WD11L70	11.00	70.00	35.00	10.00	9314350009592	
WD12L56	12.00	56.00	27.00	10.00	9314350009615	
WD12L70	12.00	70.00	35.00	10.00	9314350009639	
WD15L56	15.00	56.00	27.00	10.00	9314350021860	
WD15L70	15.00	70.00	35.00	10.00	9314350018808	



2 Flute – Adjustable Hinge Boring Bit – Carbide Tipped

- Adjusts from 20–50mm width
- Ideal for deep repetitive holes up to 75mm in depth
- For bench drill or secured portable hand drill only
- Not suitable for portable router machines

Catalogue Code	Product Group					
D805	A1132					
Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Shank		Barcode
TAHB50	20–50	97.00	11.00	3/8	9.53	9314350011724

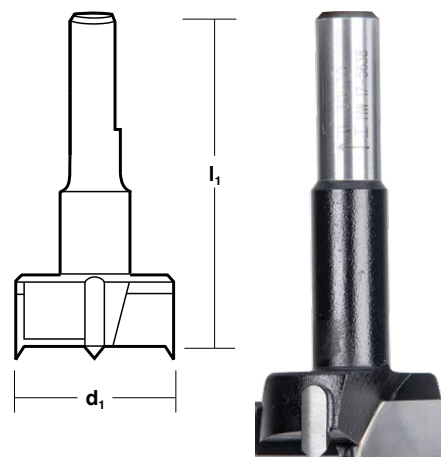


Hinge Boring Drill Bit – Carbide Tipped

- For multi spindle machines
- Suitable for Bench Press and secured Hand Drill
- Not suitable for portable router machines
- 10mm shank diameter with grub screw flat

Catalogue Code	Product Group				Right Hand
D806	A1132				
Part No.	d ₁ mm	l ₁ mm	Shank mm	Barcode	
WD20R56	20.00	56.00	10.00	9314350025400	
WD25R56	25.00	56.00	10.00	9314350010307	
WD30R56	30.00	56.00	10.00	9314350010345	
WD35R56	35.00	56.00	10.00	9314350010383	
WD40R56	40.00	56.00	10.00	9314350025417	
WD25R70	25.00	70.00	10.00	9314350010321	
WD30R70	30.00	70.00	10.00	9314350010369	
WD35R70	35.00	70.00	10.00	9314350010406	

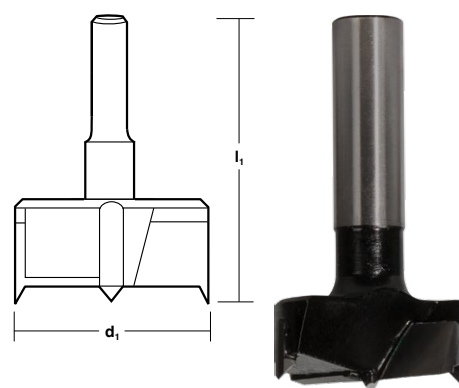
Catalogue Code	Product Group				Left Hand
D807	A1132				
Part No.	d ₁ mm	l ₁ mm	Shank mm	Barcode	
WD25L56	20.00	56.00	10.00	9314350010314	
WD30L56	25.00	56.00	10.00	9314350010352	
WD35L56	30.00	56.00	10.00	9314350010390	
WD40L56	40.00	56.00	10.00	9314350047945	
WD25L70	35.00	56.00	10.00	9314350010338	
WD30L70	25.00	70.00	10.00	9314350010376	
WD35L70	30.00	70.00	10.00	9314350010413	



Hinge Boring Drill Bit – Right Hand – Carbide Tipped

- For bench press and secured hand drill
- Ideal for drilling blind holes in solid wood, wood composites, plastic and laminated materials
- High quality two flute drill with two scribing teeth produces cleanly cut hole
- Not suitable for portable router machines

Catalogue Code	Product Group				
D808	A1132				
Part No.	d ₁ mm	l ₁ mm	Shank inch	Barcode	
TH 20 1/2	35.00	70.00	1/2	9314350002296	
TH 25 3/8	25.00	57.20	3/8	9314350002302	
TH 25 1/2	25.00	63.50	1/2	9314350002319	
TH 30 1/2	30.00	63.50	1/2	9314350002326	
TH 32 1/2	32.00	63.50	1/2	9314350002333	
TH 35 3/8	35.00	67.00	3/8	9314350002340	
TH 35 1/2	35.00	67.00	1/2	9314350007734	
TH 40 1/2	40.00	67.00	1/2	9314350017153	
TH 50 1/2	50.00	67.00	1/2	9314350017160	

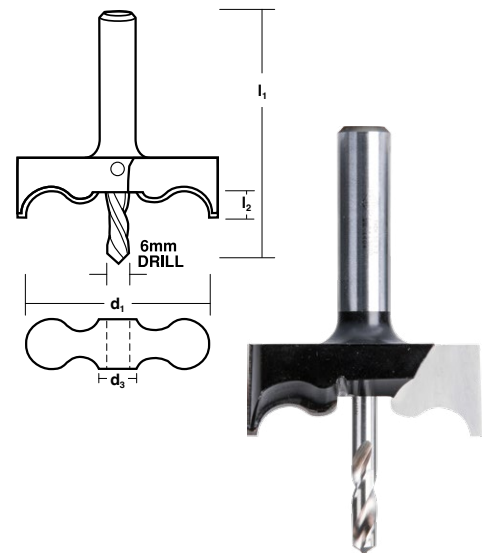


2 Flute - Toy Wheel Cutters - Carbide Tipped

- This bit gives the perfect wheel shape for toy making
- Available with a 6mm interchangeable drill
- Recommended for use in Bench or secured Hand Drills (not suitable for routing machines)

Catalogue Code **Product Group**
D809 A1132

Part No.	d ₁	d ₃	l ₁	l ₂	Shank		Barcode
	mm	mm	mm	mm	inch	mm	
TWCH 40 1/2	40.00	9.00	90.00	6.30	1/2	12.70	9314350023710
TWCH 50 1/2	50.00	13.00	92.00	7.00	1/2	12.70	9314350023727
TWCH 60 1/2	60.00	15.00	92.00	8.00	1/2	12.70	9314350023734

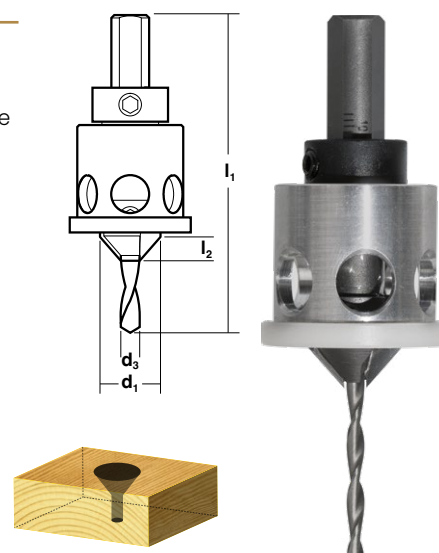


Drill Countersink with Ball Bearing Depth Stop - Carbide Tipped

- Allows precise depth adjustment when drilling screw holes
- Ideal for timber decks and furniture making
- Ball bearing depth stop with delrin cap eliminates scoring and burning on the workpiece
- 9.5mm Shank with 3 flats to suit 3/8" & 10mm 3 jaw drill
- Produces an 82° included angle countersink

Catalogue Code	Product Group
C500	A1106

Part No.	d ₁ mm	d ₃ mm	l ₁ mm	l ₂ mm	Screw Gauge	Shank	Replacement Drill	Barcode
DCS3.2 DS	15.00	3.20	65.00	7.30	#8	9.53	DCSRD3.2DS	9314350025707
DCS3.5 DS	16.00	3.50	70.00	7.10	#9	9.53	DCSRD3.5DS	9314350025714
DCS3.8 DS	16.00	3.80	75.00	7.00	#10	9.53	DCSRD3.8DS	9314350025721
DCS4.0 DS	16.00	4.00	75.00	7.00	#12	9.53	DCSRD4.0DS	9314350028876
DCS5.0 DS	15.00	5.00	86.00	6.30	BUGLE	9.53	DCSRD5.0DS	9314350025738

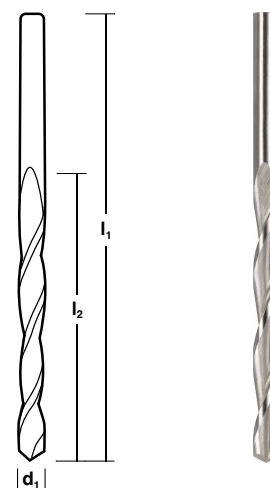


Drill Countersink with Ball Bearing Depth Stop - Replacement Drill

- Replacement drills available in a 1 or 5 pack

Catalogue Code	Product Group
C500	A1106

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Screw Gauge	Barcode
1 PACK					
DCSRD3.2DS	3.20	64.50	32.00	#8	9314350026490
DCSRD3.5DS	3.50	71.50	34.00	#9	9314350026506
DCSRD3.8DS	3.80	75.50	39.00	#10	9314350026513
DCSRD4.0DS	4.00	75.00	38.00	#12	9314350028852
DCSRD5.0DS	5.00	86.00	46.00	#14 BUGLE	9314350026551
5 PACK					
DCSRD3.2DS5	3.20	64.75	32.00	#8	9314350028531
DCSRD3.5DS5	3.50	71.50	34.00	#9	9314350028548
DCSRD3.8DS5	3.80	75.50	39.00	#10	9314350028555
DCSRD4.0DS5	4.00	75.50	38.00	#12	9314350028869
DCSRD5.0DS5	5.00	86.00	46.00	#14 BUGLE	9314350028562



Drill Countersink – Carbide Tipped

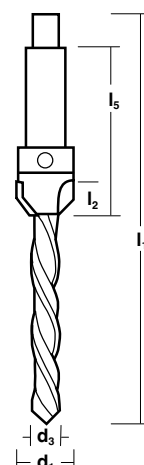
- For drilling, chamfering in solid wood, wood composites, and plastic laminated materials
- Produces an 82° included angle countersink

Catalogue Code Product Group

C501

A1106

Part No.	d ₁ mm	d ₃ mm	l ₁ mm	l ₂ mm	l ₅ mm	Shank mm	Replacement Drill	Barcode
DCS2.4	9.00	2.40	93.00	10.00	41.00	8.00	DCSRD2.4	9314350012134
DCS3.2	10.00	3.20	111.00	10.00	41.00	8.00	DCSRD3.2	9314350012141
DCS4.0	11.00	4.00	114.00	10.00	41.00	8.00	DCSRD4.0	9314350012158
DCS4.4	11.00	4.40	121.00	10.00	41.00	8.00	DCSRD4.4	9314350012165
DCS5.0	12.00	5.00	128.00	10.00	46.00	8.00	DCSRD5.0	9314350012172
DCS5.0-16	13.00	5.00	141.00	12.00	47.00	10.00	DCSRD5.0	9314350047693
DCS6.3	13.00	6.30	147.00	10.00	46.00	10.00	DCSRD6.3	9314350012189



Drill Countersink – Carbide Tipped – Replacement Drill

Catalogue Code Product Group

C501

A1106

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	To Suit	Barcode
DCSRD2.4	2.40	57.5	28.0	DCS2.4	9314350026476
DCSRD3.2	3.20	64.5	32.0	DCS3.2	9314350026483
DCSRD4.0	4.00	83.0	49.0	DCS4.0	9314350026520
DCSRD4.4	4.40	79.5	38.0	DCS4.4	9314350026537
DCSRD5.0	5.00	93.0	58.0	DCS5.0	9314350026544
DCSRD6.3	6.30	101.5	54.0	DCS6.3	9314350026568



Drill Countersink – HSS

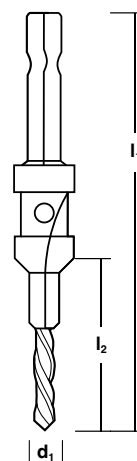
- 1/4" shank
- For drilling, chamfering in solid wood, wood composites, and plastic laminated materials

Catalogue Code Product Group

C502

A1106

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	For Screw	Replacement Drill	Barcode
HDSC-1	2.00	66.5	28.0	#4	REPD-2MM	9314657078901
HDSC-2	2.40	70.0	30.0	#6	REPD-2.4MM	9314657078918
HDSC-3	3.00	67.5	26.0	#8	REPD-3MM	9314657078925
HDSC-4	3.17	70.5	26.0	#10	REPD-3.175MM	9314657078932
HDSC-5	3.50	68.5	28.0	#12	REPD-3.5MM	9314657078949



Drill Countersink – HSS – Replacement Drill

Catalogue Code Product Group

C502

A1106

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	To Suit	Barcode
REPD-2MM	2.00	44.5	17.0	HDSC-1	9314350024526
REPD-2.4MM	2.40	45.0	15.0	HDSC-2	9314350024519
REPD-3MM	3.00	44.0	15.0	HDSC-3	9314350024557
REPD-3.175MM	3.17	45.0	18.0	HDSC-4	9314350024533
REPD-3.5MM	3.50	45.0	18.0	HDSC-5	9314350024540

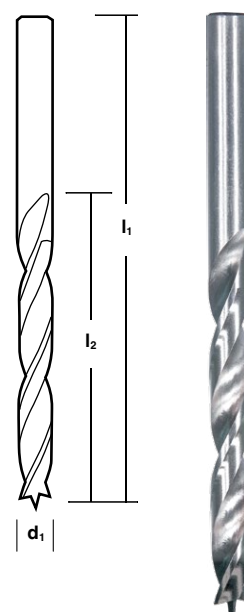


Brad Point Bit – Carbide Tipped

- For all wood projects, furniture manufacturing, carpentry and dowelling applications where exact size holes are required
- Carbide Tipped

Catalogue Code	Product Group
D812	A1132

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Barcode
TBP3M*	3.00	76.20	38.10	9314350022287
TBP5M*	5.00	88.90	50.80	9314350022300
TBP6M*	6.00	101.60	60.30	9314350022317
TBP8M*	8.00	120.00	60.30	9314350022331
TBP10M*	10.00	120.00	60.30	9314350022355
TBP12M*	12.00	150.00	60.30	9314350022379
TBP-5KIT*	3, 6, 8, 10, 12mm			9314350022393

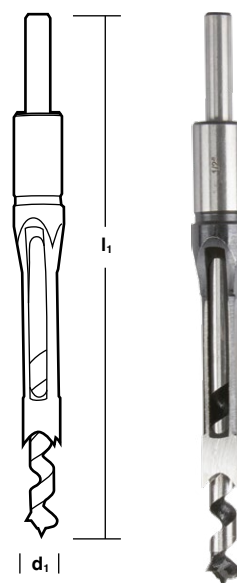


Hollow Mortice Chisel

- Combination of a drill and 4 sided chisel
- For clean, straight edges and corners in drilled holes
- 3/4" shank

Catalogue Code	Product Group
D815	A1134

Part No.	d ₁ inch	l ₁ mm	Barcode
HMC08	1/4	210.00	9314350025967
HMC10	5/16	210.00	9314350025974
HMC12	3/8	210.00	9314350025981
HMC14	7/16	210.00	9314350025998
HMC16	1/2	210.00	9314350026001
HMC18	9/16	210.00	9314350026018
HMC20	5/8	225.00	9314350026025
HMC24	3/4	225.00	9314350026032
HMC28	7/8	225.00	9314350026049
HMC32*	1	225.00	9314350026056



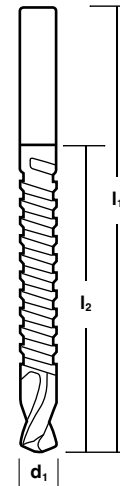
*Not available once current stock is depleted.

Drill Saw – HSS (TiN Coated)

- For cutting irregular contours and enlarging blind holes
- For use in wood, soft metals, plastics and rubber

Catalogue Code **Product Group**
D816 A1134

Part No.	d ₁ mm	l ₁ mm	l ₂ mm	Barcode
DST3M*	3.00	60.00	40.00	9314350022409
DST4M*	4.00	70.00	45.00	9314350022416
DST6M*	6.00	92.00	60.00	9314350022423
DST8M*	8.00	97.00	62.00	9314350022430
DST10M*	10.00	103.00	70.00	9314350022447
DST12M*	12.00	109.00	70.00	9314350022454
DST 368M KIT*	1 of each 3mm, 6mm, 8mm			9314350022461



DST 368M KIT

*Not available once current stock is depleted.

Forstner Bit - Steel - Imperial

- Quality steel forstner bits to produce flat bottom holes of various diameters
- HSS available in imperial & metric sizes
- TCT available in metric sizes

Catalogue Code **Product Group**
D818 A0102

Part No.	Diameter d ₁	Barcode
STEEL - IMPERIAL		
FB 08	1/4	9314657078277
FB 12	3/8	9314657078284
FB 16	1/2	9314657078291
FB 20	5/8	9314657078253
FB 24	3/4	9314657078260
FB 28	7/8	9314657078307
FB 32	1	9314657016347
FB 36	1-1/8	9314657078321
FB 40	1-1/4	9314657078338
FB 44	1-3/8	9314657078345
FB 48	1-1/2	9314657078352
FB 52	1-5/8	9314657078369
FB 56	1-3/4	9314657078376
FB 60	1-7/8	9314657078383
FB 64	2	9314657078390
FB 72	2-1/8	9314657078406

Catalogue Code **Product Group**
D819 A0102

Part No.	Diameter d ₁	Barcode
STEEL - METRIC		
FB 06M	6.00	9314657078543
FB 10M	10.00	9314657078567
FB 12M	12.00	9314657078574
FB 16M	16.00	9314657078581
FB 20M	20.00	9314657078598
FB 22M	22.00	9314657078604
FB 25M	25.00	9314657078611
FB 28M	28.00	9314657078628
FB 32M	32.00	9314657078635
FB 35M	35.00	9314657078642
FB 38M	38.00	9314657078659
FB 42M	42.00	9314657078666
FB 45M	45.00	9314657078475
FB 48M	48.00	9314657078673
FB 50M	50.00	9314657078680
FB 54M	54.00	9314657078697



Catalogue Code **Product Group**
D820 A0102

Part No.	Diameter d ₁	Barcode
CARBIDE TIPPED		
FBT 06M*	6.00	9314657080003
FBT 10M*	10.00	9314657080010
FBT 12M*	12.00	9314657080027
FBT 16M*	16.00	9314657080034
FBT 20M*	20.00	9314657080041
FBT 22M*	22.00	9314657080058
FBT 25M*	25.00	9314657080065
FBT 32M*	32.00	9314657080089
FBT 35M*	35.00	9314657080096
FBT 38M*	38.00	9314657080102
FBT 42M*	42.00	9314657080119
FBT 45M*	45.00	9314657080126
FBT 48M*	48.00	9314657080133
FBT 50M*	50.00	9314657080140
FBT 54M*	54.00	9314657080157

Catalogue Code **Product Group**
D821 A0102

Part No.	Contents	Barcode
5 PCE METRIC KIT		
FB-5KIT TCT METRIC*	Contains 1 of each 16mm, 20mm, 25mm, 32mm, 35mm	9314657080164



FB-5KIT TCT METRIC



*Not available once current stock is depleted.

Hinge Drill Bits

- Self centring spring loaded drill bit
- Allows for accurate drilling of hinge screw holes

Catalogue Code	Product Group
D833	A0424

Part No.	Drill Size inch	For Screw	Replacement Drill*	Barcode
HDB-3	5/64	#3, #4	REPD - 5/64 F	9314657078857
HDB-5	7/64	#5, #6	REPD - 7/64 F	9314657078864
HDB-9	9/64	#8, #9, #10	REPD - 9/64 F	9314657078871
HDB-12	11/64	#12	REPD - 11/64 F	9314657078888
HDB-14	13/64	#14, #16	REPD - 13/64 F	9314657078895

*Replacement Drill

Part No.	Drill Size inch	Barcode
REPD-5/64F	5/64	9314350024564
REPD-7/64F	7/64	9314350024571
REPD-9/64F	9/64	9314350024588
REPD-11/64F	11/64	9314350024496
REPD-13/64F	13/64	9314350024502

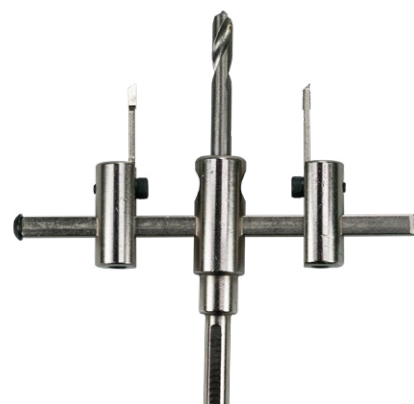


Adjustable Circle Hole Cutter

- Produces holes of between 40mm and 120mm in a wide range of materials to a depth of 35mm
- Fitted with carbide tipped blades
- Includes 2 spare steel blades, 1 spare drill and a hex key
- 10mm hex shank
- For bench drill or secured portable hand drill only
Not suitable for portable router machines

Catalogue Code	Product Group
D822	C0302

Part No.	Barcode
TACC-120*	9314350022027



DRILLING & BORING

Expansion Drill Bit

- Ideal for drilling large holes in timber
- Made of hardened high carbon steel
- For use in drills only

Catalogue Code	Product Group
D823	A1302

Part No.	Size Range	Barcode
EXPDB-1*	15mm - 45mm	9314350022478
EXPDB-2*	22mm - 76mm	9314350022485

*Not available once current stock is depleted.



Step Drill Set

- 3 Piece Set – contains 3 x 2 Flute titanium coated HSS step drills
- 1/4" quick change chuck
- Self starting

Catalogue Code	Product Group
D828	A1106

Part No.	Contents	Barcode
HSD-3 KIT 1	1 x 13 steps – 1/8"-1/2" 1 x 9 steps – 1/4"-3/4" 1 x 6 steps – 3/16"-1/2"	9314350022829



Plug Cutters

- Made of quality tool steel
- Generates timber plugs in diameters as listed
- 1/4" shank

Catalogue Code	Product Group
K100	A0424

Part No.	Diameter d ₁	Barcode
HPLG 08	1/4	9314657078802
HPLG 12	3/8	9314657078819
HPLG 16	1/2	9314657078826
HPLG 20	5/8	9314657078833

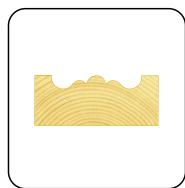
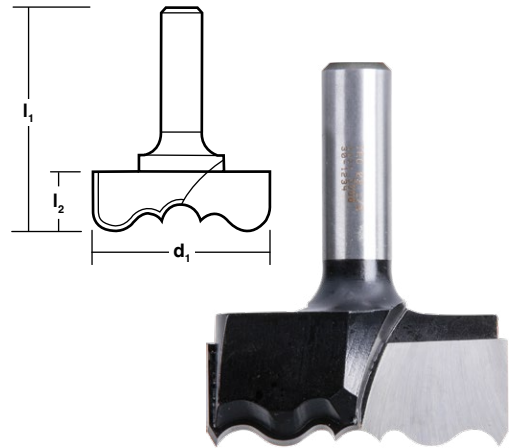


2 Flute - Rosette Cutters - Carbide Tipped

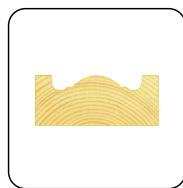
- Produces quality rosettes in a drill press
- Recommended RPM: 1,800 - hard wood, 3,500 - soft wood

Catalogue Code **Product Group**
K103 Z0922

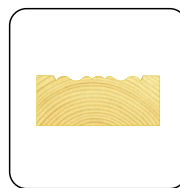
Part No.	d ₁		l ₁		l ₂		Barcode
	inch	mm	inch	mm	inch	mm	
TRO 01 1/2*	2-1/8	53.98	2-43/64	67.87	45/64	17.86	9314350022546
TRO 02 1/2*	2-1/8	53.98	2-43/64	67.87	45/64	17.86	9314350022553
TRO 03 1/2*	2-1/8	53.98	2-43/64	67.87	45/64	17.86	9314350022560
TROL 02 1/2*	2-3/4	69.85	2-43/64	67.87	45/64	17.86	9314350022584



TRO 01 1/2



TRO 02 1/2
TROL 02 1/2



TRO 03 1/2

Important Safety Warning: For use in a drill press only NOT for use in a router.
Maximum RPM 5,000



*Not available once current stock is depleted.



SAW BLADES

154	ALL-PURPOSE MAGIC SAWS
145	BENCH SAW BLADES
151	COLD SAW BLADES
150	DIAMOND COATED SAW BLADES
152	HAND SAWS
154	HOLESAWS
145	TRADE BLADES



**SEE OUR RANGE OF TCT
CIRCULAR SAW BLADES**
FOR USE IN PORTABLE, BENCH
& RADIAL ARM MACHINES

**Separate
Circular
Saw Blade
Catalogue
Available!**

Cement Sheet Cutting Blades

- Premium trade blade quality
- Heat treated blades for cutting cement sheet and other compressed, highly abrasive materials



Catalogue Code Product Group

H821 C0105

Part No.	Dia. mm	Teeth	Kerf mm	Bore	Barcode
MPCD125 4T 20MM	125	4	2.4	20	9314350026179
MPCD160 4T 20MM	160	4	2.4	20	9314350026162
MPCD180 4T 20MM	180	4	2.4	20	9314350025158
MPCD250 6T 30MM	250	6	3.2	30	9314350026155
MPCD300 8T 30MM	300	8	3.2	30	9314350026148

BENCH SAW BLADES

Precision Cutting

- Intended for sawing thin hard materials such as Bakelite, plywood and Plexiglass for a chip free finish
- For use on material 1-10mm thick
- Made to exacting European standards and cover a wide range of applications



Catalogue Code Product Group

H804 C0103

Part No.	Dia. mm	inch	Teeth	Kerf mm	Barcode
L5BA10N 150	150	6	48	2.2	9314350044463
L5BA10N 180	180	7	56	2.5	9314350046689
L5BA10N 250	225	10	68	2.8	9314350044562
LPQ5BA10N 300	300	12	96	3.2	9314350044593
L5BA10T3 180	180	7	56	1.8	9314350044470
L5BA10T3 250	250	10	80	2.0	9314350044548
L5BA10T3 300	300	12	96	2.2	9314350044586

Precision Crosscut

- For cross cutting small sized timber and chipboard materials 2-20mm thick
- Superior quality micro-grain carbide teeth that enable the sharp cutting edge to be maintained longer between sharpenings



Catalogue Code Product Group

H805 C0103

Part No.	Dia. mm	inch	Teeth	Kerf mm	Barcode
L5BA14N 225	225	9	48	2.8	9314350044678
L5BA14N 250	250	10	60	2.8	9314350046696
LPQ5BA14N 250	250	10	60	3.2	9314350044685
L5BA14N 300	300	12	72	4.0	9314350046702
LPQ5BA14N 300	300	12	72	3.2	9314350045378
LPQ5BA14N 350	350	14	80	3.5	9314350044692

Safety Note: Above blades are only to be used on power saws.

- Always ensure adequate guarding is in place.
- Always wear eye, hand & hearing protection.
- Always follow machine manufacturers operating and safety instructions.

Precision Cutting

- Positive rake
- Triple chip



Catalogue Code H806 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
LPQ5EA10N 300	300	96	3.2	9314350044746
LPQ5EA14N 300	300	72	3.2	9314350044739

Crosscut

- Suitable for cutting small to medium size timber and chipboard materials up to 6-40mm thick
- Superior quality micro-grain carbide teeth that enable the sharp cutting edge to be maintained longer between sharpenings



Catalogue Code H807 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
L10BA19N 250	250	40	2.8	9314350044753
L10BA19N 300	300	48	3.2	9314350044760

Crosscut

- For medium to large size timber 15-90mm thick



Catalogue Code H808 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
L10BA30N 250	250	24	2.8	9314350044814
L10BA30N 300	300	32	3.2	9314350044821
L10BA30N 350	350	36	3.5	9314350044838
L10BA30N 400	400	40	4.0	9314350044845
L10BA30N 450	450	48	4.0	9314350044852
L10BA30N 500	500	52	4.0	9314350044869

Combination Rip & Crosscut

- Suitable for materials 6-40mm thick



Catalogue Code H809 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
L20BA19N 250	250	40	2.8	9314350044876
L20BA19N 300	300	48	3.2	9314350044883
L20BA19N 350	350	60	3.5	9314350044890
L20BA19N 400	400	68	4.0	9314350044906
L20BA19N 450	450	72	4.0	9314350044913

Safety Note: • Always ensure adequate guarding is in place. • Always wear eye, hand & hearing protection. • Always follow machine manufacturers operating and safety instructions.

Combination Rip & Crosscut

- Suitable for material 15–90mm thick



Catalogue Code H810 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
L20BA30N 250	250	24	2.8	9314350044937
L20BA30N 300	300	32	3.2	9314350044944
L20BA30N 350	350	36	3.5	9314350044951
L20BA30N 400	400	40	4.0	9314350044968
L20BA30N 500	500	52	4.0	9314350044982

Rip Saws

- For ripping larger timbers 20–125mm thick



Catalogue Code H811 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
L20BA39N 250	250	20	2.8	9314350044999
L20BA39N 300	300	24	3.2	9314350045002
L20BA39N 350	350	28	3.5	9314350045019
L20BA39N 450	450	36	4.0	9314350045033
L20BA39N 560	560	44	4.5	9314350045057
L20BA39N 610	610	48	4.5	9314350045064

Radial Arm

- Negative hook angle for cross cutting timber in pendulum or pull across crosscut saws



Catalogue Code H812 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
LN2BA30N 300	300	30	3.1	9314350045095
LN2BA30N 350	350	36	3.5	9314350045101
LN2BA30N 400	400	40	4.0	9314350045118

Special Table Saw Blades

- 380mm (15") diameter



Catalogue Code H813 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
L10BA30N 380	380	40	4.0	9314350040922

Safety Note: • Always ensure adequate guarding is in place. • Always wear eye, hand & hearing protection. • Always follow machine manufacturers operating and safety instructions.

Scoring Saws Solid Conical



Catalogue Code H814 **Product Group** C0103

Part No.	Bore Size	Dia. mm	Teeth	Barcode
LSOLID 120X20	20	120	24	9314350045156

Scoring Saw Split



Catalogue Code H995*/H996 **Product Group** C0103

Part No.	Bore Size	Dia. mm	Teeth	Barcode
LPQSPLIT 100X20	20	100	2x12	9314350045453
LPQSPLIT 120X20	20	120	2x12	9314350045477
LPQSPLIT 120X22	22	120	2x12	9314350045484
LPQSPLIT 125X20	20	125	2x12	9314350045507
LSPLIT 100X20	20	100	2x12	9314657046634
LSPLIT 100X22	22	100	2x12	9314657046641
LSPLIT 120X20	20	120	2x12	9314350046764

Non Ferrous Metal Cutting

- For sawing aluminium and non-ferrous metals 3-12mm thick
- Negative rake
- Triple chip



Catalogue Code H815 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
LN2EAM14 300	300	68	3.5	9314350045231
LN2EAM14 400	400	88	4.5	9314350045255

Non Ferrous Metal Cutting

- For sawing aluminium and non-ferrous metals up to 6mm thick
- Negative rake
- Triple chip



Catalogue Code H816 **Product Group** C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
LN2EAM10 180	180	52	2.8	9314350045286
LN2EAM10 200	200	60	2.8	9314350045293
LN2EAM10 250	250	80	2.8	9314350045316
LN2EAM10 275	275	84	3.2	9314350045323
LN2EAM10 300	300	96	3.2	9314350045330
LN2EAM10 350	350	104	3.5	9314350045347
LN2EAM10 400	400	120	4.0	9314350045354
LN2EAM10 450	450	132	4.0	9314350045361

Precision Crosscut

- For cross cutting small sized timber, chipboard, etc materials 2-20mm thick



Catalogue Code Product Group

H817 C0103

Part No.	Dia. mm	Teeth	Kerf mm	Barcode
LPQ5BA14N 300	300	72	3.2	9314350045378

Blade/Scorer Packages

- Made to exacting European standards and cover a wide range of applications

Catalogue Code Product Group

H820 C0103

Part No.	Description	Barcode
LPQPKGBA72-20	300 x 72T AB + 120 x 24 x 20 Split Scorer	9314350045385
LPQPKGBA72-22	300 x 72T AB + 120 x 24 x 22 Split Scorer	9314350045392
LPQPKGBA96-20	300 x 96T AB + 120 x 24 x 20 Split Scorer	9314350046719
LPQPKGBA96-22	300 x 96T AB + 120 x 24 x 22 Split Scorer	9314350046726
LPQPKGEA72-20	300 x 72T Trip. Chip + 120 x 24 x 20 Split Scorer	9314350046733
LPQPKGEA72-22	300 x 72T Trip. Chip + 120 x 24 x 22 Split Scorer	9314350045415
LPQPKGEA96-20	300 x 96T Trip. Chip + 120 x 24 x 20 Split Scorer	9314350045408
LPQPKGEA96-22	300 x 96T Trip. Chip + 120 x 24 x 22 Split Scorer	9314350045422

* **Bench Saw Blades:** Polycrystalline Diamond Tipped (PCD) saw blades are also available on request.

Safety Note: • Always ensure adequate guarding is in place. • Always wear eye, hand & hearing protection.
• Always follow machine manufacturers operating and safety instructions.

Continuous Rim

- For fast, smooth cutting in thin ceramics and stone

Catalogue Code	Product Group
H823	C0104

Part No.	Dia.		Bore Size	Diamond Depth (mm)	Kerf mm	Barcode
	inch	mm				
DSCR 125	5	125	7/8	5	1.9	9314350018211
DSCR 180	7	180	7/8	5	2.2	9314350018228
DSCR 230	9	230	1	5	2.4	9314350018235



Turbo

- For fast, smooth cutting in a wide range of masonry applications
- Cooling holes control heat build-up

Catalogue Code	Product Group
H825	C0104

Part No.	Dia.		Bore Size	Diamond Depth (mm)	Kerf mm	Barcode
	inch	mm				
DSTR 105	4	105	5/8	7	1.78	9314350018297
DSTR 125	5	125	7/8	7	2	9314350018310
DSTR 180	7	180	7/8	7	2.2	9314350018327
DSTR 230	9	230	1	7	2.8	9314350018334



Laser Welded

- For long life in most applications

Catalogue Code	Product Group
H826	C0104

Part No.	Dia.		Bore Size	Diamond Depth (mm)	Kerf mm	Barcode
	inch	mm				
DSLW 125	5	125	7/8	7	2.0	9314350018365
DSLW 180	7	180	7/8	7	2.2	9314350018372
DSLW 230	9	230	1	7	2.5	9314350018389
DSLW 350	14	350	1	7	2.8	9314350022607



Safety Note: • Always ensure adequate guarding is in place. • Always wear eye, hand & hearing protection.
• Always follow machine manufacturers operating and safety instructions.

HSS Circular Cold Saw for Metal – DM05 Vapour Treated

- VAPO coating covers the total surface and also affects the deep layers in the mass
- Leads to high resistance to seizing, a high degree of retention of the freezing fluid, and a lack of tension in the saw blades



Catalogue Code **Product Group**
JD315 C0101

Part No.	Dia. mm	Thick. mm	Bore mm	Teeth	Pitch	Barcode
JD315X2.5X32X180	315	2.5	32	180	5	9314350046115
JD315X2.5X32X200	315	2.5	32	200	4	9314657025271
JD315X2.5X32X220	315	2.5	32	220	4	9314657025288
JD315X2.5X32X240	315	2.5	32	240	4	9314657025462
JD315X2.5X32X260	315	2.5	32	260	4	9314350046139
JD315X2.5X40X180	315	2.5	40	180	5	9314657025226
JD315X2.5X40X200	315	2.5	40	200	4	9314657025233
JD315X2.5X40X220	315	2.5	40	220	4	9314657025240
JD315X2.5X40X240	315	2.5	40	240	4	9314350046160

Catalogue Code **Product Group**
JD250 C0101

Part No.	Dia. mm	Thick. mm	Bore mm	Teeth	Pitch	Barcode
JD250X2.5X32X180	250	2.0	32	180	5	9314350045668
JD250X2.5X32X200	250	2.0	32	200	4	9314350045675
JD250X2.5X32X220	250	2.0	32	220	4	9314350045682
JD250X2.5X32X180	250	2.5	32	180	5	9314350045729
JD250X2.5X32X200	250	2.5	32	200	4	9314350045743
JD250X2.5X32X220	250	2.5	32	220	4	9314657025264
JD250X2.5X40X220	250	2.5	40	220	4	9314350045811

Catalogue Code **Product Group**
JD350 C0101

Part No.	Dia. mm	Thick. mm	Bore mm	Teeth	Pitch	Barcode
JD350X2.5X32X180	350	2.5	32	180	5	9314350025110
JD350X2.5X32X200	350	2.5	32	200	4	9314657025479
JD350X2.5X32X220	350	2.5	32	220	4	9314350025127
JD350X2.5X32X240	350	2.5	32	240	4	9314350025134
JD350X2.5X40X160	350	2.5	40	160	5	9314350046221
JD350X2.5X40X180	350	2.5	40	180	5	9314350025080
JD350X2.5X40X200	350	2.5	40	200	4	9314657025257
JD350X2.5X40X220	350	2.5	40	220	4	9314350025097
JD350X2.5X40X240	350	2.5	40	240	4	9314350025103

Catalogue Code **Product Group**
JD275 C0101

Part No.	Dia. mm	Thick. mm	Bore mm	Teeth	Pitch	Barcode
JD275X2.5X32X180	275	2.5	32	180	5	9314350045859
JD275X2.5X32X220	275	2.5	32	220	4	9314657025455
JD275X2.5X40X180	275	2.5	40	180	5	9314350025066
JD275X2.5X40X220	275	2.5	40	220	4	9314657025196

Catalogue Code **Product Group**
JD300 C0101

Part No.	Dia. mm	Thick. mm	Bore mm	Teeth	Pitch	Barcode
JD300X2.5X32X180	300	2.5	32	180	5	9314657025448
JD300X2.5X32X200	300	2.5	32	200	5	9314657028524
JD300X2.5X32X220	300	2.5	32	220	4	9314657025486
JD300X2.5X38X220	300	2.5	38	220	4	9314350045996
JD300X2.5X38X280	300	2.5	38	280	4	9314350046788
JD300X2.5X40X160	300	2.5	40	160	6	9314350046047
JD300X2.5X40X180	300	2.5	40	180	5	9314657025424
JD300X2.5X40X200	300	2.5	40	200	4	9314657025202
JD300X2.5X40X220	300	2.5	40	220	4	9314657025219
JD300X2.5X40X240	300	2.5	40	240	4	9314350046061

Catalogue Code **Product Group**
JD300 C0101

Part No.	Dia. mm	Thick. mm	Bore mm	Barcode
JD250X2.5X32	250	2.5	32	9314350045767
JD300X2.5X32	300	2.5	32	9314350045941
JD300X2.5X38	300	2.5	38	9314350046030
JD300X2.5X40	300	2.5	40	9314350046108
JD315X2.5X32	315	2.5	32	9314350046153
JD315X2.5X40	315	2.5	40	9314350046184
JD350X2.5X32	350	2.5	32	9314350046214
JD350X2.5X40	350	2.5	40	9314657025295

HSS Circular Cold Saw for Metal – Blanks With No Teeth

Safety Note: • Always ensure adequate guarding is in place. • Always wear eye, hand & hearing protection.
• Always follow machine manufacturers operating and safety instructions.

S52 Tenon Saw

Catalogue Code	Product Group
H891	C0602

- Blade is made from superior quality Alloy Steel
- 3" deep blade with brass back
- Features a beech handle
- Lynx Brand by E. Garlick & Son, manufactured in Sheffield

Part No.	Length	Points per inch	Barcode
S528	8"	15	9314350011618
S5210	10"	15	9314350013971
S5212	12"	15	9314350013964
S5214	14"	15	9314350011601
S52HANDLE	-	-	9314350011625
SSCREW	Brass plated screw/nut set		9314350014015

**S95 Handsaw**

Catalogue Code	Product Group
H892	C0602

- Blade is made from Alloy Spring Steel
- Taper ground with a skew back giving effortless cutting and good balance
- Features a beech handle
- Lynx Brand by E. Garlick & Son, manufactured in Sheffield

Part No.	Length	Points per inch	Barcode
S952010	20"	10	9314350011632
S95228	22"	8	9314350011656
S952210	22"	10	9314350011649
S95246	24"	6	9314350011663
S95247	24"	7	9314350011670
S95248	24"	8	9314350011687
S95265	26"	5	9314350011694
S95266	26"	6	9314350011700
S95267	26"	7	9314350011717
S95HANDLE	-	-	9314350013988
SSCREW	Brass plated screw/nut set		9314350014015

**SDS819 Dovetail Saw**

Catalogue Code	Product Group
H880	C0602

- Brass backed
- Blade is made from high grade Alloy Steel
- Features a beech handle
- Lynx Brand by E. Garlick & Son, manufactured in Sheffield

Part No.	Length	Points per inch	Barcode
SDS819	8"	20	9314350013995
SDSHANDLE	-	-	9314350014008
SSCREW	Brass plated screw/nut set		9314350014015

**SGS8 Gents Saw**

Catalogue Code	Product Group
H881	C0602

- Perfect partner to the range of Hand and Tenon saws
- An Alloy Steel blade with brass back

Part No.	Length	Points per inch	Barcode
SGS8	8"	20	9314350015975

**SFFC Flexible Flush Cutting Saw**

Catalogue Code	Product Group
H882	C0602

- Made from Flexible Alloy Steel
- Features a beech handle
- Cuts on the pull stroke
- Ideal for cutting dowels, etc

Part No.	Length	Points per inch	Barcode
SFFC	6"	20	9314350015982



S25 Hand Saw

- These heat treated, hardpoint saws give prolonged life
- Holds edge sharpness up to 6x longer compared to standard saws
- Supplied with soft touch handle

Catalogue Code	Product Group		
H885	C0602		
Part No.	Length	Points per inch	Barcode
S25HP227	22" 560mm	7	9314350017115



S12 Tenon Saw

- These heat treated, hardpoint saws give prolonged life
- Holds edge sharpness up to 6x longer compared to standard saws
- Supplied with soft touch handle

Catalogue Code	Product Group		
H886	C0602		
Part No.	Length	Points per inch	Barcode
S12HP1212	12" 300mm	12	9314350017122



SWB-6 Wallboard Saw

- 150mm cutting blade, 320mm long
- Ergonomic rubberised handle
- Teeth sharpened on both sides
- For use with Plasterboard, plywood, etc

Catalogue Code	Product Group		
H887	C0602		
Part No.	Length	Barcode	
SWB-6*	320mm	9314350021877	



Fine Detail Saw

- Ideal for cutting dowels, dovetails and other precision work
- 178mm blade

Catalogue Code	Product Group		
H889	C0602		
Part No.	Length	Barcode	
SFDS*	178mm	9314350025950	



*Not available once current stock is depleted.

ALL-PURPOSE MAGIC SAWS

8 Piece - Medium Grip

- Contains: Frame, 6 coping saw blades, 1 straight saw blade for wood and plasterboard
- Includes glass cutting tip, and glass and tile breaking grip

Catalogue Code	Product Group
H893	C0602

Part No.	Barcode
HA 907*	9314350018167



7 Piece - Small Grip

- Contains: Frame, 5 coping saw blades, 1 straight saw blade for wood and plasterboard

Catalogue Code	Product Group
H894	C0602

Part No.	Barcode
HA 105*	9314350018174



Magic Saw Diamond Blade

- Cuts tile, ceramics, glass and metal

Catalogue Code	Product Group
H898	C0602

Part No.	Barcode
HA-DIA-S*	9314350019478



HOLESAWS

Adjustable Holesaw

- For glazed ceramic wall tiles
- Cuts holes from 10mm-100mm in most ceramic wall tiles

Catalogue Code	Product Group
H700	C0302

Part No.	Barcode
TATC-100*	9314350022645



*Not available once current stock is depleted.



PLANER & BUZZER BLADES

- 158** CORRUGATED BACK KNIVES
- 156** ELECTRIC HAND PLANER BLADES
- 156** SOLID CARBIDE PLANER KNIVES
- 156** SOLID TUNGSTEN CARBIDE KNIVES
- 157** THIN PLANER/BUZZER BLADES

Electric Hand Planer Blades

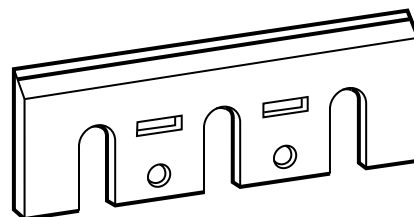
- For electric hand planers

Catalogue Code	Product Group
J101	Z0930

Part No.	Machine	Models	Barcode
HIGH SPEED STEEL			
KH1900B	MAKITA	1100, 1900, 1900B, 1923	9314350002357
KHL120	RYOBI TOWA	L120, L120N	9314350002395
KHL22D	RYOBI TOWA	L22, L22D	9314350002371
KHL22L	RYOBI TOWA	L22L	9314350002388
KHF20A	HITACHI	PF2, PF3, FU20, F20A	9314350002364
KHF30A	HITACHI	F30A	9314350010246

Catalogue Code	Product Group
J100	Z0932

Part No.	Machine	Models	Barcode
CARBIDE TIPPED			
KT1900B	MAKITA	1100, 1900, 1900B, 1923	9314350002401
KTF20A	HITACHI	PF2, PF3, FU20, F20A	9314350002418
KTF30A	HITACHI	F30A	9314350010833
KT122D	RYOBI TOWA	L22, L22D	9314350002425
KT122L	RYOBI TOWA	L22L	9314350002432
KT1120	RYOBI TOWA	L120, L120N	9314350002449



Solid Tungsten Carbide Knives

- Twin edge 82mm long
- For hand planers fitted with conversion sets
- Set of 2

Catalogue Code	Product Group
J107	Z0930

Part No.	Edge Length mm	Barcode
KTKNIVES	82	9314350007963

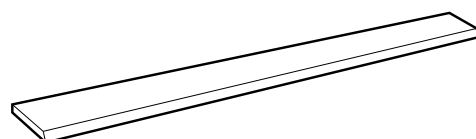


Solid Carbide Planer Knives

- Supplied in 2 or 3 piece sets
- Special sizes available upon request

Catalogue Code	Product Group
J106	Z0932

Part No.	Thickness		Width		Length		Barcode
	inch	mm	inch	mm	inch	mm	
KTSC 20	1/8	3.2	5/8	15.9	6	152.4	9314350010918
KTSC 24	1/8	3.2	3/4	19	6	152.4	9314350010925



Thin Planer/Buzzer Blades

- Available in lengths up to 1060mm (HSS) and 1010mm (Carbide Tipped)
- Sets of knives of any number can be matched and balanced
- Can be cut to length and rebated upon request
- HSS - 18% Tungsten

Catalogue Code **Product Group**
J103 Z0932

Part No.	Thickness mm	Width mm	Length mm	Barcode
HIGH SPEED STEEL				
KH3X20	3	20	1060	9314350041233
KH3X25	3	25	1060	9314350041240
KH3X30	3	30	1060	9314350041257
KH3X35	3	35	1060	9314350041264

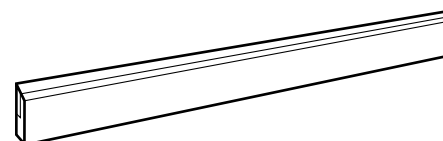
Catalogue Code **Product Group**
J103 Z0932

Part No.	Thickness mm	Width mm	Length mm	Barcode
HIGH SPEED STEEL				
J103020100	3	20	100	9314350047969
J103020115	3	20	115	9314350047976
J103020150	3	20	150	9314350047983
J103020200	3	20	200	9314350047990
J103020250	3	20	250	9314350048003
J103020380	3	20	380	9314350048010
J103020630	3	20	630	9314350048027
J103025150	3	25	150	9314350048034
J103025200	3	25	200	9314350048041
J103025250	3	25	250	9314350048058
J103025300	3	25	300	9314350048065
J103025410	3	25	410	9314350048072
J103025510	3	25	510	9314350048089
J103025640	3	25	630	9314350048096
J103030150	3	30	150	9314350048102
J103030250	3	30	250	9314350048119
J103030410	3	30	410	9314350048126
J103030510	3	30	510	9314350048133
J103030630	3	30	630	9314350048140
J103030810	3	30	810	9314350048157

Catalogue Code **Product Group**
J102 Z0932

Part No.	Thickness mm	Width mm	Length mm	Barcode
CARBIDE TIPPED				
KT3MMX20MM	3	20	<i>Cut to Length</i>	9314350010840
KT3MMX22MM	3	22	<i>Cut to Length</i>	9314350010857
KT3MMX25MM	3	25	<i>Cut to Length</i>	9314350010864
KT3MMX30MM	3	30	<i>Cut to Length</i>	9314350010871
KT3MMX35MM	3	35	<i>Cut to Length</i>	9314350010888
KT3MMX38MM	3	38	<i>Cut to Length</i>	9314350010895
KT4MMX38MM	4	38	<i>Cut to Length</i>	9314350010901

Quotation necessary for cut to length order



Corrugated Back Knives

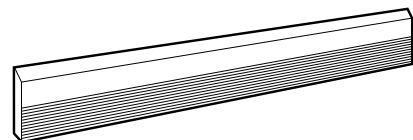
- Available in lengths up to 650mm
- HSS – 6-7% Tungsten

Catalogue Code **Product Group**
J104 Z0932

Part No.	Thickness mm	Width mm	Barcode
HIGH SPEED STEEL			
KH8MMX40MM	8	40	9314350045576
KH8MMX50MM	8	50	9314350046771
KH8MMX60MM	8	60	9314350045606
KH8MMX70MM	8	70	9314350045620

Catalogue Code **Product Group**
J105 Z0932

Part No.	Thickness mm	Width mm	Barcode
CARBIDE TIPPED			
KT10MMX60MM	10	60	9314350045644
KT10MMX70MM	10	70	9314350045651





ACCESSORIES

166	ALUMINIUM INSERT PLATE	170	MEASURING TOOLS
167	CLAMPS	166	MITRE GAUGE
160	CORNER CHISEL	169	POCKET HOLE JIGS & DRILLS
161	CORNER RADIUS TEMPLATE	164	PUSH STICKS & BLOCKS
163	CUTTING LUBRICANT	160	ROUTER BASE PLATE ADAPTOR KIT
163	DIAMOND POINTS	166	ROUTER TABLE
168	DOWEL JIGS & DOWELS	164	SAFETY AIDS
171	DRILL GUIDE	164	SHARPENING STONES
162	DRUM SANDING SET	165	TABLE SAW MATE
161	GAUGES	160	TEMPLATE GUIDES
162	GLUE	163	WOOD JOINING BISCUITS

Corner Chisel

- Ideal for squaring corners of routed cuts

Catalogue Code	Product Group
D827	Z0903
Part No.	Barcode
RCC-001	9314350012554



Router Base Plate Adaptor Kit

- Pre-drilled to fit most routers
- Made of clear plastic to allow the operator to see the templates when machining
- Includes plate, centring pin and screws

Catalogue Code	Product Group
K109	Z0950
Part No.	Barcode
BAPLK	9314350026216

*Brass guide not included.



Template Guide Set

- 10 Piece Set
- Precision machined brass template guide
- Ideal for intricate detail, box joint and pattern work

Catalogue Code	Product Group
K104	Z0950

Part No.	Outside Diameter	Inside Diameter	Barrel Length	Barcode
TEGUK	5/16"	1/4"	5/32"	9314350026186
	3/8"	9/32"	5/16"	
	7/16"	11/32"	5/32"	
	1/2"	13/32"	5/16"	
	5/8"	17/32"	9/16"	
	3/4"	21/32"	9/16"	
	51/64"	5/8"	9/16"	
	1"	25/32"	3/8"	
Locknut X 2				



Template Guide

- Additional template guides available separately (not included in kit)

Catalogue Code	Product Group
K105	Z0950

Part No.	Outside Diameter	Inside Diameter	Barrel Length	Barcode
TEGU5	1 1/4"	1 5/32"	1/2"	9314350026193
TEGU10	1 1/2"	1 13/32"	1/2"	9314350026209

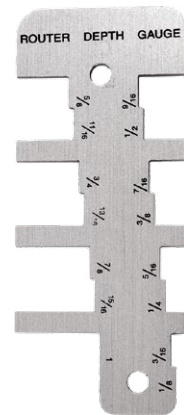


Router Depth Gauge

- Simple and easy to use router depth gauge
- Reduces guess work and wasted timber
- Clearly marked in 15 steps from 1/8" up to 1"

Catalogue Code	Product Group
K106	Z0950

Part No.	Barcode
RDG-1	9314350022751

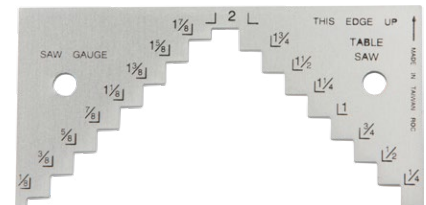


Step Gauge

- Makes accurate setups for table saws and radial arm saws

Catalogue Code	Product Group
K107	Z0950

Part No.	Barcode
SG-1	9314350022768



Corner Radius Template

- Machine a perfect radius on wood or plastic with precision and ease
- Includes Radius Template, 4x Knurled Bolts, Allen Key and Plastic Case
- 100% CNC Machined for high accuracy and quality
- 6061 Aluminium Alloy – rust-resistant and durable for long-term use

Catalogue Code	Product Group
K112	Z0950

Part No.	Size	Barcode
CBRAHCRT	R10, R15, R20, R25, R30 & R35	9314350049772



Drum Sanding Set

- Includes 5 rubber backed drums: 1/2", 3/4", 1", 1 1/2", 2" diameter
- 2 x 80 grit sanding sleeves to suit each drum size (10 pieces)
- 2 x 120 grit sanding sleeves to suit each drum size (10 pieces)

Catalogue Code	Product Group
K110	Z0104

Part No.	Description	Barcode
DSK25*	25 Pce. Drum Sanding Kit	9314350025905
DSKR80*	Replacement Sanding Sleeve Pack 80 Grit (10 Pcs)	9314350046252
DSKR120*	Replacement Sanding Sleeve Pack 120 Grit (10 Pcs)	9314350046269



Carbitool Glue

Glues to suit various job types:

- Wood Bond (Red) – PVA wood glue for interior use
- Super Bond (Blue) – Crosslinking PVA wood glue, moisture resistant for interior use
- Super Bond Max (Green) – Crosslinking PVA wood glue, waterproof for exterior use
- Clear Bond (Purple) – Clear melamine and vinyl adhesive
- Made in USA

Catalogue Code	Product Group
AD01	Z1006

Part No.	Description	Size	Barcode
Wood Bond (Red)			
CBAA00473	PVA wood glue for interior use	473ml	9314350048799
CBAA03800	PVA wood glue for interior use	3.8L	9314350048805
CBAA19000	PVA wood glue for interior use	19L	9314350048812
Super Bond (Blue)			
CBAB00473	Crosslinking PVA, moisture resistant for interior use	473ml	9314350048829
CBAB03800	Crosslinking PVA, moisture resistant for interior use	3.8L	9314350048836
CBAB19000	Crosslinking PVA, moisture resistant for interior use	19L	9314350048843
Super Bond Max (Green)			
CBAC00473	Crosslinking PVA, waterproof for exterior use	473ml	9314350048850
CBAC03800	Crosslinking PVA, waterproof for exterior use	3.8L	9314350048867
CBAC19000	Crosslinking PVA, waterproof for exterior use	19L	9314350048874
Clear Bond (Purple)			
CBAD00473	Clear melamine and vinyl adhesive	473ml	9314350048881
CBAD03800	Clear melamine and vinyl adhesive	3.8L	9314350048898



*Not available once current stock is depleted.

Wood Joining Biscuits

- Compressed straight grained wood biscuits
- Expand on contact with water based glue
- Ideal for furniture, cabinets and other special woodworking applications
- Use 4mm Slotting Cutter or Biscuit Joiner to generate biscuit slots

Catalogue Code	Product Group
K112	Z1007

Part No.	Quantity	Biscuit Size	For Joining	Barcode
BISC20 100*	100 Pcs	20 (57 x 24 x 4mm)	8-12mm Timber	9314350025936
BISC10 125*	125 Pcs	10 (54 x 19 x 4mm)	13-18mm Timber	9314350025929
BISCO 150*	150 Pcs	0 (48 x 16 x 4mm)	19mm+ Timber	9314350025912



Aluminium Cutting Lubricant

- Suitable for use when cutting aluminium and other non-ferrous metals
- Stops material from adhering to the blade during the cutting process
- Lubricant wax is non-toxic

Catalogue Code	Product Group
K112	Z1007

Part No.	Size	Barcode
ALILUBE	500g	9314350041332



Diamond Points

- Ideal for carving and engraving on wood, ceramics, glass and other hard materials

Catalogue Code	Product Group
K113	Z0110

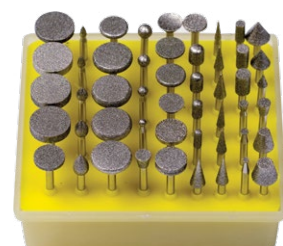
Part No.	Contents	Barcode
DPS-10*	Cylindricals, Ball, Cone, Taper, Pointed Cones	9314350022638
DPS-20*	Cylindricals, Ball End Cylindrical, Balls, Pointed Cones, Flame, Inverted Taper	9314350022614
DPS-50*	Cylindricals, Ball End Cylindricals, Cones, Inverted Cones, Pointed Cones, Flames, Balls, Tapers, Square Wheels, Radius Wheels	9314350022621



DPS-10



DPS-20



DPS-50

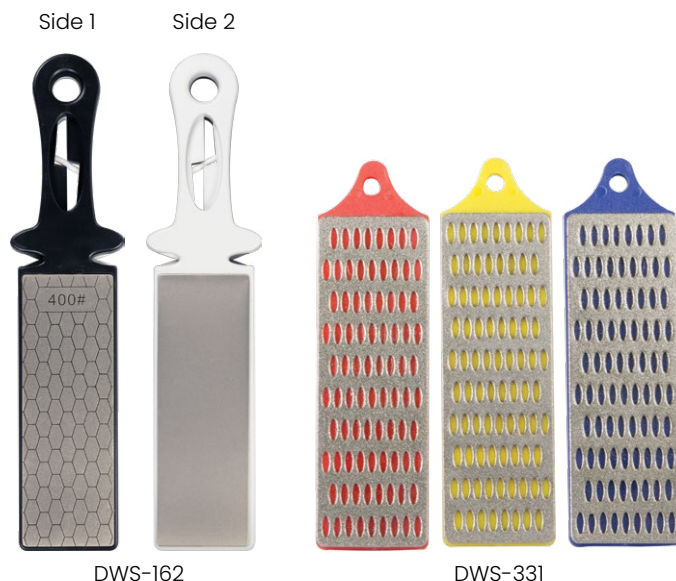
*Not available once current stock is depleted.

ACCESSORIES

Sharpening Stones

- Suitable for range of sharpening applications
- Can be used on knives, scissors, axes and other tools

Catalogue Code	Product Group	
K116	Z1402	
Part No.	Contents	Barcode
DWS-162	1 Double sided Whetstone 150mm x 50mm with handle	9314350022652
DWS-331	3 Whetstones (180, 260, 360 grit) each 76mm x 25mm	9314350022669



SAFETY AIDS

Push Stick

- 300mm long
- For use on router tables and saw benches

Catalogue Code	Product Group
K133	Z1007
Part No.	Barcode
PS-1	9314350023581



Long Push Block

- 400mm long x 70mm wide
- Made of durable, strong shatter proof plastic
- Heavy duty rubber foam pad that will not mark the workplace

Catalogue Code	Product Group
K129	Z1007
Part No.	Barcode
PBL-1	9314350023536



Short Push Block – Straight

- 150mm long x 75mm wide
- Heavy duty rubber foam pads
- Comfortable straight handle

Catalogue Code	Product Group
K131	Z1007

Part No.	Barcode
PBSS-1	9314350023550



Short Push Block – Offset

- 150mm long x 75mm wide
- Heavy duty rubber foam pads
- Angled contoured handle for maximum grip and operator handle

Catalogue Code	Product Group
K130	Z1007

Part No.	Barcode
PBSO-1	9314350023567



Table Saw Mate

- 8 tools in 1: depth gauge, 230mm rule, 154mm hook rule, 90° square, 45° gauge for mitre cuts, 30° and 60° marks for setting up angles, centre finder, push stick

Catalogue Code	Product Group
K132	Z1007

Part No.	Barcode
SMT-1	9314350023840



Featherboard with Angle Measure

- Used to control passage of timber horizontally on router tables or vertically on the fence as a hold down
- Spirit level indicates exact angle of timber passage

Catalogue Code	Product Group
K128	Z1007

Part No.	Barcode
FAM-1	9314350023574



Router Table

- Sturdy, simple but durable router table
- Work top is made of MDF with melamine top
- 800 x 610mm table top
- 10mm thick acrylic insert
- 6mm thick x 100mm high alloy fence
- 25mm thick x 150mm high sub-fences

Catalogue Code	Product Group
K118	Z0950

Part No.	Description	Barcode
MROUT1	Router Table	9314350025325



Mitre Gauge

- Fits the Carbitool router table

Catalogue Code	Product Group
K119	Z0950

Part No.	Description	Barcode
MMIT1	Mitre Gauge	9314350025332



Router Table Package

- Includes Router Table (MROUT1) and Mitre Gauge (MMIT1)

Catalogue Code	Product Group
K125	Z0950

Part No.	Description	Barcode
MRM1	Router Table Package	9314350025509

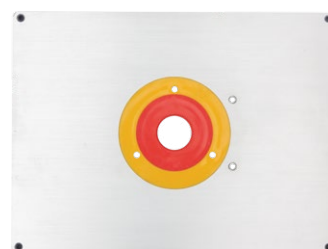


Aluminium Insert Plate

- Alternative to the acrylic plate supplied with the router table or to fit a custom made table
- 1/4" thick aluminium insert plate provides a true flat surface and limits any plate sag that may be experienced with the use of heavy routers
- Supplied with levelling screws, 4 magnets, 3 insert rings with screws to suit and a steel starter pin to aid in the routing of curved pieces
- Pre-marked holes (not pre-drilled) to match popular routers

Catalogue Code	Product Group
K120	Z0950

Part No.	Description	Barcode
MALIP	Aluminium Insert Plate	9314350026124

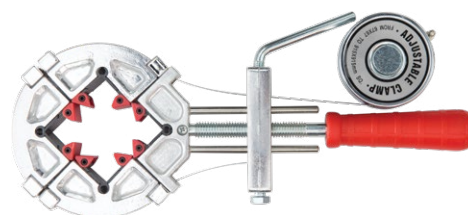


Adjustable Professional Corner Clamp

- For use in making picture frames of any shape, gluing boxes together or gluing trims without nailing
- Comes with flexible jaw inserts to help hold odd shaped items
- Maximum size 900mm x 900mm (steel band)

Catalogue Code	Product Group
K124	Z1007

Part No.	Description	Barcode
TV148	Adjustable Professional Corner Clamp	9314350014701



Replacement Corner Pieces

- Extra jaws can be fitted to hold shapes with more than 4 corners, ie: Hexagonal, Octagonal etc
- Jaws can be removed to hold shapes with less than 4 corner ie triangles, D shapes, circles etc

Catalogue Code	Product Group
K127	Z1007

Part No.	Description	Barcode
TVCP	Replacement Corner Pieces - 4 Pack	9314350014725



Replacement Jaws

- Replacement jaws or flexible jaw inserts help hold those odd shaped items by allowing for angle

Catalogue Code	Product Group
K126	Z1007

Part No.	Description	Barcode
TVFLEX	Replacement Jaws - 10 Pack	9314350014718

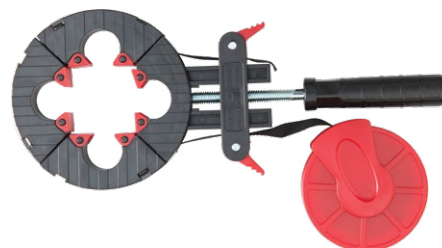


Adjustable Mini Corner Clamp

- Ideal for small picture frames
- Made of plastic with a web strap that allows for up to 1m x 1m clamping

Catalogue Code	Product Group
K123	Z1007

Part No.	Description	Barcode
TV149	Adjustable Mini Corner Clamp	9314350014695



Dowel Jig Kit – 77PC

Includes:

- 1 x Dowel Jig
- 63 x Wood Plugs Ø6x26pcs, Ø8x22pcs, Ø10x15pcs
- 3 x Wood Drills Ø6, Ø8, Ø10
- 3 x Drill Stoppers Ø6, Ø8, Ø10
- 6 x Locaters Ø6x2pcs, Ø8x2pcs, Ø10x2pcs
- 1 x Hex Key

Catalogue Code	Product Group
DJ01	Z0960

Part No.	Description	Barcode
CBDWHDJK	DOWEL JIG KIT – 77PC	9314350049802



Dowel Jig – 3PC

Includes:

- 1 x Dowel Jig
- 1 x Ruler
- 1 x Position Marker

Features:

- Precision Alignment
- Adjustable Settings
- Multiple Hole Sizes
- Self-Centring Mechanism
- Durable Construction
- Suitable for edge, face, and corner joints

Catalogue Code	Product Group
DJ01	Z0960

Part No.	Description	Barcode
CBDWHDJA	Dowel Jig – 3PC	9314350049796



Dowels

- Perfect for creating fine, intricate joints without losing structural integrity
- Uniform size and shape, precision machined
- Ideal for use in furniture assembly, cabinetry, and small-scale woodworking projects
- Fluted texture for optimised adhesion

Catalogue Code	Product Group
DL01	Z0960

Part No.	Dia.	Length	Pieces	Barcode
CBDWT0600	6mm	30mm	100	9314350049819
CBDWT0800	8mm	40mm	60	9314350049826
CBDWT1000	10mm	40mm	40	9314350049833



POCKET HOLE JIGS

Pocket Hole Screw Kit – Assorted TX20 – 700PC

Fine-threads: 150 x 32mm

Coarse-threads: 150 x 25, 150 x 32, 100 x 37, 75 x 50, 75 x 63mm

Catalogue Code	Product Group
PH01	Z0970

Part No.	Description	Barcode
CBPHTSKB	POCKET HOLE PLUG & SCREW KIT – 60PC	9314350049758



Pocket Hole Jig Kit – 8PC

Includes:

- 1 x Pocket Hole Jig
- 1 x Drill Bit
- 1 x Depth Collar
- 1 x Screw Driver Bit
- 3 x Drill Guides
- 1 x Hex Key

Features:

- Adjustable Drill Guides
- Self-Centring Design
- Easy Depth Adjustment
- Suitable for edge, corner and T-joints

Catalogue Code	Product Group
PH01	Z0970

Part No.	Description	Barcode
CBPHHJKA	Pocket Hole Jig Kit – 8PC	9314350049857



Pocket Hole Plug & Screw Kit – 60PC

Includes:

- 30 x 9.5mmØ x 45mm Dowel Plugs
- 10 x 25mm long PZ2 Screws
- 10 x 30mm long PZ2 Screws
- 5 x 40mm long PZ2 Screws
- 5 x 60mm long PZ2 Screws

Features:

- Suits most pocket hole systems
- Pre-cut plugs for ease of installation

Catalogue Code	Product Group
PH01	Z0970

Part No.	Description	Barcode
CBPHTPSC	POCKET HOLE PLUG & SCREW KIT – 60PC	9314350049864



Pocket Hole Drill

- Ideal for creating clean, accurate pocket holes for a variety of woodworking projects
- Made from high-speed steel
- Precise drill bit length for pocket holes
- Detachable Collar for adjustable drilling depth
- Compatible with most pocket hole jigs

Catalogue Code	Product Group
PH01	Z0970

Part No.	Dia. Metric	Dia. Imperial	Barcode
CBPHHDA	9.5mm	3/8"	9314350049840



Pocket Hole Plug Cutter

- Create 3/8" plugs for use with Carbitool Pocket Hole Jigs
- Stop Collar and Multi-Tooth Cutting ensure perfect depth and accurate, consistent plugs
- Flute design reduces heat during drilling

Catalogue Code	Product Group
PH01	Z0970

Part No.	Dia. Metric	Dia. Imperial	Barcode
CBPHHPCB	9.5mm	3/8"	9314350049741



Precision Woodworking Square

- Precision Machined 6061 Grade Aluminium Construction
- Diamond Marking Holes ensure the marking tool remains centred
- Hook Lip keeps the square stable when marking and measuring

Catalogue Code	Product Group
CM01	Z0950

Part No.	Size	Barcode
CBMBH0250	250mm	9314350048638
CBMBH0300	300mm	9314350048645



Carpenters Square

- Precision Machined 6061 Grade Aluminium Construction
- CNC Machined - Ensures accurate layout of 90° and 45° angles
- Scribing Indents for marking of 10mm increments
Can easily be used with common carpenters pencils
- Adjustable Handle allows re-calibration

Catalogue Code	Product Group
CM05	Z0950

Part No.	Size	Barcode
CBMAH0175	175mm	9314350048706



Layout T-Square

- Precision Machined 6061 Grade Aluminium Construction
- Bevelled Edge for easy transfer of measurements
- Millimetre Pattern Holes for detailed marking* and layout

Catalogue Code	Product Group
CM02	Z0950

Part No.	Size	Barcode
CBMCH0060	60mm (pocket)	9314350048683
CBMCH0100	100mm	9314350048652
CBMCH0160	160mm	9314350048669
CBMCH0260	260mm	9314350048676

*Use with 0.9mm mechanical joiners pencils.



Measuring Rule

- Precision Machined 6061 Grade Aluminium Construction
- Bevelled Edge for easy transfer of measurements
- Removable Hook Stop keeps the rule square when marking, and allows fast referencing from the workpiece edge

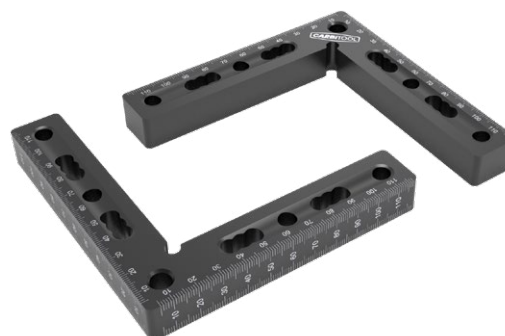
Catalogue Code	Product Group
CM03	Z0950

Part No.	Size	Barcode
CBMHH0050	50mm (pocket)	9314350048690
CBMHH0300	300mm	9314350048720
CBMHH0600	600mm	9314350048737
CBMHH0900	900mm	9314350048744



Multi-Function Square Set

- Precision Machined 6061 Grade Aluminium Construction
- Includes: 2x Aluminium Angle Squares and 4x Screw Clamping Blocks
- Machined Slots for internal and external clamping
- Relieved Internal Radius to protect outer corner of workpiece



Catalogue Code	Product Group
CM01	Z0950

Part No.	Size	Barcode
CBMGS0150	120mm x2	9314350048713

Combination Square

- Precision Machined 6061 Grade Aluminium Body
- Stainless Steel Rule
- Brass scribe and knurl nut for fast, reliable adjustments
- Deep-etched metric graduations that won't fade



Catalogue Code	Product Group
CM06	Z0950

Part No.	Size	Barcode
CBMAH0300	300mm	9314350049789

DRILL GUIDE

Drill Guide

- Exceptional precision and control for drilling tasks
- Up to 60mm diameter, 120° range
- 1/4" hex drive supports both corded and cordless drills
- Pre-drilled base holes allow the guide to be mounted for added stability
- Integral V-guides enable drilling into round stock and pipes

Catalogue Code	Product Group
DG01	Z0980

Part No.	Size	Barcode
CBDACDGA	Up to 60mm Ø	9314350049710



ALILUBE	163
BAPLK	160
BISCO 150	163
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Terms & Conditions of Sale

1. General

In these conditions of sale:

"the seller" means Sutton Tools Pty. Ltd. (A.B.N. 12 004 175 731)

"the buyer" means the person or company placing an order with the seller for the purchase of goods/services.

"the goods/services" means the goods/services supplied by the seller under its contract with the buyer.

2. Payment

- 2.1** The purchase price in relation to goods/services shall be payable net within 30 days from the end of the month in which the goods/services were dispatched by the seller to the buyer, unless other terms of payment are expressly stated in writing and signed by the seller.
- 2.2** Should the buyer fail to pay any amount to the seller when it is due, in respect to any order, the seller in addition to any other rights it may have, shall be entitled to suspend further deliveries in respect to any order.

3. Rights in relation to goods/services

- 3.1** The property in the goods/services shall not pass to the buyer until payment in full on any account whatsoever has been received by the seller, and the buyer's payment has been honoured.
- 3.2** If the buyer fails to honour any of these Terms & Conditions of Sale, the seller, without notice shall have the right to take possession of the goods/services and/or recover the full amount owing to the seller together with interest and costs.
- 3.3** The buyer shall hold the goods/services supplied by the seller in such a way as to identify them as being goods/services in which the property has not passed to the buyer pending payment in full.
- 3.4** Until payment of all debts owing to the seller (some which may not necessarily be due for payment), the seller has the right to retake and resume possession of any of the goods/services, should an arrangement under Part X of the Bankruptcy Act 1966 be invoked against the buyer, or the buyer is placed into receivership/liquidation or wound up.

4. General condition of sale

- 4.1** Delivery Free into store, to Sutton Tools Distributors, in pack quantities as detailed in the price list.
- 4.2** Delivery FIS for orders greater than \$30 via Australia Post or greater than \$200 via Air Freight. Otherwise a service and handling fee will apply.
- 4.3** Goods sent direct to end users: a surcharge of \$25.00 will apply to consignments less than 5 kilo's, above 5 kilo's – price on application. If applicable, GST of 10% will be charged.
- 4.4** All prices shown are in AUSTRALIAN DOLLARS.
- 4.5** Priced items are stockable; items outside this range are made to special order only. The prices set out and referred to herein are recommended prices only and there is no obligation to comply with the recommendation.

5. Claims and defects

- 5.1** Claims due to customer ordering errors will be subject to a restocking charge of 15% and must be returned in a saleable condition – unmarked, unopened, pristine condition to current specifications. Sutton Tools' sales department should be contacted prior to any goods being returned. Any goods being returned should be freighted at Customer / Buyer cost.
- 5.2** Claims must be reported without delay upon discovery of the same and in any event not later than 7 working days following delivery.
- 5.3** Where complaints in respect to defects or warranted goods are justified our liability is limited solely to the obligation to take back the goods and to replace them free of charge.
- 5.4** The company reserves the right to adopt without prior notice, standards and dimensions other than those set forth herein.

Disclaimer: Whilst every effort has been made to ensure that the information is accurate, Sutton Tools reserve the right to correct any errors, inaccuracies or omissions and to change or update information at any time without prior notice.

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Carbitool is a division of Sutton Tools Pty. Ltd. ABN. 12 004 175 731

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